

DATED

14 MARCH

2024

SUFFOLK COUNTY COUNCIL (1)

- and -

DENBURY HOMES LIMITED (2)

- and -

HSBC UK BANK PLC (3)

AGREEMENT

made pursuant to Sections 278 and 38 of the Highways Act 1980  
and any other enabling power relating to  
the development of land South of Rougham Hill, Bury St Edmunds

Nigel Inniss  
Head of Governance  
Suffolk County Council  
8 Russell Road Ipswich  
Suffolk IP1 2BX

Ref: JL/80138

**SECTION 278 AGREEMENT  
INDEX**

	Page
Recitals & Definitions	
RECITALS AND DEFINITIONS.....	4
1     LEGAL EFFECT .....	10
2     NOTICES .....	11
3     GENERAL.....	12
4     ARBITRATION .....	12
5     COVENANTS.....	13
1     THE DESIGN OF THE HIGHWAY WORKS .....	18
2     LETTING OF THE CONTRACT.....	19
3     INSPECTION OF THE HIGHWAY WORKS .....	20
4     TESTING OF MATERIALS .....	22
5     OPENING OF THE HIGHWAY WORKS.....	23
6     UNDERTAKERS.....	24
7     PROTECTION OF THE PUBLIC .....	25
10    TIMING.....	27
11    SAFETY .....	28
12    ACCOMMODATION WORKS .....	28
13    CONSTRUCTION (DESIGN AND MANAGEMENT) REGULATIONS	
2015 28	

14	SITE CLEARANCE AND CERTIFICATE(S) OF SUBSTANTIAL COMPLETION .....	30
15	DEFECTS CORRECTION PERIOD AND CERTIFICATE OF FINAL COMPLETION .....	31
16	INDEMNITY .....	32
17	PERFORMANCE BOND.....	33
18	COMMUTED SUMS FOR MAINTENANCE.....	35
19	LEGAL AND ADMINISTRATIVE COSTS.....	35
20	PARTS I AND II OF THE LAND COMPENSATION ACT 1973.....	37
	SCHEDULE II .....	38
	SCHEDULE III .....	43
	SCHEDULE IV .....	44

THIS AGREEMENT is made the 16<sup>th</sup> day of MARCH 2024

BETWEEN the following parties :-

- (1) SUFFOLK COUNTY COUNCIL of Endeavour House 8 Russell Road Ipswich  
Suffolk IP1 2BX ("the County Council")
- (2) DENBURY HOMES LIMITED (company number 02162164) of Westley  
Bottom, Westley, Bury St Edmunds IP33 3WD ("the Developer")
- (3) HSBC UK BANK PLC (company number 09928412) of 1 Centenary Square,  
Birmingham, B1 1HQ ("the Mortgagee")

#### RECITALS AND DEFINITIONS

- (A) In this Agreement unless the context otherwise requires the following words shall have the following meanings :-



"1980 Act"	Means the Highways Act 1980 (as amended)
"Approved Contractor"	Means the contractor(s) approved by the County Council for carrying out the Highway Works of the value and complexity proposed
"Approved Sub-Contractor"	Means the sub-contractor(s) approved by the County Council for carrying out the Highway Works of the value and complexity proposed
"CDM Regulations"	Means the Construction (Design and Management) Regulations 2015 (SI 2015/51)
"Certificate of Final Completion"	Means any of the certificates referred to in paragraph 15.3 of Schedule I
"Certificate of Substantial Completion"	Means any of the certificates referred to in paragraph 14.2 of Schedule I
"Commuted Sums"	Means the sum of £340,653.72 (Three hundred and forty thousand, six hundred and fifty-three pounds and seventy-two pence) which is calculated, as set out in paragraph 18.1 on Schedule I towards the cost of the County Council's future maintenance liability of the Highway Works
"Construction Management Plan"	Means the Construction Management Plan dated February 2022 approved under planning application DC/20/3362/FUL and attached to this agreement
"Contract"	Means the contract or contracts in respect of each and all of the Highway Works
"Contractor"	Means the contractor or contractors who have been awarded the Contract to execute the Highway Works. For the avoidance of doubt the aforementioned definition does not include any subcontractor

"Development"	Means the development to be carried out pursuant to the Permission
"Director"	Means the County Council's Executive Director of Growth, Highways and Infrastructure or other officers of the County Council acting under his hand
"Highway Works"	Means the works collectively or individually as the context requires which are set out in Schedule III of this Agreement and shown in the Works Drawings
"Highway Structure"	Means any bridge, subway, culvert, pipe, tunnel, or other structure built in, over, under or adjacent to any part of the highway
"Performance Bond"	Means the bond with the Performance Bond Surety for each and all of the Highway Works, such bond to be in the form set out in Schedule II, to the effect that should the Developer default in the execution of its obligations to carry out the Highway Works and to maintain the same in accordance with the provisions of this Agreement then the County Council will call upon the Performance Bond Surety to provide the full value of the Performance Bond (subject to the provisions hereinafter contained) to carry out the Highway Works and maintain the same as aforesaid
"Performance Figure"	Means the sum of £1,554,454.26 (One Million Five Hundred and Fifty Four Thousand Four Hundred and Fifty Four Pounds and Twenty Six Pence) being the Tender Sum plus 10 per cent in respect of the Highway Works and as set out in each of the Contracts
"Performance Bond Surety"	Means HSBC UK Bank plc as Surety

"Permission"	Means the planning permission granted by West Suffolk Council dated 6 <sup>th</sup> March 2020 granted with reference number DC/15/2483/OUT in respect of the Site together with any modification of it
"Road Safety Audit"	Means the evaluation of each and all of the Highway Works during design and at the end of construction to identify potential road safety problems that may affect any users of the highway and to suggest measures to eliminate or mitigate those problems in accordance with Department for Transport standards or by the County Council as agreed by the Director
"Site"	Means land situated at West of Chapel Road, Grundisburgh Suffolk registered at the Land Registry under title number SK202122
"Specification"	The County Council's "Specification for Estate Roads" dated May 2007 (or later amendment current at the date of this Agreement) so far as this is consistent with the Works Drawings and description in Schedule III (subject to any variations agreed in writing by the Director)
"Sub-contractor"	Means the sub-contractor(s) working for the Contractor(s) who have been contracted to execute the Highway Works
"Substantial Completion"	Means complete to the reasonable satisfaction of the Director and so that the Highway Works can be used for the purpose and operate in the manner for which they were designed

"Technical Standards"	Means the standards necessary to ensure complete conformity with all UK primary and secondary legislation (including by-laws) all guidance standards and codes of practice issued by the Department for Transport the County Council statutory undertakers and relevant professional institutes the Road Safety Audit and formal instructions issued by the Director from time to time during the design and implementation of the Highway Works and for the avoidance of doubt this shall include the Traffic Signs Regulations and General Directions 2016 and BS5489 in relation to the design of any street lighting
"Tender Sum"	Means the sum of £1,413,140.24 (One Million Four Hundred and Thirteen Thousand One Hundred and Forty Pounds and Twenty Four Pence) (including the costs associated with statutory undertakers work and traffic management) agreed by the Director for carrying out the Contract by the Contractor
"Works Drawings"	Means the attached drawings bearing the numbers referred to in Schedule IV or any subsequent revision of them which has been approved or requested by the Director and which relate to the Highway Works

(B) In this Agreement unless the context otherwise requires :-

- (i) Words importing the singular meaning where the context so admits include the plural meaning and vice versa; and
- (ii) Words of the masculine gender include the feminine and neuter genders and words denoting actual persons include companies, corporations and firms and all such words shall be construed interchangeably in that manner; and
- (iii) "party" or "parties" means a party or parties to this Agreement; and
- (iv) references to any party shall include the successors in title and assigns of that party; and in the case of the County Council the successors to its statutory functions; and

- (v) where a party includes more than one person any obligations of that party can be enforced against all of them jointly and severally unless there is an express provision otherwise; and
  - (vi) the headings and contents list in this Agreement shall not form part of or affect its construction; and
  - (vii) references to clauses schedules and paragraphs are references to clauses in and schedules to this Agreement and paragraphs in schedules to this Agreement; and
  - (viii) where a party or any officer or employee is required to give its consent approval or agreement to any specific provision in this Agreement such consent approval or agreement shall not be unreasonably withheld or delayed; and
  - (ix) any mention herein of any act or of any section regulation or statutory instrument shall be deemed to refer to the same source as at any time amended and where such act section regulation or statutory instrument has been replaced consolidated or re-enacted with or without amendment such mention shall be deemed to refer to the relevant provision of the updating consolidating or re-enacting act or section or regulation or statutory instrument
- (C) The County Council is the highway authority (except for trunk roads) for the purposes of the 1980 Act for the area within which the Site is situated and the Highway Works will be carried out
- (D) The Developer has the benefit of the Permission
- (E) The Developer is the registered proprietor with title absolute of the Site in so far as it is registered at the Land Registry under Title Numbers SK202122 and SK367079
- (F) The Mortgagee has a registered charge dated 11 July 2023 over the part of the Site registered with Title Numbers SK202122 and SK367079



(G) The Developer wishes to dedicate as public highway that part of the Site within Title Number SK202122 upon which the Highway Works are to be constructed which does not currently form part of the public highway and the County Council agrees to accept such dedication and adopt that part of the Site and the Highway Works as highway maintainable at public expense on the terms and conditions hereinafter contained

(H) Having regard to the development plan and other material considerations the County Council considers it expedient in the interests of the proper planning of their area that the Highway Works need to be carried out to facilitate the Development and that entering into this Agreement will be of benefit to the public

NOW THIS DEED WITNESSES as follows:-

1 LEGAL EFFECT

- 1.1. This Agreement and the covenants that appear hereinafter are made pursuant to Sections 38 72 and 278 of the 1980 Act Section 111 of the Local Government Act 1972 and Section 1 of the Localism Act 2011 and all other enabling powers to the intent that the provisions of this Agreement shall bind the Site and the parties hereto and all persons deriving title through or under them
- 1.2. This Agreement is a Deed. Any financial default under this Agreement will be registered as a Local Land Charge under section 278(5)(c) of the 1980 Act
- 1.3. No waiver (whether express or implied) by the County Council of any breach or default by the Developer in the performance or observance of any of the covenants, terms or obligations in this Agreement shall constitute a continuing waiver and no such waiver shall prevent the County Council from enforcing any of the covenants, terms or obligations or from acting upon any subsequent breach or default in respect thereof
- 1.4. Any provision of this Agreement which is or may be unlawful void or unenforceable shall to the extent of such unlawfulness invalidity or

unenforceability be deemed severable and shall not affect any other provision of this Agreement

- 1.5. This Agreement is governed by and interpreted in accordance with English law and shall be determined in the courts of England

## 2 NOTICES

- 2.1. Any notices or other written communication to be served or given by one party upon or to any other party under the terms of this Agreement shall be deemed to have been validly served or given if delivered by hand or sent by recorded delivery post or sent by the DX service to the party upon whom it is to be served or to whom it is to be given or as otherwise notified for the purpose by notice in writing provided that the notice or other written communication is addressed and delivered by hand or by recorded delivery post or by the DX service to the address of the party concerned as nominated in sub-clause 2.2. below

- 2.2. The address for any notice or other written communication in the case of each party to this Agreement shall be as follows:-

The County Council	Suffolk County Council Endeavour House 8 Russell Road Ipswich IP1 2BX marked for the attention of the Assistant Director of Governance, Legal and Assurance (or where the context requires the Executive Director of Growth, Highways and Infrastructure, Endeavour House 8 Russell Road Ipswich IP1 2BX)
The Developer	marked for the attention of the Engineering Manager of Denbury Homes Limited Westley Bottom Bury St Edmunds IP33 3WD
The Mortgagee	marked for the attention of Client Relationship Manager for Denbury

Homes Limited  
of HSBC UK BANK PLC, 1 Centenary  
Square, Birmingham, United Kingdom,  
B1 1HQ

- 2.3. Any notice or other written communication to be given by the County Council shall be deemed to be valid and effective if on its face it is signed on behalf of the County Council by a duly authorised officer

### 3 GENERAL

- 3.1. All works and activities to be carried out under the terms of this Agreement (including for the avoidance of doubt such works as are of a preparatory ancillary or of a maintenance nature) are (save where expressly provided otherwise) to be at the sole expense of the Developer and at no cost to the County Council
- 3.2. All consideration given and payments made in accordance with the provisions of this Agreement shall be exclusive of any VAT properly payable in respect thereof and in the event of VAT becoming chargeable at any time in respect of any supply made in accordance with the terms of this Agreement then to the extent that VAT had not previously been charged in respect of that supply the person making the supply shall raise a VAT invoice to the person to whom the supply was made and the VAT shall be paid accordingly
- 3.3. The County Council and their respectively duly authorised officers and agents may enter upon the land on which the Highway Works are being carried out at any reasonable time to ascertain whether the terms of the Agreement are being or have been complied with

### 4 ARBITRATION

- 4.1. Any dispute or difference arising between the parties as a result of this Agreement may be referred to the arbitration of a single arbitrator to be agreed upon between the parties or failing agreement within fourteen days



after either of the parties has given to the other a written request requiring the appointment of an arbitrator to a person to be appointed at the request of either of the parties by the President for the time being of The Institution of Civil Engineers

4.2. Any reference to arbitration shall be undertaken in accordance with and subject to the provisions of the Arbitration Act 1996 save as follows:-

- (a) the seat of the arbitration shall be at the County Council's offices in Ipswich Suffolk
- (b) where appropriate the arbitrator may consolidate arbitral proceedings
- (c) with the parties' agreement the arbitrator may appoint experts or legal advisers

4.3 A party wishing to refer any such dispute or difference to arbitration shall notify the other party in writing of such intention without delay

4.4 The arbitrator shall act as a referee and not as an expert except in any case where the parties to a dispute or difference agree on the arbitrator when such parties may also agree that such arbitrator shall act as an expert

4.5 Subject to Sections 67 68 and 69 of the Arbitration Act 1996 the parties agree to be bound by the decision of the arbitrator

## 5 COVENANTS

5.1 The Developer covenants and warrants to the County Council that they have full power to enter into this Agreement and there is no other person having a charge over or any other interest in the Site whose consent is necessary for the Developer to enter into this Agreement and to comply with the obligations set out at paragraph 14.3 of Schedule I

5.2 The Developer hereby covenants and undertakes with the County Council that from the date of this Agreement it will (unless otherwise agreed by the

County Council) carry out and comply with the obligations set out in Schedule I and the details set out in Schedules III and IV hereto

- 5.3 The County Council without prejudice to its statutory powers and duties hereby appoints the Developer to act as its agent and gives to the Developer licence (in so far as is reasonably necessary for the Developer to perform the obligations under the terms of this Agreement) to enter into and upon and remain upon the highway to carry out the construction of the Highway Works within the timescales referred to in Schedule III hereto or such other period as may be agreed in writing by the Director, provided that this licence shall not extend to the Developer's successors in title or assigns unless otherwise agreed in writing by the Director prior to that successor or assignee commencing work in the public highway
- 5.4 The Developer covenants with the County Council not to commence the Highway Works set out in Schedule III unless road space has first been booked with the County Council
- 5.5 The Developer covenants with the County Council as highway authority to give written notice not less than three calendar months prior to works commencing, in order that the County Council as highway authority has sufficient time to ensure that the commencement of works will cause the least disruption possible to road users and the County Council reserves the right to refuse consent and/or to stop or require the stopping of works under the terms of this Agreement and relevant legislation where the aforesaid notice period is not complied with
- 5.6 The Developer covenants with the County Council as highways authority to comply with the provisions of the New Roads and Street Works Act 1991, the Traffic Management Act 2004 and any amendments thereof
- 5.7 The County Council covenants with the Developer that on the date of issue of the Certificate of Final Completion the roads subject to the Highway Works shall thenceforth be, to the extent they are not already, adopted as highways maintainable at the public expense

6 MORTGAGEE CONSENT

- 6.1 The Mortgagee acknowledges and declares that this Agreement has been entered into by the Developer with its consent and that the Site shall be bound by the obligations contained in this Agreement PROVIDED THAT the Mortgagee shall otherwise have no liability under this Agreement unless it takes possession of the Site in which case it too will be bound by the obligations as if it were a person deriving title from the Developer. For the avoidance of doubt the Mortgagee shall have no liability once it ceases to have any legal or other interest in the Site.

7 THIRD PARTY RIGHTS

- 7.1 It is hereby agreed and declared that the provisions of Contracts (Rights of Third Parties) Act 1999 shall not apply to this Agreement

8 LAPSE

- 8.1 If the Highway Works have not been commenced within one (1) year from the date of this Agreement, save as this period is otherwise extended in writing by the Director at his discretion, then this Agreement shall lapse and be of no further effect (save to the extent already complied with) and the Developer agrees to pay to the County Council any costs properly incurred by the County Council prior to the lapse of this Agreement (which have not already been paid) including but not limited to those costs set out in paragraph 19 of Schedule I to this Agreement
- 8.2 Where, in accordance with clause 8.1 above the Director, at his discretion, agrees in writing to an extension to the period of one (1) year after which this Agreement shall lapse, this Agreement shall lapse at the end of such period as agreed in writing by the Director where the Highway Works have not been commenced by the expiry of that extension period

In witness whereof this Agreement has been executed and delivered as a Deed on  
the date first written above

The COMMON SEAL of )  
SUFFOLK COUNTY COUNCIL )  
was hereunto affixed )  
in the presence of )



*T. McEwen-Miller*  
.....  
A Duly Authorised Officer

EXECUTED as a deed by )  
BIRKETTS LLP )  
as attorney for )  
DENBURY HOMES LIMITED )  
In the presence of:

Attorney's signature:

Designated Member of Birketts LLP, as attorney for Denbury Homes Limited

Witness' signature:

Witness' name: *Rachel Bauer*  
Birketts LLP (Norwich)

Witness' address: Kingfisher House  
1 Gilders Way  
Norwich NR3 1UB

Witness' occupation: *Paralegal*

EXECUTED as a Deed by

) SIOBHAN LAWRENCE-BROWNE

an attorney for and in the name of  
HSBC UK BANK PLC

)  
)  
) 

In the presence of

Witness signature



Attorney

Name

EVA NYANTEKYI

Address

**HSBC UK Bank Plc**

Corporate Banking  
London Real Estate  
London Commercial Banking Centre  
Level 6, 71 Queen Victoria Street  
London EC4V 4AY



## SCHEDULE I

### 1 THE DESIGN OF THE HIGHWAY WORKS

- 1.1 The design of the Highway Works shall be to the satisfaction of the Director with due consideration of the Technical Standards
- 1.2 No work on any of the Highway Works shall commence and no Contract for their construction shall be let until
  - 1.2.1 full details of the design of the Highway Works to be commenced in the form of plans, drawings, specifications and other materials have been submitted to the Director together with the name of the principal designer (whom the Developer shall appoint for the full duration of the design and construction of each and all of the Highway Works) in accordance with the CDM Regulations and any codes of practice referred to therein
  - 1.2.2 the Director has given his written approval to the Highway Works to be commenced and such approval shall not be given if the said plans, drawings, specifications and other documentation have not adequately addressed the issues raised in the pre-construction stages of the Road Safety Audit process and if given shall lapse if the Highway Works are not commenced within twelve (12) months of the date of the said Director's approval
  - 1.2.3 preliminary proposals, detailed contract drawings, schedules and specifications for Highway Structures have been prepared by the Developer and submitted for written approval to the Director's Bridge Office in accordance with Department for Transport Document BD2/12 and the structural design and checking procedure has been carried out by an incorporated or chartered engineer familiar with Department for Transport Codes of Practice and experienced in the design of Highways Structures. The documents are to be agreed as applicable with the Director before the design is commenced and details are submitted for approval

- 1.3 If the Director does not propose to give his approval in relation to those matters referred to in paragraph 1.2 of this Schedule he shall in each case as soon as possible in writing inform the Developer and if the Director requires amendments or additions to the plans drawings specifications and other materials referred to in paragraph 1.2 of this Schedule these amendments shall be undertaken by the Developer at his own expense and a revised set of updated documents shall be re-submitted to the Director for his approval
- 1.4 Without prejudice to paragraph 1.2 of this Schedule, the Director shall not give his approval as referred therein until the Developer has paid the sum referred to in paragraph 19.1.3 towards the cost of checking the design of the Highway Works and inspecting the Highway Works. The Highway Works at all times shall be carried out in accordance with the plans, drawings, specifications and other materials which have received the Director's approval referred to in paragraph 1.2 of this Schedule and the Developer shall in the execution of the Highway Works comply or ensure that the Contractor complies with the Technical Standards
- 1.5 Without prejudice to paragraph 1.4 of this Schedule, the Highway Works at all times shall be carried out in accordance with the Construction Management Plan

## 2 LETTING OF THE CONTRACT

- 2.1 No Contract shall be let until all traffic management measures have been prepared by the Developer and approved in writing by the Director ("the approved programme") and thereafter each of the Contracts will be offered to an Approved Contractor
- 2.2 The Contract to be let under paragraph 2.1 of this Schedule shall be let under NEC3 suite of contracts (and any amendments thereto shall be approved by the Director) and the Developer shall obtain the agreement of the Contractor to be bound by the agreed drawings in Schedule IV

2.3 The Contract shall be awarded by the Developer subject to the Director having first given his written approval to the proposed chartered engineer(s) or other suitably qualified person(s) who shall be independent of the Contractor and will supervise the execution of the Highway Works by the Contractor

2.4 The Developer shall not award the Contract unless the Approved Contractor and the Approved Sub-Contractor/s concerned are insured throughout the period of the Contract (such period to include the maintenance period detailed in paragraph 15.1 of this Schedule) for public liability risks in the sum of at least ten million pounds (£10,000,000) in respect of any single claim and the Developer shall ensure that the Contractor remains so insured throughout the period of the Contract and prior to the commencement of each or all of the Highway Works or any maintenance works carried out in accordance with paragraph 15.1 of this Schedule the Developer shall produce to the Director insurance policies fully covering the Developer's liability in respect of the matters set out in this Agreement

2.5 The Developer shall not sub-contract or assign the Contract without the written approval of the Director and any sub-contractor shall be an Approved Sub-Contractor

### 3 INSPECTION OF THE HIGHWAY WORKS

3.1 The Developer shall provide the Director with not less than twenty-four (24) hours nor more than seventy-two (72) hours notice (excluding weekends and bank holidays) of any intended execution of the Highway Works specifying the tasks to be carried out in accordance with the approved programme referred to in paragraph 2.1 of this Schedule

3.2 Without prejudice to the approved programme the Developer shall notify the Director in writing at least twenty-eight (28) days prior to the commencement of any work connected with statutory undertaker's equipment



- 3.3 The Developer shall during the progress of each and all of the Highway Works give to or procure for the Director and any person or persons duly authorised by him free access to every part of the Highway Works and the Site and permit him or them to inspect the same as they proceed and all materials used or intended to be used therein and shall give effect to any reasonable and proper requirements made or reasonable and proper directions given by the Director to conform to the approved detailed plans Works Drawings and specification referred to in paragraph 1.2 of this Schedule
- 3.4 Without prejudice to the approved programme the Developer shall notify the Bridge Office and the Director in writing at least seventy-two (72) hours prior to the commencement of each and every stage of excavation and concrete operations associated with any Highway Structures
- 3.5 The Developer shall not cover up or put out of view any works forming part of the Highway Works without the approval of the Director and shall afford full opportunity for the Director to examine and measure any work which is about to be covered up or put out of view and to examine foundations before permanent work is placed thereon and shall give at least seventy-two (72) hours' notice to the Director whenever any such work or foundations is or are ready or about to be ready for examination
- 3.6 The Director shall without unreasonable delay, unless he considers it unnecessary and advises the Developer accordingly, attend when required by the Developer for the purpose of examining such works or of examining such foundations
- 3.7 The Director shall for the purposes of paragraphs 3.1 to 3.6 be allowed reasonable access and admission to the Highway Works or the places where materials or plant for the Highway Works may be stored or in the course of preparation manufacture or use (unless such access or

admission is refused due to circumstances beyond the control of the Developer)

#### 4 TESTING OF MATERIALS

- 4.1 The Developer shall reimburse the County Council for all reasonable costs and expenses whatsoever arising from the operation of paragraphs 4.2 to 4.5
- 4.2 The Director shall require the testing of materials plant and workmanship used or proposed to be used in the Highway Works and in his reasonable discretion have the power to reject any materials plant or workmanship so tested which he may reasonably and properly find to be not in accordance with the approved detailed plans Works Drawings and specification referred to in paragraph 1.2 of this Schedule. In relation to Highways Structures the Director will require a schedule of testing to be agreed prior to the commencement of works or any part thereof
- 4.3 The Developer shall as soon as is reasonably practicable replace or repair any materials plant or workmanship which have been found to be not in accordance with the approved detailed plans Works Drawings and specification referred to in paragraph 1.2 of this Schedule
- 4.4 The Director shall for the purposes of paragraphs 4.2 to 4.5 be allowed reasonable access and admission to the Highway Works or the places where materials or plant for the Highway Works may be stored or in the course of preparation manufacture or use (unless such access or admission is refused due to circumstances beyond the control of the Developer)
- 4.5 The Developer shall as soon as is reasonably practicable remove such materials and plant as are rejected by the Director pursuant to paragraph 4.2. of this Schedule which are not capable of repair or remedy from the Site and if the Developer shall wish to continue to store such rejected materials and plant on the Site they shall be stored separately from those

materials and plant which have not been so rejected or which the Developer shall wish in future to use in execution of the Highway Works

5 OPENING OF THE HIGHWAY WORKS

5.1 During the construction of each and all of the Highway Works and prior to the issue of the Certificate of Substantial Completion:

- (a) the Director may issue instructions to the Developer to open or expose any of the Highway Works which has been covered up without previously being inspected by the Director
- (b) should the Developer fail to comply with any such instructions the County Council may so take up or expose the relevant part of the Highway Works causing as little damage or inconvenience as is possible in respect of any other part or parts of the Highway Works the reasonable and proper cost of such taking up or exposure and reinstatement to be met by the Developer

PROVIDED THAT if the Highway Works or any part or parts thereof are covered up by the Developer after giving the notice referred to in paragraph 3.5 of this Schedule and the Director shall have failed to inspect in the period therein referred to and the Director shall subsequently require the Highway Works or any part of them to be uncovered for the purposes of inspection:-

- (a) if inspection reveals the relevant part or parts of the Highway Works to have been completed in accordance with the approved detailed plans drawings and specification referred to in paragraph 1.2 of this Schedule all costs in respect of such uncovering and inspection and of reinstating the part or parts of the Highway Works uncovered shall be borne by the County Council; or
- (b) if inspection reveals the relevant part or parts of the Highway Works not to have been completed in accordance with the approved detailed plans drawings and specifications referred to in paragraph 1.2 of this Schedule all reasonable and proper costs in respect of

uncovering and inspection and of reinstating the part or parts of the Highway Works uncovered shall be borne by the Developer

6 UNDERTAKERS

6.1 Insofar as the County Council as Highway Authority is required by any legislation regulation direction or code of practice (including in particular but without prejudice to the generality of the foregoing the New Roads and Street Works Act 1991) to serve a notice or notices in respect of the Highway Works on undertakers or other persons the Developer shall comply with such requirement on behalf of the County Council before the Highway Works commence and shall thereafter assume on behalf of the County Council such responsibilities as follow on therefrom in particular during the construction of the Highway Works and prior to the issue of the Certificate of Substantial Completion the Developer shall also:-

- (a) carry out or procure the carrying out of such works and activities in regard to the plant and equipment of undertakers as are required by undertakers in accordance with their statutory powers under the New Roads and Street Works Act 1991 as a result of the construction or intended construction of each and all of the Highway Works
- (b) cause all public sewers, highway drains gas and water mains electric cables and telecommunications ducts or other apparatus which are to be laid by the Developer under the Highway Works together with all necessary connections from them to the boundary of the Highway Works to be laid so far as is practicable under the Highway Works before the foundation of the Highway Works are laid and shall also in so far as is practicable cause the connections from electric cables to any street lamp to be laid before the paving of the footways comprised in the Highway Works is carried out
- (c) cause all trench works within the highway to be backfilled and reinstated in accordance with the Specification for the Reinstatement of Openings in the Highway as determined from time to time under the New Roads and Street Works Act 1991



- (d) not at any time give consent to the erection by any telecommunications operator of telegraph poles or telephone poles or to the erection by any statutory undertaker or public or private company firm or individual of any over ground or underground equipment without the consent in writing of the Director

## 7 PROTECTION OF THE PUBLIC

- 7.1 The Developer shall give due consideration to adjoining owners and occupiers at all times and shall organise activities relating to the Highway Works in such a manner as to cause the least practicable disruption
- 7.2 Prominent notices shall be displayed and maintained around the perimeter of the site of each and all of the Highway Works to warn the public of the dangers of entering the Site
- 7.3 The Developer shall nominate a member of the site management team as the contact point for the Director in the event of an emergency and shall advise a daytime and twenty-four (24) hour contact number to the Director for the same purpose
- 7.4 The Developer shall take or procure the taking of all necessary steps to avoid creating a nuisance from noise and in particular:
  - 7.4.1 the Developer shall afford all reasonable facilities to enable the Director to carry out such site investigations as he may deem necessary in order to determine noise emission levels
  - 7.4.2 all vehicles and plant including compressors shall be fitted with effective silencers and acoustic covers as appropriate and maintained in good working order and all static plant shall be located to minimise nuisance to persons living or working in the vicinity
  - 7.4.3 all portable traffic signals and pumps shall be operated from mains electricity unless otherwise agreed with the Director

~~7.4.4~~ noisy activities shall not be permitted on Sundays and Bank Holidays and except as agreed in writing by the Director shall not be permitted outside the hours of 9.30 a.m. to 4.30 p.m. Monday to Friday and 9.30 a.m. to 1 p.m. on Saturdays

PROVIDED THAT if in the reasonable opinion of the Director the Developer is not dealing adequately with the control of noise the Developer shall carry out or procure the carrying out of such additional measures as the Director considers necessary at the Developer's expense

7.5 Compliance with the provisions of paragraph 7.4 shall not relieve the Developer of any of his obligations and liabilities under this Agreement the Control of Pollution Act 1974 or the Environmental Protection Act 1990

7.6 The Developer shall take or procure the taking of all necessary steps to avoid creating a nuisance from dust and as far as practicable works are to be carried out in such a way that dust is kept to a minimum PROVIDED THAT if in the reasonable opinion of the Director the Developer is not dealing adequately with the control of dust the Developer shall carry out or procure the carrying out of such additional measures as the Director considers necessary at the Developer's expense

7.7 The Developer shall arrange the regular removal of refuse likely to encourage vermin and arrange for suitable secure storage containers to be provided for collection

7.8 The Developer shall keep a log book on site to record all complaints received from the public and the action taken in response and the log book shall be available for inspection by the Director

## 8 PREVENTION OF MUD BEING CARRIED ON THE PUBLIC HIGHWAY

8.1 Provision shall be made at the Site to limit in so far as is practicable the amount of mud dust and other materials carried on to adjacent public highways by vehicles and plant leaving the Site

- 8.2 The Developer shall keep or procure the keeping of all roads footpaths rights of way and other means of passage leading to or from or crossing the Site free from mud slurry or other hazardous substances that are deposited through the construction of the Highway Works and any such substance so deposited on any such road footpath right of way or other means of passage shall be promptly removed by or at the direction of the Developer
- 8.3 The Director may close any associated crossings entrances and exits if such substances deposited are not promptly removed by the Developer and any losses or expenses incurred as a result shall be borne by the Developer and on removal of such substances the Director shall reopen such crossings entrances and exits and the Developer shall bear the costs incurred

## 9 TRAFFIC CONTROL

- 9.1 During the periods when the Highway Works are being executed the Developer shall institute at his own expense measures previously approved in writing by the Director to maintain the safe flow of traffic on the highways in the vicinity of the site of the Highway Works
- 9.2 The Highway Works shall be signed and protected to at least the standards of Chapter 8 of the Traffic Signs Manual published by His Majesty's Stationery Office and the proposed arrangements shall be approved in writing by the Director before the Highway Works commence

## 10 TIMING

- 10.1 No Highway Works within or affecting existing public highways or temporary diversions which could interfere with the traffic flow will be permitted within the morning and evening peak periods i.e. 7.30 - 9.30 a.m. and 4.30 - 6.30 p.m. Monday to Friday except as agreed in writing by the Director

11 SAFETY

- 11.1 During the periods when the Highway Works are being carried out the Developer shall provide all watching and lighting as required and shall maintain all lights, guards, fencing, warning signs when and, where necessary, undertake such further measures as may be reasonably required by the Director

12 ACCOMMODATION WORKS

- 12.1 The Developer shall carry out or ensure that there shall be carried out all related accommodation works associated with the Highway Works

13 CONSTRUCTION (DESIGN AND MANAGEMENT) REGULATIONS 2015

- 13.1 The Developer shall be the only client for the purpose of the CDM Regulations and the Developer agrees to undertake the obligations of a client under the CDM Regulations and to use all reasonable endeavours to ensure that the Highway Works are carried out in accordance with the CDM Regulations

- 13.2 The Highway Works shall not commence until the Developer as the only client has provided to the Director:

- 13.2.1 an estimate of the number of working days and/or person days of construction work and the number of workers working on site simultaneously at any one point in the project which the Contract will entail
- 13.2.2 written details of the principal designer and the principal contractor appointed for the project and also provide copies of the Construction Phase Plan and Health & Safety File
- 13.2.3 a copy of the Notification of Project (form HSE F10) to the HSE pursuant to Regulation 6 of the CDM Regulations



- 13.3 Throughout the Highway Works the Developer shall provide to the Director copies of the updates and revisions to the construction phase plan and Health and Safety File pursuant to Regulation 12
- 13.4 Within twenty-eight (28) days of issue of the Certificate of Substantial Completion for any or all of the Highway Works the Developer shall provide to the Director
- 13.4.1 a plan showing the land over which those Highways Works have been constructed and
- 13.4.2 a Health and Safety file conforming in all respects with the CDM Regulations and which shall accord with the current format used by the County Council to include a separate Health and Safety File for each Highway Structure
- 13.5 The Director shall be at liberty to delay issue of the Certificate of Final Completion in respect of any of the Highway Works if the Developer fails to provide the Director with the documents referred to in 13.4.1 and 13.4.2 above within twenty-eight (28) days of issue of any Certificate of Substantial Completion for any of the Highway Works equivalent to the number of days after the twenty-eight (28) day period that the documents were submitted
- 13.6 In respect of the Highway Works generally the Developer shall provide to the Director the final information in both paper and electronic format and shall at least comprise:
- 13.6.1 1:500 scale (or alternative scale as may be specified by the Director) "as built" drawings
- 13.6.2 records of the earthworks showing sources of material used in areas of fill description of fill materials descriptions of sub-grades in cut areas copies of results of tests of material carried out as part of the supervision of the construction of the earthworks

13.6.3 records of the sources of supply of all deliveries of road construction materials with details of the location of the Highway Works at which each load is placed

13.6.4 records of the sources of supply of all other manufactured materials (e.g. drainage goods, fencing materials, traffic signs, electrical components and cables etc).

