



*Suffolk Local Aggregates Assessment  
(2018 data)*

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## Contact

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For more information about our minerals and waste planning policy go to:  
<https://www.suffolk.gov.uk/planning-waste-and-environment/planning-applications/minerals-and-waste-policy/>

Cover photograph acknowledgements:

1. Gt Blakenham Energy from Waste Facility, courtesy of SUEZ Recycling and Recovery UK Ltd, and;
2. Cavenham Quarry, with permission from Allen Newport Ltd.

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## 1. EXECUTIVE SUMMARY

- 1.1 The National Planning Policy Framework (NPPF) requires that Minerals Planning Authorities, including Suffolk County Council, should plan for a steady and adequate supply of aggregates
- 1.2 Besides indigenous land-won sand and gravel, the supply of aggregates to Suffolk is made up from sand & gravel imported from surrounding counties, imported crushed rock, marine dredged sand & gravel, and indigenous and imported recycled construction, demolition & excavation waste (C, D & E waste).
- 1.3 Aggregates are vital for continued economic growth including house building. Aggregates are sold loose in an as-raised form or processed into different grades of fine and coarse aggregate, or they may be used to make concrete, mortar and asphalt or other products.
- 1.4 The issues to be taken into account in the provision of aggregates are set out in the NPPF and the Planning Practice Guidance website (PPG). This includes the preparation of a Local Aggregates Assessment (LAA) based upon a rolling average of ten years' sales data and other relevant local information, and an assessment of all supply options (including marine dredged, secondary and recycled sources).
- 1.5 The draft LAA (2018 data) sets out in more detail how the demand for construction aggregates is met within Suffolk through the Submission Draft Suffolk Minerals & Waste Local Plan.

| <b>Sand &amp; gravel summary table</b>          |                       |      |
|---|-----------------------|------|
| Average of last ten years sand & gravel sales   | 1.094 Mt              | Down |
| Sand & gravel landbank on 31 December 2018      | 10.690 Mt / 9.7 years | Down |
| Shortfall in provision to 2036                  | 9.003 Mt              | Down |
| Provision made in Submission Draft Plan         | 14.770 Mt             | Same |
| Likely to be worked during Plan period          | 12.180 Mt             | Same |
| Remaining safety margin                         | 31%                   | Same |
| Average of last three years sand & gravel sales | 1.234 Mt              | Up   |

## 2. INTRODUCTION

- 2.1 PPG describes LAAs as having in summary three elements:
  - a forecast of the demand for aggregates based on both the rolling average of 10 years sales data and other relevant local information;
  - an analysis of all aggregate supply options, and;
  - an assessment of the balance between demand and supply.

- 2.2 The following document addresses these requirements although not in the same order.
- 2.3 Further information on the movements of aggregates based on the 2014 national collation can be viewed in the LAA (2014 & 2015 data).

### **3. DEMAND & SUPPLY OVERVIEW**

- 3.1 Recycling is making an important contribution although potential further growth in use is limited by available C, D & E waste and limitations imposed by the quality of the recycled aggregates.
- 3.2 Imported crushed rock is also making an important contribution although further growth in use is uncertain due to constraints on the productive capacity of existing resources in the East Midlands, the capacity of transport infrastructure in the South West, the unfavourable currency exchange rate of resources in Europe, and the considerable demand for aggregates from projects such as HS2 and Hinkley Point C Nuclear Power Station.
- 3.3 Although there are large permitted reserves of marine dredged sand and gravel off the coast of East Anglia market forces dictate that the vast majority of this is landed in London or landed elsewhere and transported by rail to London.
- 3.4 The long-term trend is that less land-won sand and gravel is being extracted due to diminishing resources of higher quality material, planning constraints, less intensive use of aggregates in construction.
- 3.5 The general location of sand & gravel resources can be seen on the Submission Draft Suffolk Minerals & Waste Local Plan (the “Plan”) Proposals map (see link below) and then look under the previous consultations tab.  
<https://www.suffolk.gov.uk/council-and-democracy/consultations-petitions-and-elections/consultations/minerals-and-waste-local-plan-issues-and-options-consultation/>
- 3.6 The general location of the major statutory landscape and ecological constraints is shown on the Minerals & Waste Key Diagram of the Plan.
- 3.7 House building is often used as a proxy for forecasting the future demand for aggregates. However, housing completion rates continue to be significantly lower than Adopted Local Plan projections let alone ambitious future house building projections. Based on local authority figures, housing delivery across Suffolk is averaging at 2,228 each year. The total number of homes required to be delivered each year is around 3,000. Therefore, in order to achieve the planned number of homes, the current rate of delivery needs to increase by 35%.
- 3.8 Further information is included in a report about Local Plans that went Suffolk County Council Cabinet on the 10 October 2017 which can be viewed by following the link and then look under the evidence base tab.

<https://www.suffolk.gov.uk/council-and-democracy/consultations-petitions-and-elections/consultations/minerals-and-waste-local-plan-issues-and-options-consultation/>

- 3.9 There are also number of significant infrastructure projects planned in Suffolk. However, how much aggregate will be required from local sources is unclear. Major road schemes for have in the past relied upon imported crushed rock rather than sand and gravel from local quarries or borrow pits.
- 3.10 The Sizewell C project has just undertaken a third stage of pre-application consultation. From the information provided it appears that much of the fill material would be sourced from within the main site itself. Additional quantities of fill would most likely be sourced from the Suffolk or surrounding Counties. High quality aggregates such as limestone for use on the power station and or granite for roads are not found in Suffolk and would be supplied by road, rail or indirectly by sea. Some concreting aggregates would also most likely be sourced from Suffolk and the surrounding Counties.
- 3.11 The level of detail provided in respect the amount, type and source of aggregates required is unspecific and therefore it is not possible to draw any reliable conclusions as to ability of local, regional and national reserves to supply the project. There is also still a question mark at the time of writing as to whether it will be built.
- 3.12 The Minerals & Waste Plan does not preclude non-designated sites from gaining planning permission. An early review of the Plan could be undertaken if necessary if a significant number of new sites are required within Suffolk to supply Sizewell C.
- 3.13 Further information on Nationally Significant Infrastructure Projects (NSIP) can be found by following the link provided.
- <https://www.suffolk.gov.uk/planning-waste-and-environment/major-infrastructure-projects/>
- 3.14 Having considered the methodology for forecasting the demand for aggregates based on both the rolling average of 10 years sales data and other relevant local information, especially the difficulty of assessing other local information in terms of specific demand numbers for specific projects, as well as the potential future problems that might arise that prevent one or more of the proposed sites from being developed. The approach taken has been to build in some flexibility into future provision to be made in the Plan.

#### **4. RECYCLED AGGREGATES**

- 4.1 Over the last twenty years since the introduction of the Landfill Tax there has been a marked increase in the levels of recycled aggregates being produced, mainly from Construction, Demolition & Excavation waste (CD&E).



- 4.2 The recently published Suffolk Waste Study 2018 (SWS) sets out in detail the levels of waste management activity within Suffolk. This can be accessed by following the link below and then looking under the evidence base tab.

<https://www.suffolk.gov.uk/council-and-democracy/consultations-petitions-and-elections/consultations/minerals-and-waste-local-plan-issues-and-options-consultation/>

- 4.3 In 2015 for example the SWS indicates that there were 0.529 Mt of C, D&E waste managed within Suffolk of which over 91.4% would be recycled, giving a total figure of 0.484 Mt of recycled aggregates per annum.
- 4.4 In addition, the energy from waste facility at Gt Blakenham recycles 0.060 Mt of bottom ash from Local Authority Collected Waste (LACW) into aggregates per annum.
- 4.5 The types of facilities where recycled aggregates are produced vary from purpose built fixed installations to temporary operations on construction sites. The latter does not require planning permission separately from the County Council. Although the SWS does not indicate a specific capacity gap for aggregates recycling facilities in Suffolk, a proposal for such a facility is included at in the Plan at Cavenham Quarry.
- 4.6 If, in the future proposals for aggregates recycling facilities requiring planning permission are made, then there are criteria-based policies included within the existing and proposed minerals and waste development plan documents.
- 4.7 All permitted recycled aggregates facilities are safeguarded within the existing and proposed development plan documents from other forms of competing development.
- 4.8 The locations of recycling facilities are set out in Appendix 1.

## **6. IMPORTATION OF CRUSHED ROCK**

- 6.1 Suffolk has no indigenous resources of crushed rock and therefore relies on supplies imported by road, rail or sea. Crushed rock is used primarily in the production of asphalt for road maintenance and construction due to its strength and roughness.
- 6.2 There are a number of railheads located along the A14 and wharves at Ipswich and Lowestoft used for the importation of crushed rock. There is also a wharf at Lowestoft that is used for the importation of armour stone for use in sea defence works.
- 6.3 Although it is not possible to reveal the precise tonnages of crushed rock imported due to commercial confidentiality, it is significant.
- 6.4 Generally speaking planning permission is not required for wharves or railheads handling crushed rock except where significant infrastructure is required.

- 6.5 All railheads and wharves handling crushed rock are safeguarded within the existing and proposed development plan documents from other forms of competing development.
- 6.6 The locations of aggregates rail facilities are set out in Appendix 2.

## **7. LANDING OF MARINE DREDGED SAND & GRAVEL**

- 7.1 In terms of the so-called “Regions” along Suffolk coast there are licences for the dredging of up to 7.93 Mt of sand & gravel within the “East Coast Region” and a further 3.8 Mt within the “Thames Estuary Region” on an annual basis. Although a significant proportion of this total is dredged, the vast majority of this is landed in London, or sent to London by rail having been landed elsewhere. This is due to the lack of indigenous supplies of aggregates in London.
- 7.2 Although it is not possible to reveal the precise tonnages of marine dredged sand and gravel sold in Suffolk due to commercial confidentiality, it is not very significant compared to the overall level of licenced resources.
- 7.3 Generally speaking planning permission is not required for wharves or railheads handling sand and gravel except where significant infrastructure is required.
- 7.4 All aggregates railheads and wharves handling marine dredged sand & gravel are safeguarded within the existing and proposed development plan documents from other forms of competing development.
- 7.5 The locations of aggregates wharves are set out in Appendix 3.

## **8. PROVISION OF LAND WON SAND & GRAVEL**

- 8.1 Historically sand & gravel workings have exploited good quality river terrace reserves within river valleys. The gradual exhaustion of some of these reserves coupled with increasing environmental protection has encouraged companies to exploit glacial deposits outside of the river valleys.
- 8.2 In Suffolk the sand & gravel deposits are generally sand rich so that there is a shortage of stone. Ironically the most stone rich deposits are constrained by the highest order of statutory landscape and ecological designations.
- 8.3 Suffolk has always sought to meet the sub-regional apportionment, and national guidelines in past Plans. However future provision will be based upon an average of the last ten years’ sales within the Suffolk Minerals & Waste Local Plan for the following reasons:
  - a) even though the sub-regional apportionment has been progressively reduced from 2.43Mt to 1.73Mt to 1.62Mt at no time in the past ten years have sales been close to the revised national guidelines of 1.62Mt/year;



- b) the ten year average of sand and gravel sales has reduced slightly even though the average of the last three years sales has increased slightly indicating that sales have never recovered to pre-banking crisis levels;
  - c) the existing National Guidelines run out in 2020 and are out of date and there is no schedule for their replacement at the time of writing;
  - d) house building as a proxy has fallen dramatically short of the levels projected in Local Plans.
  - e) the call on indigenous resources from existing infrastructure projects has been less than might have been expected due to the importation of crushed rock and the future call on indigenous resources is also unclear;
  - f) other sources of aggregates are of varying importance in their contributions towards meeting demand and there is no dramatic change in the relevant importance anticipated at the time of writing;
  - g) considerable flexibility in terms of the amount of sand and gravel resources proposed in the proposed sites is included within the Plan, and;
  - h) the Plan does not preclude sites that are not proposed in the Plan being granted planning permission.
- 8.4 The average sales of sand and gravel in Suffolk for the ten years to the 31 December 2018 was 1.094 Mt. Appendix 6 shows the individual sales for the last ten years. The average of the last three years is slightly higher at 1.234 Mt.
- 8.5 The landbank of permitted sand and gravel reserves on the 31 December 2018 was 10.69 Mt.
- 8.6 If the landbank of permitted reserves is divided by the average of the last ten years' sales, this would be equivalent to 9.7 years' sales, so that in theory if the average of sales was projected forwards then all of the presently permitted reserves of sand and gravel would run out in August 2028.
- 8.7 The Plan period ends on the 31 December 2036. Therefore, the shortfall in permitted reserves is equivalent to 8.2 years or 9.003 Mt based on the 10-year average of 1.094 Mt.
- 8.8 Plan Policy MP1 states that the County Council will allocate sites containing 9.300 Mt of sand and gravel. Analysis of the submitted information in the relevant Site Assessment Reports indicates that these sites in total contain 14.770 Mt.
- 8.9 However, taking into account the proposed start dates and levels of production at new sites, it is estimated that at least 1.87 Mt of the 14.770 Mt will still remain to be worked which reduces the resources likely to be worked within the plan period to 12.900 Mt.