13.7 No work on Highway Structures shall commence until the general Health and Safety file information including format to be supplied in respect of Highway Structures has been agreed with the County Council's Bridge Engineer and shall accord with the County Council's current Technical Approval Procedure for Highway Structures

13.8 The Developer shall indemnify and keep the County Council indemnified against any breach of the Developer's obligations under this paragraph 13

#### 14 SITE CLEARANCE AND CERTIFICATE(S) OF SUBSTANTIAL COMPLETION

14.1 On Substantial Completion of the Highway Works the Developer shall:-

14.1.1 clear away and remove from the site of the Highway Works all constructional plant and temporary works of every kind and leave the site of the Highway Works in a neat and tidy condition to the satisfaction of the Director and

14.1.2 carry out stage 3 of the Road Safety Audit process and comply to the satisfaction of the Director with recommendations arising thereunder prior to the opening of the Highway Works to the public

14.2. Upon Substantial Completion of the Highway Works including any additional work resulting from stage 3 of the Road Safety Audit process to the satisfaction in all respects of the Director he shall issue a Certificate of Substantial Completion in respect of those Highway Works to the Developer provided that all costs and expenses owing to the County Council have been paid in respect of those Highway Works

14.3. The Developer hereby agrees that on the date of Substantial Completion that part of the Site upon which the Highway Works are constructed which does not currently form part of the public highway shall be dedicated as highway under section 38 of the 1980 Act

14.4. After the issue of the Certificate of Substantial Completion the County Council may approve a reduction of up to 90% of the Performance Figure in respect of the relevant Highway Works and the County Council may release the Developer and the Performance Bond Surety and each of them from their obligations under the Performance Bond in respect of the relevant Highway Works to such extent

15 DEFECTS CORRECTION PERIOD AND CERTIFICATE OF FINAL COMPLETION

15.1 The Developer shall maintain each and all of the Highway Works for a period of eighteen (18) months (unless the Director agrees in writing a lesser period having considered paragraph 15.2) from the issue of the related Certificate of Substantial Completion and prior to the expiration of this period the Developer shall reinstate and make good any damage or defect which may have arisen from any cause whatsoever or be discovered during the said period of eighteen months (including any defect in or damage to the surface water drainage system) so as to place the highway and the Highway Works in a condition satisfactory to the Director

15.2 After the expiration of the period of twelve (12) months from Substantial Completion or the date the Development becomes operational (whichever is the latter) the Developer shall (unless the Director writes to the Developer informing him that it is to be carried out sooner or that he does not need to do so) carry out stage 4 of the Safety Audit and comply to the satisfaction of the Director with any recommendations arising thereunder

15.3 After the expiration of the period of eighteen (18) months referred to in paragraph 15.1 (or such lesser period as agreed in writing by the Director under paragraph 15.1) and after any defects have been made good as therein provided including any improvements arising under stage 4 of the

Road Safety Audit to the satisfaction of the Director and after the provisions of paragraph 13.4 and paragraph 20.2 of this Schedule have been fulfilled the Director shall issue forthwith to the Developer the Certificate of Final Completion in respect of the Highway Works provided that the Certificate of Final Completion shall in the case of road gullies extend only as far as their points of entry to the surface water sewers where those are not being adopted by the County Council as highway drains and upon the issue of the Certificate of Final Completion the County Council shall release the Developer and the Performance Bond Surety and each of them from all subsisting obligations under the Performance Bond in respect of those Highway Works

- 15.4 If called upon to do so by notice in writing served within twenty-one years of the date hereof by the County Council the Developer agrees to transfer to the County Council in consideration of one pound any land over which any part of the Highway Works have been constructed which does not at the date of this Agreement already form part of the highway together with any other land dedicated as public highway by the Developer hereunder free in each case from encumbrances and together with all rights necessary to permit the use inspection maintenance repair and replacement of all utility systems servicing the Highway Works and not vested in the relevant undertaker as are situated outside the limits of the Highway Works and the said other land

## 16 INDEMNITY

- 16.1 The Developer shall from the date of this Agreement indemnify the County Council against all claims charges costs expenses liability or loss whatsoever arising out of and incidental to any or all of the Highway Works including but not limited to those arising out of any legally sustainable claims for payments under Section 10 of the Compulsory Purchase Act 1965 and Part I of the Land Compensation Act 1973 (as amended) in connection with those Highway Works provided that the Developer's indemnity will not extend to any claims submitted to the County Council arising out of the negligence of the County Council's employees or arising



out of any works of alteration carried out to any of the Highway Works by the County Council after the issue of the related Certificate of Final Completion

16.2 The County Council shall notify the Developer forthwith upon receipt of any such claim or liability

16.3 The County Council shall not accept or settle any claim without first having given the Developer the opportunity to provide the County Council with representations as to the validity of such claim

16.4 The indemnification referred to in paragraph 16.1 includes:

16.4.1 all fees incurred by claimants which the County Council is obliged to pay, and those of the County Council or its agent or contractor, in negotiating any claims (together with VAT payable on the claimants' professional advisors' fees);

16.4.2 statutory interest payments to claimants and their professional advisors; and

16.4.3 the County Council's reasonable and proper legal costs in making the compensation, fees and interest payments

## 17 PERFORMANCE BOND

17.1 Without expense to the County Council the Developer and the Performance Bond Surety shall on the date of this Agreement enter into the Performance Bond for each and all of the Highway Works and the Developer and Performance Bond Surety shall be bound to the County Council in the amount of the Performance Figure for the Highway Works

17.2 Should the Developer default in the execution of its obligations to carry out any or all of the Highway Works and to maintain the same in accordance with the provisions of this Agreement then the County Council may (subject to the provisions hereinafter contained) itself carry out the Highway Works

and maintain the same as aforesaid having first called upon the Performance Bond Surety for the cost to be expended in so doing

17.2.1 Unless there is a danger to users of the highway the County Council shall give twenty (20) working days prior written notice (or lesser period as may in the circumstances be reasonable) of its intention to commence work under Paragraph 17.2

17.2.2 any notice served under this paragraph shall specify the period of the notice ("the Notice Period") the extent of the work which the County Council proposes to carry out and full details of all matters in respect of which the Director considers that the Highway Works have not been carried out in accordance with the terms of this Agreement

17.2.3 if before the expiry of the Notice Period the Developer serves written notice upon the County Council that the Developer intends diligently to execute the works specified in the notice in accordance with the terms of this Agreement and specifies a time to complete that the County Council considers reasonable in the circumstances the County Council shall not be entitled to execute the relevant part or parts of the Highway Works specified in the notice served under this paragraph unless the Developer then fails to execute those works within the agreed time scale

17.3 If the Developer should default in the execution of its obligations to carry out any or all of the Highway Works and to maintain the same in accordance with the provisions of this Agreement then the County Council will call upon the Performance Bond Surety to provide the full Performance Figure (or such sum that remains following reduction of the Performance Bond in accordance with Paragraph 14.4 of this Schedule) in accordance with this Agreement. Save that the County Council after all works are completed and all contracts and any contract claims settled will return any Performance Bond sum unused with interest at the Bank of England Base Rate minus 2 basis points, compounding annually at financial year end on receipt of a written request to the Performance Bond Surety within one

month of all the aforementioned completing and settling. If for any period the Bank of England Base Rate is at or below 0.02% then no interest shall be payable for that period by any party to this Agreement

## 18 COMMUTED SUMS FOR MAINTENANCE

18.1 Prior to the date of this Agreement the Developer shall pay to the County Council the Commuted Sums calculated as follows:

	£
Carriageway	63,545.00
Footway	45,750.00
Drainage	20,322.26
Street lighting	10,576.47
Traffic signals	172,490.80
Traffic signs and Lines	3,823.47

## 19 LEGAL AND ADMINISTRATIVE COSTS

19.1 The Developer shall pay to the County Council:-

19.1.1 the whole of the costs of the County Council's Legal Services Department in connection with the preparation and completion of this Agreement and these costs shall be payable prior to sealing of this Agreement;

19.1.2 interest at four per cent above the Bank of England Base Rate from time to time on any sum due to the County Council under this Agreement which is outstanding for more than twenty-eight (28) days from the date on which it was demanded or in the event that

~~a dispute or difference regarding such payment is referred to arbitration pursuant to clause 4.1 of this Agreement the said twenty-eight (28) day period shall run from the date of the decision of the arbitrator (such interest to be charged on the amount outstanding each day from the date of issue of a written demand for any sum due or in the event that a dispute or difference regarding such payment is referred to arbitration pursuant to clause 4.1 of this Agreement such interest to be charged on the amount outstanding each day from the date of issue of the decision of the arbitrator)~~

- 19.1.3 The greater of £5000 (Five thousand pounds) or 7½% of the Performance Figure (excluding the costs associated with statutory undertakers work and traffic management) for the Highway Works towards the costs and expenses of the County Council of checking the design of each and all of the Highway Works and inspecting each and all of the Highway Works such sum shall be payable prior to sealing of this Agreement
- 19.1.4 the reasonable cost to the County Council of undertaking Road Safety Audits and also the cost of the safety checks of details submitted which sum shall be payable prior to the safety audit commencing
- 19.1.5 the cost of any temporary and permanent traffic regulation orders which sum shall be payable prior to any work on the making of such order being commenced
- 19.1.6 the full cost of any other road traffic orders required to facilitate the Highway Works which sum shall be payable prior to any work on the making of such order being commenced



20 PARTS I AND II OF THE LAND COMPENSATION ACT 1973

Part I and II Claims

Part I Claims - Depreciation Caused By Public Works

20.1 The Developer hereby undertakes and agrees with the County Council that in the event of any claim for compensation or otherwise or costs or charges arising in connection with or incidental to or in consequence of the carrying out of the Highway Works whether mandatory or discretionary which may be incurred by virtue of any enactment or statutory instrument and otherwise hereby provided for he will hold the County Council fully indemnified from and against all claims charges costs and expenses in connection therewith or arising therefrom

Part II Claims

20.2 The Developer covenants with the County Council to comply with the requirements of the Noise Insulation Regulations 1975 (SI 1975/1763) as amended and to provide to the County Council such evidence as is required by the Director to demonstrate compliance with the Noise Insulation Regulations 1975 prior to the issuing by the County Council of the Certificate of Final Completion in accordance with paragraph 15.3 of this Schedule

SCHEDULE II

Performance Bond Agreement

DATED 14 MARCH 2024

DENBURY HOMES LIMITED (1)

- and -

HSBC UK BANK PLC (2)

---

PERFORMANCE BOND

relating to the development of land at South of Rougham Hill, Bury St Edmunds

---

**BY THIS BOND DENBURY HOMES LIMITED** of 02162164) of Westley Bottom, Westley, Bury St Edmunds IP33 3WD ("the Developer") and **HSBC UK BANK PLC** of GTRF, 51 De Montfort Street, Leicester LE1 7BB ("the Surety") are held and firmly bound to **SUFFOLK COUNTY COUNCIL** of Endeavour House 8 Russell Road Ipswich Suffolk IP1 2DH ("the County Council") in the sum of £1,554,454.26 (One Million Five Hundred and Fifty Four Thousand Four Hundred and Fifty Four Pounds and Twenty Six Pence) to be paid to the County Council for the payment of which sum the Developer and the Surety bind themselves their successors and assigns jointly and severally

IN WITNESS whereof the Developer and the Surety have hereunto executed and delivered the same on but not before this 14<sup>th</sup> day of MARCH Two Thousand and Twenty Four

1. The Developer has entered into an Agreement under seal with the County Council of even date made under Section 278 of the 1980 Act whereby the Developer undertook at its own expense to carry out works as set out in Schedule III of the said Agreement and shown in the Works Drawings annexed to the said Agreement ("the Highway Works")
2. It is intended that this Bond shall be construed as one with the said Agreement

**NOW THE CONDITION** of the above-written Bond is such that if the Developer shall duly perform and observe all the terms provisions conditions and stipulations of the said Agreement (in so far as they relate to the Highway Works) on the Developer's part to be performed and observed according to the true intent and meaning thereof or if

on default by the Developer the Surety shall duly satisfy and discharge the damages sustained by the County Council up to the amount of the above-written Bond then the above-written Bond shall be null and void but otherwise shall remain in full force and effect **PROVIDED ALWAYS** that the giving by the County Council of any extension of time for performing the said Agreement or any stipulations therein contained and on the part of the Developer to be performed or any other forgiveness or forbearance on the part of the County Council or its successors or assigns shall not in any way release the Surety from any liability under the above-written Bond the part of the County



Council or its successors or assigns shall not in any way release the Surety from any liability under the above-written Bond

EXECUTED as a deed by  
BIRKETTS LLP  
as attorney for  
DENBURY HOMES LIMITED  
In the presence of:

)  
)  
)  
)

Attorney's signature:



Designated Member of Birketts LLP, as attorney for Denbury Homes Limited

Witness' signature:

Witness' name:

Witness' address:

Birketts LLP  
Kingfisher House  
1 Gilder's Way  
Norwich  
NR3 1UB

Witness' occupation:

Paralegal

IN WITNESS WHEREOF this document which is intended to take effect as a deed has been duly executed by a duly authorised Official of the Bank as Attorney of the Bank the day and year first above written

SIGNED AND DELIVERED

By

}  HITEN WAD  
}  
}  
}  
}  
Attorney of HSBC UK Bank plc

in the presence of:

Witness:  NASALINA BASITA

Address

HSBC UK BANK PLC  
51 DE MONTFORT STREET  
LEICESTER, LE1 7BB, UK

GUARANTEE NO: PERBUKA001291

### SCHEDULE III

The Highways Works comprising the following works:

Location	Description of Works
A134/Rougham Hill Roundabout, Bury St Edmunds	Signalisation and Improvements to existing roundabout and creation of new access into residential development. New footway links on Rushbrooke Lane and River Lane.

Timescales: The Highways Works are to be commenced within 12 (twelve) months of the date of this Agreement and completed within 9 (nine) months of commencement of the Highway Works unless otherwise agreed by the Developer and the County Council

SCHEDULE IV

**Approved List of drawings**

Drawing Title	Drawing No
S278 SITE LOCATION PLAN	2107-592-200B
S278 GENERAL ARRANGEMENT SHEET 1	2107-592-201K
S278 GENERAL ARRANGEMENT SHEET 2	2107-592-202J
S278 GENERAL ARRANGEMENT SHEET 3	2107-592-203L
S278 GENERAL ARRANGEMENT SHEET 4	2107-592-204L
S278 SETTING OUT SHEET 1	2107-592-205D
S278 SETTING OUT SHEET 2	2107-592-206D
S278 SETTING OUT SHEET 3	2107-592-207D
S278 SETTING OUT SHEET 4	2107-592-208C
S278 LONG SECTIONS SHEET 1	2107-592-209D
S278 LONG SECTIONS SHEET 2	2107-592-210C
S278 LONG SECTIONS SHEET 3	2107-592-211C
S278 LONG SECTIONS SHEET 4	2107-592-212A
S278 SITE CLEARANCE SHEET 1	2107-592-213D
S278 SITE CLEARANCE SHEET 2	2107-592-214D
S278 SITE CLEARANCE SHEET 3	2107-592-215E
S278 SITE CLEARANCE SHEET 4	2107-592-216D
S278 KERB LAYOUT SHEET 1	2107-592-217E
S278 KERB LAYOUT SHEET 2	2107-592-218D
S278 KERB LAYOUT SHEET 3	2107-592-219D
S278 KERB LAYOUT SHEET 4	2107-592-220D



S278 SIGNS & LINES SHEET 1	2107-592-221	E
S278 SIGNS & LINES SHEET 1	2107-592-222	D
S278 SIGNS & LINES SHEET 1	2107-592-223	F
S278 SIGNS & LINES SHEET 1	2107-592-224	E
S278 DRAINAGE LAYOUT SHEET 1	2107-592-225	
S278 DRAINAGE LAYOUT SHEET 2	2107-592-226	
S278 DRAINAGE LAYOUT SHEET 3	2107-592-227	
S278 DRAINAGE LAYOUT SHEET 4	2107-592-228	
S278 CROSS SECTIONS SHEET 1	2107-592-230	B
S278 CROSS SECTIONS SHEET 2	2107-592-231	C
S278 CROSS SECTIONS SHEET 3	2107-592-232	C
S278 CROSS SECTIONS SHEET 5	2107-592-234	
S278 CROSS SECTIONS SHEET 6	2107-592-235	
S278 CROSS SECTIONS SHEET 7	2107-592-236	B
S278 CONSTRUCTION DETAILS SHEET 1	2107-592-240	C
S278 CONSTRUCTION DETAILS SHEET 2	2107-592-241	C
S278 CONSTRUCTION DETAILS SHEET 3	2107-592-242	B
S278 CONSTRUCTION DETAILS SHEET 4	2107-592-243	
S278 SIGNS, POSTS & FOUNDATIONS SHEET 1	2107-592-244	A
S278 SIGNS, POSTS & FOUNDATIONS SHEET 2	2107-592-245	
S278 SIGNS, POSTS & FOUNDATIONS SHEET 3	2107-592-246	
S278 SIGNS, POSTS & FOUNDATIONS SHEET 4	2107-592-247	A
S278 SIGNS, POSTS & FOUNDATIONS SHEET 5	2107-592-248	
SWEPT PATH ANALYSIS SHEET 1	2107-592-270	
SWEPT PATH ANALYSIS SHEET2	2107-592-271	
SWEPT PATH ANALYSIS SHEET3	2107-592-272	
DETAILED TRAFFIC SIGNAL DESIGN	22-0316-001-D	
22-0316 Rougham Road Roundabout Appendix 12_5		
BSE - Rougham Hill R'bout S278 SREET LIGHTING 12th OCT 23		





- GENERAL
1. DO NOT SCALE THIS DRAWING. ALL DIMENSIONS ARE IN METRES UNLESS OTHERWISE NOTED. ANY DISCREPANCIES ARE TO BE RECORDED AND REPORTED TO THE ENGINEERS IMMEDIATELY.
  2. THIS DRAWING IS TO BE READ IN CONJUNCTION WITH ALL OTHER ENGINEERS AND ARCHITECTS DRAWINGS AND THE SPECIFICATION.
  3. ANY EXISTING DETAILS WHICH ARE SHOWN ON THIS DRAWING ARE FOR GUIDANCE ONLY AND ARE TO BE CHECKED ON SITE BY THE CONTRACTOR. ANY VARIATIONS ARE TO BE RECORDED AND REPORTED TO THE ENGINEER IMMEDIATELY.

*Handwritten signatures and initials:*  
 [Signature]  
 [Signature]  
 [Signature]  
 [Signature]

DRAWING KEY	
DEVELOPERS OWNERSHIP	<span style="color: green;">—</span>
BOUNDARY	<span style="color: red;">—</span>
S278 LIMIT OF WORKS	<span style="color: red;">—</span>

Rev	Revision Notes	Drawn	Approved	Date
1	S278 BOUNDARY AMENDED	JK	RGW	23.10.22
2	S278 BOUNDARY AMENDED	JK	RGW	08.10.22

**INGENT**  
 CONSULTING ENGINEERS  
 Unit 10 Brightwell Barns, Waldringfield Road, Brightwell, Suffolk, IP10 0BJ.  
 Tel: 01473 598038 — www.ingent.co.uk — email: info@ingent.co.uk

**worksafe consultant** **SSIP** **QMS**  
 www.smastrd.com

## PRELIMINARY

Project:  
 ROUGHAM ROAD ROUNDABOUT  
 BURY ST EDMUNDS

Drawing Title:  
 S278 SITE LOCATION PLAN

Client:  
 DENBURY HOMES

Date:  
 AUG 2022

Drawn: JK  
 Designed: JK  
 Checked: RGW  
 Approved: RGW

Scale:  
 1:1250

Project No:  
 2107-592

Drawing No & Revision:  
 200B

Size:  
 A1







SCC SECTION 278 AGREEMENT KEY	
DEVELOPERS OWNERSHIP BOUNDARY	
S278 LIMIT OF WORKS	
HIGHWAY BOUNDARY	
FLEXIBLE CARRIAGEWAY	
FLEXIBLE FOOTWAY	
GRASS VERGE	
50mm SURFACE COURSE PLANE & INLAY	
SPLITTER ISLAND EXTENTS TO BE REMOVED	
BLOCK PAVED BUFFER STRIPS	
68 PSV SURFACING	
HIGHWAYS DRAINAGE	
EXISTING SURFACE WATER	
FOUL DRAINAGE	
PHASE 1 & 2 SURFACE WATER DRAINAGE	
PHASE 1 & 2 FOUL WATER DRAINAGE	
FOUL RISING MAIN	
TACTILE/CYCLEWAY PAVING	
PROPOSED LEVEL	
EXISTING LEVEL	
S278 LIGHTING COLUMN	
SIGN REF 956	
SIGN REF 965	
KEEP LEFT BOLLARD (NON ILLUMINATED)	
PROPOSED SIGNS (REFER TO SIGNS LAYOUT)	

50mm SURFACE COURSE PLANE & INLAY PROPOSED FOR FULL CARRIAGEWAY EXTENTS. WIDENING EXTENTS AS SHOWN TO BE TIED INTO EXISTING CARRIAGEWAY (REFER TO CONSTRUCTION DETAILS)

EXISTING HIGHWAY SURFACE WATER DRAINAGE PLOTTED FROM RIGOUR SURVEY RECORDS. ALL ROUTES AND LEVELS TO BE CONFIRMED PRIOR TO INSTALLING UPSTREAM CONNECTIONS

ALL SIGN LOCATIONS SHOWN ARE TO BE CONFIRMED BY THE SCC ENGINEER ON SITE PRIOR TO INSTALLATION. PLEASE REFER TO THE SIGNS & LINES LAYOUTS AND CONSTRUCTION DETAILS FOR MORE INFORMATION

DOWNSTREAM DEFENDER TO BE INSTALLED WHERE EXISTING SURFACE WATER NETWORKS COMBINE. TO BE LOCATED AWAY FROM BT SERVICES, WHILE RELOCATING PROPOSED RISING MAIN IF REQUIRED. NEW ROUTE MAY BE REQUIRED IN ORDER TO AVOID BT, SUBJECT TO SPECIFICATION (TO FOLLOW).

FOOTWAY CONSTRUCTION TO REPLACE VERGE TO ACCOMMODATE HARDSTANDING AREA FOR BUS STOP

FIRST 29m OF CRASH BARRIER TO BE REMOVED, PRIOR TO NEW BUS STOP & MAINTENANCE PARKING BAY INSTALLATION.

41m OF CRASH BARRIER TO REMAIN. (AWAITING CONFIRMATION FROM SCC ON WHETHER THIS CRASH BARRIER CAN BE FULLY REMOVED). REPLACEMENT TERMINAL REQUIRED. DETAILS TO BE PROVIDED FOLLOWING CONFIRMATION WITH SCC

EXISTING GULLY TO BE REMOVED AND RELOCATED TO NEW CHANNEL AS SHOWN, WITH EXISTING CONNECTION MAINTAINED IF POSSIBLE

EXISTING LAMP COLUMN TO REMAIN

CARRIAGEWAY WIDENING TIE IN TO EXISTING

EXISTING GULLY TO BE REMOVED AND RELOCATED TO NEW CHANNEL AS SHOWN, WITH EXISTING CONNECTION MAINTAINED IF POSSIBLE

3.5m CYCLEWAY TO TIE INTO EXISTING

EXISTING MANHOLE COVER TO BE ADJUSTED TO NEW CYCLEWAY LEVELS

EXISTING GULLY TO REMAIN

EXISTING GULLY TO REMAIN

PEDESTRIAN BARRIERS AS SHOWN

EXISTING ILLUMINATED BOLL

REPLACED. REFER TO SCC

EXISTING GULLY TO BE

RELOCATED TO NEW C

EXISTING CONNECTION

WIDENING OF ENTRY LANE TO TIE

TO EXISTING CARRIAGEWAY EDGE

3.5m CYCLEWAY/VEF

THE EXIT OF ROUND

EXISTING SPLITTER ISLAND TO BE REMOVED AS SHOWN AND REPLACED WITH NEW SPLITTER ISLAND ALONG EXISTING LEVELS. REFER TO SETTING OUT

2m x 17m VISIBILITY SPLAY

GRASSCRETE MAINTENANCE PARKING BAY

3.5m CYCLEWAY TO TIE INTO EXISTING

ALL GULLY AND MANHOLE COVERS CONSTRUCTED WITHIN THE CARRIAGEWAY MUST BE IN ACCORDANCE WITH DMRB CD 534 - SKID RESISTANCE

- GENERAL
1. DO NOT SCALE THIS DRAWING. ALL DIMENSIONS ARE IN METRES UNLESS OTHERWISE NOTED. ANY DISCREPANCIES ARE TO BE RECORDED AND REPORTED TO THE ENGINEERS IMMEDIATELY.
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  4. ALL WORK ARE TO BE TO THE SATISFACTION OF THE ENGINEER AND LOCAL AUTHORITY BUILDING CONTROL.
  5. THE CONTRACTOR IS RESPONSIBLE FOR AND MUST TAKE ALL NECESSARY PRECAUTIONS TO ENSURE THE STABILITY OF THE WORKS AT ALL TIMES DURING CONSTRUCTION.
  6. ALL WORKMANSHIP AND MATERIALS ARE TO BE TO CURRENT BRITISH STANDARDS.
  7. ALL SERVICES ARE TO BE LOCATED AND PROTECTED AS NECESSARY BY THE CONTRACTOR PRIOR TO THE COMMENCEMENT OF THE WORKS.
  8. ALL HIGHWAY WORKS ARE TO BE IN ACCORDANCE WITH THE LOCAL AUTHORITIES DESIGN GUIDE AND SPECIFICATION.
  9. DURING CONSTRUCTION WORKS ON SITE, ALL ROADS AND FOOTPATHS ARE TO BE SWEEPED AND KEPT CLEAR OF OBSTRUCTIONS, THIS IS TO INCLUDE EXISTING HIGHWAYS AS APPROPRIATE TO ENSURE SAFE PASSAGE OF ALL ROAD USERS.
  10. PROVISION SHALL BE MADE FOR THE INSTALLATION OF ALL MAINS SERVICES INCLUDING DUCTING PRIOR TO THE LAYING OF THE ROAD BASE-COURSE.
  11. ALL ROAD MARKINGS AND SIGNS ARE TO BE IN ACCORDANCE WITH 'THE TRAFFIC SIGNS REGULATIONS AND DIRECTIONS' 2016.
  12. ALL ADAPTABLE SURFACE WATER SEWERS WITHIN ADAPTABLE HIGHWAYS ARE TO BE A MINIMUM OF 225MM.
  13. ALL WATER AUTHORITY SEWER WORKS ARE TO BE IN ACCORDANCE WITH 'SEWERAGE SECTOR GUIDANCE APPENDIX C' DESIGN AND CONSTRUCTION GUIDANCE VERSION 1.0 25TH OCTOBER 2019 AND ANY ADDENDUM THEREAFTER.

FOR ALL STREET LIGHTING WORKS PLEASE REFER TO THE SUFFOLK COUNTY COUNCIL APPROVED STREET LIGHTING DESIGN DRAWING

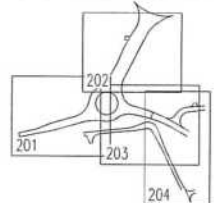
EXISTING UTILITIES AFFECTED BY THE WORKS TO BE PROTECTED/MODIFIED IN ACCORDANCE WITH THE REQUIREMENTS AND APPROVAL OF THE RELEVANT STATUTORY AUTHORITIES. LOCATION OF EXISTING UNDERGROUND UTILITY SERVICES TO BE CONFIRMED.

REMOVAL OF EXISTING ROAD MARKINGS TO BE DONE SO BY METHODS TO THE SATISFACTION AND APPROVAL OF SUFFOLK COUNTY COUNCIL HIGHWAYS DEPT.

ALL VEGETATION AND CLEARANCE WORKS ARE TO BE IN ACCORDANCE WITH ECOLOGICAL AND ARBORENTAL REPORTS

CHECK ALL EXISTING ROAD SIGNS ARE SUITABLY SET BACK FROM ROAD EDGE AND/OR RAISED IN HEIGHT FOR PEDESTRIAN/CYCLIST MOVEMENTS.

ALL MANHOLE COVERS AND FRAMES SHOULD COMPLY WITH THE REQUIREMENTS OF BS7903:1997 BS EN 124 AND HA 104/09. FRAMES SHOULD BE 150MM DEEP.



Rev	Revision Notes	Date
1	ISSUED FOR TENDER	08.11.23
2	REVISIONS TO ROAD MARKINGS AND SIGNS	12.09.23
3	REVISIONS TO ROAD MARKINGS AND SIGNS	09.08.23
4	REVISIONS TO ROAD MARKINGS AND SIGNS	05.05.23
5	REVISIONS TO ROAD MARKINGS AND SIGNS	05.05.23
6	REVISIONS TO ROAD MARKINGS AND SIGNS	27.02.23
7	REVISIONS TO ROAD MARKINGS AND SIGNS	26.10.22
8	REVISIONS TO ROAD MARKINGS AND SIGNS	13.10.22
9	REVISIONS TO ROAD MARKINGS AND SIGNS	05.10.22

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worksafe consultant SSIP  
www.ssmattd.com

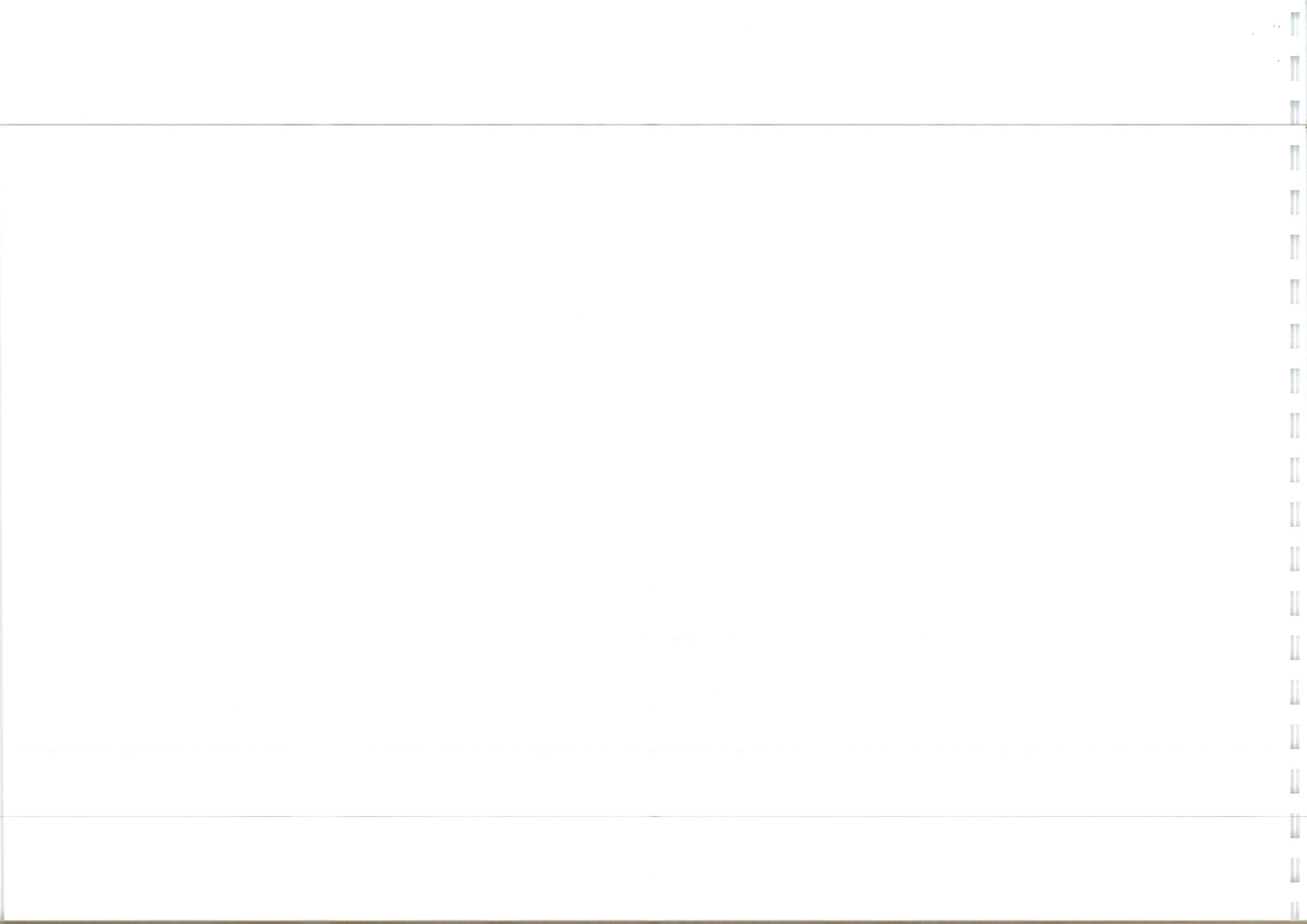
PRELIMINARY

Project:  
ROUGHAM ROAD ROUNDABOUT  
BURY ST EDMUNDS

Drawing Title:  
S278 GENERAL ARRANGEMENT  
SHEET 1

Client: DENBURY HOMES	Date: AUG 2022
Drawn: JK	Designed: JK
Checked: RGW	Approved: RGW
Scale: 1:250	Project No: 2107-592
Drawing No & Revision: 201K	Size: A1









ALL SIGN LOCATIONS SHOWN ARE TO BE CONFIRMED BY THE SCC ENGINEER ON SITE PRIOR TO INSTALLATION. PLEASE REFER TO THE SIGNS & LINES LAYOUTS AND CONSTRUCTION DETAILS FOR MORE INFORMATION

EXISTING HIGHWAY SURFACE WATER DRAINAGE PLOTTED FROM RIGOUR SURVEY RECORDS. ALL ROUTES AND LEVELS TO BE CONFIRMED PRIOR TO INSTALLING UPSTREAM CONNECTIONS

EXISTING SURFACE WATER DRAINAGE NOT DETERMINED. CONNECTION TO BE MAINTAINED IF POSSIBLE FOLLOWING ON SITE INVESTIGATION. ENGINEER TO BE CONTACTED IF NO CONNECTIONS CAN BE DETERMINED.

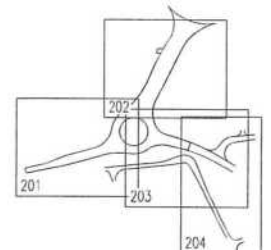
50mm SURFACE COURSE PLANE & INLAY PROPOSED FOR FULL CARRIAGEWAY EXTENTS. WIDENING EXTENTS AS SHOWN TO BE TIED INTO EXISTING CARRIAGEWAY (REFER TO CONSTRUCTION DETAILS)

#### SCC SECTION 278 AGREEMENT KEY

DEVELOPERS OWNERSHIP BOUNDARY	—
S278 LIMIT OF WORKS	—
HIGHWAY BOUNDARY	—
FLEXIBLE CARRIAGEWAY	—
FLEXIBLE FOOTWAY	—
GRASS VERGE	—
50mm SURFACE COURSE PLANE & INLAY	—
SPLITTER ISLAND EXTENTS TO BE REMOVED	—
BLOCK PAVED BUFFER STRIPS	—
68 PSV SURFACING	—
HIGHWAYS DRAINAGE	—
EXISTING SURFACE WATER	—
FOUL DRAINAGE	—
PHASE 1 & 2 SURFACE WATER DRAINAGE	—
PHASE 1 & 2 FOUL WATER DRAINAGE	—
FOUL RISING MAIN	—
TACTILE/CYCLEWAY PAVING	—
PROPOSED LEVEL	—
EXISTING LEVEL	—
S278 LIGHTING COLUMN	—
SIGN REF 956	—
SIGN REF 965	—
KEEP LEFT BOLLARD (NON ILLUMINATED)	—
PROPOSED SIGNS (REFER TO SIGNS LAYOUT)	—

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- FOR ALL STREET LIGHTING WORKS PLEASE REFER TO THE SUFFOLK COUNTY COUNCIL APPROVED STREET LIGHTING DESIGN DRAWING
- EXISTING UTILITIES AFFECTED BY THE WORKS TO BE PROTECTED/MODIFIED IN ACCORDANCE WITH THE REQUIREMENTS AND APPROVAL OF THE RELEVANT STATUTORY AUTHORITIES. LOCATION OF EXISTING UNDERGROUND UTILITY SERVICES TO BE CONFIRMED.
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- ALL MANHOLE COVERS AND FRAMES SHOULD COMPLY WITH THE REQUIREMENTS OF BS7903: 1997 BS EN 124 AND HA 104/09. FRAMES SHOULD BE 150MM DEEP.



Rev	Revision Notes	Date
1	SIGN SHOWN AS SHOWN	JK 18/02/24
2	SHOWN DESIGN & ROAD MARKINGS REDESIGNED TO R24 COMMENTS	JK 18/11/23
3	STREET LIGHTING DESIGN REDESIGNED	JK 18/11/23
4	FOOTWAY EXTENTS AMENDED. ROAD MARKINGS REDESIGNED	JK 18/11/23
5	68PSV SURFACING ADDED TO CROSSINGS	JK 18/11/23
6	BUS STOP REMOVED AND CHANNEL AMENDED. REDESIGNED TO COMMENTS	JK 18/11/23
7	EMERGENCY AIDED	JK 18/11/23
8	0.5M BLOCK PAVED BUFFER STRIPS ADDED	JK 18/11/23
9	ROUGHAM ROAD NORTH ROUNDABOUT EXT. WIDENING EXTENTS AMENDED	JK 18/11/23
10	ADDITIONAL AIDED ADDED	JK 18/11/23
11	CYCLEWAYS AMENDED, DRAINAGE ADDED, CROSS SECTION WORKERS ADDED	JK 18/11/23

**INGENT**  
CONSULTING ENGINEERS  
Unit 10 Brightwell Barns, Walsingham Road, Brightwell, Suffolk, IP10 0BJ.  
Tel 01473 598038 — www.ingent.co.uk — email: info@ingent.co.uk

**worksafe consultant** **SSIP** **COMS**  
www.ssmasstd.com

**PRELIMINARY**

Project: **ROUGHAM ROAD ROUNDABOUT BURY ST EDMUNDS**

Drawing Title: **S278 GENERAL ARRANGEMENT SHEET 2**

Client: <b>DENBURY HOMES</b>	Date: <b>AUG 2022</b>
Drawn: <b>JK</b>	Designed: <b>JK</b>
Checked: <b>RGW</b>	Approved: <b>RGW</b>

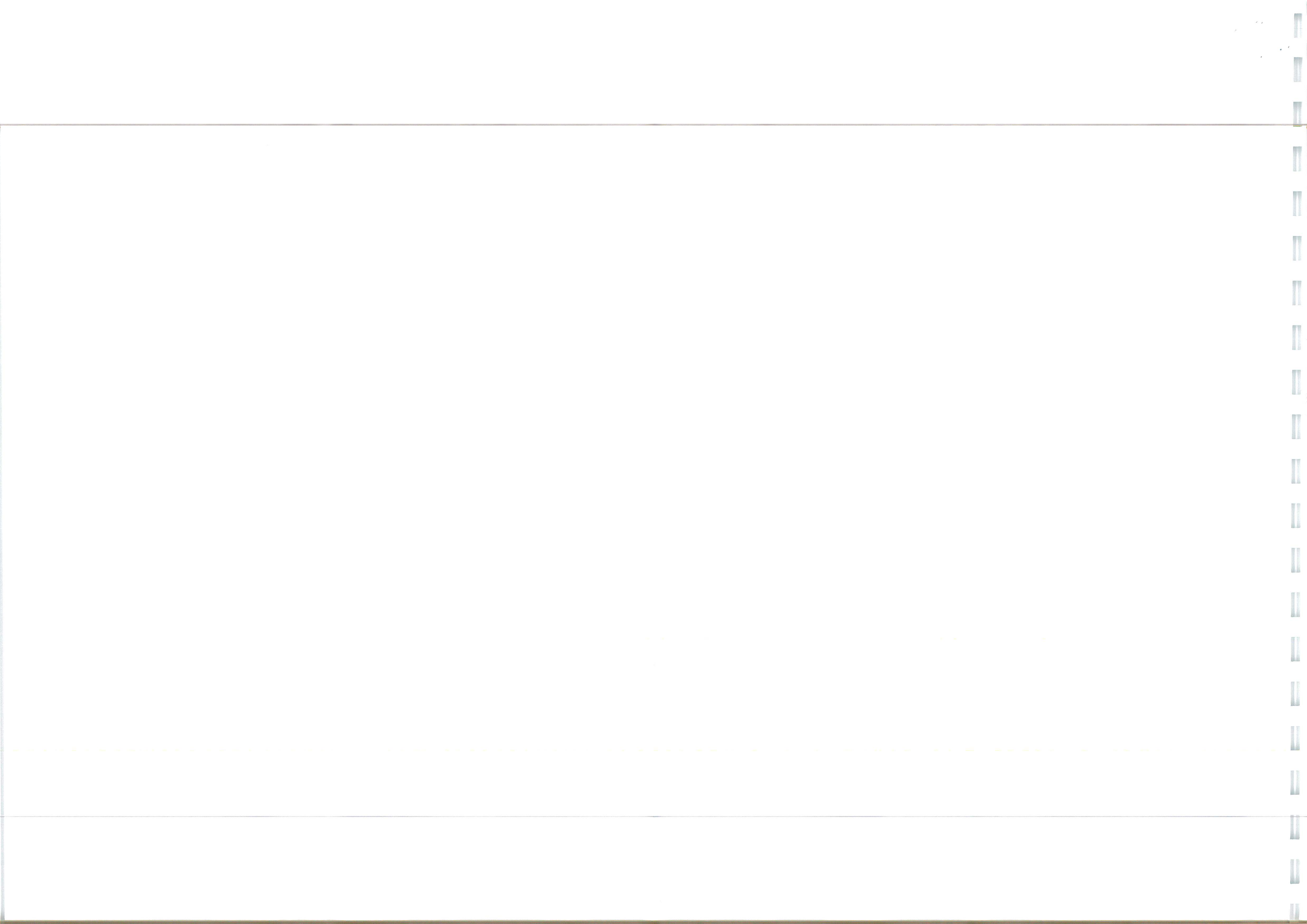
Scale: **1:250**

Project No: **2107-592**

Drawing No & Revision: **202J**

Size: **A1**







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Tel. 01473 558038 — [www.ingent.co.uk](http://www.ingent.co.uk) — email: [info@ingent.co.uk](mailto:info@ingent.co.uk)

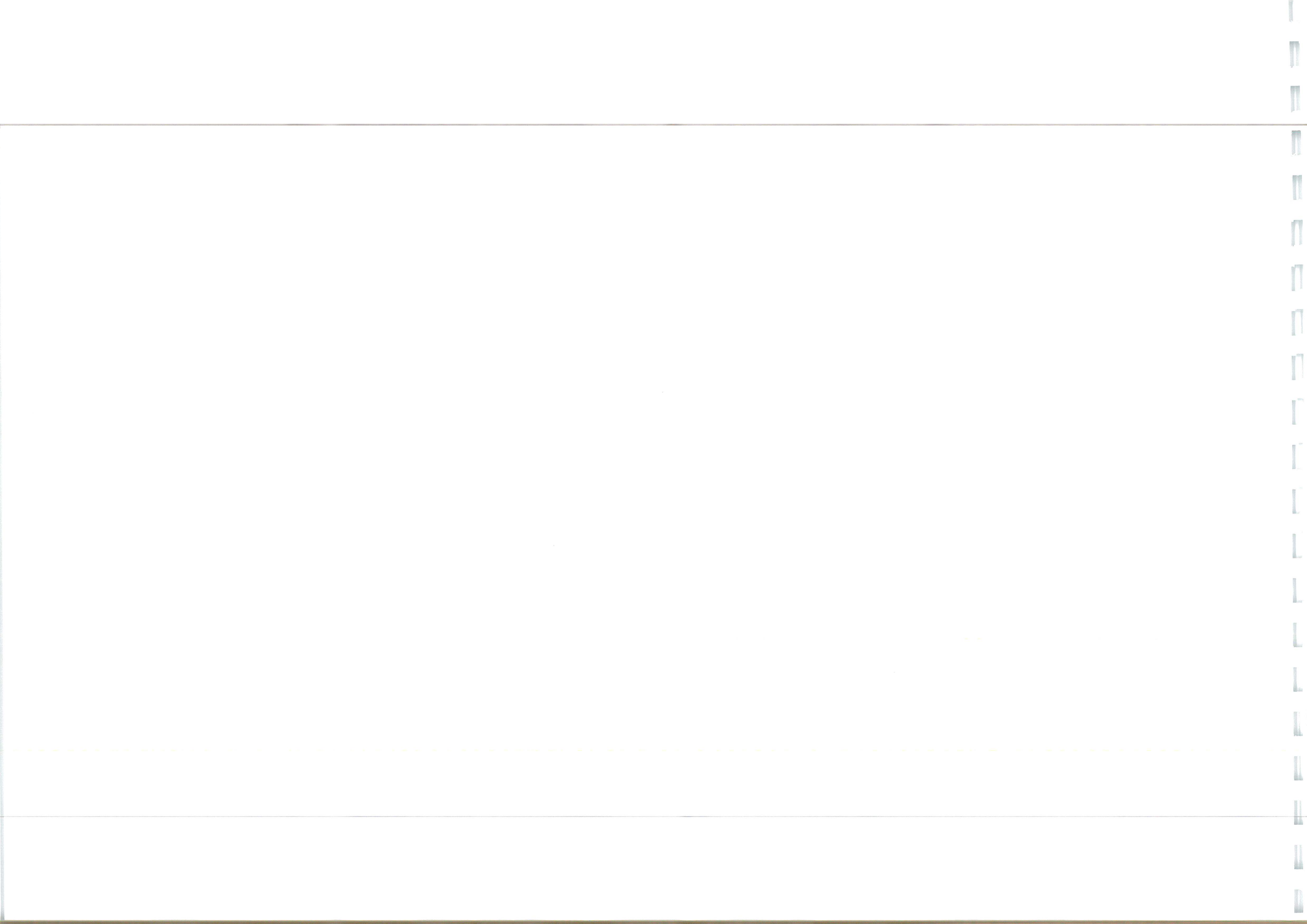
PRELIMINARY

Drawing Title:  
S278 GENERAL ARRANGEMENT  
SHEET 3

DENBURY HOMES			AUG 2022
Drawn: JK	Designed: JK	Checked: RGW	Approved: RGW

Project No: 2107-592	Drawing No & Revision: 2031	Size: A1
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EXISTING GULLY TO BE REMOVED AND RELOCATED TO NEW CHANNEL AS SHOWN, WITH EXISTING CONNECTION MAINTAINED IF POSSIBLE

EXISTING MANHOLE COVERS TO BE ADJUSTED TO NEW CARRIAGEWAY LEVELS

EXISTING CARRIAGEWAY TO BE REMOVED AND REINSTATED WITH VERGE

EXISTING SITE ACCESS TO BE RESURFACED TO NEW LEVELS PROVIDED (REFER TO SETTING OUT) AND TIE INTO EXISTING LEVELS AS SHOWN

DROPPED KERB FOR CYCLEWAY ACCESS ONTO CARRIAGEWAY (REFER TO KERB LAYOUT)

REMODELLED CARRIAGEWAY TO TIE INTO EXISTING

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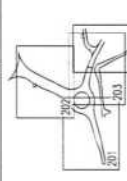
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SCC SECTION 278 AGREEMENT KEY

DEVELOPERS OWNERSHIP	DEVELOPERS OWNERSHIP
50mm SURFACE COURSE PLANE & INLAY	50mm SURFACE COURSE PLANE & INLAY
SPLITTER ISLAND EXTENTS TO BE REMOVED	SPLITTER ISLAND EXTENTS TO BE REMOVED
BLOCK PAVED BUFFER STRIPS	BLOCK PAVED BUFFER STRIPS
18 PSV SURFACING	18 PSV SURFACING
HIGHWAYS DRAINAGE	HIGHWAYS DRAINAGE
EXISTING SURFACE WATER	EXISTING SURFACE WATER
FOUL DRAINAGE	FOUL DRAINAGE
PHASE 1 & 2 SURFACE WATER DRAINAGE	PHASE 1 & 2 SURFACE WATER DRAINAGE
PHASE 1 & 2 FOUL WATER DRAINAGE	PHASE 1 & 2 FOUL WATER DRAINAGE
FOUL RISING MAIN	FOUL RISING MAIN
TACTILE/CYCLEWAY PAVING	TACTILE/CYCLEWAY PAVING
PROPOSED LEVEL	PROPOSED LEVEL
EXISTING LEVEL	EXISTING LEVEL
S278 LIGHTING COLUMN	S278 LIGHTING COLUMN
SIGN REF 956	SIGN REF 956
SIGN REF 965	SIGN REF 965
KEEP LEFT BOLLARD (NON ILLUMINATED)	KEEP LEFT BOLLARD (NON ILLUMINATED)
PROPOSED SIGNS (REFER TO SIGNS LAYOUT)	PROPOSED SIGNS (REFER TO SIGNS LAYOUT)



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ALL GULLY AND MANHOLE COVERS CONSTRUCTED WITHIN THE CARRIAGEWAY MUST BE IN ACCORDANCE WITH DMRB CD 534 - SKID RESISTANCE

EXISTING HIGHWAY SURFACE WATER DRAINAGE PLOTTED FROM RIGOUR SURVEY RECORDS. ALL ROUTES AND LEVELS TO BE CONFIRMED PRIOR TO INSTALLING UPSTREAM CONNECTIONS

RUSHBROOK LANE WIDENED TO 5.5M ON NORTH EASTERN SIDE WITH 1:40 EXISTING CROSSFALL CONTINUED - REFER TO RUSHBROOK LANE WIDENING SETTING OUT DRAWINGS

DROPPED KERB VEHICULAR ACCESS REQUIRED - REFER TO KERB LAYOUT

EXISTING LADY/PASSING PLACE TO BE REMOVED AS PART OF THE WORKING

WIDENING OF RUSHBROOK LANE TO CONTINUE EXISTING CROSSFALL

DROPPED KERB VEHICULAR ACCESS REQUIRED - REFER TO KERB LAYOUT

NEW JUNCTION TO THE INFO WIDENING EXTENTS

WIDENING EXTENTS TO TIE INTO EXISTING UNKERBED CHANNEL WITH TRANSITION KERB

PHASE 2 DRAINAGE SHOWN FOR INFORMATION ONLY - SUBJECT TO CHANGE

1. 100% SURVEY	1. 100% SURVEY
2. 100% SURVEY	2. 100% SURVEY
3. 100% SURVEY	3. 100% SURVEY
4. 100% SURVEY	4. 100% SURVEY
5. 100% SURVEY	5. 100% SURVEY
6. 100% SURVEY	6. 100% SURVEY
7. 100% SURVEY	7. 100% SURVEY
8. 100% SURVEY	8. 100% SURVEY
9. 100% SURVEY	9. 100% SURVEY
10. 100% SURVEY	10. 100% SURVEY
11. 100% SURVEY	11. 100% SURVEY
12. 100% SURVEY	12. 100% SURVEY
13. 100% SURVEY	13. 100% SURVEY
14. 100% SURVEY	14. 100% SURVEY
15. 100% SURVEY	15. 100% SURVEY
16. 100% SURVEY	16. 100% SURVEY
17. 100% SURVEY	17. 100% SURVEY
18. 100% SURVEY	18. 100% SURVEY
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www.safesite.co.uk

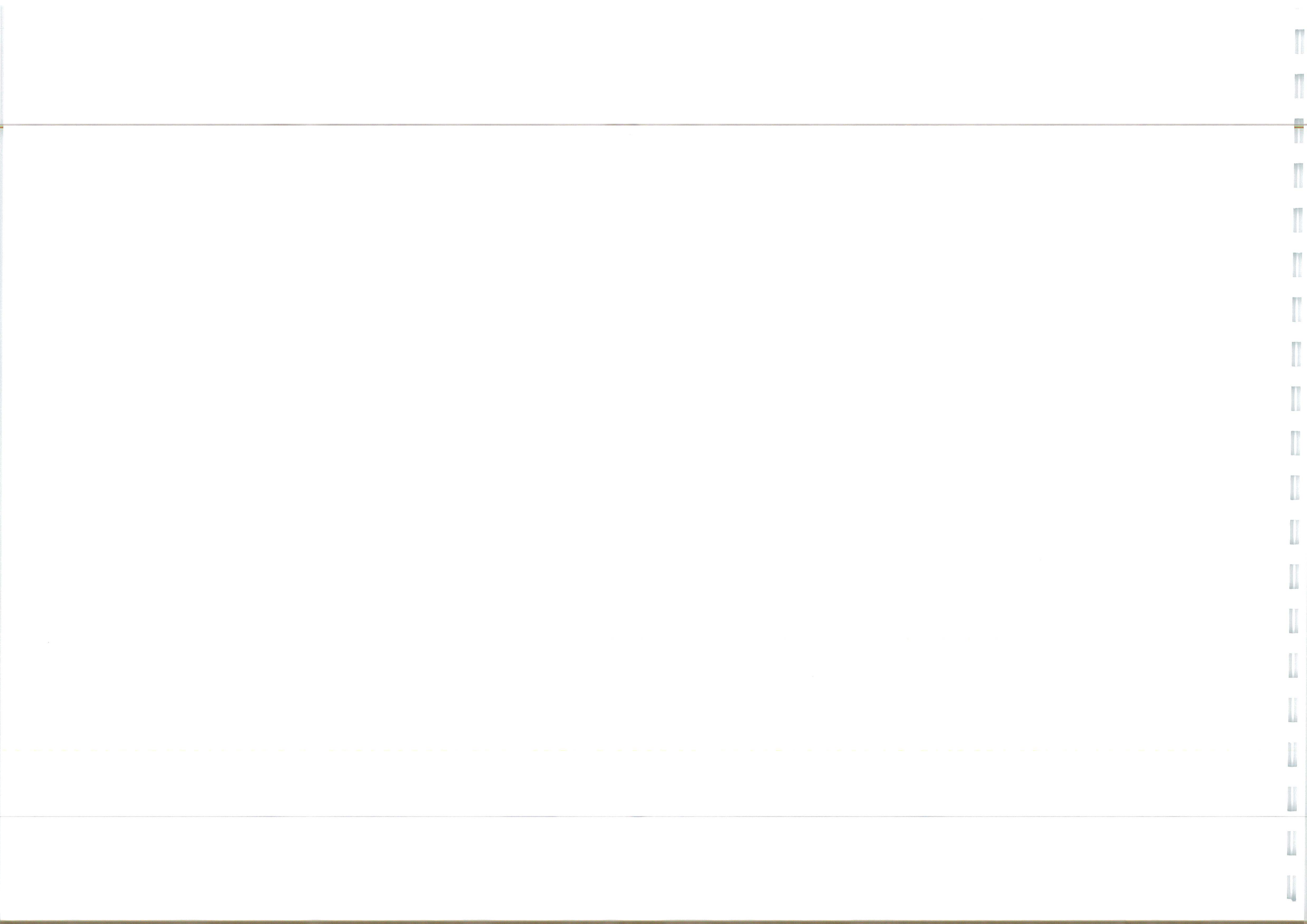
**COMS**  
COMPLYMENT  
www.compliance.co.uk

**PRELIMINARY**

Project: RUSHBROOK ROAD ROUNDABOUT  
BURY ST EDMUNDS  
Drawing Title: S278 GENERAL ARRANGEMENT  
SHEET 4

Client: DENBURY HOMES	Date: AUG 2022
Drawn: JK	Checked: RGW
Approved: RGW	
Scale: 1:250	Scale: 1:250
Project No: 2107-592	Drawing No & Revision: 204L
	Size: A1







Chainage (m)	Easting (m)	Northing (m)	Level (m)	Curve/Straight
4.765	586535.126	263370.283	37.028	Start
5.000	586534.821	263370.419	37.148	Straight
7.807	586531.738	263372.015	37.095	IP
7.807	586531.238	263372.015	37.095	Tangent Point
8.903	586530.225	263371.642	37.043	Curve Radius 0.0
10.000	586529.209	263371.275	36.990	Tangent Point
10.000	586529.209	263371.275	36.990	IP
10.000	586529.209	263371.275	36.990	Curve Radius 197.024
10.000	586529.209	263371.275	36.990	Tangent Point
15.000	586524.553	263369.670	36.738	IP
15.000	586524.553	263369.670	36.738	Curve Radius 197.031
17.959	586521.779	263368.775	36.581	Tangent Point
17.959	586521.779	263368.775	36.581	IP
20.000	586520.438	263366.270	36.415	Straight
21.000	586519.770	263365.023	36.208	End

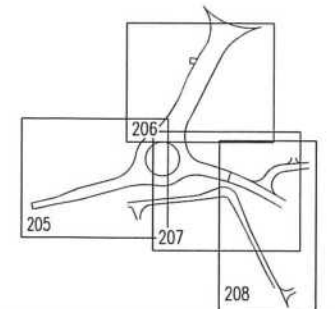
Chainage (m)	Easting (m)	Northing (m)	Level (m)	Curve/Straight
0.000	586560.527	263398.083	38.160	Start
0.298	586560.480	263397.786	38.157	Tangent Point
5.000	586559.431	263393.309	38.105	Curve Radius 36.000
10.000	586557.672	263388.533	38.026	Curve
15.000	586555.283	263384.145	37.919	Curve
20.000	586552.508	263380.131	37.754	Curve
24.517	586549.167	263376.889	37.627	IP
24.519	586549.165	263376.888	37.627	Tangent Point
25.000	586548.807	263375.567	37.614	Curve Radius 11.614
28.059	586546.254	263374.899	37.512	Tangent Point
28.059	586546.254	263374.899	37.512	End

Chainage (m)	Easting (m)	Northing (m)	Level (m)	Curve/Straight
0.000	586539.546	263372.081	37.246	Start
0.000	586539.546	263372.081	37.246	Tangent Point
5.000	586534.906	263370.198	37.017	Curve Radius 200.0
10.000	586530.222	263368.451	36.781	Curve
15.000	586525.495	263366.822	36.529	Curve
20.000	586520.728	263365.311	36.262	Tangent Point
22.860	586518.177	263364.506	36.115	Straight
25.000	586515.930	263363.907	35.992	Straight
30.000	586511.126	263362.520	35.722	Straight
35.000	586506.322	263361.133	35.455	Straight
40.000	586501.518	263359.746	35.203	Straight
45.000	586496.714	263358.359	34.967	Straight
48.591	586493.265	263357.363	34.808	Tangent Point
50.000	586491.916	263356.953	34.745	Curve Radius 50.0
54.113	586488.054	263355.542	34.568	Tangent Point
55.000	586487.234	263355.204	34.532	Straight
60.000	586482.613	263353.296	34.343	Straight
65.000	586477.991	263351.388	34.173	Straight
70.000	586473.370	263349.480	34.021	Straight
75.000	586468.748	263347.572	33.882	Straight
78.142	586465.844	263346.373	33.837	End

Chainage (m)	Easting (m)	Northing (m)	Curve/Straight
0.000	586562.884	263376.216	Start
0.000	586562.884	263376.216	Tangent Point
0.897	586563.678	263376.565	Curve Radius 0.997
1.784	586564.445	263376.161	Tangent Point
1.784	586564.445	263376.161	IP
5.000	586554.445	263376.161	Tangent Point
5.234	586555.283	263373.327	Curve Radius 122.278
6.503	586556.396	263371.460	Tangent Point
7.571	586557.000	263372.374	Curve Radius 29.838
8.261	586557.800	263371.460	Tangent Point
10.000	586557.990	263369.333	IP
10.364	586557.851	263369.302	Tangent Point
15.000	586553.081	263368.517	Straight
20.000	586558.153	263367.670	Straight
23.212	586554.988	263367.126	Tangent Point
25.000	586553.819	263368.158	Curve Radius 1.000
25.924	586554.254	263368.937	Tangent Point
26.924	586554.254	263368.937	IP
28.315	586557.255	263370.290	Straight
30.000	586557.537	263371.348	Straight
30.350	586557.817	263371.573	IP
30.350	586557.817	263371.573	Tangent Point
31.976	586559.077	263372.585	Curve Radius 46.680
33.592	586560.302	263373.639	Tangent Point
35.000	586561.533	263374.568	Curve Radius 32.285
37.242	586562.884	263376.216	Tangent Point
37.242	586562.884	263376.216	End

- GENERAL**
- DO NOT SCALE THIS DRAWING. ALL DIMENSIONS ARE IN METRES UNLESS OTHERWISE NOTED. ANY DISCREPANCIES ARE TO BE RECORDED AND REPORTED TO THE ENGINEERS IMMEDIATELY.
  - THIS DRAWING IS TO BE READ IN CONJUNCTION WITH ALL OTHER ENGINEERS AND ARCHITECTS DRAWINGS AND THE SPECIFICATION.
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  - THE CONTRACTOR IS RESPONSIBLE FOR AND MUST TAKE ALL NECESSARY PRECAUTIONS TO ENSURE THE STABILITY OF THE WORKS AT ALL TIMES DURING CONSTRUCTION.
  - ALL WORKMANSHIP AND MATERIALS ARE TO BE TO CURRENT BRITISH STANDARDS.
  - ALL SERVICES ARE TO BE LOCATED AND PROTECTED AS NECESSARY BY THE CONTRACTOR PRIOR TO THE COMMENCEMENT OF THE WORKS.
  - ALL HIGHWAY WORKS ARE TO BE IN ACCORDANCE WITH THE LOCAL AUTHORITIES DESIGN GUIDE AND SPECIFICATION.
  - DURING CONSTRUCTION WORKS ON SITE, ALL ROADS AND FOOTPATHS ARE TO BE SWEEP AND KEPT CLEAR OF OBSTRUCTIONS, THIS IS TO INCLUDE EXISTING HIGHWAYS AS APPROPRIATE TO ENSURE SAFE PASSAGE OF ALL ROAD USERS.
  - PROVISION SHALL BE MADE FOR THE INSTALLATION OF ALL MAINS SERVICES INCLUDING DUCTING PRIOR TO THE LAYING OF THE ROAD BASE-COURSE.
  - ALL ROAD MARKINGS AND SIGNS ARE TO BE IN ACCORDANCE WITH 'THE TRAFFIC SIGNS REGULATIONS AND DIRECTIONS' 2016.
  - ALL ADAPTABLE SURFACE WATER SEWERS WITHIN ADAPTABLE HIGHWAYS ARE TO BE A MINIMUM OF 225MM.
  - ALL WATER AUTHORITY SEWER WORKS ARE TO BE IN ACCORDANCE WITH 'SEWERAGE SECTOR GUIDANCE APPENDIX C' DESIGN AND CONSTRUCTION GUIDANCE VERSION 1.0 25TH OCTOBER 2019 AND ANY ADDENDUM THEREAFTER.

- FOR ALL STREET LIGHTING WORKS PLEASE REFER TO THE SUFFOLK COUNTY COUNCIL APPROVED STREET LIGHTING DESIGN DRAWING
- EXISTING UTILITIES AFFECTED BY THE WORKS TO BE PROTECTED/MODIFIED IN ACCORDANCE WITH THE REQUIREMENTS AND APPROVAL OF THE RELEVANT STATUTORY AUTHORITIES. LOCATION OF EXISTING UNDERGROUND UTILITY SERVICES TO BE CONFIRMED.
- REMOVAL OF EXISTING ROAD MARKINGS TO BE DONE SO BY METHODS TO THE SATISFACTION AND APPROVAL OF SUFFOLK COUNTY COUNCIL HIGHWAYS DEPT.
- ALL VEGETATION AND CLEARANCE WORKS ARE TO BE IN ACCORDANCE WITH ECOLOGICAL AND ARBORENTAL REPORTS
- CHECK ALL EXISTING ROAD SIGNS ARE SUITABLY SET BACK FROM ROAD EDGE AND/OR RAISED IN HEIGHT FOR PEDESTRIAN/CYCLIST MOVEMENTS.
- ALL MANHOLE COVERS AND FRAMES SHOULD COMPLY WITH THE REQUIREMENTS OF BS7903: 1997 BS EN 124 AND HA 104/09. FRAMES SHOULD BE 150MM DEEP.



Rev	Revision Notes	Date	By
B	ROUGHAM ROAD WEST (NORTH AND RIGHT ENTRY WIDENING) AMENDED. BUS STOP & MAINTENANCE PARKING BAY ADDED TO ROUGHAM RD NORTH	07.09.23	JK
C	ROUGHAM ROAD NORTH (ROUNDABOUT EXIT WIDENING) AMENDED	09.05.23	JK
D	FLUSHED MANHOLES TO ROUGHAM ROAD NORTH (ROUNDABOUT EXIT WIDENING) EXTENTS	24.10.22	JK
A	ROUGHAM ROAD NORTH (ROUNDABOUT EXIT WIDENING) AMENDED	04.10.22	JK

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Tel 01473 598038 — www.ingent.co.uk — email: info@ingent.co.uk

**worksafe consultant** **SSTP** **COMS**  
www.ssmastd.com

**PRELIMINARY**

Project:  
ROUGHAM ROAD ROUNDABOUT  
BURY ST EDMUNDS

Drawing Title:  
S278 SETTING OUT  
SHEET 1

Client:  
DENBURY HOMES

Date:  
AUG 2022

Drawn:  
JK

Designed:  
JK

Checked:  
RGW

Approved:  
RGW

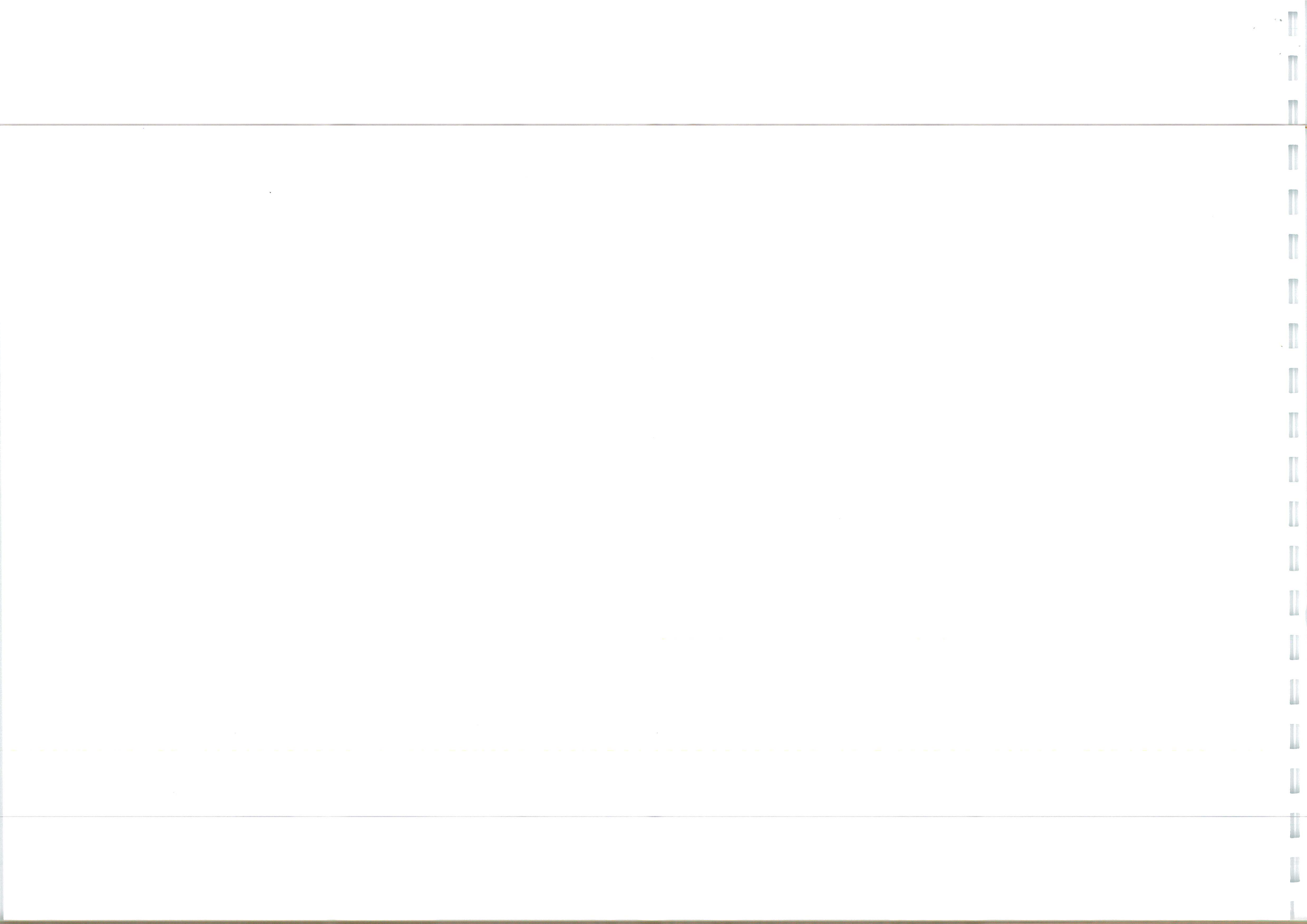
Scale:  
1:250

Project No:  
2107-592

Drawing No & Revision:  
205D

Size:  
A1







Rougham Road North (Roundabout Entry Widening)				
Chainage (m)	Easting (m)	Northing (m)	Level (m)	Curve/Straight
0.000	586622.912	263404.137	38.878	Start
1.277	586622.440	263405.323	38.882	IP
1.277	586622.440	263405.323	38.882	Tangent Point
15.000	586621.225	263408.842	38.886	Curve Radius 40.000
15.000	586620.118	263413.114	38.985	Curve
15.000	586619.627	263418.887	38.952	Curve
20.000	586619.760	263423.682	38.985	Curve
25.000	586620.515	263428.521	39.044	Curve
30.000	586621.880	263433.428	39.144	Curve
35.000	586623.833	263438.027	39.362	Curve
36.213	586624.392	263439.103	39.398	Tangent Point
36.213	586624.392	263439.103	39.398	IP
40.000	586626.189	263442.437	39.503	Straight
45.000	586628.562	263446.038	39.566	Straight
50.000	586630.035	263451.239	39.780	Straight
55.000	586633.307	263456.640	40.009	Straight
56.865	586634.057	263457.106	40.085	IP
56.865	586634.057	263457.106	40.085	Tangent Point
60.000	586635.671	263460.047	40.236	Curve Radius 511.679
65.000	586637.993	263464.475	40.407	Curve
70.000	586640.272	263468.925	40.502	Curve
75.000	586642.507	263473.397	40.741	Curve
76.526	586643.225	263474.558	40.794	Tangent Point
76.526	586643.225	263474.558	40.794	IP
80.000	586644.709	263477.887	40.903	Straight
85.000	586646.908	263482.377	41.057	Straight
86.232	586648.325	263485.280	41.107	Tangent Point
86.232	586648.325	263485.280	41.107	IP
90.000	586649.108	263486.867	41.135	Curve Radius 1029.716
95.000	586651.325	263491.348	41.173	Curve
100.000	586653.569	263495.818	41.251	Curve
105.000	586655.827	263500.278	41.359	Curve
110.000	586658.110	263504.726	41.527	Curve
115.000	586660.414	263509.164	41.704	Curve
120.000	586662.740	263513.590	41.854	Curve
121.686	586664.469	263516.846	41.922	Tangent Point
121.686	586664.469	263516.846	41.922	IP
123.586	586666.469	263519.846	41.952	Tangent Point
125.000	586668.069	263522.250	41.951	Curve Radius 60.000
130.000	586670.699	263526.269	41.689	Curve
135.000	586673.295	263530.027	41.768	Curve
140.000	586675.583	263533.497	41.859	Curve
145.000	586681.467	263536.856	41.971	Curve
150.000	586683.579	263538.167	42.044	Tangent Point
152.597	586683.579	263538.167	42.044	End

Splitter Island North East			
Chainage (m)	Easting (m)	Northing (m)	Curve/Straight
0.000	586595.954	263422.007	Start
4.851	586599.350	263425.473	Tangent Point
5.000	586599.459	263425.572	Curve Radius 70.0
10.000	586602.828	263429.266	Curve
15.000	586605.524	263433.190	Curve
16.104	586606.559	263434.086	Tangent Point
16.712	586608.521	263434.562	Tangent Point
20.000	586609.825	263434.969	Curve Radius 2.0
22.214	586610.502	263432.978	Tangent Point
22.715	586610.390	263432.491	Tangent Point
25.000	586609.930	263430.252	Curve Radius 50.0
30.000	586609.281	263425.267	Curve
30.189	586609.208	263425.128	Tangent Point
32.549	586602.085	263422.756	Tangent Point
35.000	586608.958	263420.308	Curve Radius 50.000
37.493	586608.952	263417.815	Tangent Point
38.132	586608.958	263417.176	Tangent Point
40.000	586607.695	263416.191	Curve Radius 1.0
40.277	586607.441	263416.302	Tangent Point
40.540	586607.218	263416.440	Tangent Point
45.000	586603.251	263418.468	Curve Radius 28.0
50.000	586598.485	263419.961	Curve
51.828	586596.688	263420.291	Tangent Point
52.000	586596.518	263420.317	Tangent Point
53.100	586595.718	263420.689	Curve Radius 1.000
54.199	586595.954	263422.007	Tangent Point
54.199	586595.954	263422.007	End