- 8.10 This would leave a safety margin of 31% which is not considered excessive when considering the difficulty of assessing other local information in terms of specific demand numbers for specific projects and the potential future problems that might arise that prevent one or more of the proposed sites from being developed.
- 8.11 A further reduction to the potential resources is likely due to planning constraints introduced by the Plan. This mainly relates to the requirement to safeguarding existing field boundaries within sites because of the landscape and ecological importance.
- 8.12 The Plan allocates ten sites, all but one are extensions to existing workings.
- 8.13 Planning permission is required for sand and gravel extraction. All sand & gravel workings are safeguarded within the existing and proposed development plan documents from other forms of competing development.
- 8.14 The locations of existing quarries are set out in Appendix 4.

## **8. VALUE ADDED PLANTS**

- 9.1 Value added plants include concrete batching plants and asphalt plants. A large proportion of sand & gravel is used in the production of ready mixed concrete typically in the ratio of 4 parts gravel, 2 parts sand, and 1 part cement. The sand and gravel is mostly supplied by local land won sources although marine dredged sand and gravel can supplement the supply.
- 9.2 The aggregate used in asphalt is different in that the coarse aggregate is crushed rock imported by road, rail or sea.
- 9.3 Planning permission for concrete and asphalt plants is generally required although the determining authority could be either the County Council or a District Council depending on whether the plant is linked to a quarry or aggregates wharf of railhead in which case it would be the former.
- 9.4 The locations of existing concrete and asphalt plants are set out in Appendix 5.

## **9. PROPOSED MONITORING OF MINERALS & WASTE PLAN**

- 10.1 Appendix 2 of the Submission Draft Suffolk Minerals & Waste Local Plan sets out the proposed monitoring arrangements once the Plan has been adopted. See following link and look under the previous consultations tab.

<https://www.suffolk.gov.uk/council-and-democracy/consultations-petitions-and-elections/consultations/minerals-and-waste-local-plan-issues-and-options-consultation/>

## **10. DUTY TO COOPERATE**

- 11.1 The duty to cooperate was created in the Localism Act 2011 and amends the Planning and Compulsory Purchase Act 2004. It places a legal duty on local

planning authorities, county councils in England and public bodies to engage constructively, actively and on an ongoing basis to maximise the effectiveness of Local Plan preparation in the context of strategic cross boundary matters.

11.2 Suffolk County Council as Minerals and Waste Planning Authority continues to sit on both the East of England Aggregates Working Party and the East of England Waste Technical Advisory Body. In both case the statistical basis for the provision of aggregates and the management of waste in Suffolk has been scrutinised by both bodies.

11.3 The statistical basis for aggregates provision within Suffolk is updated by this document. The statistical basis for waste management provision is updated by the Suffolk Waste Study 2018 which can be found by following the link provided below and looking under the evidence base tab.

<https://www.suffolk.gov.uk/council-and-democracy/consultations-petitions-and-elections/consultations/minerals-and-waste-local-plan-issues-and-options-consultation/>

11.4 In addition consultation upon the Suffolk Minerals & Waste Local Plan Preferred Options took place between October and December 2017. This included with bodies subject to the duty to cooperate. Their comments have where appropriate been used to amend the proposed policies in the Submission Draft Suffolk Minerals & Waste Local Plan. Further information of the details of how these consultation responses were considered is included in the Suffolk Minerals & Waste Local Plan Preferred Options Responses to Representations document which can be found by following the link provided below.

<https://www.suffolk.gov.uk/council-and-democracy/consultations-petitions-and-elections/consultations/minerals-and-waste-local-plan-issues-and-options-consultation/>

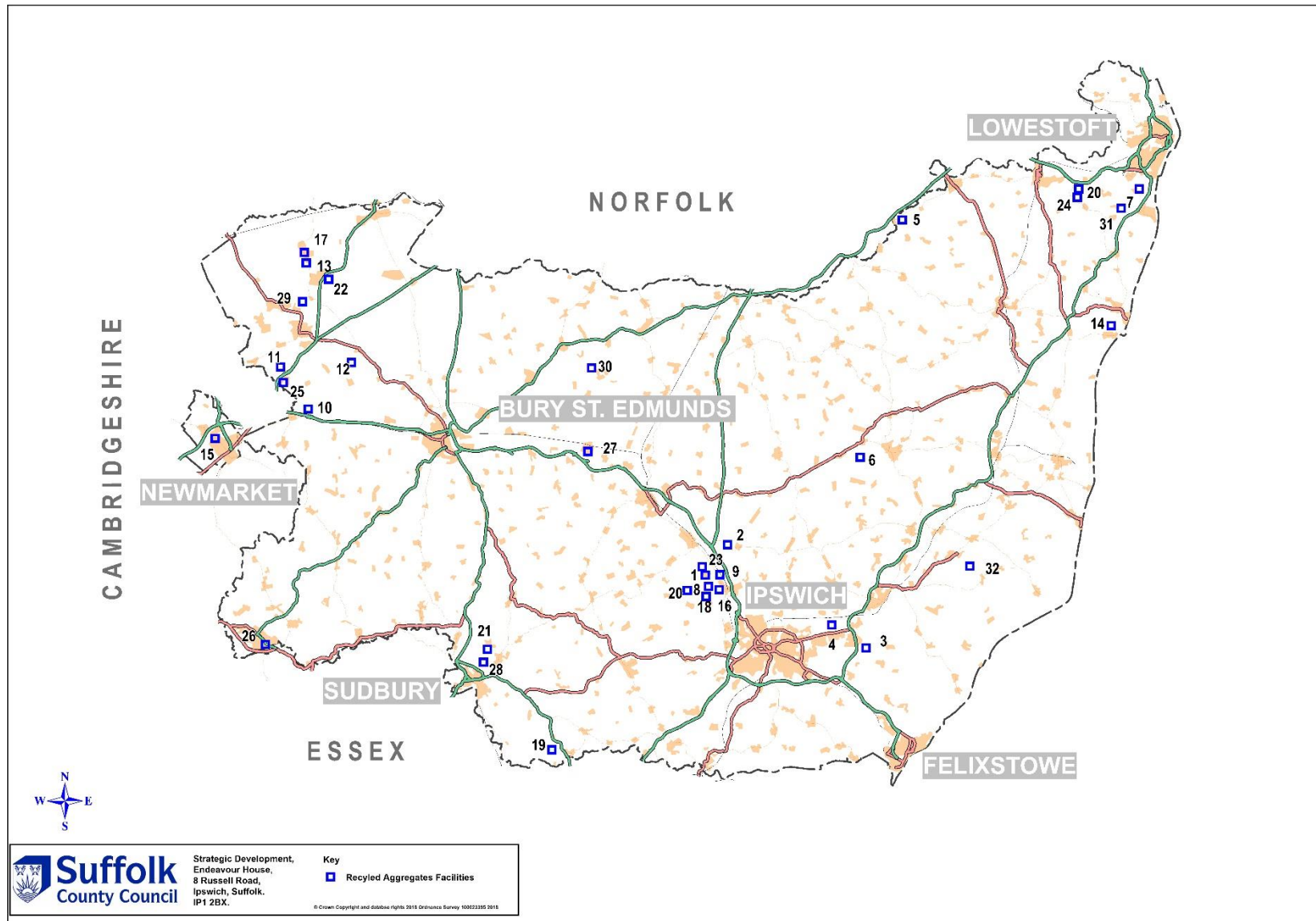
**APPENDIX 1****RECYCLED AGGREGATES IN SUFFOLK**