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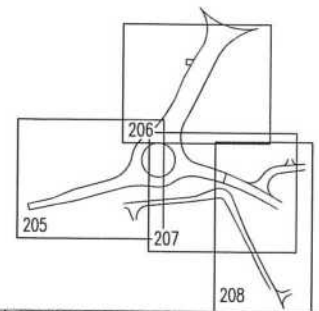
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D	ROUGHAM ROAD NORTH (ROUNDABOUT ENTRY WIDENING) FOOTWAY EXTENTS	JK	07/08/23
A	AMEND	JK	16/05/23
C	ROUGHAM ROAD NORTH (ROUNDABOUT ENTRY WIDENING) AMENDED	JK	16/05/23
B	FURTHER AMENDMENTS TO ROUGHAM ROAD NORTH (ROUNDABOUT ENTRY WIDENING) EXTENTS	JK	14/10/22
A	ROUGHAM ROAD NORTH (ROUNDABOUT ENTRY WIDENING) & SPLITTER ISLAND NORTH EAST AMENDED	JK	04/10/22

Rev	Revision Notes	Drawn	App'd	Date
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Unit 10 Brightwell Barns, Walsingham Road, Brightwell, Suffolk, IP10 0BJ.  
Tel: 01473 598038 — www.ingent.co.uk — email: info@ingent.co.uk

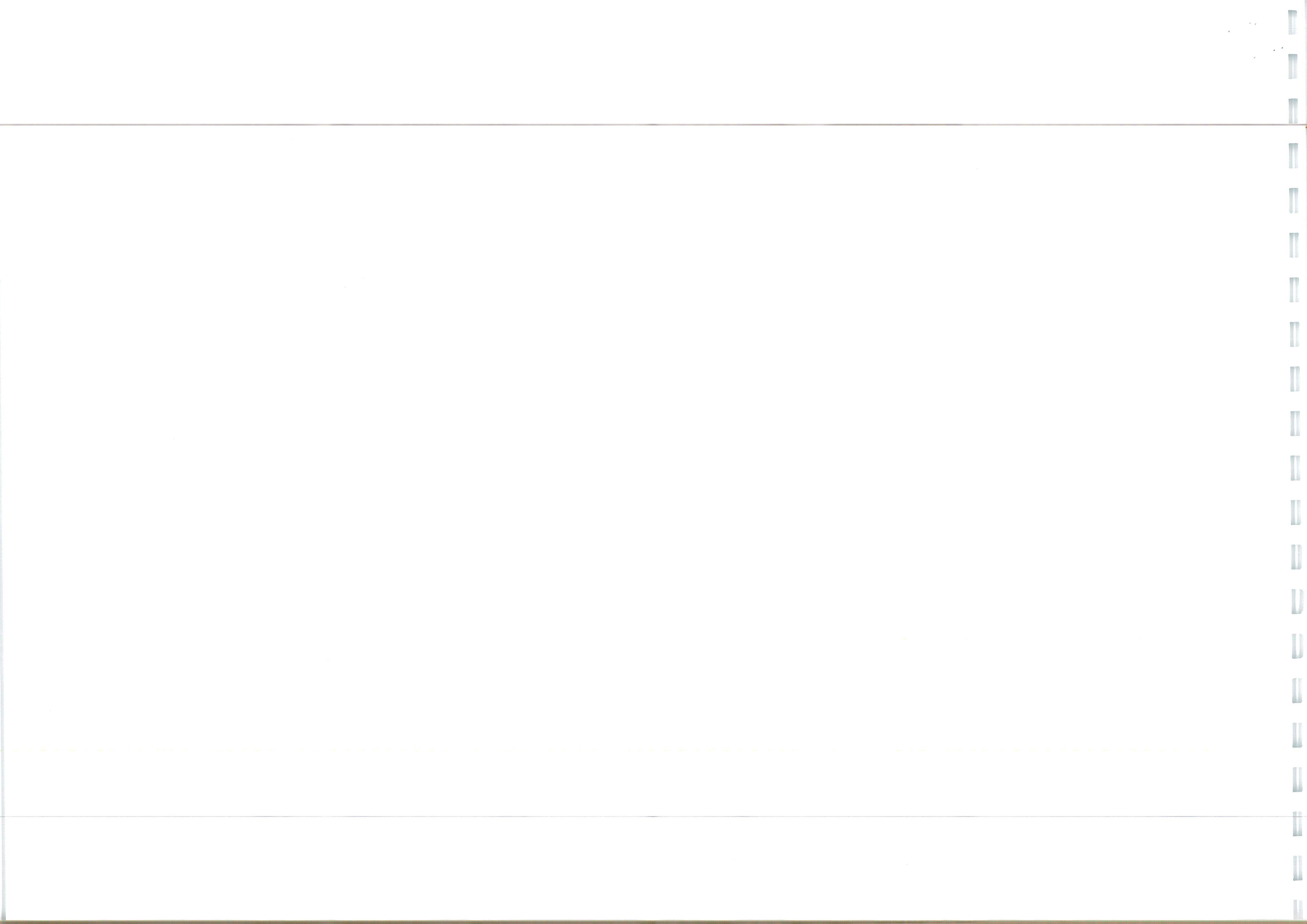
worksafe consultant SSIP COMS  
www.smasdtd.com

**PRELIMINARY**

Project:  
ROUGHAM ROAD ROUNDABOUT  
BURY ST EDMUNDS  
Drawing Title:  
S278 SETTING OUT  
SHEET 2

Client:  
DENBURY HOMES  
Date:  
AUG 2022  
Drawn:  
JK  
Designed:  
JK  
Checked:  
RGW  
Approved:  
RGW

Scale:  
1:250  
Drawing No & Revision:  
2107-592  
206D  
Size:  
A1





- GENERAL
1. DO NOT SCALE THIS DRAWING. ALL DIMENSIONS ARE IN METRES UNLESS OTHERWISE NOTED. ANY DISCREPANCIES ARE TO BE RECORDED AND REPORTED TO THE ENGINEERS IMMEDIATELY.
  2. THIS DRAWING IS TO BE READ IN CONJUNCTION WITH ALL OTHER ENGINEERS AND ARCHITECTS DRAWINGS AND THE SPECIFICATION.
  3. ANY EXISTING DETAILS WHICH ARE SHOWN ON THIS DRAWING ARE FOR GUIDANCE ONLY AND ARE TO BE CHECKED ON SITE BY THE CONTRACTOR. ANY VARIATIONS ARE TO BE RECORDED AND REPORTED TO THE ENGINEER IMMEDIATELY.
  4. ALL WORK ARE TO BE TO THE SATISFACTION OF THE ENGINEER AND LOCAL AUTHORITY BUILDING CONTROL.
  5. THE CONTRACTOR IS RESPONSIBLE FOR AND MUST TAKE ALL NECESSARY PRECAUTIONS TO ENSURE THE STABILITY OF THE WORKS AT ALL TIMES DURING CONSTRUCTION.
  6. ALL WORKMANSHIP AND MATERIALS ARE TO BE TO CURRENT BRITISH STANDARDS.
  7. ALL SERVICES ARE TO BE LOCATED AND PROTECTED AS NECESSARY BY THE CONTRACTOR PRIOR TO THE COMMENCEMENT OF THE WORKS.
  8. ALL HIGHWAY WORKS ARE TO BE IN ACCORDANCE WITH THE LOCAL AUTHORITIES DESIGN GUIDE AND SPECIFICATION.
  9. DURING CONSTRUCTION WORKS ON SITE, ALL ROADS AND FOOTPATHS ARE TO BE SHEPHERDED AND KEPT CLEAR OF OBSTRUCTIONS. THIS IS TO INCLUDE EXISTING HIGHWAYS AS APPROPRIATE TO ENSURE SAFE PASSAGE OF ALL ROAD USERS.
  10. PROVISION SHALL BE MADE FOR THE INSTALLATION OF ALL MAINS SERVICES INCLUDING LOCATING PRIOR TO THE LAYING OF THE ROAD BASE COURSE.
  11. ALL ROAD MARKINGS AND SIGNS ARE TO BE IN ACCORDANCE WITH 'THE TRAFFIC SIGNS REGULATIONS AND DIRECTIONS' 2016.
  12. ALL ADAPTABLE SURFACE WATER SEWERS WITHIN ADAPTABLE HIGHWAYS ARE TO BE A MINIMUM OF 725MM.
  13. ALL WATER AUTHORITY SEWER WORKS ARE TO BE IN ACCORDANCE WITH 'SEWERAGE SECTOR GUIDANCE APPENDIX C' DESIGN AND CONSTRUCTION GUIDANCE VERSION 1.0 25TH OCTOBER 2019 AND ANY ADDENDUM THEREAFTER.

FOR ALL STREET LIGHTING WORKS PLEASE REFER TO THE SUFFOLK COUNTY COUNCIL APPROVED STREET LIGHTING DESIGN DRAWING

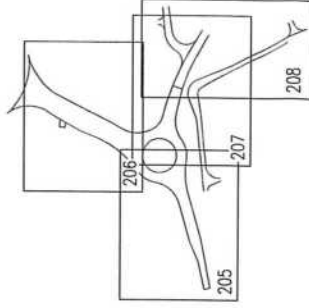
EXISTING UTILITIES AFFECTED BY THE WORKS TO BE PROTECTED/MOVED IN ACCORDANCE WITH THE REQUIREMENTS AND APPROVAL OF THE RELEVANT STATUTORY BODIES. LOCATION OF EXISTING UNDERGROUND UTILITY SERVICES TO BE CONFIRMED.

REMOVAL OF EXISTING ROAD MARKINGS TO BE DONE SO BY METHODS TO THE SATISFACTION AND APPROVAL OF SUFFOLK COUNTY COUNCIL HIGHWAYS DEPT.

ALL VEGETATION AND CLEARANCE WORKS ARE TO BE IN ACCORDANCE WITH ECOLOGICAL AND ARBORECUITURAL REPORTS.

CHECK ALL EXISTING ROAD SIGNS ARE SUITABLY SET BACK FROM ROAD EDGE AND/OR BASED IN HEIGHT FOR PEDESTRIAN/CYCLIST MOVEMENTS.

ALL MANHOLE COVERS AND FRAMES SHOULD COMPLY WITH THE REQUIREMENTS OF BS7033: 1997 BS EN 124 AND HA 104/09. FRAMES SHOULD BE 150MM DEEP.



C. SPINE ROAD ELEMENTS: MATERIALS, MATERIALS TO BE USED		18 JUN 2022
D. S278 ROUNDABOUT MARKINGS		18 JUN 2022
E. ADDITIONAL WORK OF CONSTRUCTION: MARKINGS		18 JUN 2022
Revision Notes		Date
Revision Notes		Date
Revision Notes		Date

**INGENT**  
CONSULTING ENGINEERS  
Unit 10 Brightwell Barns, Walsingham Road, Bingham, Nottingham, NG10 0BL.  
Tel: 01473 598038 — www.ingent.co.uk — email: info@ingent.co.uk

**WOKSAFE**  
CONSULTANT  
www.woksafe.co.uk

**COMS**  
www.coms.co.uk

**PRELIMINARY**

Project: ROUGHAM ROAD ROUNDABOUT  
BURY ST EDMUNDS

Drawing Title: S278 SETTING OUT  
SHEET 4

Client: DENBURY HOMES

Drawn: JK

Checked: RGW

Date: AUG 2022

Approved: RGW

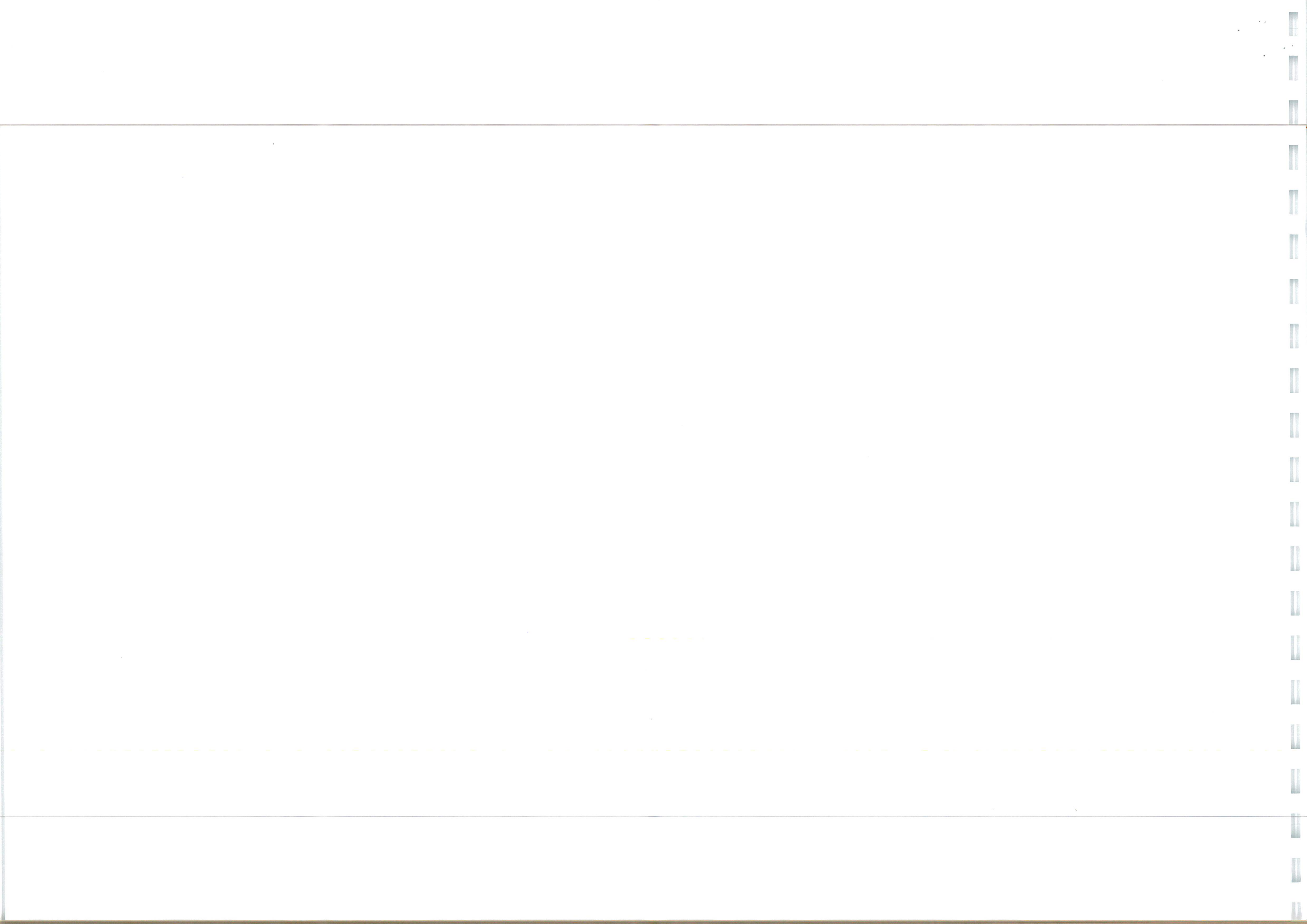
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Project No: 2107-592

Drawing No & Revision: 208C

Size: A1

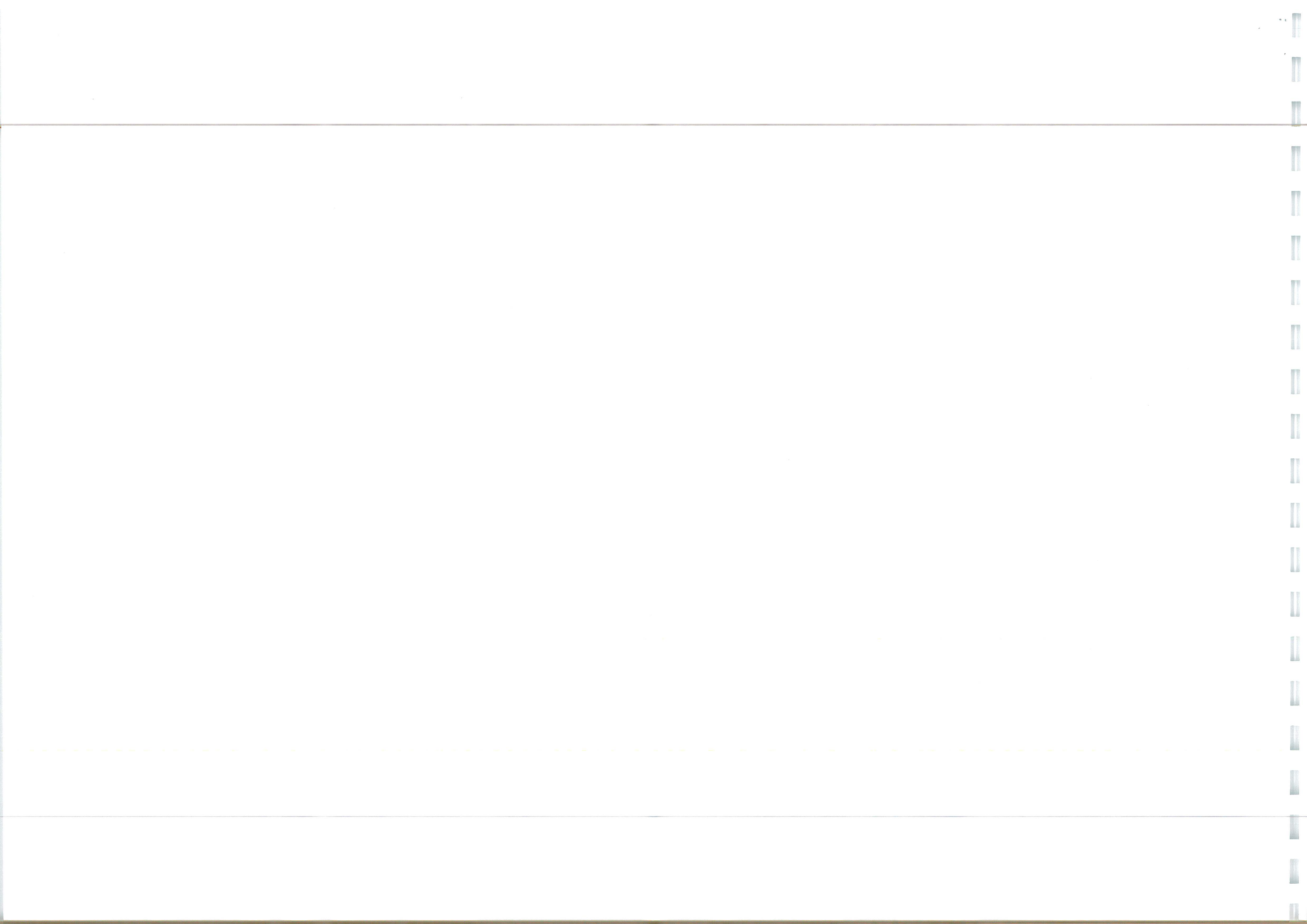
Rougham Hill				
Chainage (m)	Easting (m)	Northing (m)	Level (m)	Curve/Straight
0.000	586712.455	263351.793	39.842	Start
5.000	586714.528	263351.139	39.772	Start
7.154	586715.593	263350.610	39.610	Pt of Channel
10.000	586717.291	263350.544	39.770	Straight
15.000	586720.170	263349.944	39.847	Straight
19.139	586723.160	263349.344	40.055	Target Point
20.000	586723.160	263349.344	40.123	Straight
25.000	586726.150	263348.744	40.123	Curve
30.000	586729.140	263348.144	40.123	Curve
35.000	586732.130	263347.544	40.123	Curve
40.000	586735.120	263346.944	40.123	Curve
45.000	586738.110	263346.344	40.653	Curve
50.000	586741.100	263345.744	40.650	Curve
55.000	586744.090	263345.144	40.650	Curve
60.000	586747.080	263344.544	41.006	Straight
65.000	586750.070	263343.944	41.163	Straight
70.000	586753.060	263343.344	41.163	Straight
75.000	586756.050	263342.744	41.256	Straight
80.000	586759.040	263342.144	41.712	Straight
85.000	586762.030	263341.544	42.046	Pt of Channel
90.000	586765.020	263340.944	42.046	End
95.000	586768.010	263340.344	42.046	
100.000	586771.000	263339.744	42.046	

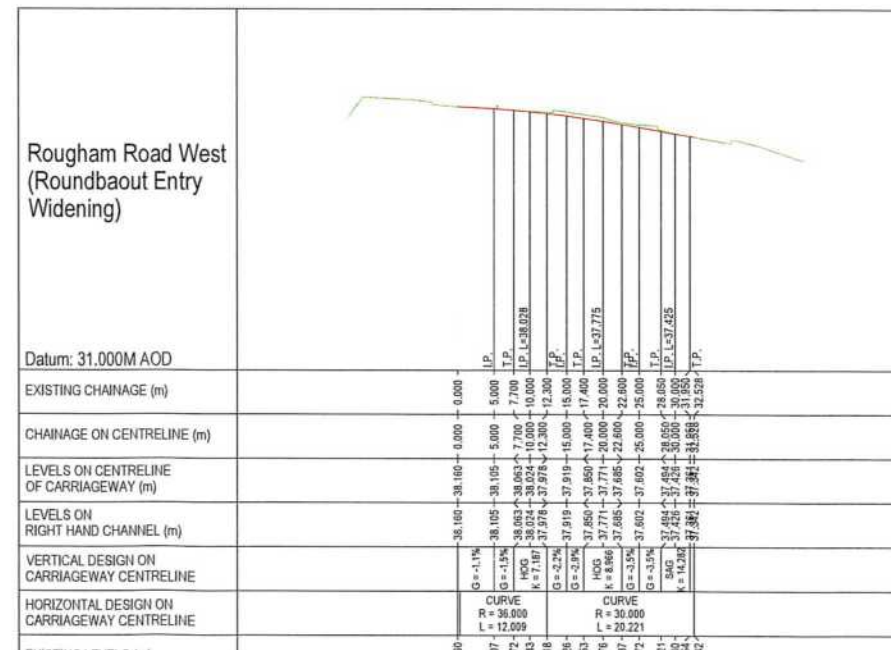
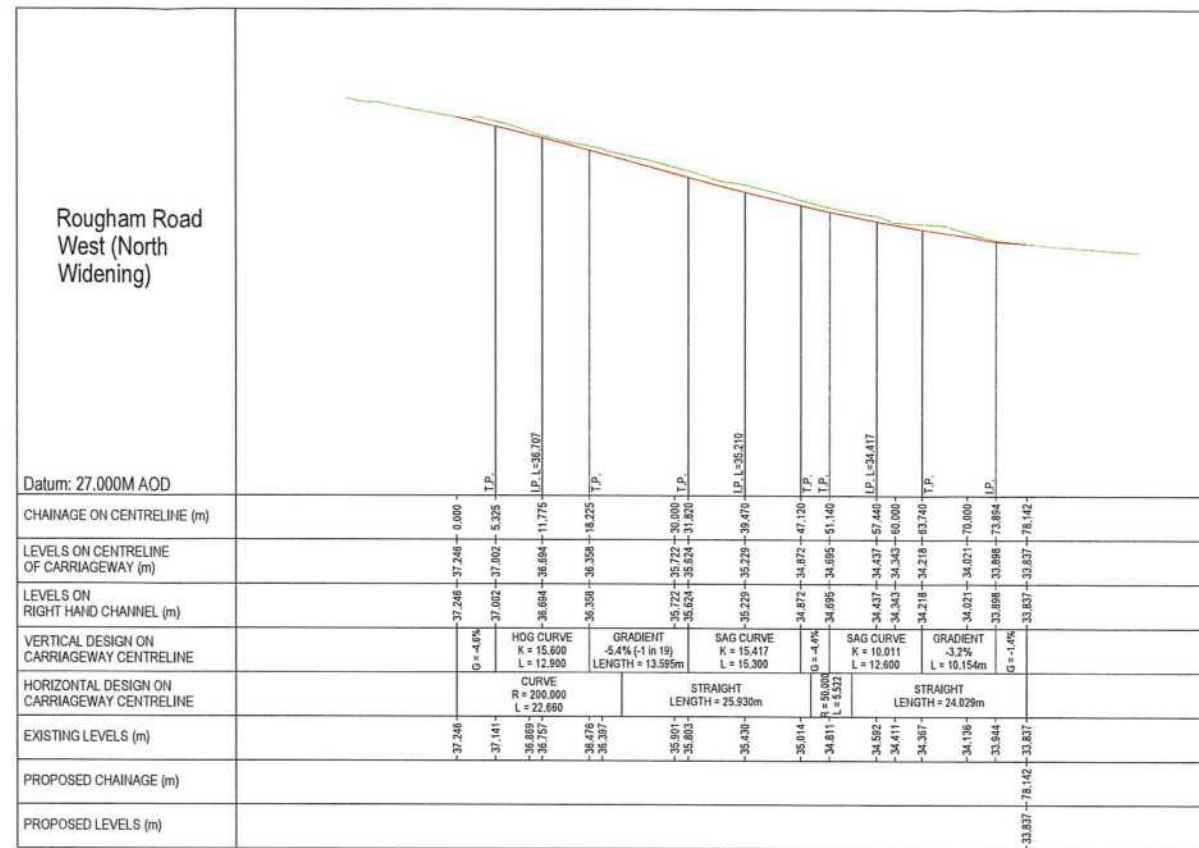
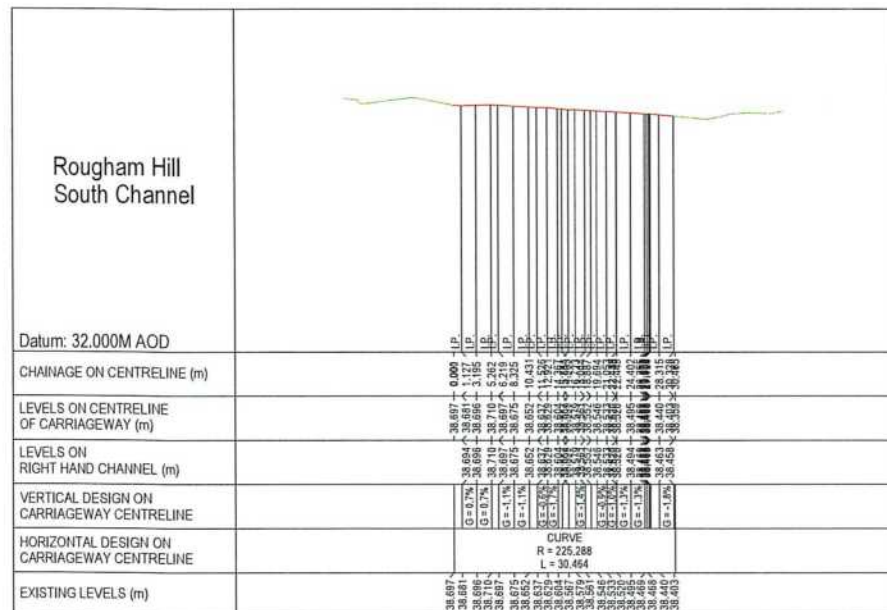
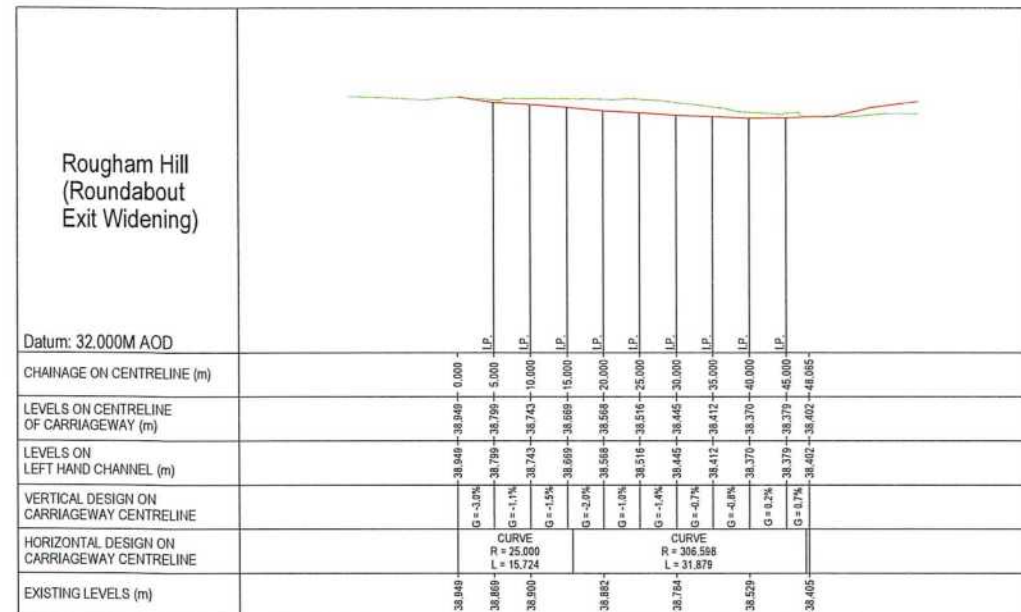
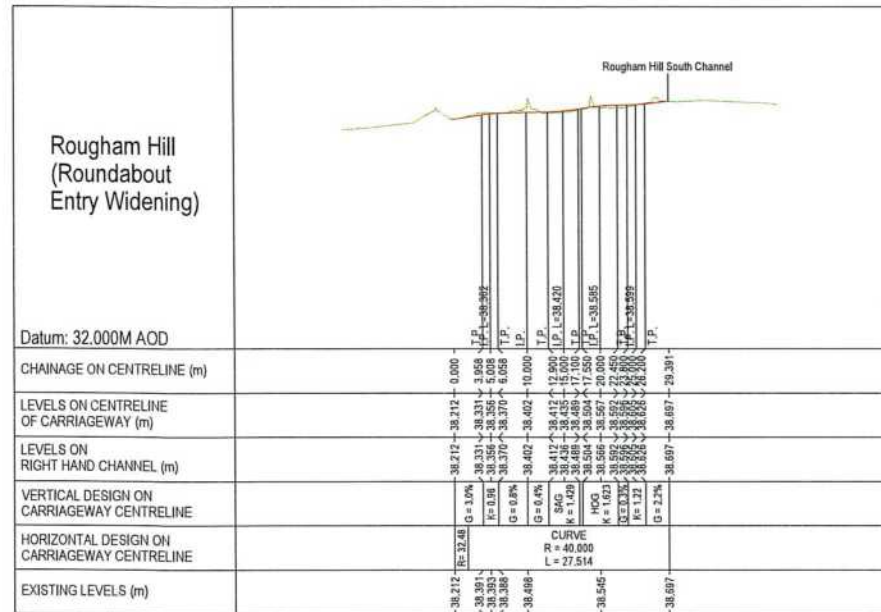




Project No: 2107.502	Drawing No & Revision: 207D	Size: A.4
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  - PROVISION SHALL BE MADE FOR THE INSTALLATION OF ALL MAINS SERVICES INCLUDING DUCTING PRIOR TO THE LAYING OF THE ROAD BASE-COURSE.
  - ALL ROAD MARKINGS AND SIGNS ARE TO BE IN ACCORDANCE WITH 'THE TRAFFIC SIGNS REGULATIONS AND DIRECTIONS' 2015.
  - ALL ADAPTABLE SURFACE WATER SEWERS WITHIN ADAPTABLE HIGHWAYS ARE TO BE A MINIMUM OF 225MM.
  - ALL WATER AUTHORITY SEWER WORKS ARE TO BE IN ACCORDANCE WITH 'SEWERAGE SECTOR GUIDANCE APPENDIX C' DESIGN AND CONSTRUCTION GUIDANCE VERSION 1.0 25TH OCTOBER 2019 AND ANY ADDENDUM THEREAFTER.

D	ROUGHAM ROAD WEST SECTIONS AMENDED	JK	16.10.22
C	ROUGHAM ROAD WEST SECTIONS AMENDED	JK	17.08.22
B	ALIGNMENTS AND LEVELS AMENDED AS REQUIRED	JK	05.05.23
A	MINOR UPDATES TO ROAD WORKING LEVELS	JK	04.10.22
Rev	Revision Notes	Drawn	Approved

**INGENT**  
CONSULTING ENGINEERS  
Unit 10 Brightwell Barrs, Waldringfield Road, Brightwell, Suffolk, IP10 0BJ.  
Tel 01473 598038 — www.ingent.co.uk — email: info@ingent.co.uk

worksafe consultant **SSIP** **COMS**  
www.emasstd.com

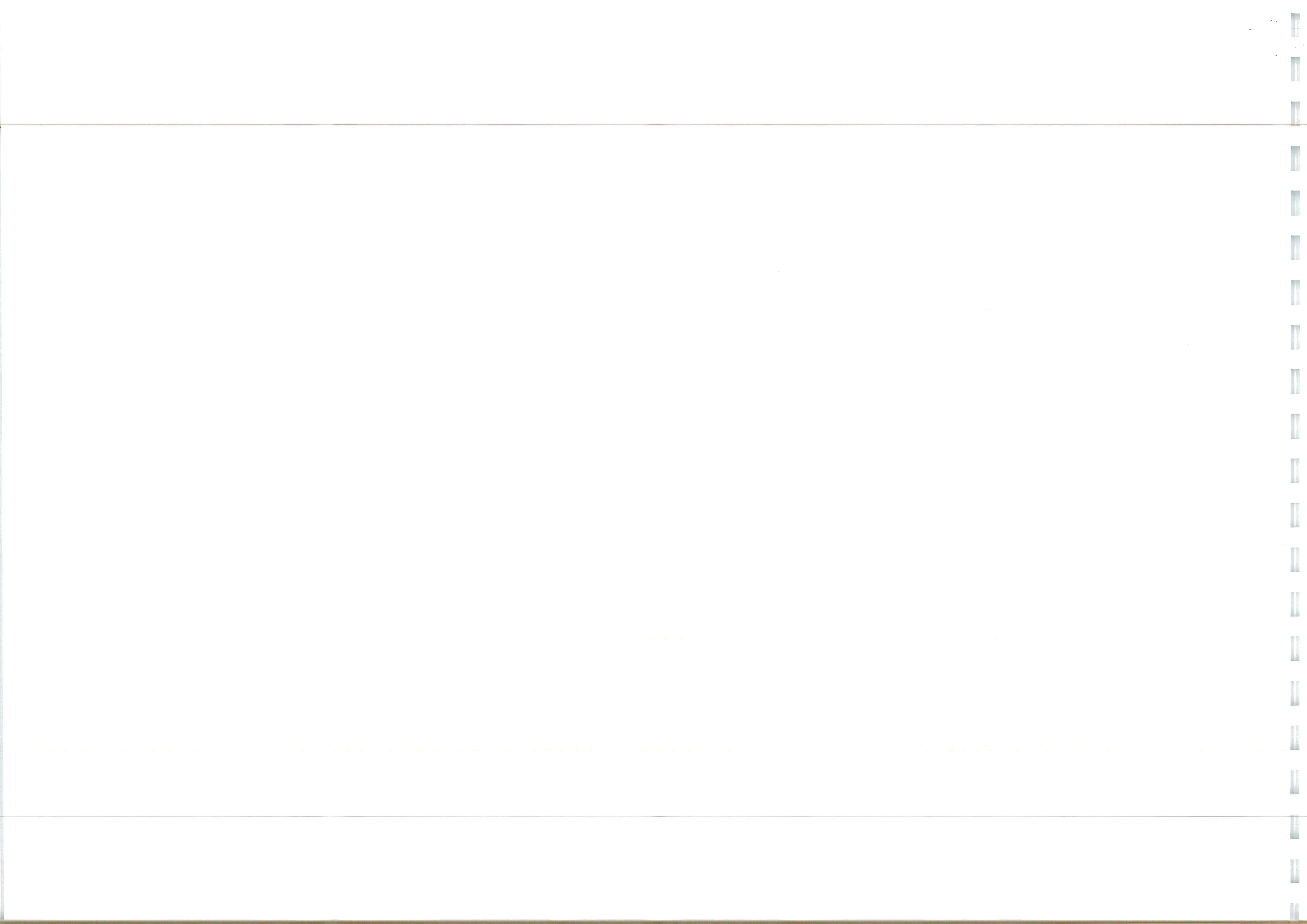
**PRELIMINARY**

Project:  
**ROUGHAM ROAD ROUNDABOUT  
BURY ST EDMUNDS**  
Drawing Title:  
**S278 LONG SECTIONS  
SHEET 1**

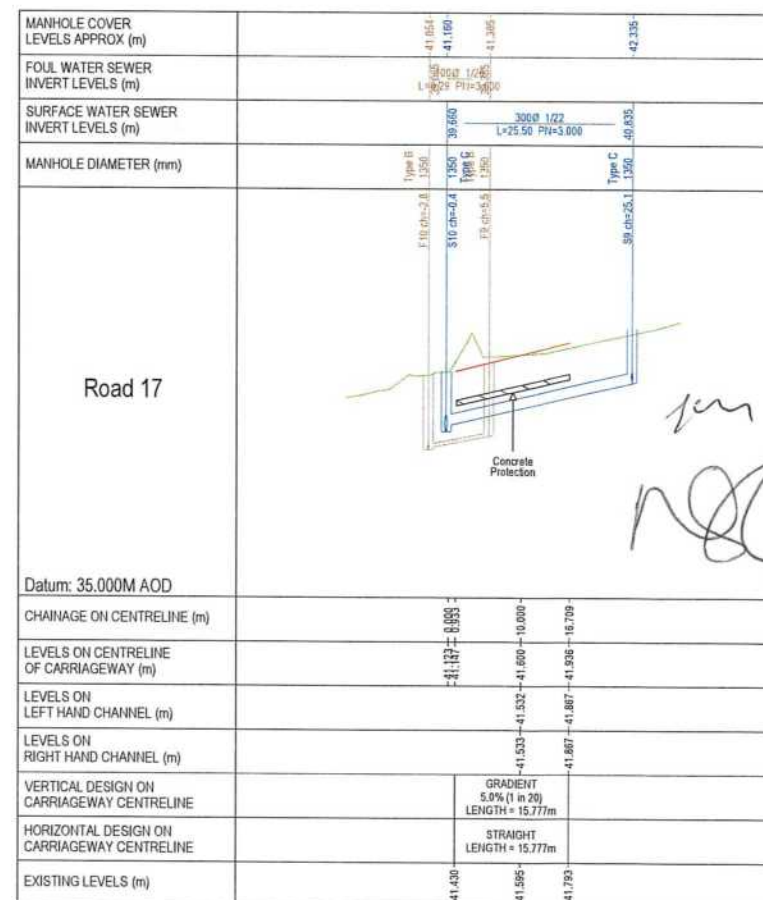
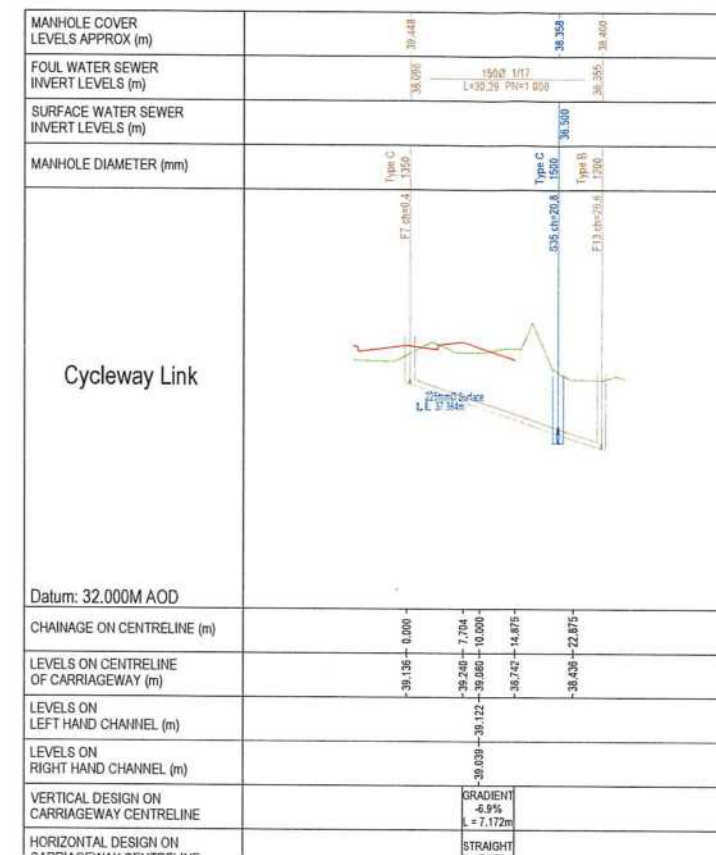
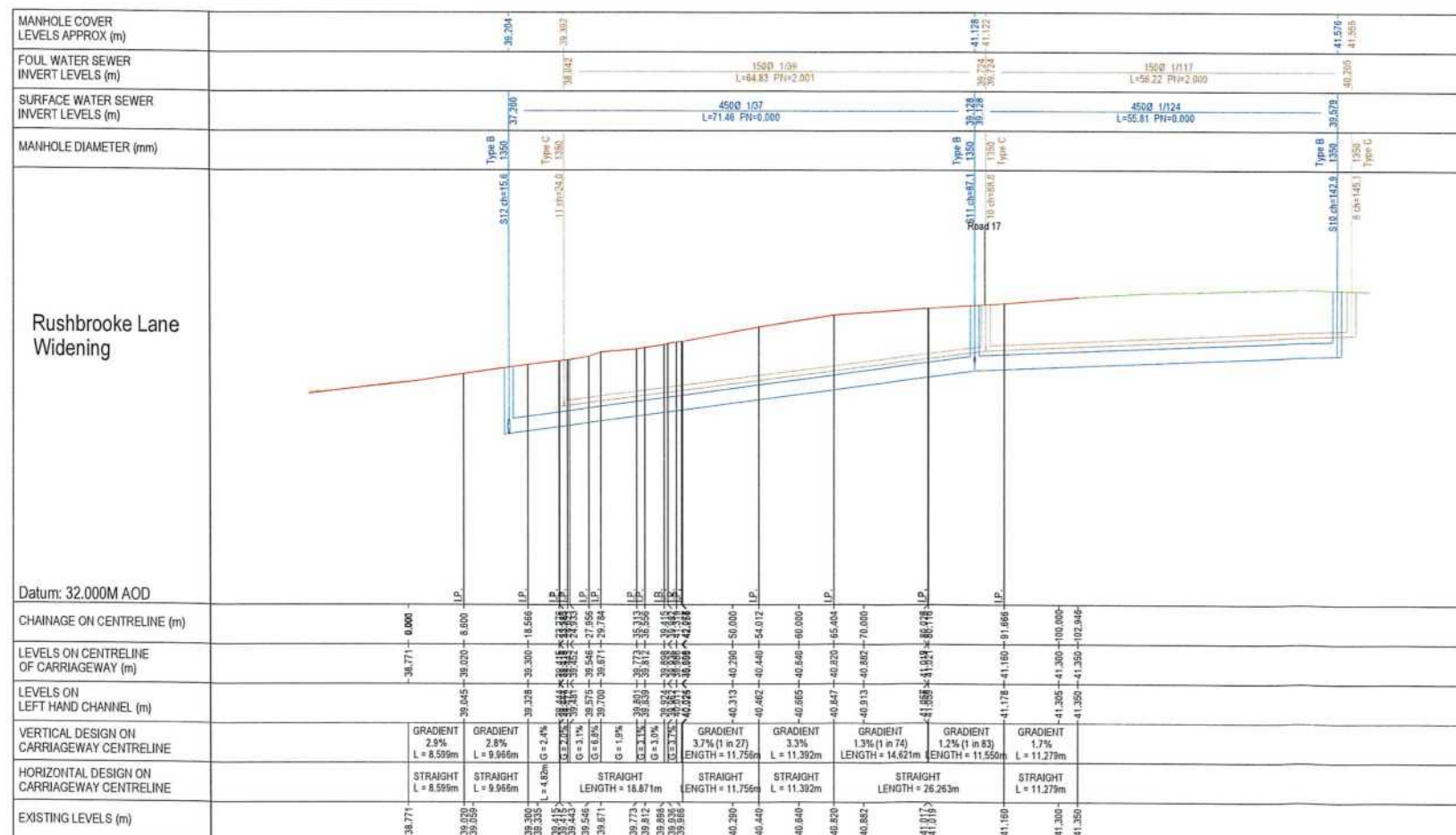
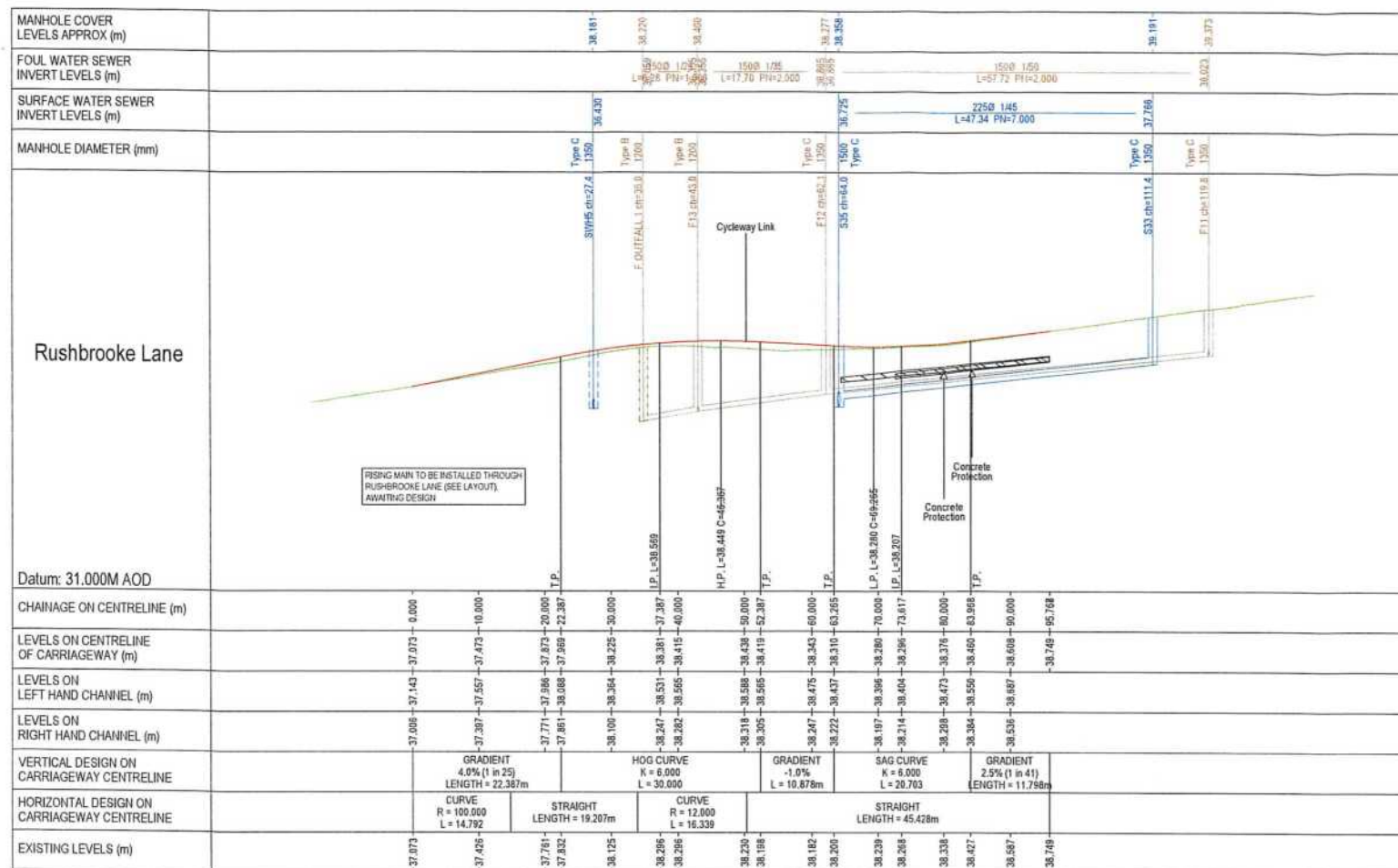
Client: <b>DENBURY HOMES</b>	Date: <b>AUG 2022</b>
Drawn: <b>JK</b>	Designed: <b>JK</b>
Checked: <b>RGW</b>	Approved: <b>RGW</b>

Scale:  
**Horizontal 1:500, Vertical 1:100**

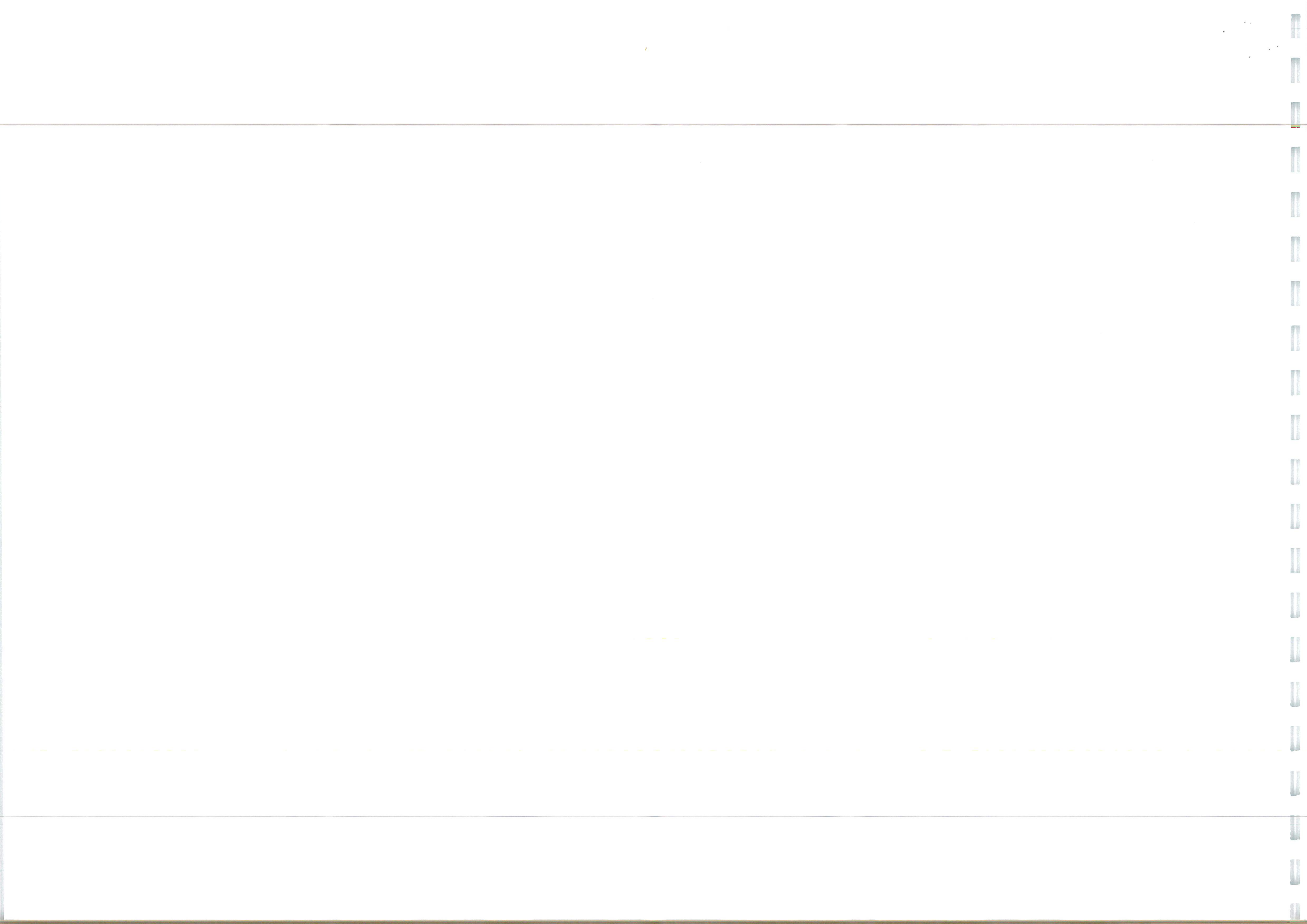
Project No: <b>2107-592</b>	Drawing No & Revision: <b>209D</b>	Size: <b>A1</b>
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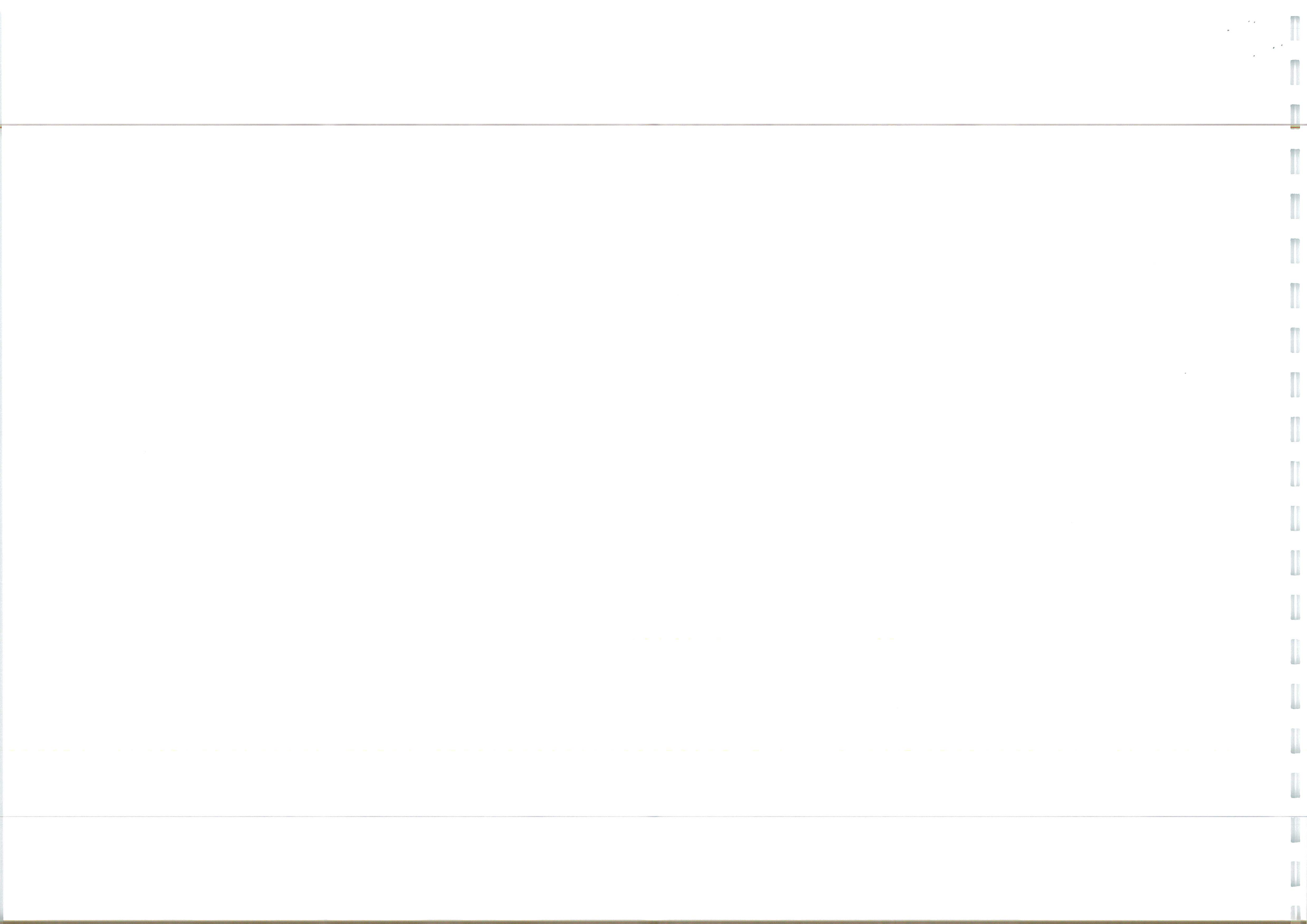




[illegible][illegible]

NSC  
B  
Jm

C	ALIGNMENTS AND LEVELS AMENDED AS REQUIRED	JK	ROW	05.05.23
B	FOUL DRAINAGE ADDED	JK	ROW	13.10.22
A	SURFACE WATER DRAINAGE ADDED TO SECTIONS	JK	ROW	06.10.22
Rev		Revision Notes		Date
 <b>INGENT</b> CONSULTING ENGINEERS Unit 10 Brightwell Barns, Waldringfield Road, Brightwell, Suffolk, IP10 0BJ. Tel 01473 598038 — <a href="http://www.ingent.co.uk">www.ingent.co.uk</a> — email: <a href="mailto:info@ingent.co.uk">info@ingent.co.uk</a>				
  				
<h1>PRELIMINARY</h1>				
Project: <b>ROUGHAM ROAD ROUNDABOUT          BURY ST EDMUNDS</b>				
Drawing Title: <b>S278 LONG SECTIONS          SHEET 3</b>				
Client: <b>DENBURY HOMES</b>			Date: <b>AUG 2022</b>	
Drawn: <b>JK</b>	Designed: <b>JK</b>	Checked: <b>RGW</b>	Approved: <b>RGW</b>	
Scale: <b>Horizontal 1:500, Vertical 1:100</b>				
Project No: <b>2107-592</b>		Drawing No & Revision: <b>211C</b>		Size: <b>A1</b>





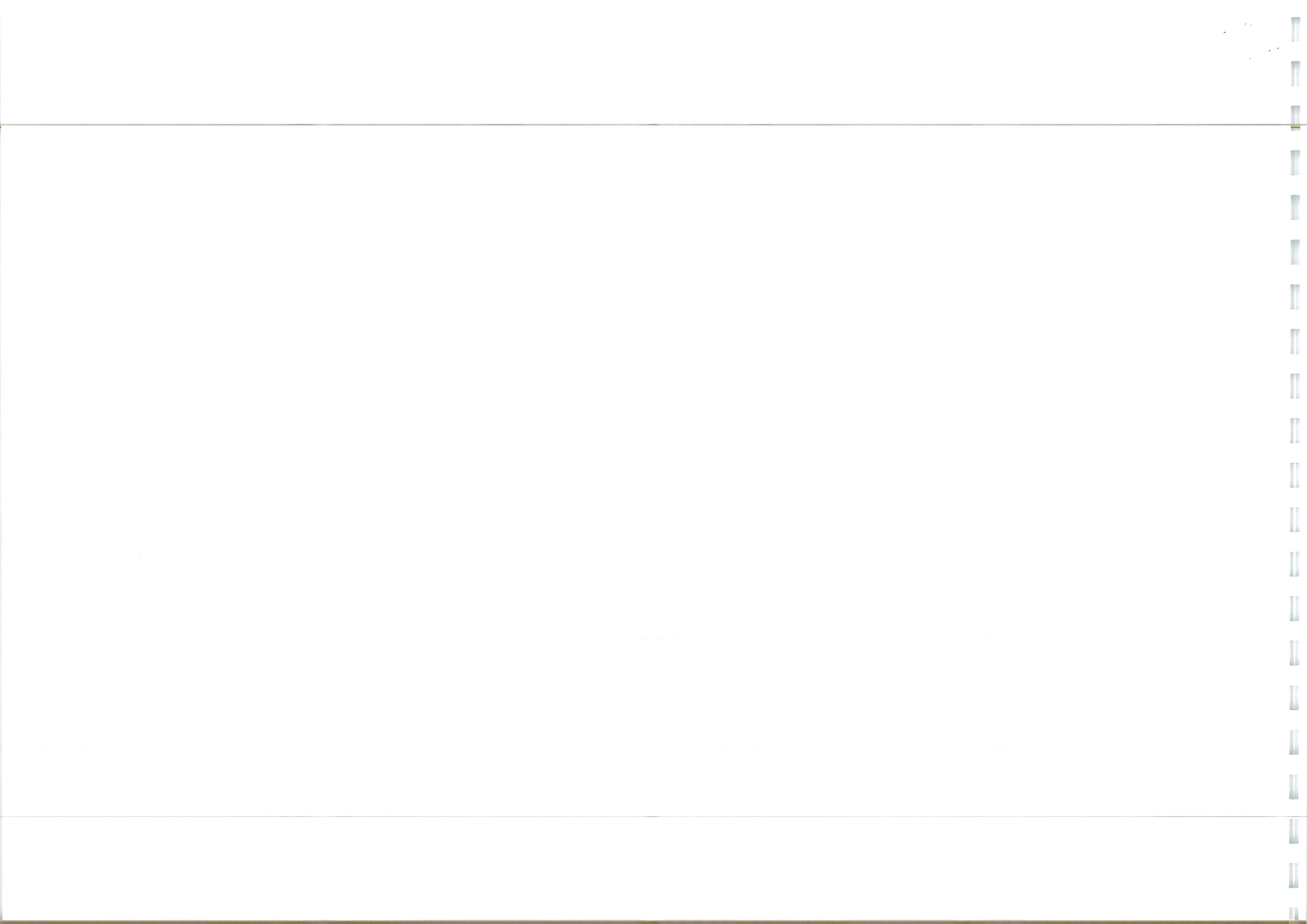
Rougham Road  
North  
(Roundabout Exit  
Widening)

MANHOLE COVER LEVELS APPROX (m)	-36.191 -		-36.198 -
FOUL WATER SEWER INVERT LEVELS (m)			
SURFACE WATER SEWER INVERT LEVELS (m)			
MANHOLE DIAMETER (mm)			
RUSHBROOKE LANE SURFACE DRAINAGE LONG SECTION			
Datum: 36.000M AOD			
EXISTING CHAINAGE (m)	-36.204 - 0.000 -	-36.012 - 6.984 -	-36.159 - 8.973 -
EXISTING LEVELS (m)	-36.204 - 0.000 -	-36.012 - 6.984 -	-36.159 - 8.973 -
PROPOSED CHAINAGE (m)	15.810 - 15.810 -	15.810 - 15.810 -	15.810 - 15.810 -
PROPOSED LEVELS (m)	15.810 - 15.810 -	15.810 - 15.810 -	15.810 - 15.810 -

MANHOLE COVER LEVELS APPROX (m)	-41.320	-41.160	-42.335
FOUL WATER SEWER INVERT LEVELS (m)			
SURFACE WATER SEWER INVERT LEVELS (m)			
MANHOLE DIAMETER (mm)			
RUSHBROOKE LANE SURFACE DRAINAGE LONG SECTION			
Datum: 38.000M AOD			
EXISTING CHAINAGE (m)	-41.337 - 0.008 -41.328 - 0.800	-41.351 - 6.482 -41.157 - 12.214 -41.103 - 16.838 -41.105 - 17.225	-41.222 - 20.315 -41.519 - 21.006 -41.351 - 25.530 -41.613 - 35.718 -42.131 - 42.335
EXISTING LEVELS (m)			
PROPOSED CHAINAGE (m)			
PROPOSED LEVELS (m)			

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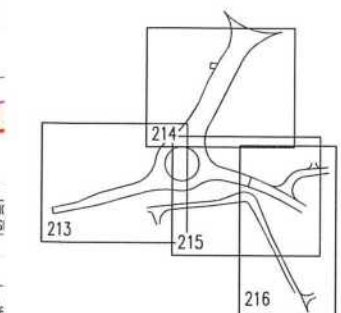






SITE CLEARANCE KEY	
DEVELOPERS OWNERSHIP BOUNDARY	—
S278 LIMIT OF WORKS	—
HIGHWAY BOUNDARY	—
CARRIAGEWAY TO BE REMOVED	—
FOOTWAY/CYCLEWAY TO BE REMOVED	—
GRASS VERGE/UNMADE GROUND TO BE REMOVED	—
HEDGE/VEGETATION TO BE REMOVED	—
50mm SURFACE COURSE PLANE & INLAY	—
SPLITTER ISLAND EXTENTS TO BE REMOVED	—
EXISTING SURFACE WATER DRAINAGE TO BE REMOVED	—
REMOVE EXISTING KERB	—
REMOVE EXISTING EDGING	—

- GENERAL**
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  - ALL SERVICES ARE TO BE LOCATED AND PROTECTED AS NECESSARY BY THE CONTRACTOR PRIOR TO THE COMMENCEMENT OF THE WORKS.
  - ALL HIGHWAY WORKS ARE TO BE IN ACCORDANCE WITH THE LOCAL AUTHORITIES DESIGN GUIDE AND SPECIFICATION.
  - DURING CONSTRUCTION WORKS ON SITE, ALL ROADS AND FOOTPATHS ARE TO BE SWEEPED AND KEPT CLEAR OF OBSTRUCTIONS. THIS IS TO INCLUDE EXISTING HIGHWAYS AS APPROPRIATE TO ENSURE SAFE PASSAGE OF ALL ROAD USERS.
  - PROVISION SHALL BE MADE FOR THE INSTALLATION OF ALL MAINS SERVICES INCLUDING DUCTING PRIOR TO THE LAYING OF THE ROAD BASE-COURSE.
  - ALL ROAD MARKINGS AND SIGNS ARE TO BE IN ACCORDANCE WITH 'THE TRAFFIC SIGNS REGULATIONS AND DIRECTIONS' 2016.
  - ALL ADAPTABLE SURFACE WATER SEWERS WITHIN ADAPTABLE HIGHWAYS ARE TO BE A MINIMUM OF 225MM.
  - ALL WATER AUTHORITY SEWER WORKS ARE TO BE IN ACCORDANCE WITH 'SEWERAGE SECTOR GUIDANCE APPENDIX C' DESIGN AND CONSTRUCTION GUIDANCE VERSION 1.0 25TH OCTOBER 2019 AND ANY ADDENDUM THEREAFTER.
- FOR ALL STREET LIGHTING WORKS PLEASE REFER TO THE SUFFOLK COUNTY COUNCIL APPROVED STREET LIGHTING DESIGN DRAWING
- EXISTING UTILITIES AFFECTED BY THE WORKS TO BE PROTECTED/MODIFIED IN ACCORDANCE WITH THE REQUIREMENTS AND APPROVAL OF THE RELEVANT STATUTORY AUTHORITIES. LOCATION OF EXISTING UNDERGROUND UTILITY SERVICES TO BE CONFIRMED.
- REMOVAL OF EXISTING ROAD MARKINGS TO BE DONE SO BY METHODS TO THE SATISFACTION AND APPROVAL OF SUFFOLK COUNTY COUNCIL HIGHWAYS DEPT.
- ALL VEGETATION AND CLEARANCE WORKS ARE TO BE IN ACCORDANCE WITH ECOLOGICAL AND ARBOREXPERT REPORTS
- CHECK ALL EXISTING ROAD SIGNS ARE SUITABLY SET BACK FROM ROAD EDGE AND/OR RAISED IN HEIGHT FOR PEDESTRIAN/CYCLIST MOVEMENTS.
- ALL MANHOLE COVERS AND FRAMES SHOULD COMPLY WITH THE REQUIREMENTS OF BS7903: 1997 BS EN 124 AND HA 104/09. FRAMES SHOULD BE 150MM DEEP.



D	THIS DRAWING CLEARANCE ADDED SOUTH OF BUS STOP, ROUGHAM ROAD WEST	JK	ROW	08.09.23
C	TRAFFIC SIGNALS AND CRASH BARRIER NOTES AMENDED	JK	ROW	24.07.23
B	ADDITIONAL SITE CLEARANCE EXTENTS ADDED FOLLOWING COMMENTS	JK	JK	05.05.23
A	ROUGHAM ROAD NORTH WIDENING, EDGING & CYCLEWAY AMENDED	JK	ROW	03.10.22

**INGENT**  
CONSULTING ENGINEERS  
Unit 10 Brightwell Barns, Walsingham Road, Brightwell, Suffolk, IP10 0BJ.  
Tel: 01473 598038 — www.ingent.co.uk — email: info@ingent.co.uk

**worksafe**  
**consultant** **SSIP** **coms**  
www.spsmtd.com

**PRELIMINARY**

Project: **ROUGHAM ROAD ROUNDABOUT BURY ST EDMUNDS**  
Drawing Title: **S278 SITE CLEARANCE SHEET 1**

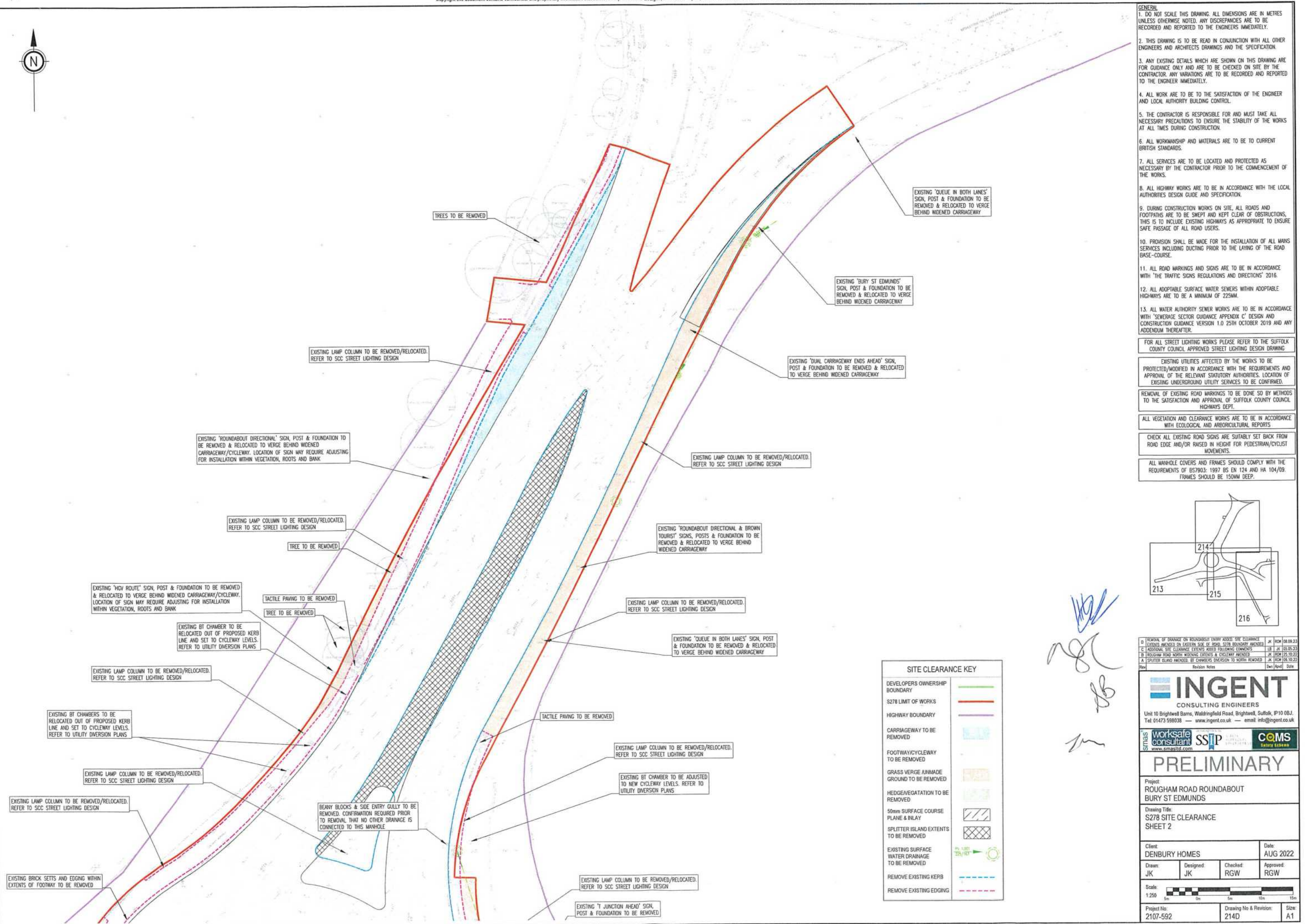
Client: **DENBURY HOMES** Date: **AUG 2022**  
Drawn: **JK** Designed: **JK** Checked: **RGW** Approved: **RGW**

Scale: **1:250**

Project No: **2107-592** Drawing No & Revision: **213D** Size: **A1**







**GENERAL**

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12. ALL ADAPTABLE SURFACE WATER SEWERS WITHIN ADAPTABLE HIGHWAYS ARE TO BE A MINIMUM OF 225MM.
13. ALL WATER AUTHORITY SUNKER WORKS ARE TO BE IN ACCORDANCE WITH 'SEWERAGE SECTOR GUIDANCE APPENDIX C' DESIGN AND CONSTRUCTION GUIDANCE VERSION 1.0 25TH OCTOBER 2019 AND ANY ADDENDUM THEREAFTER.