| <b>Recycled aggregates facilities</b> |   |                      |                 |                 |
|---------------------------------------|---|----------------------|-----------------|-----------------|
| <b>Site Number</b>                    | <b>Site Name</b>                                  | <b>Operator</b>      | <b>Grid Ref</b> |                 |
|                                       |   |                      | <b>Easting</b>  | <b>Northing</b> |
| 1                                     | Bolton Brothers Recycling Centre (MRF)            | Bolton Brothers      | 612153          | 249700          |
| 2                                     | Shrubland Park                                    | Brett Aggregates     | 612000          | 253700          |
| 3                                     | Sheepdrift Farm (Waldringfield)                   | Brett Aggregates     | 626000          | 244800          |
| 4                                     | Sinks Pit   | Cemex & Tippers R Us | 621498          | 245495          |
| 5                                     | Flixton Quarry (Site A)                           | Cemex                | 629800          | 286500          |
| 6                                     | D J Spall Recycling Ltd                           | D J Spall Recycling  | 626551          | 255006          |
| 7                                     | Former Brickworks and Pipework's site (Lowestoft) | EE Green & Son       | 652400          | 288500          |
| 8                                     | Malting Farm                                      | HF and JT Few        | 611257          | 251806          |
| 9                                     | Broomfield Pit                                    | Tarmac               | 612200          | 251500          |
| 10                                    | Gazeley Secondary Agg. Production                 | Tarmac               | 571889          | 267193          |
| 11                                    | Bay Farm Quarry, Worlington                       | Mick George          | 569410          | 271743          |
| 12                                    | Marston's Quarry                                  | Middleton Aggregates | 575925          | 271485          |
| 13                                    | Old Chicory Factory                               | Murfitts Industries  | 572492          | 286426          |
| 14                                    | Sole Bay Recycling                                | Murray Graham        | 649862          | 276551          |

|    |   |                           |        |        |
|----|---|---------------------------|--------|--------|
| 15 | Newmarket Open Door Recycling Centre                  | Newmarket Open Door       | 563526 | 264698 |
| 16 | S Sacker (Claydon) Ltd                                | Sackers Recycling         | 612299 | 250377 |
| 17 | Causeway Pit, Lakenheath                              | Sutton Services           | 570700 | 282200 |
| 18 | Somersham Road  | Swift Recycling           | 611100 | 248200 |
| 19 | Harpers Hill Farm                                     | T D & A M Bugg            | 596400 | 234900 |
| 20 | Beccles Civic Amenity Site                            | Radical Waste             | 645143 | 288605 |
| 21 | Chilton Grove Works                                   | Wiles Contractors Limited | 587917 | 243351 |
| 22 | Lakenheath Recycling Centre, Brandon Road             | Elveden Farms             | 573383 | 279879 |
| 23 | Claydon Skips Ltd, Masons Landfill                    | Claydon Skips             | 611604 | 250142 |
| 24 | Ellough Waste Transfer Station                        | V C Cooke                 | 644051 | 288533 |
| 25 | Barton Mills Chalk Quarry                             | Needham Chalks (HAM)      | 571059 | 272238 |
| 26 | Falconer Road, Haverhill                              | McFitch Waste Management  | 568045 | 244553 |
| 27 | Lawn Farm, Wetherden                                  | Aggmax                    | 599309 | 262979 |
| 28 | Chilton Concrete Recycling Facility, Chilton Airfield | T & K Weavers Demolition  | 587917 | 243351 |
| 29 | Holywell Row Waste Recovery Site                      | A & S Topsoils            | 570672 | 278265 |

|    |   |                    |        |        |
|----|---|--------------------|--------|--------|
| 30 | R & D Construction Depot, Summer Road, Walsham le Willows | R & D Construction | 599362 | 272131 |
| 31 | Solar Farm, Church Road, Gisleham                         | Ley Plant          | 652488 | 288370 |
| 32 | The Control Tower (Recycling) Bentwaters                  | John Kemble        | 634136 | 252681 |