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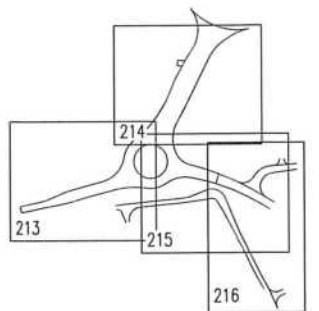
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REMOVAL OF EXISTING ROAD MARKINGS TO BE DONE SO BY METHODS TO THE SATISFACTION AND APPROVAL OF SUFFOLK COUNTY COUNCIL HIGHWAYS DEPT.


ALL VEGETATION AND CLEARANCE WORKS ARE TO BE IN ACCORDANCE WITH ECOLOGICAL AND ARBORESCULTURAL REPORTS

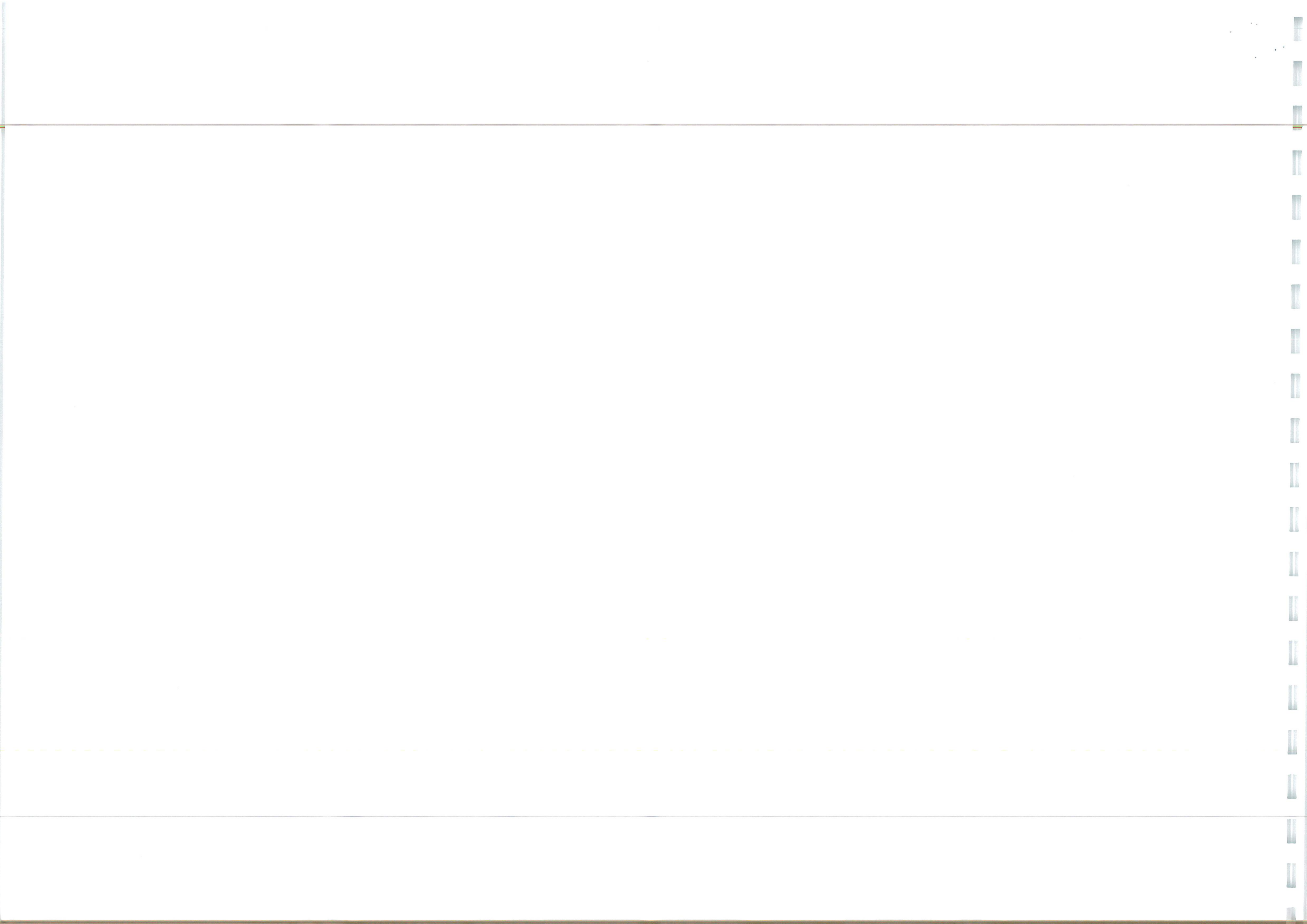
CHECK ALL EXISTING ROAD SIGNS ARE SUITABLY SET BACK FROM ROAD EDGE AND/OR RAISED IN HEIGHT FOR PEDESTRIAN/CYCLIST MOVEMENTS.

ALL MANHOLE COVERS AND FRAMES SHOULD COMPLY WITH THE REQUIREMENTS OF BS7903: 1997 BS EN 124 AND HA 104/09. FRAMES SHOULD BE 1500MM DEEP.




D	REMOVAL OF DRAINAGE ON ROUGHABOUT ENTRY ADDED. SITE CLEARANCE EXTENTS AMENDED ON EASTERN SIDE OF ROAD. SUTHER BOUNDARY AMENDED	JK	RCM	08.09.23
C	ADDITIONAL SITE CLEARANCE EXTENTS ADDED FOLLOWING COMMENTS	LB	JK	05.05.23
B	ROUGHAM ROAD NORTH SIDEWALK EXTENTS & CYCLEWAY AMENDED	JK	RCM	25.10.22
A	SPLITTER ISLAND AMENDED BY CHAMBERS DIVERSION TO NORTH REMOVED	JK	RCM	06.10.22
Rev	Revision Notes	Rev	Appr	Date

 <h1>INGENT</h1> <p>CONSULTING ENGINEERS</p> <p>Unit 10 Brightwell Barns, Walsingham Road, Brightwell, Suffolk, IP19 0BJ. Tel 01473 598035 — <a href="http://www.ingent.co.uk">www.ingent.co.uk</a> — email <a href="mailto:info@ingent.co.uk">info@ingent.co.uk</a></p>				
 <p><b>worksafe consultant</b> <a href="http://www.smasid.com">www.smasid.com</a></p>	 <p>THE ASSOCIATION OF STRUCTURAL STEEL INSTITUTE OF PRACTICE</p>			 <p><b>CAMS</b> Safety Systems</p>
<h1>PRELIMINARY</h1>				
<p>Project: ROUGHAM ROAD ROUNDABOUT BURY ST EDMUNDS</p>				
<p>Drawing Title: S278 SITE CLEARANCE SHEET 2</p>				
<p>Client: <b>DENBURY HOMES</b></p>			<p>Date: <b>AUG 2022</b></p>	
<p>Drawn: <b>JK</b></p>	<p>Designed: <b>JK</b></p>	<p>Checked: <b>RGW</b></p>	<p>Approved: <b>RGW</b></p>	
<p>Scale: </p>				
<p>Project No: <b>2107-592</b></p>		<p>Drawing No &amp; Revision: <b>214D</b></p>		
			<p>Size: <b>A1</b></p>	

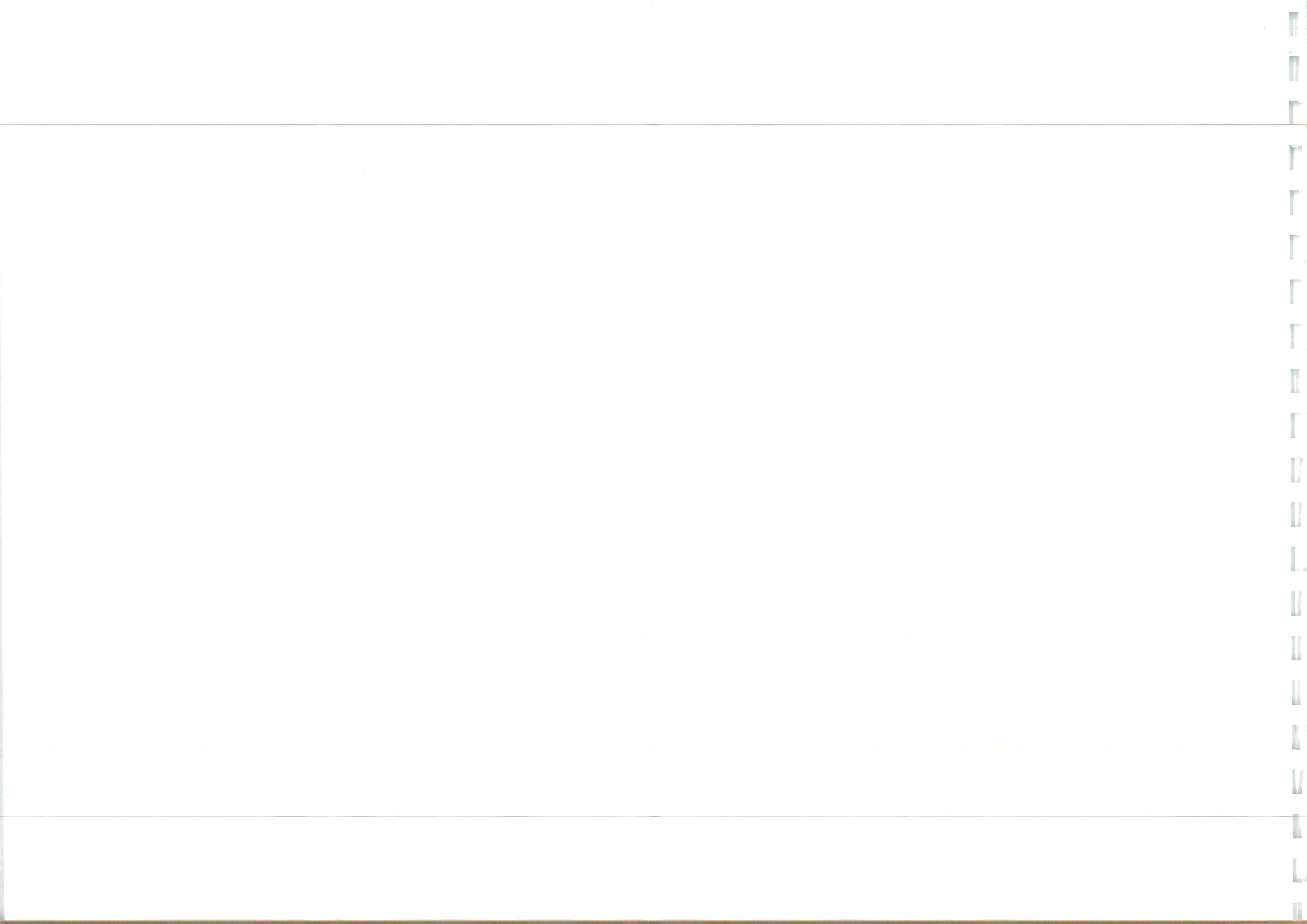




E	PROGRAM ROAD LANE ENTRY DRAINAGE AMENDED, ADDITIONAL SITE CLEARANCE AREAS ADDED, 527B BOUNDARY AMENDED	JK	RCN	08/09/23
D	ADDITIONAL SITE CLEARANCE ADDED FOR WIDENED FOOTWAY ON ROUGHAM HILL	JK	RCN	08/08/23
C	ADDITIONAL SITE CLEARANCE EXTENTS ADDED FOLLOWING COMMENTS	LB	JK	05/05/23
B	ADDITIONAL EXTENTS ADDED FOR REMOVAL, 527B BOUNDARY AMENDED	JK	RCN	25/10/22
A	SURFACE WATER DRAINAGE TO BE REMOVED ADDED	JK	RCN	06/10/22
Rev	Revision Notes	Drawn	Approved	Date

 <h1 style="margin: 0;">INGENT</h1> <p style="margin: 0;">CONSULTING ENGINEERS</p> <p style="margin: 0;">Unit 10 Brightwell Barns, Waddingfold Road, Brightwell, Suffolk, IP10 0BJ. Tel 01473 598038 — www.ingent.co.uk — email info@ingent.co.uk</p>							
<div style="display: flex; justify-content: space-between; align-items: center;"> <div style="text-align: center;">  <p>www.smasdit.com</p> </div> <div style="text-align: center;">  </div> <div style="text-align: center;">  </div> </div>							
<h1 style="margin: 0;">PRELIMINARY</h1>							
<p><b>Project</b>          ROUGHAM ROAD ROUNDABOUT          BURY ST EDMUNDS</p>							
<p><b>Drawing Title:</b>          S278 SITE CLEARANCE          SHEET 3</p>							
<table border="1" style="width: 100%; border-collapse: collapse;"> <tr> <td style="width: 70%; padding: 5px;"> <b>Client</b>  DENBURY HOMES </td> <td style="width: 30%; padding: 5px;"> <b>Date</b>  AUG 2022 </td> </tr> <tr> <td style="padding: 5px;"> <b>Drawn:</b>  JK </td> <td style="padding: 5px;"> <b>Designed:</b>  JK </td> </tr> <tr> <td style="padding: 5px;"> <b>Checked:</b>  RGW </td> <td style="padding: 5px;"> <b>Approved:</b>  RGW </td> </tr> </table>		<b>Client</b> DENBURY HOMES	<b>Date</b> AUG 2022	<b>Drawn:</b> JK	<b>Designed:</b> JK	<b>Checked:</b> RGW	<b>Approved:</b> RGW
<b>Client</b> DENBURY HOMES	<b>Date</b> AUG 2022						
<b>Drawn:</b> JK	<b>Designed:</b> JK						
<b>Checked:</b> RGW	<b>Approved:</b> RGW						
<p><b>Scale</b>      </p> <p>1:250      5m      10m      15m</p>							
<b>Project No</b> 2107-592	<b>Drawing No &amp; Revision:</b> 215E						
	<b>Size:</b> A1						





- GENERAL
1. DO NOT SCALE THIS DRAWING. ALL DIMENSIONS ARE IN METRES
2. UNLESS OTHERWISE NOTED, ANY DISCREPANCIES ARE TO BE RECORDED AND REPORTED TO THE ENGINEERS IMMEDIATELY.
3. THIS DRAWING IS TO BE READ IN CONJUNCTION WITH ALL OTHER ENGINEERS AND ARCHITECTS DRAWINGS AND THE SPECIFICATION.
4. ANY EXISTING DETAILS WHICH ARE SHOWN ON THIS DRAWING ARE FOR GUIDANCE ONLY AND ARE TO BE CHECKED ON SITE BY THE CONTRACTOR. ANY VARIATIONS ARE TO BE RECORDED AND REPORTED TO THE ENGINEER IMMEDIATELY.
5. ALL WORK ARE TO BE TO THE SATISFACTION OF THE ENGINEER AND LOCAL AUTHORITY BUILDING CONTROL.
6. THE CONTRACTOR IS RESPONSIBLE FOR AND MUST TAKE ALL NECESSARY PRECAUTIONS TO ENSURE THE STABILITY OF THE WORKS AT ALL TIMES DURING CONSTRUCTION.
7. ALL WORKMANSHIP AND MATERIALS ARE TO BE TO CURRENT BRITISH STANDARDS.
8. ALL SERVICES ARE TO BE LOCATED AND PROTECTED AS NECESSARY BY THE CONTRACTOR PRIOR TO THE COMMENCEMENT OF THE WORKS.

8. ALL HIGHWAY WORKS ARE TO BE IN ACCORDANCE WITH THE LOCAL AUTHORITIES DESIGN GUIDE AND SPECIFICATION.
9. DURING CONSTRUCTION WORKS ON SITE, ALL ROADS AND FOOTPATHS ARE TO BE SHEET AND KEPT CLEAR OF OBSTRUCTIONS. THIS IS TO INCLUDE EXISTING HIGHWAYS AS APPROPRIATE TO ENSURE SAFE PASSAGE OF ALL ROAD USERS.
10. PROVISION SHALL BE MADE FOR THE INSTALLATION OF ALL LAMPS SERVICES INCLUDING DUCTING PRIOR TO THE LAYING OF THE ROAD BASE-COURSE.
11. ALL ROAD MARKINGS AND SIGNS ARE TO BE IN ACCORDANCE WITH 'THE TRAFFIC SIGNS REGULATIONS AND DIRECTIONS' 2016.
12. ALL ADAPTABLE SURFACE WATER DRAINERS WITHIN ADAPTABLE HIGHWAYS ARE TO BE A MINIMUM OF 723MM.
13. ALL WATER AUTHORISED SINK WORKS ARE TO BE IN ACCORDANCE WITH 'A SENSITIVE SECTOR GUIDANCE APPENDIX C' DESIGN AND CONSTRUCTION GUIDANCE VERSION 1.0 25TH OCTOBER 2019 AND ANY MODERNISATION THEREAFTER.

FOR ALL STREET LIGHTING WORKS PLEASE REFER TO THE SUFFOLK COUNTY COUNCIL APPROVED STREET LIGHTING DESIGN DRAWING

EXISTING UTILITIES AFFECTED BY THE WORKS TO BE PROTECTED/MODIFIED IN ACCORDANCE WITH THE REQUIREMENTS AND APPROVAL OF THE RELEVANT STATUTORY AUTHORITIES. LOCATION OF EXISTING UNDERGROUND UTILITY SERVICES TO BE CONFIRMED.












REMOVAL OF EXISTING ROAD MARKINGS TO BE DONE SO BY METHODS TO THE SATISFACTION AND APPROVAL OF SUFFOLK COUNTY COUNCIL HIGHWAYS DEPT.

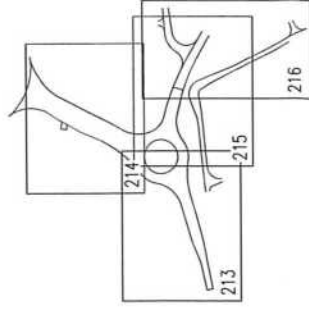
ALL VEGETATION AND CLEARANCE WORKS ARE TO BE IN ACCORDANCE WITH ECOLOGICAL AND ARBORECENTRAL REPORTS

CHECK ALL EXISTING ROAD SIGNS ARE SUITABLY SET BACK FROM ROAD EDGE AND/OR RAISED IN HEIGHT FOR PEDESTRIAN/CYCLIST MOVEMENTS.

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## SITE CLEARANCE KEY

DEVELOPERS OWNERSHIP BOUNDARY	
\$278 LIMIT OF WORKS	
HIGHWAY BOUNDARY	
CARRIAGEWAY TO BE REMOVED	
FOOTWAY/CYCLEWAY TO BE REMOVED	
GRASS VERGE IN/MADE GROUND TO BE REMOVED	
HERD/VEGETATION TO BE REMOVED	
50mm SURFACE COURSE PLANE & INLAY	
SPLITTER ISLAND AND EXTENTS TO BE REMOVED	
EXISTING SURFACE WATER DRAINAGE TO BE REMOVED	
REMOVE EXISTING KERB	
REMOVE EXISTING EDGING	

[illegible]

**INGENT**  
CONSULTING ENGINEERS

Unit 10 Englewell Barrs, Waddingfield Road, Brightwell, Suffolk, IP10 0BL,  
Tel: 01473 599038 — [www.ingent.co.uk](http://www.ingent.co.uk) — email: [info@ingent.co.uk](mailto:info@ingent.co.uk)

worksafe  
consultant  
SSIP  
CQMS  
Safety Systems

PRELIMINARY

Project:  
ROUGHAM ROAD ROUNDABOUT  
BURY ST EDMUNDS

Drawing Title:  
S278 SITE CLEARANCE  
SHEET 4

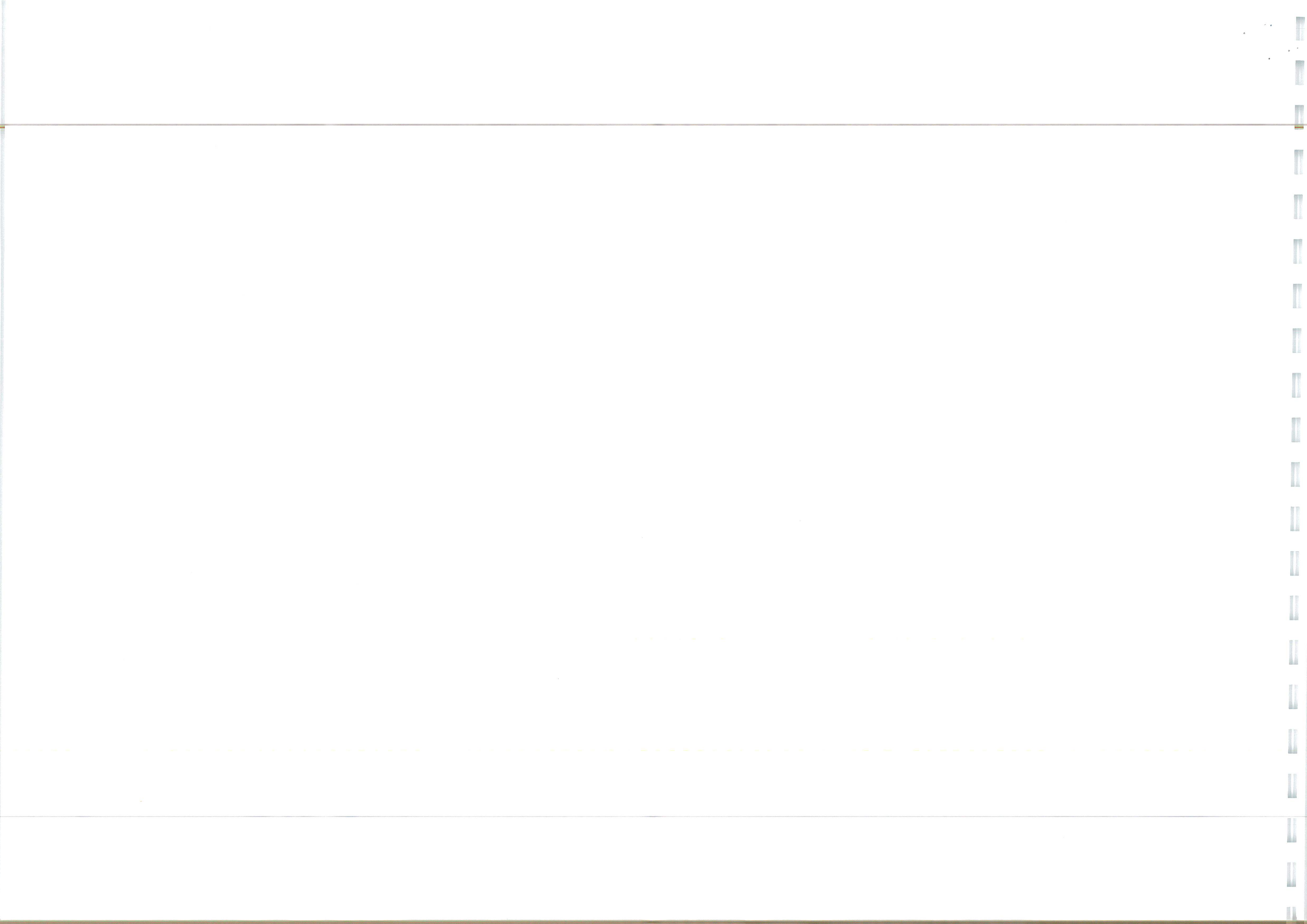
Client:	DENBURY HOMES
Date:	AUG 2022

Drawn: JK	Designed: JK	Checked: RGW	Approved: RGW
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Scale: 1:250		Drawing No & Revision:	Size
	Project No:		

Incent Consulting Engineers LTD. Head office/Registered office Unit 10 Broughtwell Barns, Walsingham Road, Suffolk, IP10 0BJ, Tel: 01473 599038. Registered No: 9120483







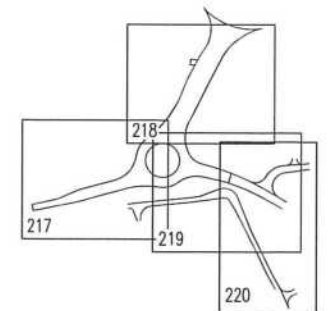


KERB KEY	
HBZ KERB (125mm)	
HBZ KERB (100mm)	
BULLNOSE KERB	
TRANSITION KERB	
CONCRETE EDGING	
SPLAYED KERB (125mm)	
BUS STOP (REFER TO CONSTRUCTION DETAILS)	
BEANIE BLOCKS	

- GENERAL**
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FOR ALL STREET LIGHTING WORKS PLEASE REFER TO THE SUFFOLK COUNTY COUNCIL APPROVED STREET LIGHTING DESIGN DRAWING

EXISTING UTILITIES AFFECTED BY THE WORKS TO BE PROTECTED/MODIFIED IN ACCORDANCE WITH THE REQUIREMENTS AND APPROVAL OF THE RELEVANT STATUTORY AUTHORITIES. LOCATION OF EXISTING UNDERGROUND UTILITY SERVICES TO BE CONFIRMED.



Rev	Revision Notes	Des	Appr	Date
E	ROUGHAM ROAD WESTERN ENTRY WIDENING AMENDED	JK	RGW	11.09.23
D	GRASSCUTTE MAINTENANCE PARKING AREA ADDED	JK	RGW	08.08.23
C	BUS STOP ADDED	LB	JK	08.08.23
B	ROUGHAM ROAD NORTH WIDENING EXTENTS AMENDED	JK	RGW	04.10.23
A	ROUGHAM ROAD NORTH CYCLEWAY WIDENED	JK	RGW	08.10.22

**INGENT**  
CONSULTING ENGINEERS  
Unit 10 Brightwell Barns, Waldringfield Road, Brightwell, Suffolk, IP10 0BJ.  
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**worksafe** consultant **SSIP** **COMS**  
www.smapstd.com

**PRELIMINARY**

Project:  
ROUGHAM ROAD ROUNDABOUT  
BURY ST EDMUNDS

Drawing Title:  
S278 KERB LAYOUT  
SHEET 1

Client:  
DENBURY HOMES

Date:  
AUG 2022

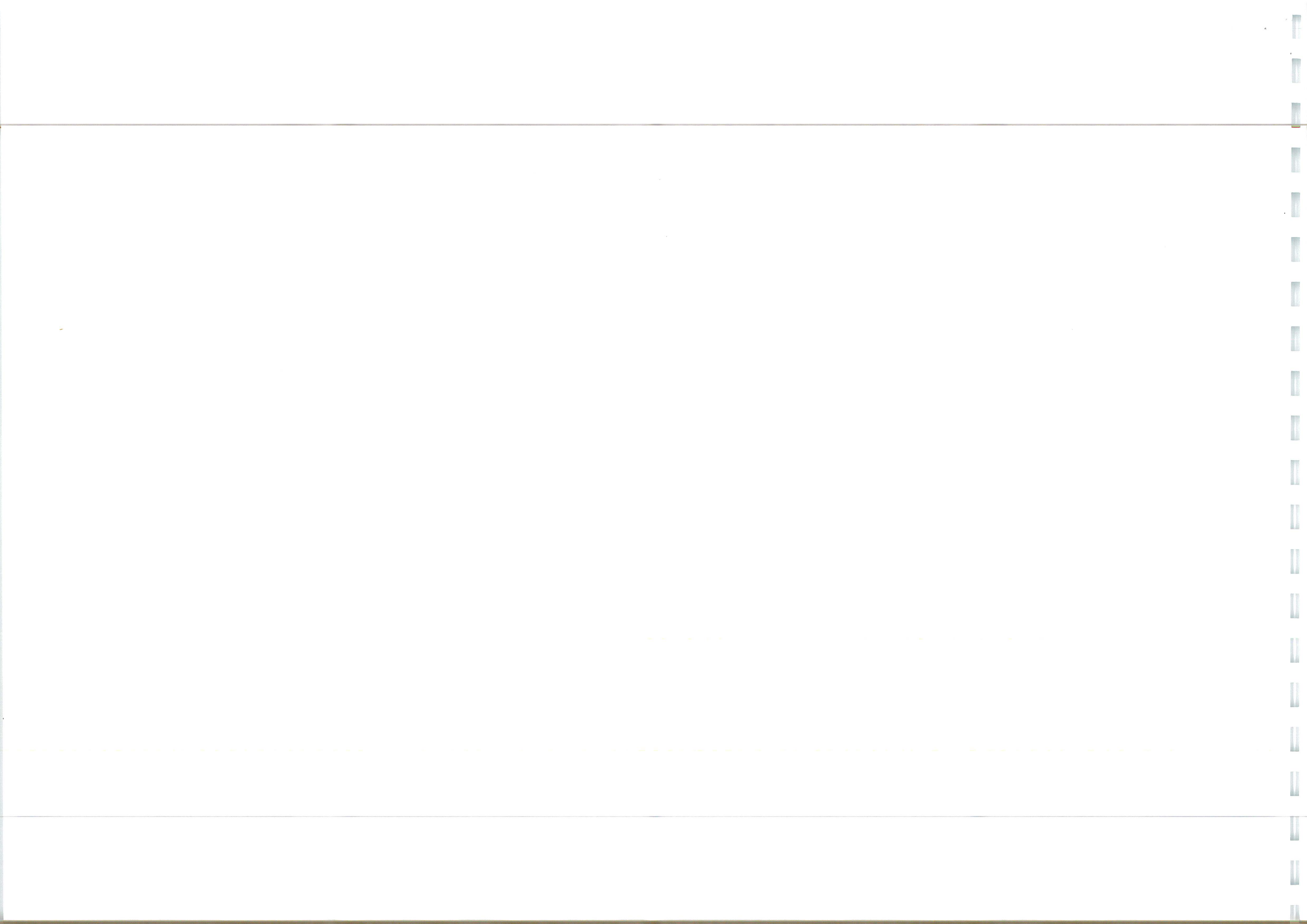
Drawn: JS  
Designed: JK  
Checked: JK  
Approved: RGW

Scale:  
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Project No:  
2107-592

Drawing No & Revision:  
217E

Size:  
A1





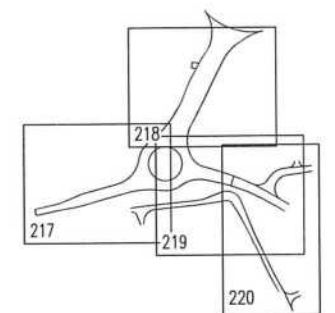


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EXISTING UTILITIES AFFECTED BY THE WORKS TO BE PROTECTED/MODIFIED IN ACCORDANCE WITH THE REQUIREMENTS AND APPROVAL OF THE RELEVANT STATUTORY AUTHORITIES. LOCATION OF EXISTING UNDERGROUND UTILITY SERVICES TO BE CONFIRMED.