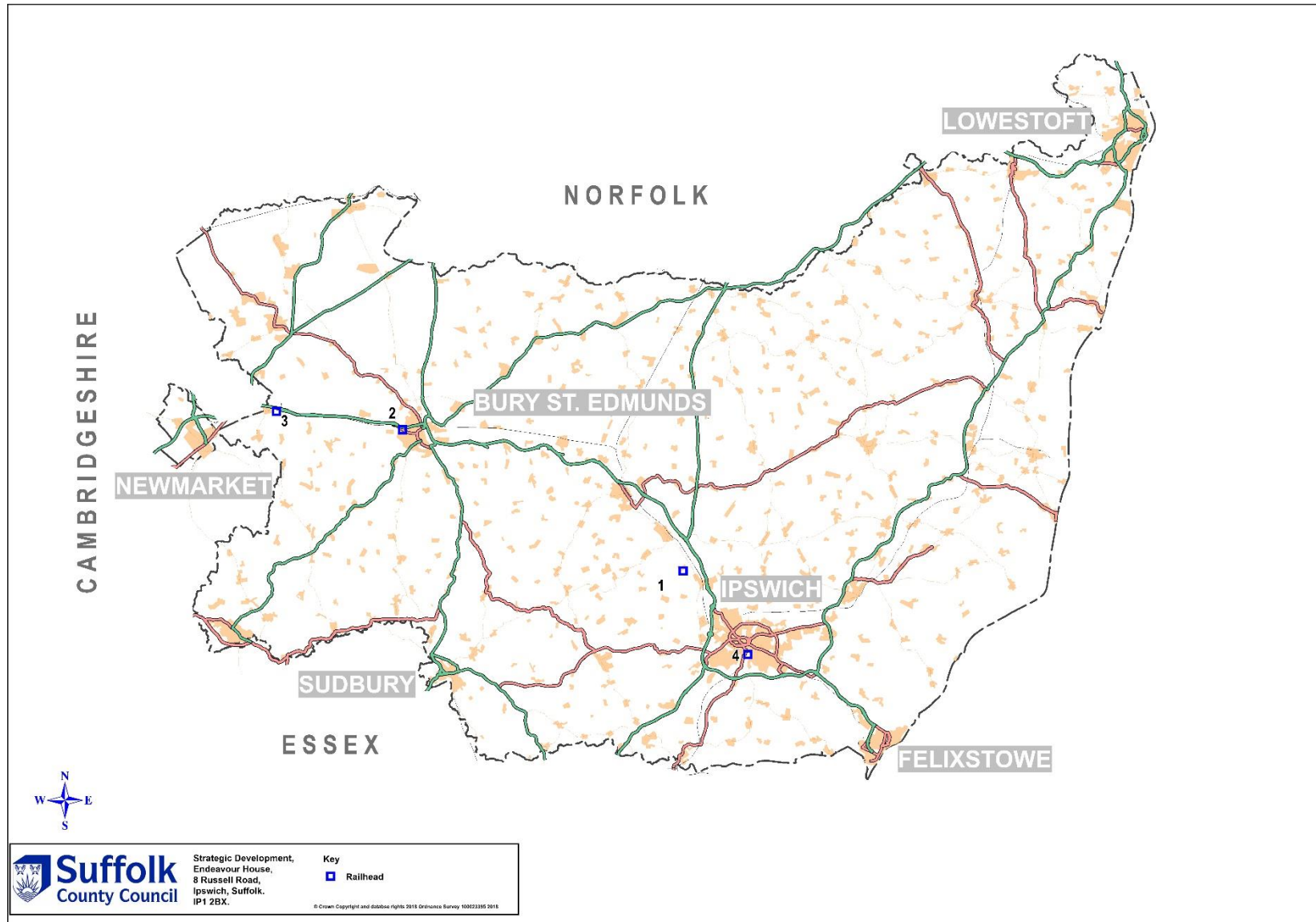




## APPENDIX 2

### AGGREGATES RAILHEADS IN SUFFOLK

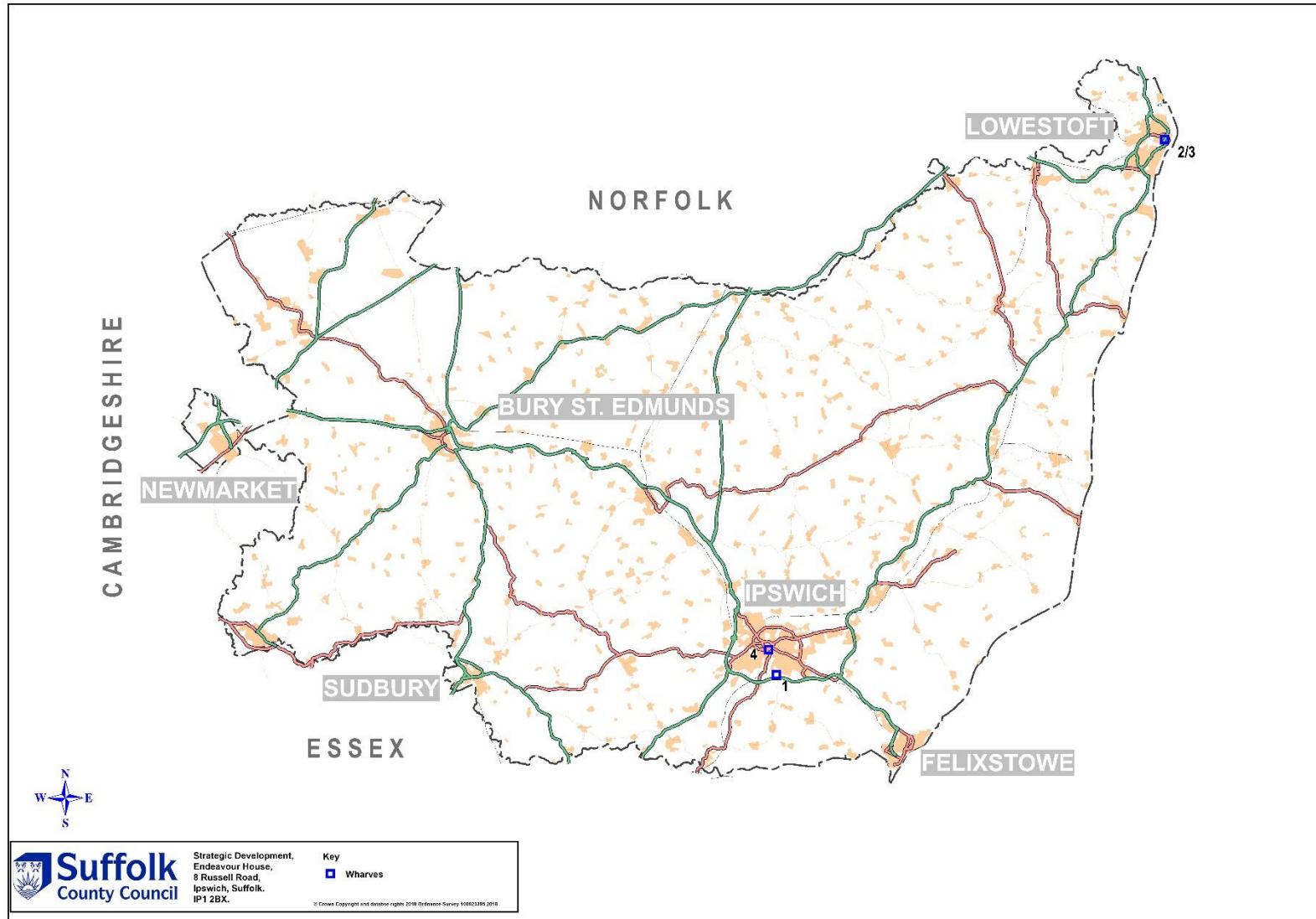
| Railheads   |                                       |                     |          |          |
|-------------|---------------------------------------|---------------------|----------|----------|
| Site Number | Site Name                             | Operator            | Grid Ref |          |
|             |                                       |                     | Easting  | Northing |
| 1           | Barham Railhead                       | Tarmac              | 611888   | 251403   |
| 2           | Bury St Edmunds Railhead              | Tarmac              | 585115   | 265164   |
| 3           | Gazeley Railhead<br>(Kentford/Higham) | Tarmac              | 571872   | 266987   |
| 4           | West Bank Terminal, Ipswich           | Brett<br>Aggregates | 616735   | 243191   |



### APPENDIX 3

#### AGGREGATES WHARVES IN SUFFOLK

| Wharves     |                             |                  |          |          |
|-------------|-----------------------------|------------------|----------|----------|
| Site Number | Site Name                   | Operator         | Grid Ref |          |
|             |                             |                  | Easting  | Northing |
| 1           | Cliff Quay, Ipswich         | Tarmac           | 616786   | 242631   |
| 2           | Hamilton Dock, Lowestoft    | Port Authority   | 655297   | 293024   |
| 3           | North Quay, Lowestoft       | Dudmans          | 653603   | 292906   |
| 4           | West Bank Terminal, Ipswich | Brett Aggregates | 616627   | 242800   |



## APPENDIX 4

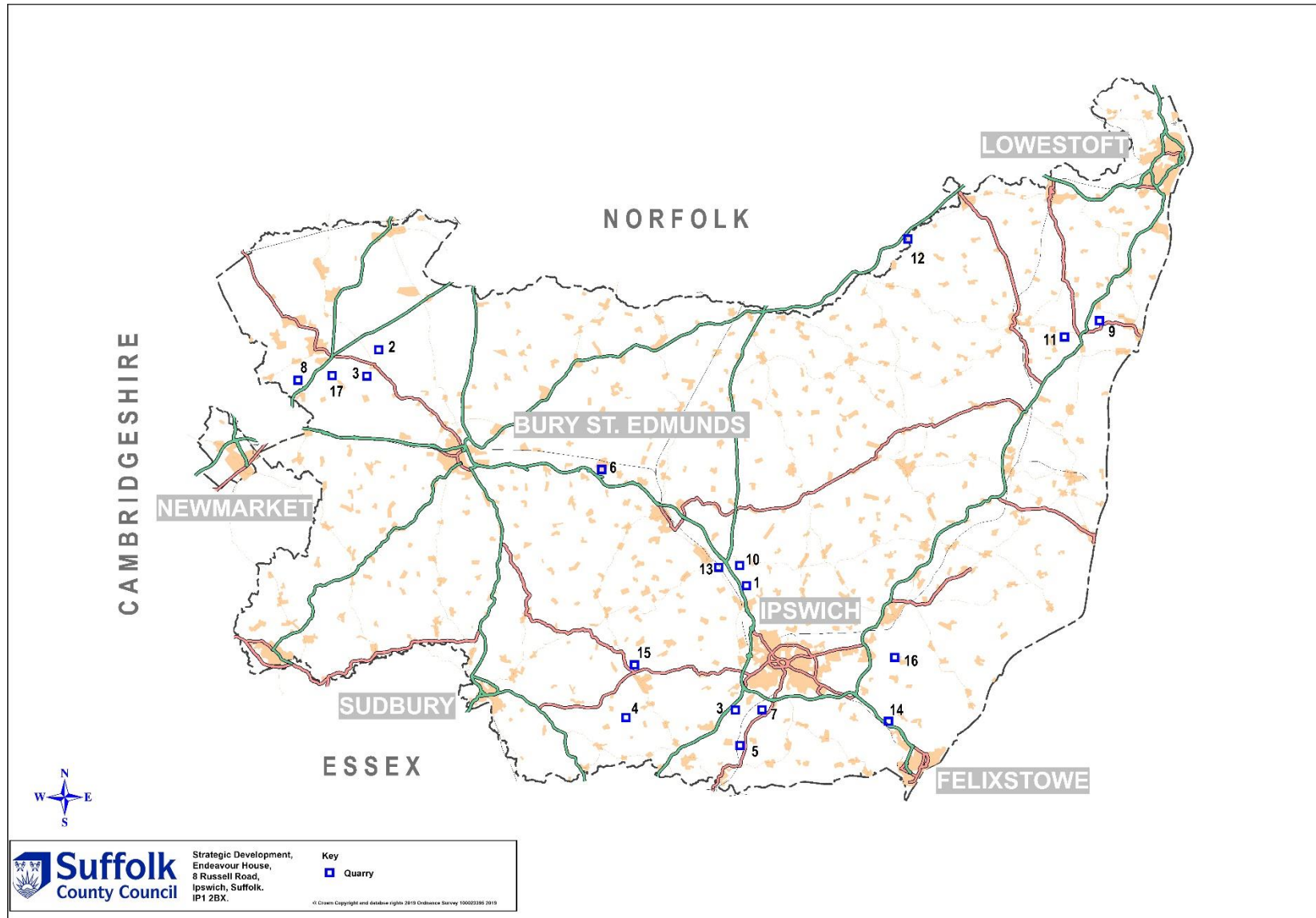
### QUARRIES IN SUFFOLK

| Sand and gravel quarries |                                   |                         |          |          |
|--------------------------|-----------------------------------|-------------------------|----------|----------|
| Site Number              | Site Name                         | Operator                | Grid Ref |          |
|                          |                                   |                         | Easting  | Northing |
| 1                        | Barham                            | Brett Aggregates        | 612116   | 251410   |
| 2                        | Barnham                           | Mick George             | 584122   | 279248   |
| 3                        | Cavenham                          | Allen Newport           | 574789   | 271383   |
| 4                        | Layham                            | Brett Aggregates        | 601392   | 240221   |
| 5                        | Tattingstone                      | Shotley Holdings        | 612162   | 236274   |
| 6                        | Wetherden                         | Aggmax                  | 599309   | 262979   |
| 7                        | Wherstead                         | Brett Aggregates        | 613629   | 239761   |
| 8                        | Worlington                        | Frimstone               | 569860   | 271290   |
| 9                        | Wangford                          | Cemex                   | 646395   | 279695   |
| 10                       | Shrubland Quarry                  | Brett Aggregates        | 612000   | 253700   |
| 11                       | Henham Quarry                     | The Lyndon Pallet Group | 645303   | 279091   |
| 12                       | Flixton Quarry                    | Cemex                   | 629925   | 286424   |
| 13                       | Gallows Hill Quarry               | Tarmac                  | 610470   | 253714   |
| 14                       | Red House Farm Quarry, Bucklesham | Tarmac                  | 625495   | 240481   |
| 15                       | Peyton Hall Quarry                | Buffalo Crow            | 602216   | 244414   |



|    |                                    |                     |        |        |
|----|------------------------------------|---------------------|--------|--------|
| 16 | Sheepdrift Farm<br>(Waldringfield) | Brett<br>Aggregates | 626000 | 244800 |
|----|------------------------------------|---------------------|--------|--------|

| <b>Chalk quarries</b>  |                           |                 |                 |                 |
|------------------------|---------------------------|-----------------|-----------------|-----------------|
| <b>Site<br/>Number</b> | <b>Site Name</b>          | <b>Operator</b> | <b>Grid Ref</b> |                 |
|                        |                           |                 | <b>Easting</b>  | <b>Northing</b> |
| 17                     | Barton Mills Chalk Quarry | Needham Chalks  | 571100          | 272000          |