KERB KEY	
HB2 KERB (125mm)	
HB2 KERB (100mm)	
BULLNOSE KERB	
TRANSITION KERB	
CONCRETE EDGING	
SPLAYED KERB (125mm)	
BUS STOP (REFER TO CONSTRUCTION DETAILS)	
BEANIE BLOCKS	



1	ROUGHAM ROAD NORTH ROUNDABOUT ENTRY TIGHTENING EXTENTS AMENDED.	JK	RGW	11.09.23
2	CONTROLLED CROSSING RELOCATED.	JK	RGW	11.09.23
3	ROUGHAM ROAD NORTH WIDENING AMENDED. BEANIE BLOCKS ADDED.	JK	RGW	05.05.23
4	ROUGHAM ROAD NORTH WIDENING AMENDED. TACTILE PAVING ADDED.	JK	RGW	04.10.22
5	ROUGHAM ROAD NORTH WIDENING AMENDED. TACTILE PAVING ADDED.	JK	RGW	04.10.22
6	ROUGHAM ROAD NORTH WIDENING AMENDED. TACTILE PAVING ADDED.	JK	RGW	04.10.22
7	ROUGHAM ROAD NORTH WIDENING AMENDED. TACTILE PAVING ADDED.	JK	RGW	04.10.22
8	ROUGHAM ROAD NORTH WIDENING AMENDED. TACTILE PAVING ADDED.	JK	RGW	04.10.22
9	ROUGHAM ROAD NORTH WIDENING AMENDED. TACTILE PAVING ADDED.	JK	RGW	04.10.22
10	ROUGHAM ROAD NORTH WIDENING AMENDED. TACTILE PAVING ADDED.	JK	RGW	04.10.22

Revision Notes

**INGENT**  
CONSULTING ENGINEERS  
Unit 10 Brightwell Barns, Waldringfield Road, Brightwell, Suffolk, IP10 0BJ.  
Tel: 01473 598038 — www.ingent.co.uk — email: info@ingent.co.uk

**worksafe consultant** **SSIP** **COMS**  
www.smaestd.com

**PRELIMINARY**

Project:  
ROUGHAM ROAD ROUNDABOUT  
BURY ST EDMUNDS

Drawing Title:  
S278 KERB LAYOUT  
SHEET 2

Client:  
DENBURY HOMES

Date:  
AUG 2022

Drawn:  
JS

Designed:  
JK

Checked:  
JK

Approved:  
RGW

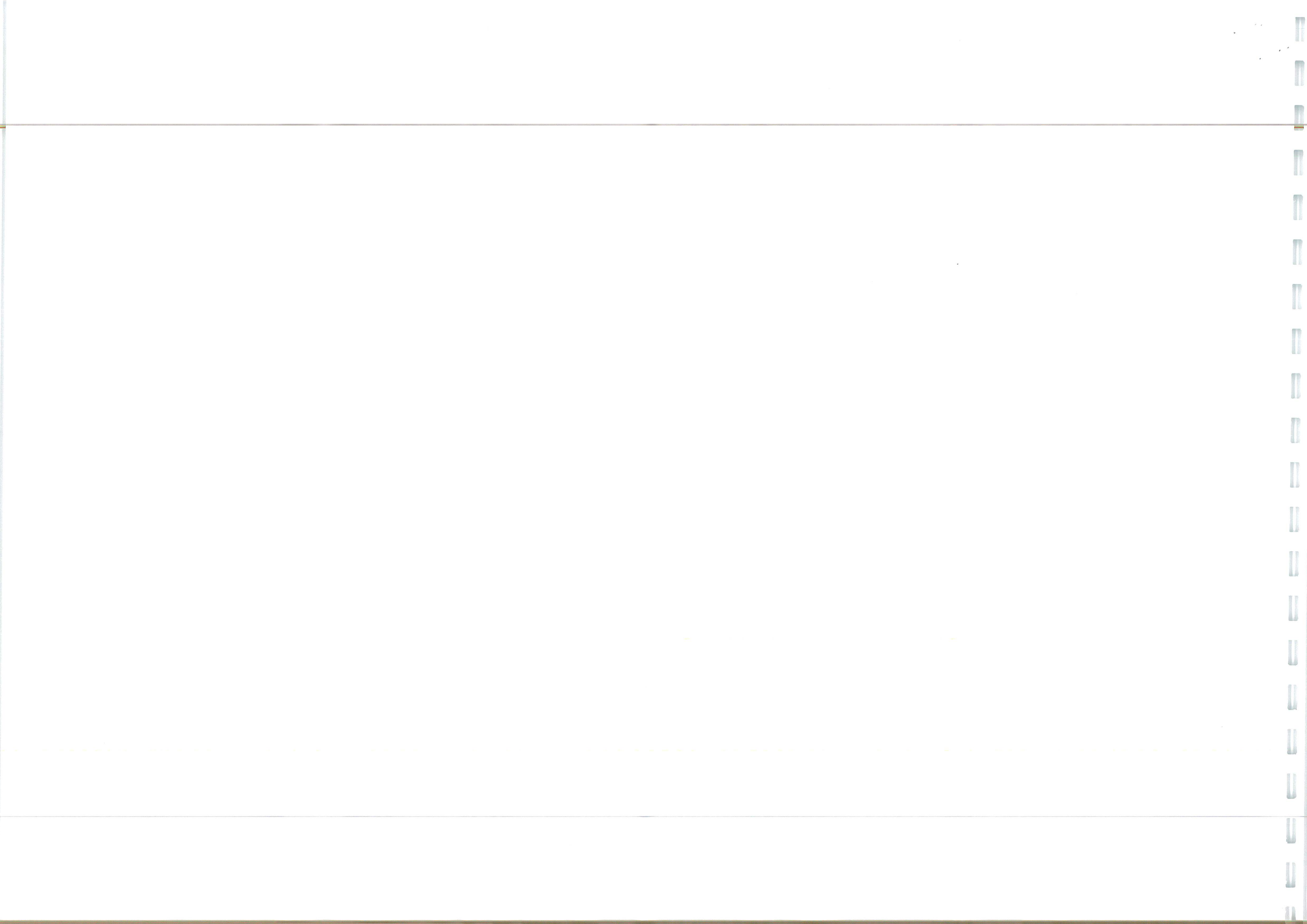
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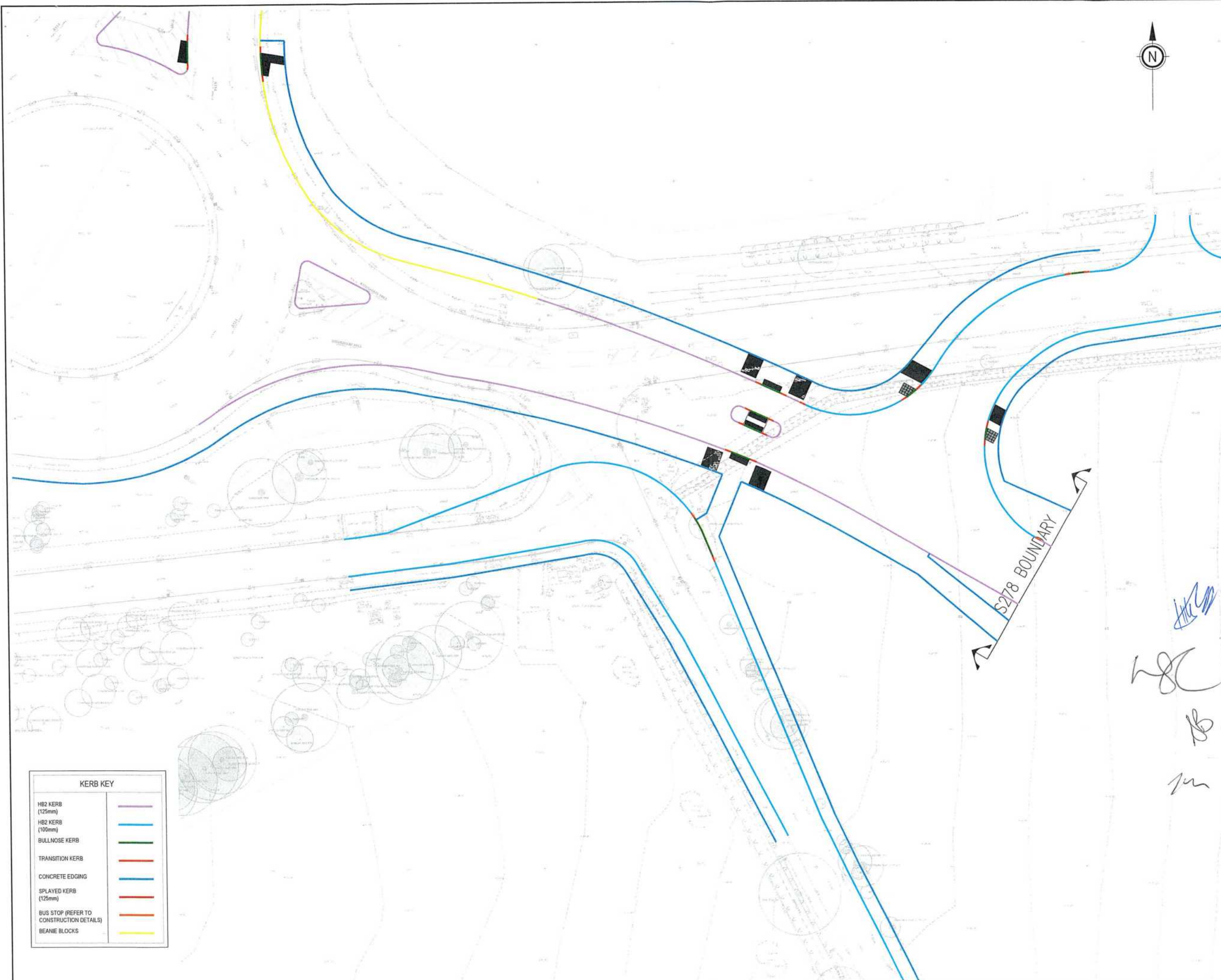
Project No:  
2107-592

Drawing No & Revision:  
218D

Size:  
A1





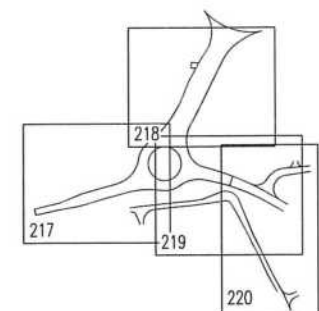


KERB KEY	
HB2 KERB (125mm)	Purple line
HB2 KERB (100mm)	Blue line
BULLNOSE KERB	Green line
TRANSITION KERB	Red line
CONCRETE EDGING	Orange line
SPLAYED KERB (125mm)	Yellow line
BUS STOP (REFER TO CONSTRUCTION DETAILS)	Black line
BEANIE BLOCKS	Yellow line

- GENERAL**
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EXISTING UTILITIES AFFECTED BY THE WORKS TO BE PROTECTED/MODIFIED IN ACCORDANCE WITH THE REQUIREMENTS AND APPROVAL OF THE RELEVANT STATUTORY AUTHORITIES. LOCATION OF EXISTING UNDERGROUND UTILITY SERVICES TO BE CONFIRMED.



D	ROUGHAM HILL CROSSING RELOCATED ROUGHAM ROAD ROUNDABOUT	JK	11.09.23
C	ROUGHAM HILL CROSSING RELOCATED ROUGHAM ROAD ROUNDABOUT	JK	11.09.23
B	ROUGHAM HILL CROSSING RELOCATED ROUGHAM ROAD ROUNDABOUT	JK	11.09.23
A	ROUGHAM HILL CROSSING RELOCATED ROUGHAM ROAD ROUNDABOUT	JK	11.09.23

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**worksafe consultant** **SSIP** **COMS**  
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**PRELIMINARY**

Project:  
**ROUGHAM ROAD ROUNDABOUT**  
**BURY ST EDMUNDS**

Drawing Title:  
**S278 KERB LAYOUT**  
**SHEET 3**

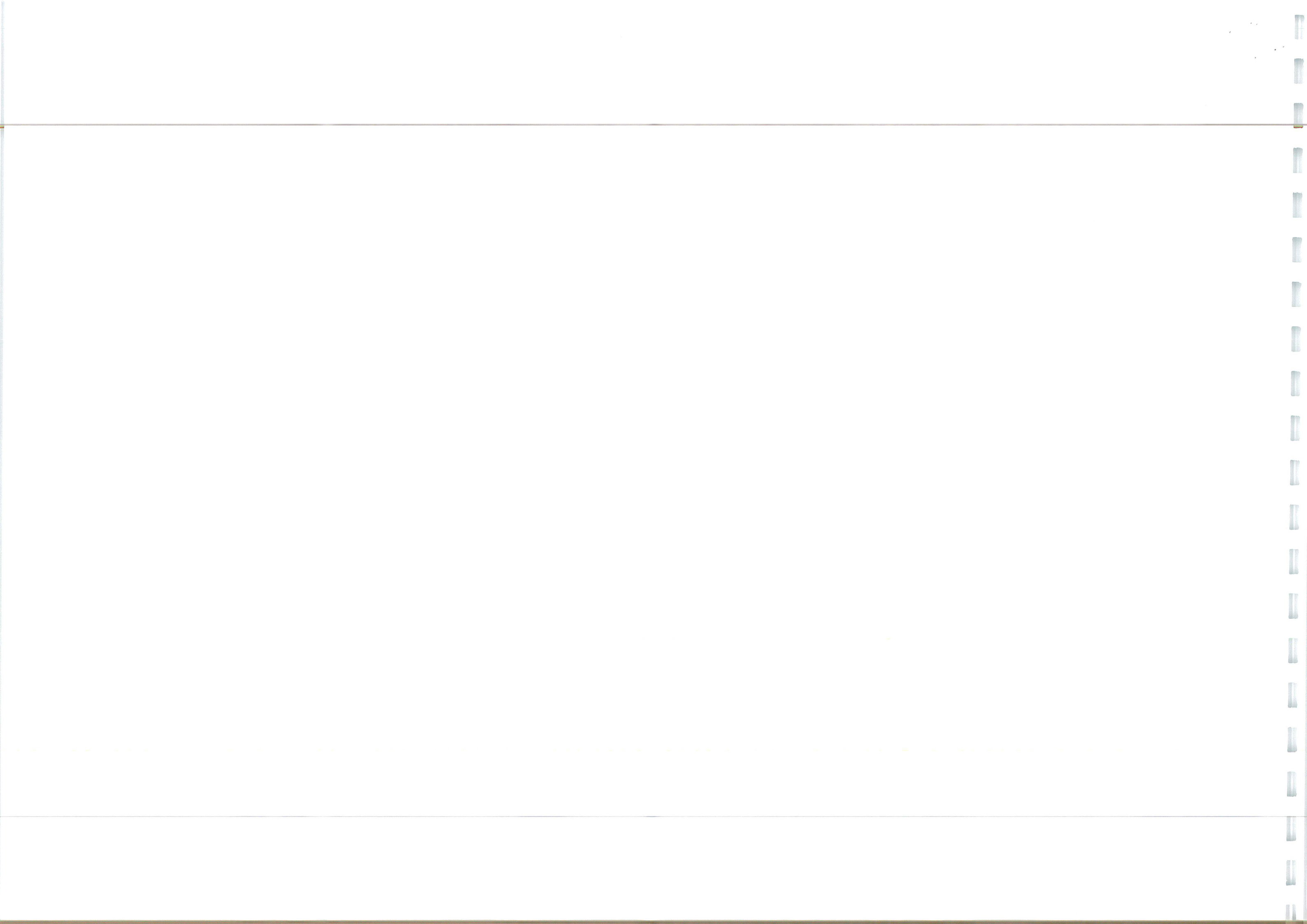
Client:  
**DENBURY HOMES**

Date:  
**AUG 2022**

Drawn: **JK** Checked: **JK** Approved: **RGW**

Scale: **1:250**

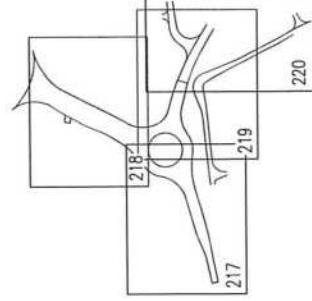
Project No: **2107-592** Drawing No & Revision: **219D** Size: **A1**





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KERB KEY	
HB2 KERB (125mm)	
HB2 KERB (100mm)	
BULLNOSE KERB	
TRANSITION KERB	
CONCRETE EDGING	
SPLAYED KERB (125mm)	
BUS STOP (REFER TO CONSTRUCTION DETAILS)	
BEAMER BLOCKS	



Rev	Revision Notes	Date	By	Date
1	ISSUED FOR TENDER	11.08.23	JK	11.08.23
2	REVISIONS TO DRAWING	11.08.23	JK	11.08.23
3	REVISIONS TO DRAWING	11.08.23	JK	11.08.23
4	REVISIONS TO DRAWING	11.08.23	JK	11.08.23
5	REVISIONS TO DRAWING	11.08.23	JK	11.08.23
6	REVISIONS TO DRAWING	11.08.23	JK	11.08.23
7	REVISIONS TO DRAWING	11.08.23	JK	11.08.23
8	REVISIONS TO DRAWING	11.08.23	JK	11.08.23
9	REVISIONS TO DRAWING	11.08.23	JK	11.08.23
10	REVISIONS TO DRAWING	11.08.23	JK	11.08.23

**INGENT**  
CONSULTING ENGINEERS  
Unit 10 Bighwell Barrs, Walsingham Road, Bighwell, Suffolk, IP10 0BL.  
Tel: 01473 598038 — email: info@ingent.co.uk

**worksafe consultant**  
www.worksafeconsultant.com

**PRELIMINARY**

Project:  
ROUGHAM ROAD ROUNDABOUT  
BURY ST EDMUNDS

Drawing Title:  
S278 KERB LAYOUT  
SHEET 4

Client:  
DENBURY HOMES

Drawn:  
JS

Scale:  
1:250

Project No:  
2107-592

Size:  
A1

Drawing No & Revision:  
2107-592

Date:  
AUG 2022

Approved:  
RGW

Checked:  
JK

Designed:  
JK

Drawn:  
JS

Client:  
DENBURY HOMES

Project:  
2107-592

Size:  
A1

Drawing No & Revision:  
2107-592

Date:  
AUG 2022

Approved:  
RGW

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JK

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JK

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Client:  
DENBURY HOMES

Project:  
2107-592

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DENBURY HOMES

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2107-592

Size:  
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Date:  
AUG 2022

Approved:  
RGW

Checked:  
JK

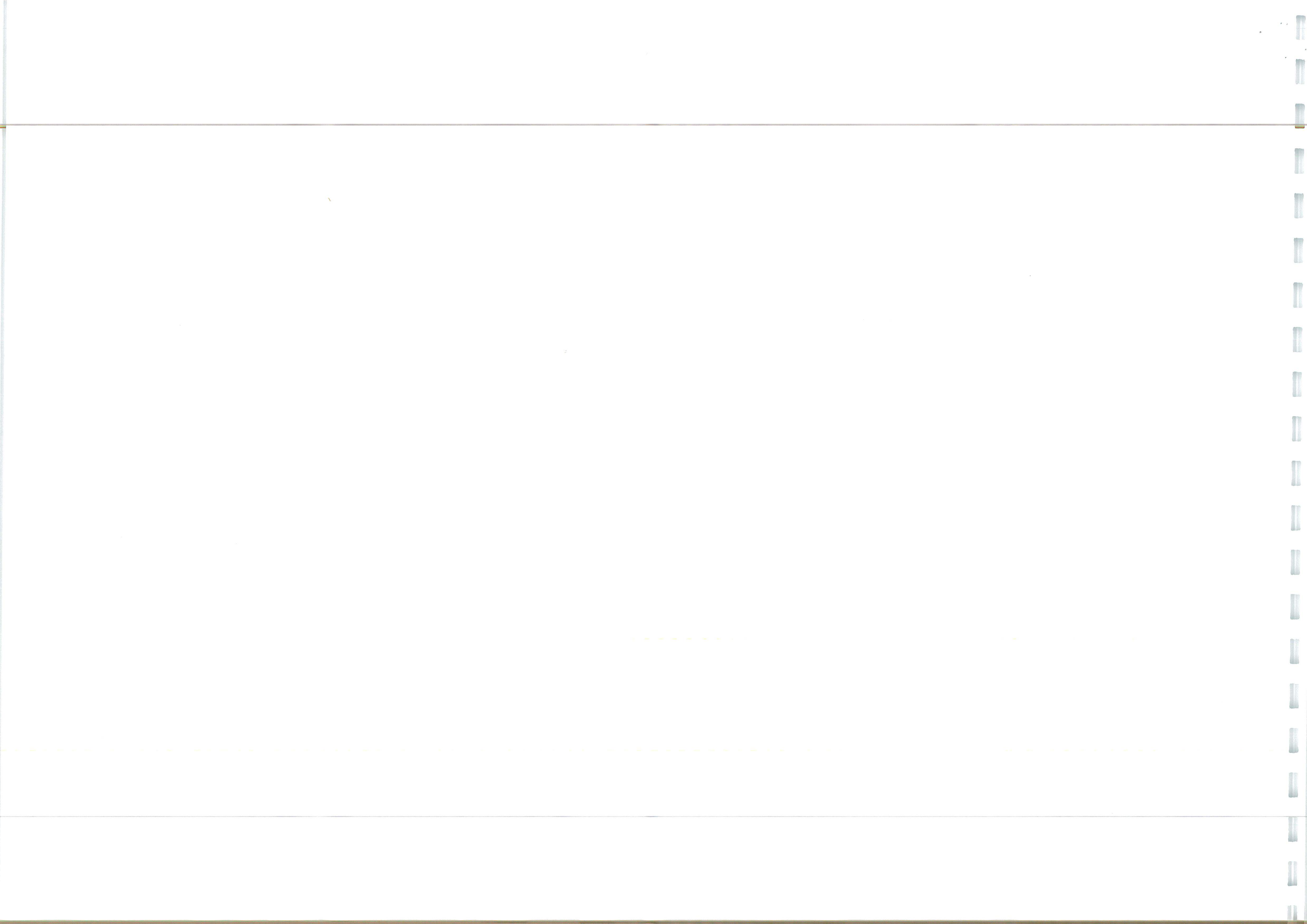
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Drawn:  
JS

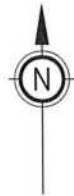
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Project:  
2107-592

Size:  
A1</



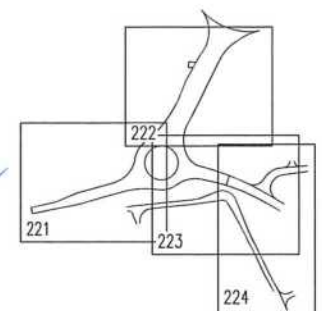




DRAWING KEY	
DEVELOPER'S OWNERSHIP BOUNDARY	—
S278 LIMIT OF WORKS	—
HIGHWAY BOUNDARY	—
SIGN REF 956	•
SIGN REF 965	•
KEEP LEFT BOLLARD (NON ILLUMINATED)	■
S278 LIGHTING COLUMN	•
SIGN DESIGN REFERENCE (SEE CONSTRUCTION DETAILS)	A

MARKING QUANTITIES	
TSR&GD DIAGRAM NO	UNIT
1001 (300MM WIDE)	M
1003 (200MM WIDE)	M
1003 (300 X 150) (100MM WIDE)	M
1004 (0MM WIDE)	M
1004 (100MM WIDE)	M
1005 (100MM WIDE)	M
1009 (100MM WIDE)	M
1012.1 (150MM WIDE)	M
1014 LEFT (4.5M LONG)	ITEM
1014 LEFT (6M LONG)	ITEM
1023 (3750MM LONG)	ITEM
1025 (100MM WIDE)	M
1038 AHEAD & LEFT (4M LONG)	ITEM
1038 AHEAD & RIGHT (4M LONG)	ITEM
1038 AHEAD (4M LONG)	ITEM
1038 LEFT (4M LONG)	ITEM
1038 RIGHT (4M LONG)	ITEM
1039 LEFT (8M LONG)	ITEM
1039 RIGHT (8M LONG)	ITEM
1040	SQ.M
1040.4	SQ.M
1041	SQ.M
BUS STOP CLEARWAY LINE (200MM WIDE)	M
PEDESTRIAN CROSSING STUD	ITEM
YELLOW TEXT (1600MM HIGH)	ITEM
ZIG-ZAG	ITEM
ZIG-ZAG END MARK	ITEM

- GENERAL**
- DO NOT SCALE THIS DRAWING. ALL DIMENSIONS ARE IN METRES UNLESS OTHERWISE NOTED. ANY DISCREPANCIES ARE TO BE RECORDED AND REPORTED TO THE ENGINEERS IMMEDIATELY.
  - THIS DRAWING IS TO BE READ IN CONJUNCTION WITH ALL OTHER ENGINEERS AND ARCHITECTS DRAWINGS AND THE SPECIFICATION.
  - ANY EXISTING DETAILS WHICH ARE SHOWN ON THIS DRAWING ARE FOR GUIDANCE ONLY AND ARE TO BE CHECKED ON SITE BY THE CONTRACTOR. ANY VARIATIONS ARE TO BE RECORDED AND REPORTED TO THE ENGINEER IMMEDIATELY.
  - ALL WORK ARE TO BE TO THE SATISFACTION OF THE ENGINEER AND LOCAL AUTHORITY BUILDING CONTROL.
  - THE CONTRACTOR IS RESPONSIBLE FOR AND MUST TAKE ALL NECESSARY PRECAUTIONS TO ENSURE THE STABILITY OF THE WORKS AT ALL TIMES DURING CONSTRUCTION.
  - ALL WORKMANSHIP AND MATERIALS ARE TO BE TO CURRENT BRITISH STANDARDS.
  - ALL SERVICES ARE TO BE LOCATED AND PROTECTED AS NECESSARY BY THE CONTRACTOR PRIOR TO THE COMMENCEMENT OF THE WORKS.
  - ALL HIGHWAY WORKS ARE TO BE IN ACCORDANCE WITH THE LOCAL AUTHORITIES DESIGN GUIDE AND SPECIFICATION.
  - DURING CONSTRUCTION WORKS ON SITE, ALL ROADS AND FOOTPATHS ARE TO BE SWEEPED AND KEPT CLEAR OF OBSTRUCTIONS. THIS IS TO INCLUDE EXISTING HIGHWAYS AS APPROPRIATE TO ENSURE SAFE PASSAGE OF ALL ROAD USERS.
  - PROVISION SHALL BE MADE FOR THE INSTALLATION OF ALL MAINS SERVICES INCLUDING DUCTING PRIOR TO THE LAYING OF THE ROAD BASE-COURSE.
  - ALL ROAD MARKINGS AND SIGNS ARE TO BE IN ACCORDANCE WITH 'THE TRAFFIC SIGNS REGULATIONS AND DIRECTIONS' 2016.
  - ALL ADAPTABLE SURFACE WATER SEWERS WITHIN ADAPTABLE HIGHWAYS ARE TO BE A MINIMUM OF 225MM.
  - ALL WATER AUTHORITY SEWER WORKS ARE TO BE IN ACCORDANCE WITH 'SEWERAGE SECTOR GUIDANCE APPENDIX C' DESIGN AND CONSTRUCTION GUIDANCE VERSION 1.0 25TH OCTOBER 2019 AND ANY ADDENDUM THEREAFTER.
- FOR ALL STREET LIGHTING WORKS PLEASE REFER TO THE SUFFOLK COUNTY COUNCIL APPROVED STREET LIGHTING DESIGN DRAWING
- EXISTING UTILITIES AFFECTED BY THE WORKS TO BE PROTECTED/MODIFIED IN ACCORDANCE WITH THE REQUIREMENTS AND APPROVAL OF THE RELEVANT STATUTORY AUTHORITIES. LOCATION OF EXISTING UNDERGROUND UTILITY SERVICES TO BE CONFIRMED.
- REMOVAL OF EXISTING ROAD MARKINGS TO BE DONE SO BY METHODS TO THE SATISFACTION AND APPROVAL OF SUFFOLK COUNTY COUNCIL HIGHWAYS DEPT.
- ALL VEGETATION AND CLEARANCE WORKS ARE TO BE IN ACCORDANCE WITH ECOLOGICAL AND ARBORICULTURAL REPORTS
- CHECK ALL EXISTING ROAD SIGNS ARE SUITABLY SET BACK FROM ROAD EDGE AND/OR RAISED IN HEIGHT FOR PEDESTRIAN/CYCLIST MOVEMENTS.



Rev	Revision Notes	Rev	Date
1	ISSUED FOR TENDER	JK	18.11.23
2	REVISIONS TO ROAD MARKINGS	JK	12.09.23
3	REVISIONS TO ROAD MARKINGS	JK	24.07.23
4	REVISIONS TO ROAD MARKINGS	JK	15.05.23
5	REVISIONS TO ROAD MARKINGS	JK	18.10.22

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**worksafe consultant** **SSIP** **COMS**  
www.smapsttd.com

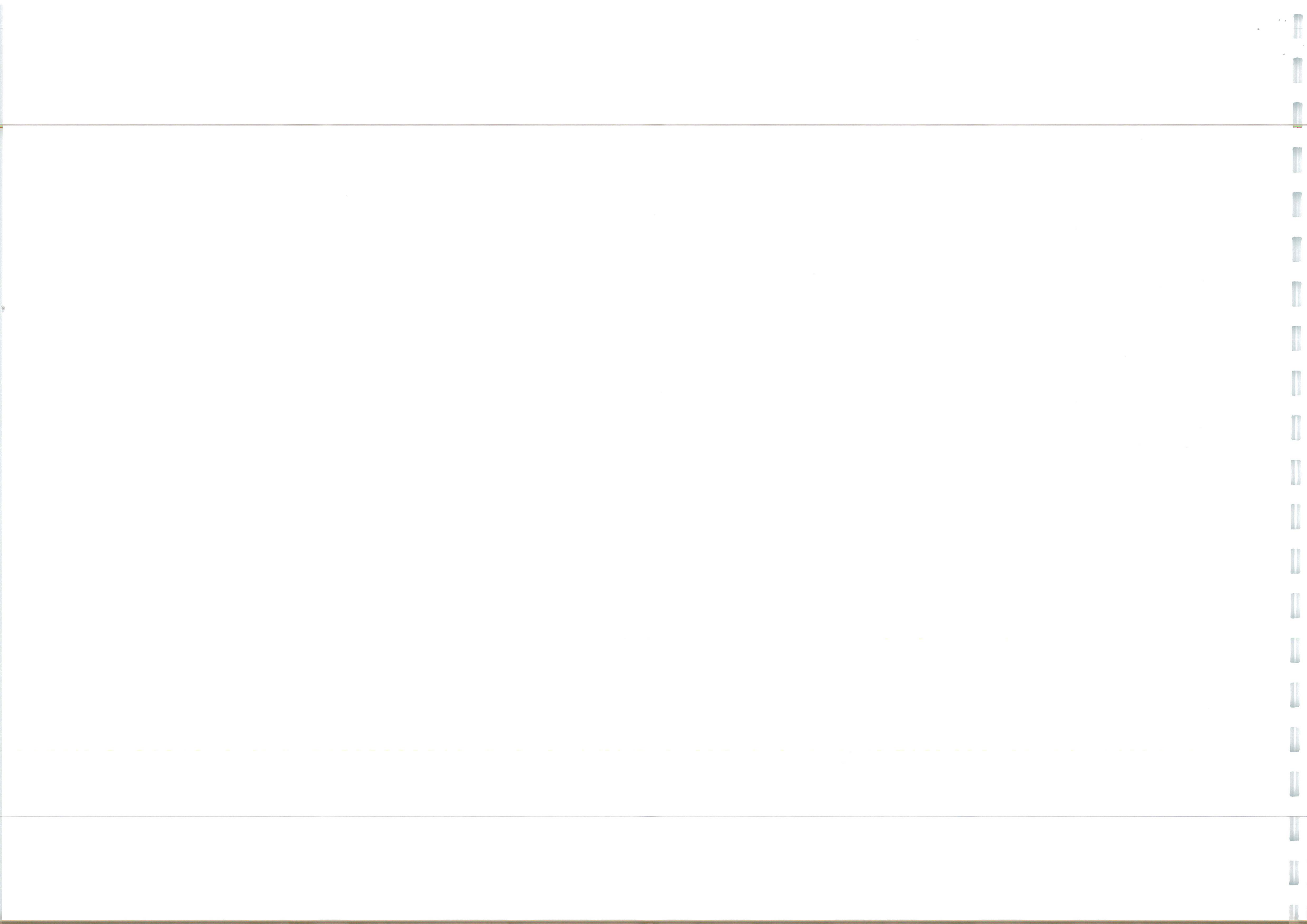
**PRELIMINARY**

Project:  
ROUGHAM ROAD ROUNDABOUT  
BURY ST EDMUNDS

Drawing Title:  
S278 SIGNS & LINES  
SHEET 1

Client: DENBURY HOMES	Date: AUG 2022
Drawn: JK	Designed: JK
Checked: RGW	Approved: RGW
Scale: 1:250	Project No: 2107-592
Drawing No & Revision: 221E	Size: A1

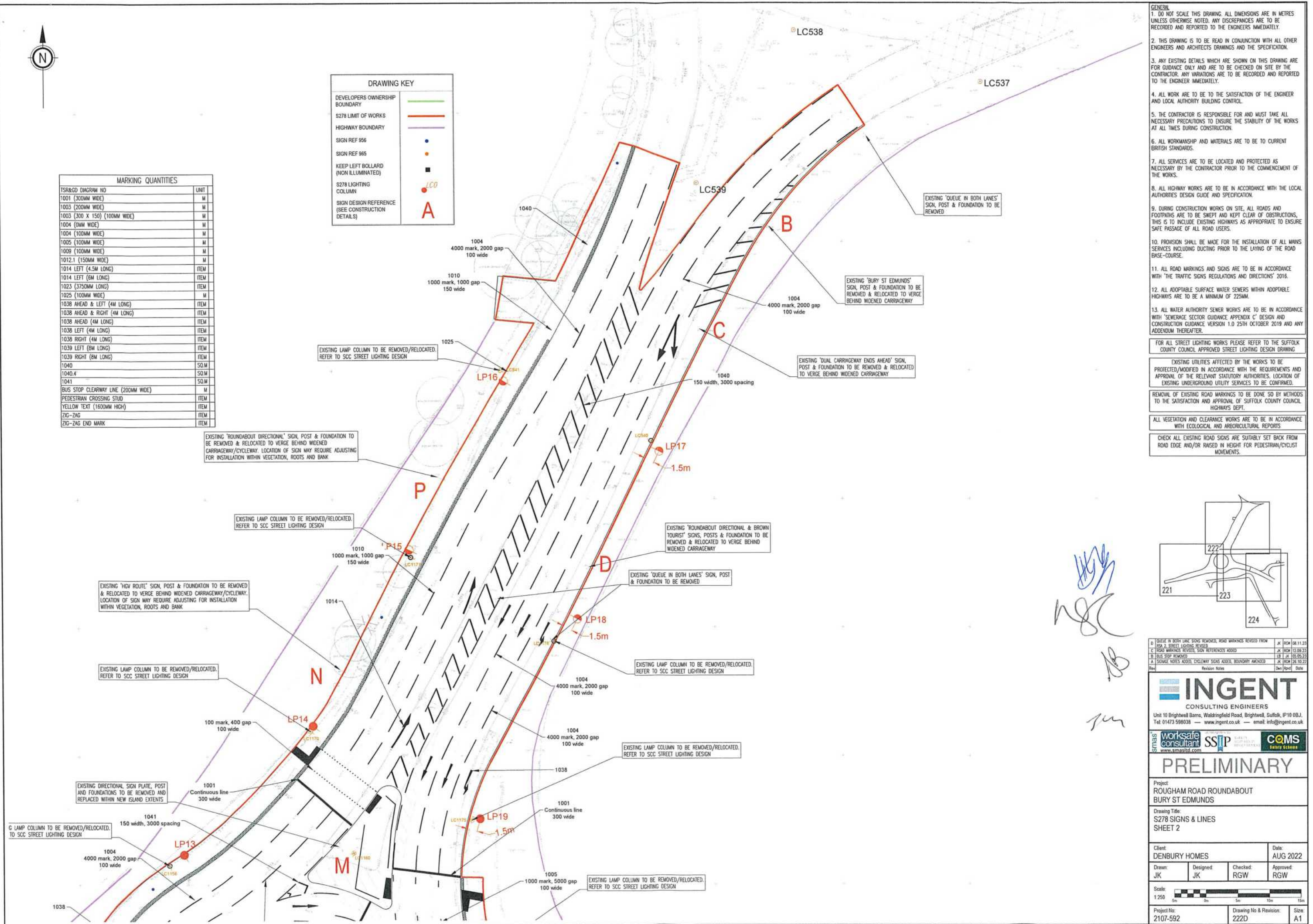




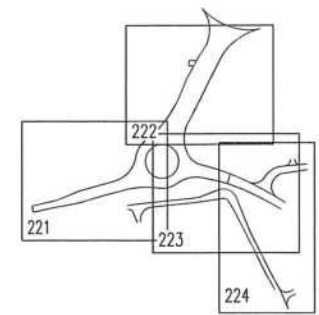


DRAWING KEY	
DEVELOPERS OWNERSHIP BOUNDARY	—
S278 LIMIT OF WORKS	—
HIGHWAY BOUNDARY	—
SIGN REF 956	•
SIGN REF 965	•
KEEP LEFT BOLLARD (NON ILLUMINATED)	■
S278 LIGHTING COLUMN	•
SIGN DESIGN REFERENCE (SEE CONSTRUCTION DETAILS)	A

MARKING QUANTITIES	
TS&GD DIAGRAM NO	UNIT
1001 (300MM WIDE)	M
1003 (200MM WIDE)	M
1003 (300 X 150) (100MM WIDE)	M
1004 (20MM WIDE)	M
1004 (100MM WIDE)	M
1005 (100MM WIDE)	M
1009 (100MM WIDE)	M
1012.1 (150MM WIDE)	M
1014 LEFT (4.5M LONG)	ITEM
1014 LEFT (6M LONG)	ITEM
1023 (3750MM LONG)	ITEM
1025 (100MM WIDE)	M
1038 AHEAD & LEFT (4M LONG)	ITEM
1038 AHEAD & RIGHT (4M LONG)	ITEM
1038 AHEAD (4M LONG)	ITEM
1038 LEFT (4M LONG)	ITEM
1038 RIGHT (4M LONG)	ITEM
1039 LEFT (6M LONG)	ITEM
1039 RIGHT (6M LONG)	ITEM
1040	SQ.M
1040.4	SQ.M
1041	SQ.M
BUS STOP CLEARWAY LINE (200MM WIDE)	M
PEDESTRIAN CROSSING STUD	ITEM
YELLOW TEXT (160MM HIGH)	ITEM
ZIG-ZAG	ITEM
ZIG-ZAG END MARK	ITEM



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- CHECK ALL EXISTING ROAD SIGNS ARE SUITABLY SET BACK FROM ROAD EDGE AND/OR RAISED IN HEIGHT FOR PEDESTRIAN/CYCLIST MOVEMENTS.