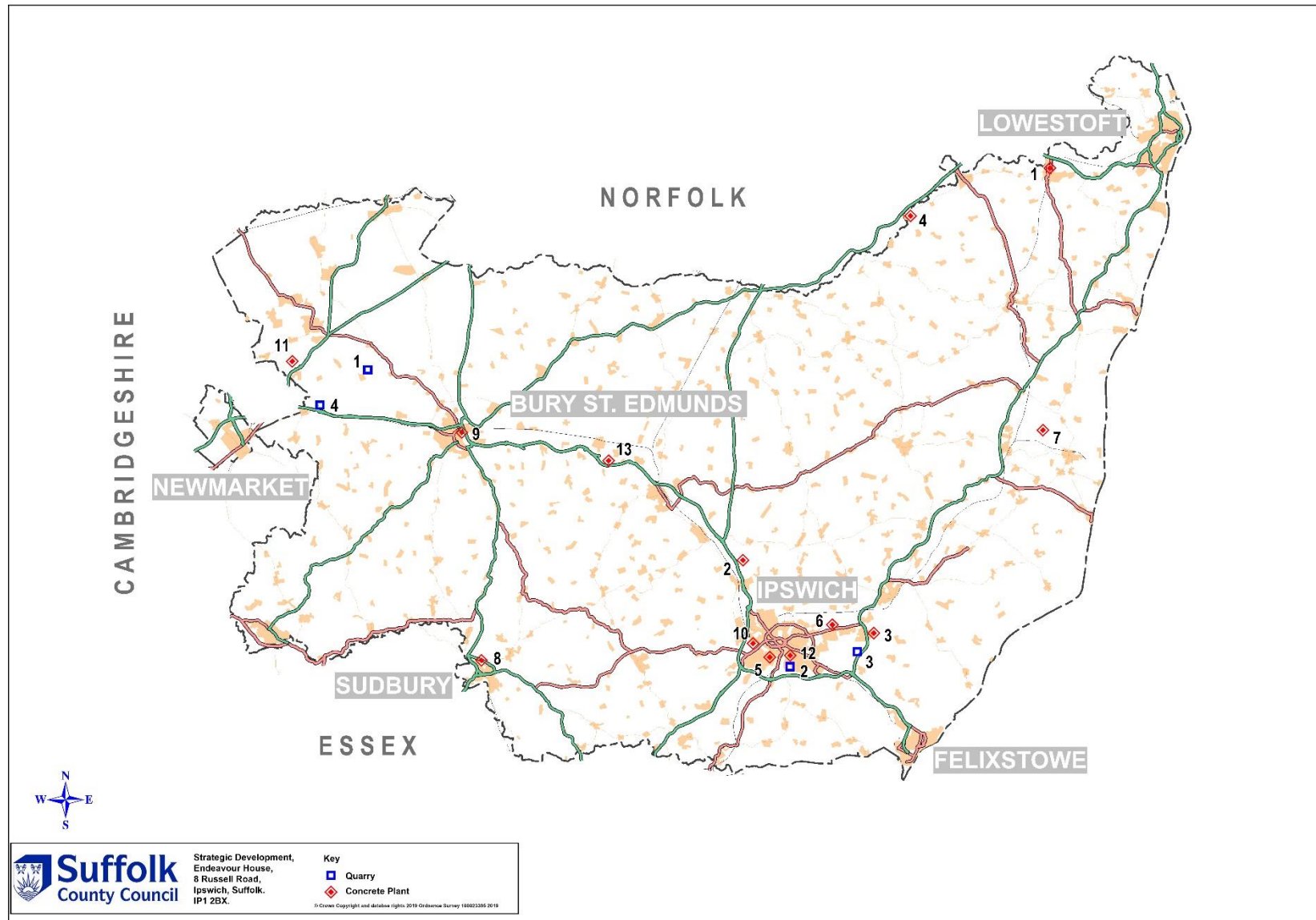


## APPENDIX 5

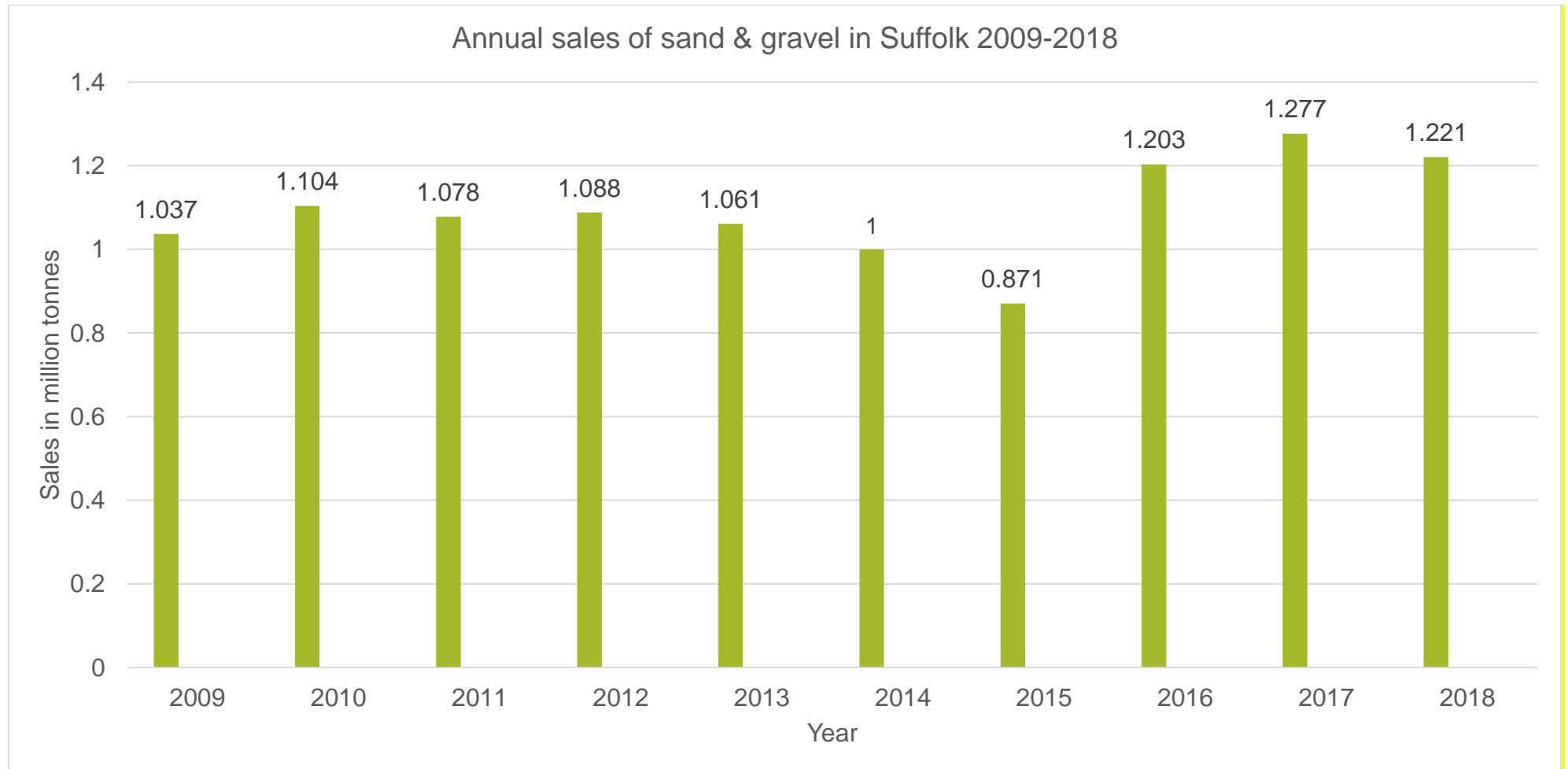
### ASPHALT & CONCRETE PLANTS IN SUFFOLK

| Asphalt Plants |  |          |          |          |
|----------------|--|----------|----------|----------|
| Site Number    | Site Name                                  | Operator | Grid Ref |          |
|                |  |          | Easting  | Northing |
| 1              | Cavenham Asphalt Plant                     | Breedon  | 574789   | 271383   |
| 2              | Cliff Quay, Ipswich                        | Tarmac   | 616886   | 241942   |
| 3              | Foxhall Asphalt Plant                      | Eurovia  | 624397   | 243721   |
| 4              | Gazeley Asphalt Plant<br>(Kentford/Higham) | Tarmac   | 571872   | 266987   |

| <b>Concrete Batching Plants</b> |                             |                            |                 |                 |
|---------------------------------|-----------------------------|----------------------------|-----------------|-----------------|
| <b>Site Number</b>              | <b>Site Name</b>            | <b>Operator</b>            | <b>Grid Ref</b> |                 |
|                                 |                             |                            | <b>Easting</b>  | <b>Northing</b> |
| 1                               | Beccles                     | C&H Quickmix               | 644745          | 288790          |
| 2                               | Shrublands Quarry           | Brett Aggregates           | 612000          | 253700          |
| 3                               | Waldringfield Quarry        | Brett Aggregates           | 625760          | 244830          |
| 4                               | Flixton Quarry              | Cemex                      | 629925          | 286424          |
| 5                               | Sir Alf Ramsey Way, Ipswich | Cemex                      | 615288          | 244329          |
| 6                               | Kesgrave Sinks Pit          | Cemex                      | 621498          | 245495          |
| 7                               | Saxmundham                  | Cemex                      | 641328          | 264363          |
| 8                               | Sudbury                     | Cemex                      | 588560          | 241494          |
| 9                               | Bury St Edmunds             | Eastern Concrete           | 583952          | 268693          |
| 10                              | Hadleigh Road, Ipswich      | Euromix                    | 614487          | 245041          |
| 11                              | Worlington Quarry           | Hanson Heidelberg Concrete | 569860          | 271290          |
| 12                              | Hanson Concrete, Ipswich    | Hanson Heidelberg Concrete | 613441          | 256753          |
| 13                              | Lawn Farm, Wetherden        | Aggmax                     | 599445          | 262427          |



## APPENDIX 6 LAST TEN YEARS SALES OF SAND & GRAVEL IN SUFFOLK





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Portuguese

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Polish

এই লেখাটি যদি অন্য ভাষাতে বুঝতে চান তাহলে নিচের নম্বরে ফোন করুন 03456 066 067

Bengali

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Lithuanian

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Romanian

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Russian

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