1	QUEUE IN BOTH LANES SIGN REMOVED, ROAD MARKINGS REVERSED FROM	JK	10/08/22
2	ROAD MARKINGS REVERSED, SIGN REFERENCES ADDED	JK	10/08/22
3	BUS STOP REMOVED	JK	10/08/22
4	SWITCHING BOXES ADDED, CYCLEWAY SIGNS ADDED, BOUNDARY MARKED	JK	10/08/22

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**worksafe consultant** **SSTP** **COMS**

www.worksafe.co.uk

## PRELIMINARY

Project:  
ROUGHAM ROAD ROUNDABOUT  
BURY ST EDMUNDS

Drawing Title:  
S278 SIGNS & LINES  
SHEET 2

Client:  
DENBURY HOMES

Date:  
AUG 2022

Drawn:  
JK

Designed:  
JK

Checked:  
RGW

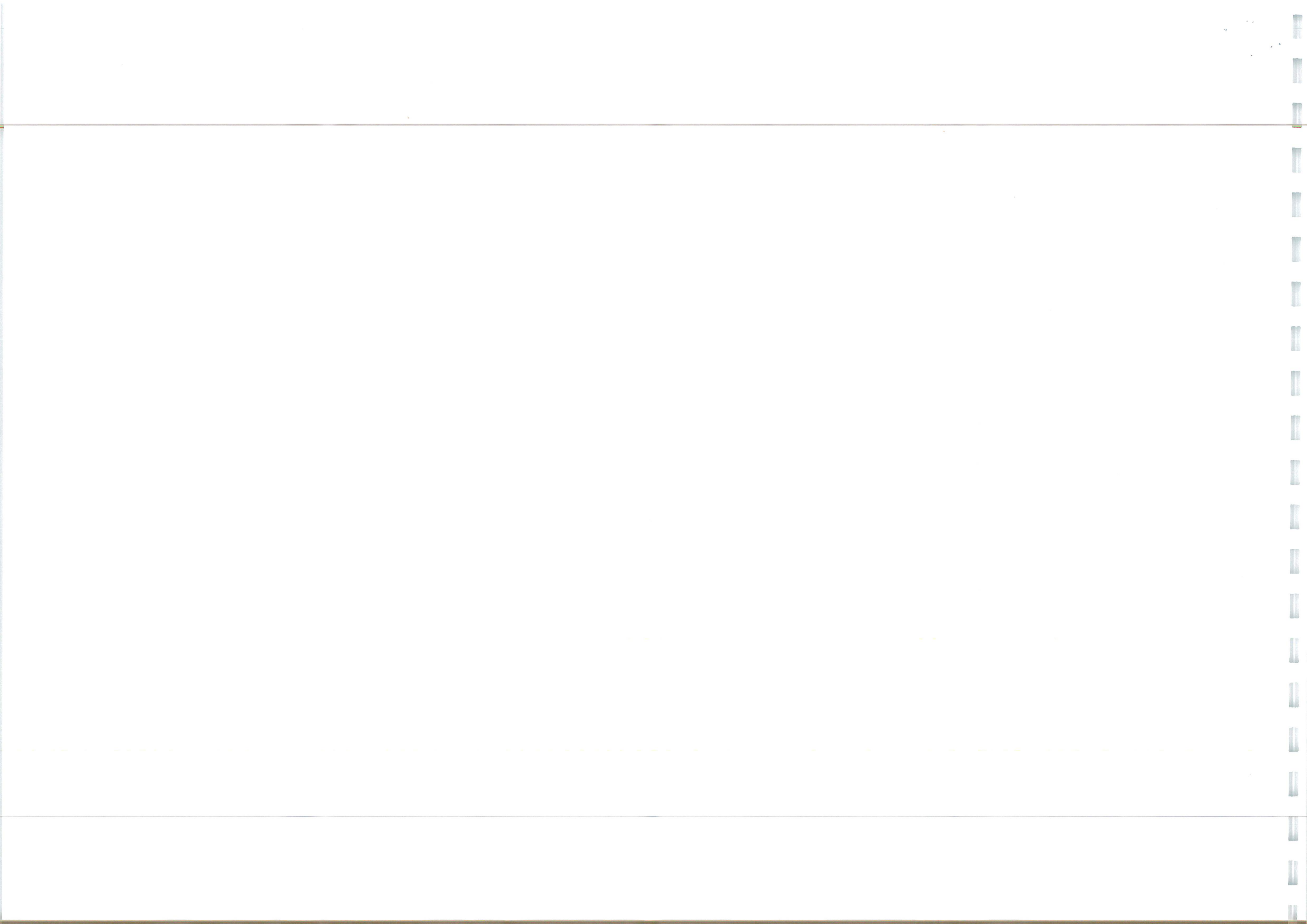
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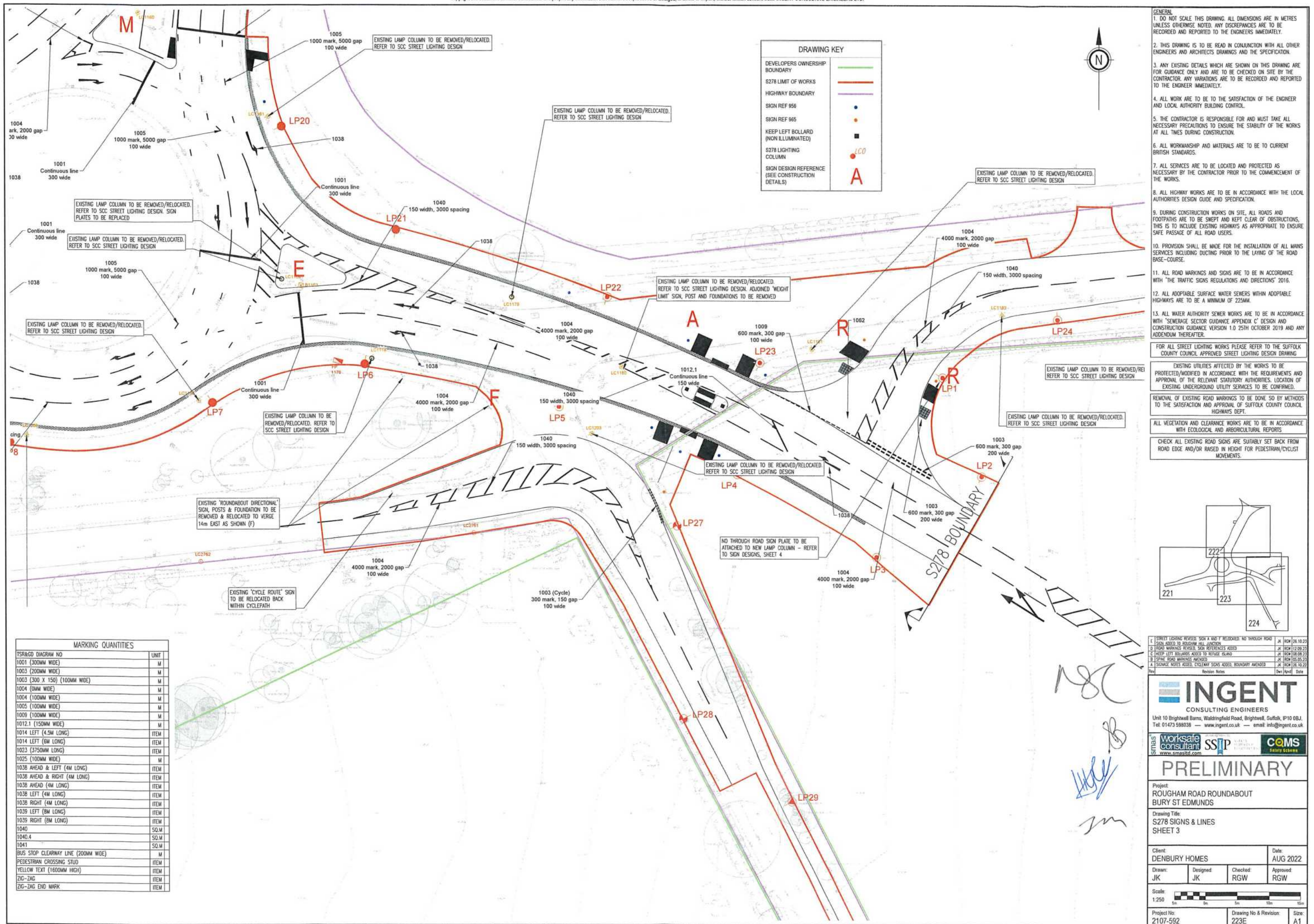
Project No:  
2107-592

Drawing No & Revision:  
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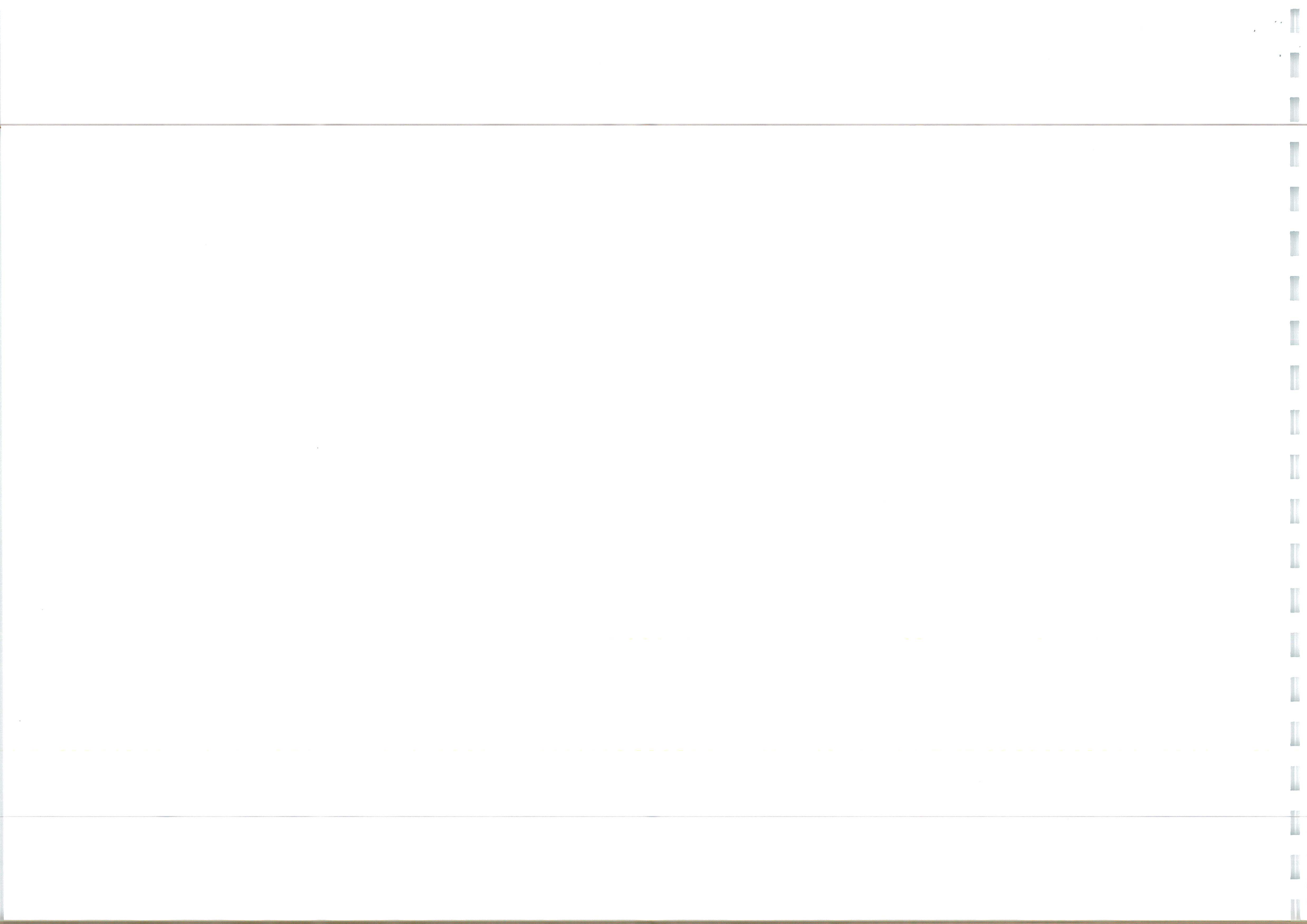
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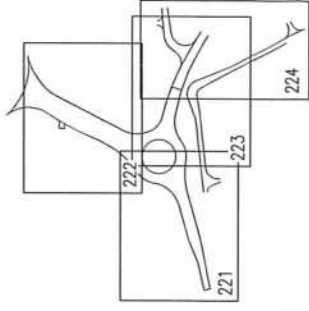






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MARKING QUANTITIES		UNIT
TSR628	DIAGRAM NO.	M
1001	300MM WIDE	M
1002	300MM WIDE	M
1003	300MM WIDE	M
1003	300 X 150 (100MM WIDE)	M
1004	60MM WIDE	M
1004	100MM WIDE	M
1005	100MM WIDE	M
1009	100MM WIDE	M
1012.1	150MM WIDE	M
1014	LEFT 4.5M (LONG)	ITEM
1014	LEFT 6M (LONG)	ITEM
1023	3750MM (LONG)	ITEM
1025	100MM WIDE	M
1038	AHEAD & LEFT (4M LONG)	ITEM
1038	AHEAD & RIGHT (4M LONG)	ITEM
1038	AHEAD (4M LONG)	ITEM
1038	LEFT (4M LONG)	ITEM
1038	RIGHT (4M LONG)	ITEM
1039	LEFT (6M LONG)	ITEM
1039	RIGHT (6M LONG)	ITEM
1040		50M
1040.4		50M
1041		50M
1041		M
BUS STOP CLEARWAY LINE (200MM WIDE)		ITEM
PEDESTRIAN CROSSING STUD		ITEM
YELLOW TEXT (1600MM HIGH)		ITEM
ZAG-ZAG		ITEM
ZAG-ZAG END MARK		ITEM



Re	Revised Notes	Date
E	SHIRT LEAVING BEHIND AS A RELOCATED, NO THROUGH ROAD SIGN	JAN 16 12:03 PM
D	ADDED TO KANSAS HILL JUNCTION	JAN 16 12:03 PM
D	ROAD MARKINGS REMOVED, SIGN REFLECTORS ADDED	JAN 16 12:03 PM
C	KEEP LEFT BELLAIRI ADDED TO REFUSE ROAD	JAN 16 12:03 PM
B	SPIN ROAD MARKING ADDED	JAN 16 12:03 PM
A	A SOURCE NOTES ADDED, INCREASING SOURCE BOUNDARY ADDED	JAN 16 12:03 PM
		DEPT 16 12:03 PM

**INGENT**  
CONSULTING ENGINEERS  
Unit 10 Brightwell Barns, Waddingfield Road, Brightwell, Suffolk, IP10 0SL,  
Tel. 01473 590303 — [www.ingent.co.uk](http://www.ingent.co.uk) — email: [info@ingent.co.uk](mailto:info@ingent.co.uk)

PRELIMINARY

Project: ROUGHAM ROAD ROUNDABOUT  
BURY ST EDMUNDS

Drawing Title:  
S278 SIGNS & LINES  
SHEET 4

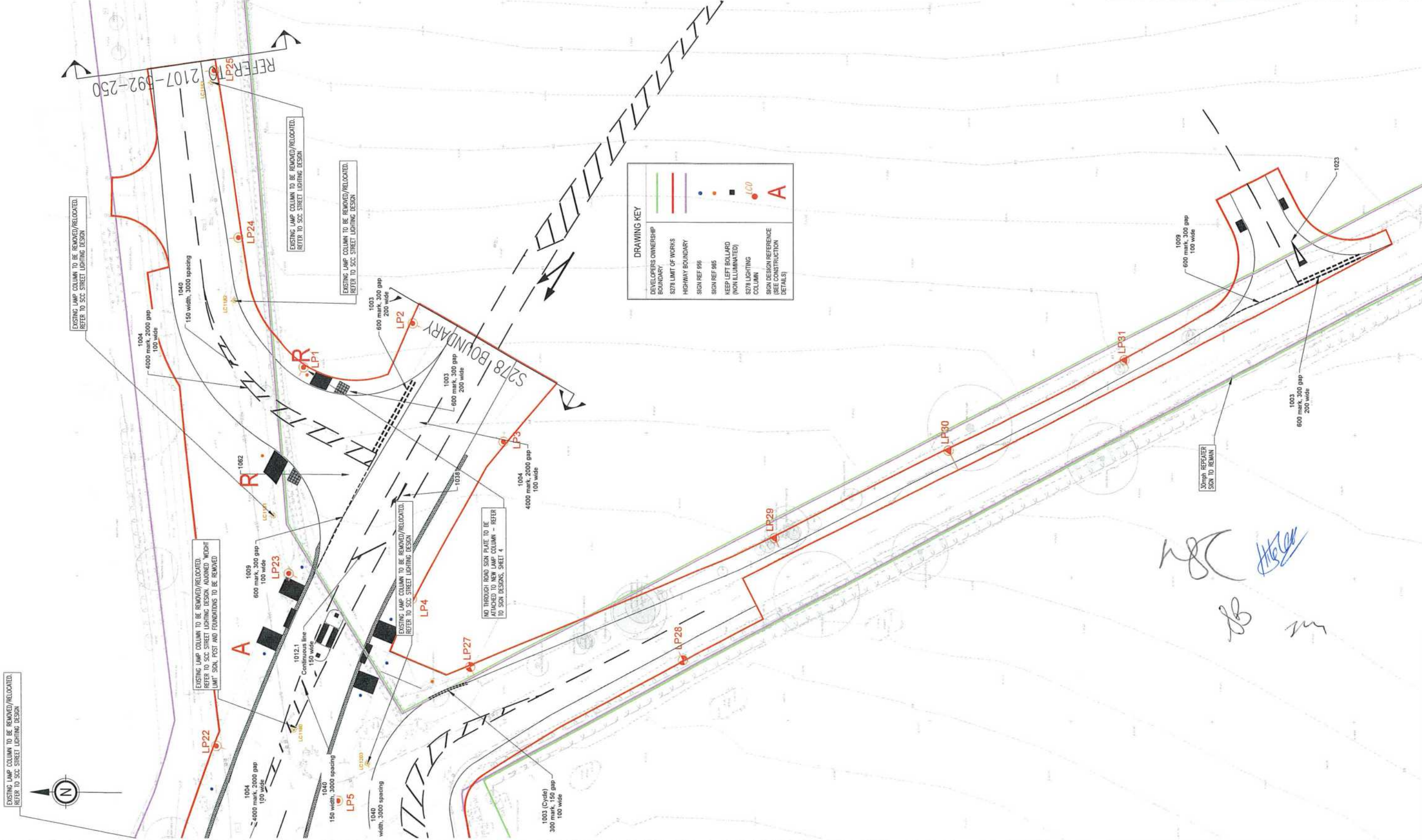
Client:	DENBURY HOMES
Date:	AUG 2022

Drawn: 11/	Designed: 11/	Checked: 11/	Approved: 11/
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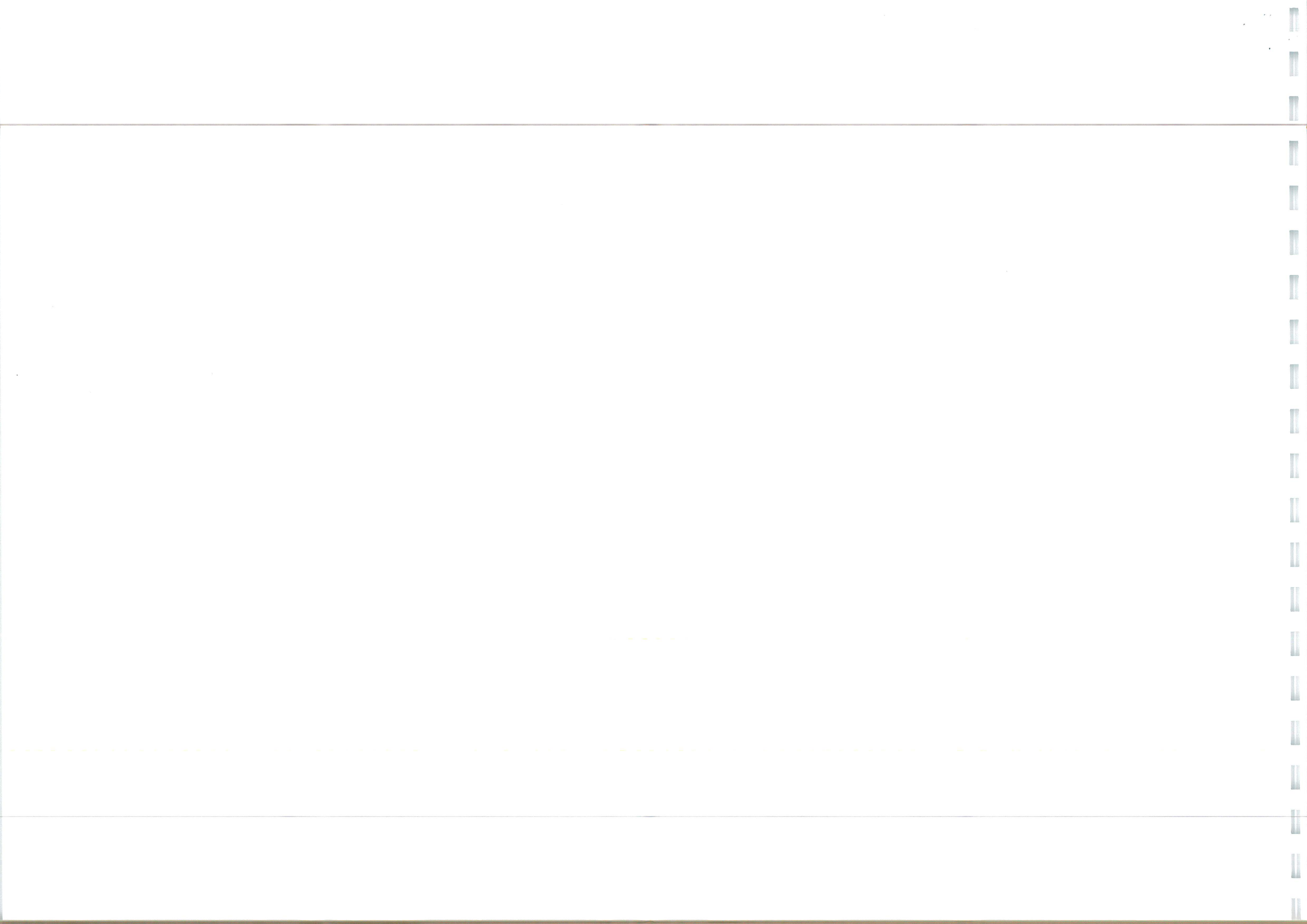
Scale

1250

5m 10m 15m









SECTION 278 DRAINAGE KEY	
HIGHWAYS DRAINAGE - BLUE	PN 1.001 225/167
S104 ADOPTABLE FOUL WATER - BROWN	PN 1.001 225/167
S104 ADOPTABLE SURFACE WATER - BLACK	PN 1.001 225/167
S104 ADOPTABLE FOUL WATER - BLACK	PN 1.001 225/167
EXISTING SURFACE WATER - GREY	PN 1.001 225/167
EXISTING FOUL WATER - GREY	PN 1.001 225/167

- GENERAL**
- DO NOT SCALE THIS DRAWING. ALL DIMENSIONS ARE IN METRES UNLESS OTHERWISE NOTED. ANY DISCREPANCIES ARE TO BE RECORDED AND REPORTED TO THE ENGINEERS IMMEDIATELY.
  - THIS DRAWING IS TO BE READ IN CONJUNCTION WITH ALL OTHER ENGINEERS AND ARCHITECTS DRAWINGS AND THE SPECIFICATION.
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  - THE CONTRACTOR IS RESPONSIBLE FOR AND MUST TAKE ALL NECESSARY PRECAUTIONS TO ENSURE THE STABILITY OF THE WORKS AT ALL TIMES DURING CONSTRUCTION.
  - ALL WORKMANSHIP AND MATERIALS ARE TO BE TO CURRENT BRITISH STANDARDS.
  - ALL SERVICES ARE TO BE LOCATED AND PROTECTED AS NECESSARY BY THE CONTRACTOR PRIOR TO THE COMMENCEMENT OF THE WORKS.
  - ALL HIGHWAY WORKS ARE TO BE IN ACCORDANCE WITH THE LOCAL AUTHORITIES DESIGN GUIDE AND SPECIFICATION.
  - DURING CONSTRUCTION WORKS ON SITE, ALL ROADS AND FOOTPATHS ARE TO BE SWEEPED AND KEPT CLEAR OF OBSTRUCTIONS, THIS IS TO INCLUDE EXISTING HIGHWAYS AS APPROPRIATE TO ENSURE SAFE PASSAGE OF ALL ROAD USERS.
  - PROVISION SHALL BE MADE FOR THE INSTALLATION OF ALL MAINS SERVICES INCLUDING DUCTING PRIOR TO THE LAYING OF THE ROAD BASE-COURSE.
- FOR ALL STREET LIGHTING WORKS PLEASE REFER TO THE SUFFOLK COUNTY COUNCIL APPROVED STREET LIGHTING DESIGN DRAWING
- EXISTING UTILITIES AFFECTED BY THE WORKS TO BE PROTECTED/MODIFIED IN ACCORDANCE WITH THE REQUIREMENTS AND APPROVAL OF THE RELEVANT STATUTORY AUTHORITIES. LOCATION OF EXISTING UNDERGROUND UTILITY SERVICES TO BE CONFIRMED.

OFFSET FROM TRANSMISSION TOWER TO BE CONFIRMED BY UKPM BEFORE COMMENCEMENT OF UPSTREAM WORKS.

DOWNSTREAM DEFENDER TO BE INSTALLED WHERE EXISTING SURFACE WATER NETWORKS COMBINE. TO BE LOCATED AWAY FROM BT SERVICES, WHILE RELOCATING PROPOSED RISING MAIN IF REQUIRED. NEW ROUTE MAY BE REQUIRED IN ORDER TO AVOID BT, SUBJECT TO SPECIFICATION (TO FOLLOW).

RISING MAIN TO BE ROUTED AND CONSTRUCTED UNDER THE RIVER LARK. ADDITIONAL SURVEY REQUIRED TO FINALISE RISING MAIN DESIGN WHICH IS LIKELY TO REQUIRE ADDITIONAL WASHOUT AND/OR AIR RELEASE CHAMBERS.

FUTURE RISING MAIN SUBJECT TO A SECTION 98 AGREEMENT WITH WATER AUTHORITY.

EXISTING GULLY TO BE REMOVED AND RELOCATED TO NEW CHANNEL AS SHOWN, WITH EXISTING CONNECTION MAINTAINED IF POSSIBLE

EXISTING GULLY TO BE REMOVED AND RELOCATED TO NEW CHANNEL AS SHOWN, WITH EXISTING CONNECTION MAINTAINED IF POSSIBLE

EXISTING GULLY TO BE RELOCATED TO NEW C EXISTING CONNECTION

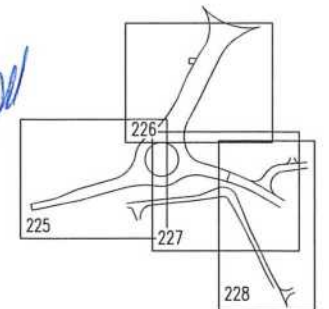
EXISTING GULLY TO BE REMOVED AND RELOCATED TO NEW CHANNEL AS SHOWN, WITH EXISTING CONNECTION MAINTAINED IF POSSIBLE

F OUTFALL 2  
CL 34.770  
L 32.330(140)  
L 32.260(225)

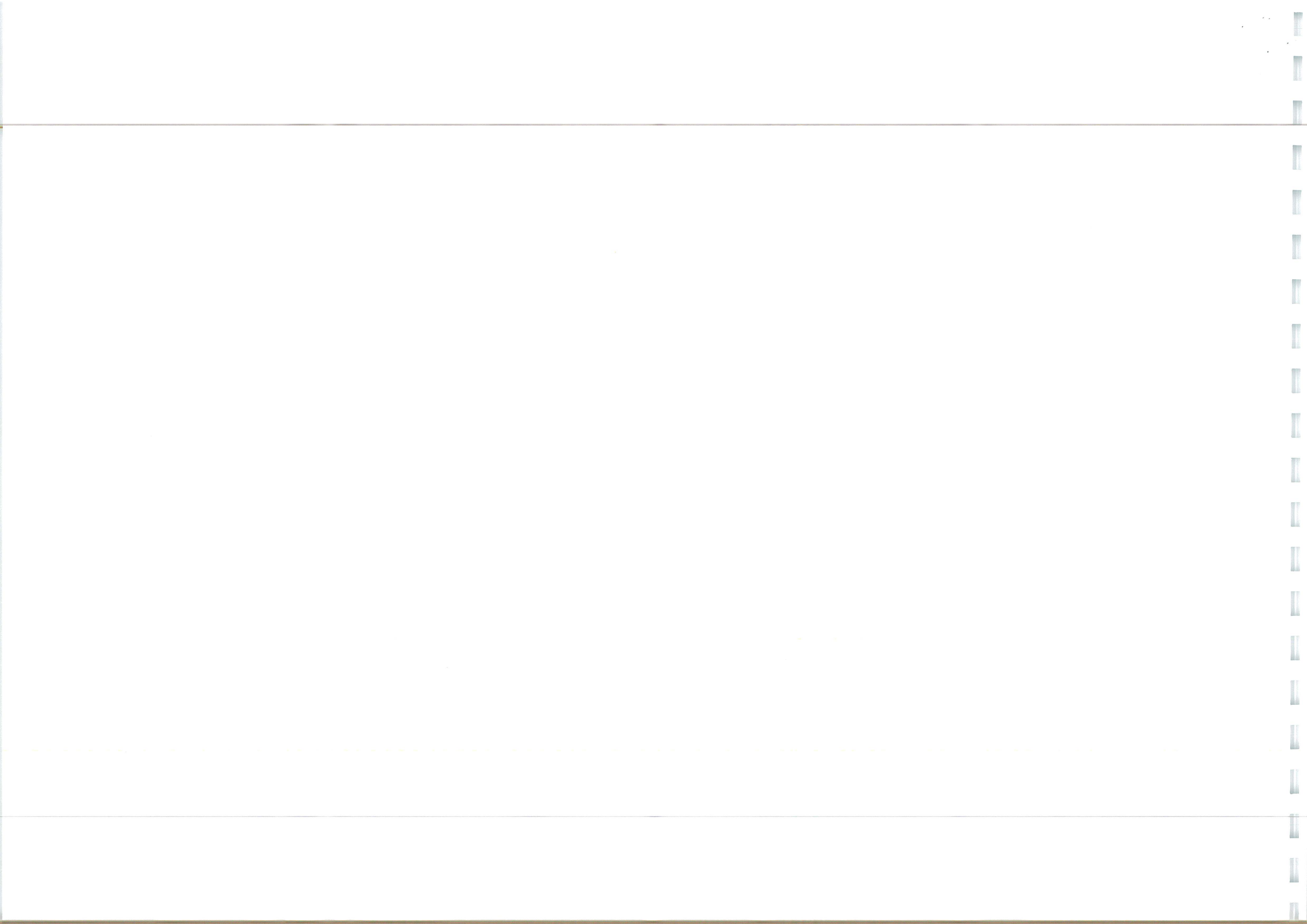
F18  
CL 34.810  
L 32.619

F14.003  
L 32.149

F13  
CL 34.500  
L 32.403



Revision Notes		Rev	Rev	Rev	Rev	Rev	Rev	Rev	Rev
INGENT CONSULTING ENGINEERS		Unit 10 Brightwell Barns, Waldingfield Road, Brightwell, Suffolk, IP10 0BJ. Tel: 01473 598038 — www.ingent.co.uk — email: info@ingent.co.uk							
worksafe consultant		SSIP		COMS		SAFETY ECONOMY			
PRELIMINARY									
Project: ROUGHAM ROAD ROUNDABOUT BURY ST EDMUNDS									
Drawing Title: S278 DRAINAGE LAYOUT SHEET 1									
Client: DENBURY HOMES					Date: MAY 2023				
Drawn: LB	Designed: JK	Checked: JK	Approved: RGW						
Scale: 1:250									
Project No: 2107-592					Drawing No & Revision: 225			Size: A1	







EXISTING HIGHWAY SURFACE WATER DRAINAGE  
PLOTTED FROM RIGOUR SURVEY RECORDS. ALL  
ROUTES AND LEVELS TO BE CONFIRMED PRIOR TO  
INSTALLING UPSTREAM CONNECTIONS

EXISTING SURFACE WATER DRAINAGE NOT  
DETERMINED. CONNECTION TO BE MAINTAINED  
IF POSSIBLE FOLLOWING ON SITE  
INVESTIGATION. ENGINEER TO BE CONTACTED  
IF NO CONNECTIONS CAN BE DETERMINED.

EXISTING GULLY TO BE REMOVED AND  
RELOCATED TO NEW CHANNEL AS SHOWN, WITH  
EXISTING CONNECTION MAINTAINED IF POSSIBLE

EXISTING MANHOLE LEVEL ADJUSTED TO TO NEW CARRIAGEWAY

EXISTING GULLY TO BE REMOVED AND  
RELOCATED TO NEW CHANNEL AS SHOWN, WITH  
EXISTING CONNECTION MAINTAINED IF POSSIBLE

EXISTING GULLY TO BE REMOVED AND  
RELOCATED TO NEW CHANNEL AS SHOWN, WITH  
EXISTING CONNECTION MAINTAINED IF POSSIBLE

EXISTING GULLY TO BE REMOVED AND  
RELOCATED TO NEW CHANNEL AS SHOWN, WITH  
EXISTING CONNECTION MAINTAINED IF POSSIBLE

EXISTING GULLY TO BE REMOVED AND  
RELOCATED TO NEW CHANNEL AS SHOWN, WITH  
EXISTING CONNECTION MAINTAINED IF POSSIBLE

EXISTING MANHOLE COVER TO BE  
ADJUSTED TO NEW CYCLEWAY LEVELS

EXISTING GULLY TO REMAIN

EXISTING MANHOLE TO BE RELOCATED  
BACK FROM NEW KERB LINE & COVER  
LEVEL ADJUSTED TO NEW CYCLEWAY

EXISTING GULLY TO BE REMOVED AND  
RELOCATED TO NEW CHANNEL AS SHOWN, WITH  
EXISTING CONNECTION MAINTAINED IF POSSIBLE

INVERT LEVEL OF EXISTING CATCHPIT TO BE DETERMINE PRIOR TO  
INSTALLATION OF 2 X CATCHPITS SHOWN. ENGINEER TO BE  
PROVIDED WITH EXISTING INVERT LEVELS AND PROVIDE FURTHER  
DESIGN ON NEW CATCHPITS AND SURFACE WATER SEWER.

EXISTING MANHOLE TO BE REMOVED  
AND REPLACED AS SHOWN

EXISTING DRAINAGE TO  
BE CONCRETE FILLED

EXISTING GULLY TO BE REMOVED AND RELOCATED  
TO NEW CHANNEL AS SHOWN, CONNECTING TO  
NEW SURFACE WATER SEWER AS SHOWN

EXISTING GULLY TO BE REMOVED AND RELOCATED  
TO NEW CHANNEL AS SHOWN, CONNECTING TO  
NEW SURFACE WATER SEWER AS SHOWN

INVERT LEVEL OF EXISTING CATCHPIT TO BE DETERMINE PRIOR TO  
INSTALLATION OF 2 X CATCHPITS SHOWN. ENGINEER TO BE  
PROVIDED WITH EXISTING INVERT LEVELS AND PROVIDE FURTHER  
DESIGN ON NEW CATCHPITS AND SURFACE WATER SEWER.

EXISTING MANHOLE TO BE REMOVED  
AND REPLACED AS SHOWN

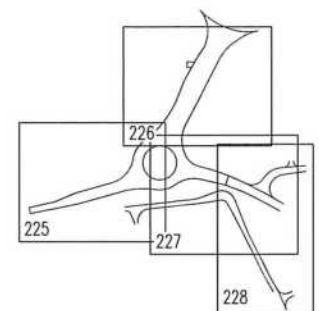
BEANE BLOCKS & SIDE ENTRY  
GULLY TO BE REMOVED AND  
REPLACED ALONG NEW KERB LINE

SECTION 278 DRAINAGE KEY	
HIGHWAYS DRAINAGE - BLUE	PN 1.001 275/100
S104 ADOPTABLE FOUL WATER - BROWN	PN 1.001 275/100
S104 ADOPTABLE SURFACE WATER - BLACK	PN 1.001 275/100
S104 ADOPTABLE FOUL WATER - BLACK	PN 1.001 275/100
EXISTING SURFACE WATER - GREY	PN 1.001 275/100
EXISTING FOUL WATER - GREY	PN 1.001 275/100

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  - DURING CONSTRUCTION WORKS ON SITE, ALL ROADS AND FOOTPATHS ARE TO BE SWEEPED AND KEPT CLEAR OF OBSTRUCTIONS, THIS IS TO INCLUDE EXISTING HIGHWAYS AS APPROPRIATE TO ENSURE SAFE PASSAGE OF ALL ROAD USERS.
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FOR ALL STREET LIGHTING WORKS PLEASE REFER TO THE SUFFOLK COUNTY COUNCIL APPROVED STREET LIGHTING DESIGN DRAWING

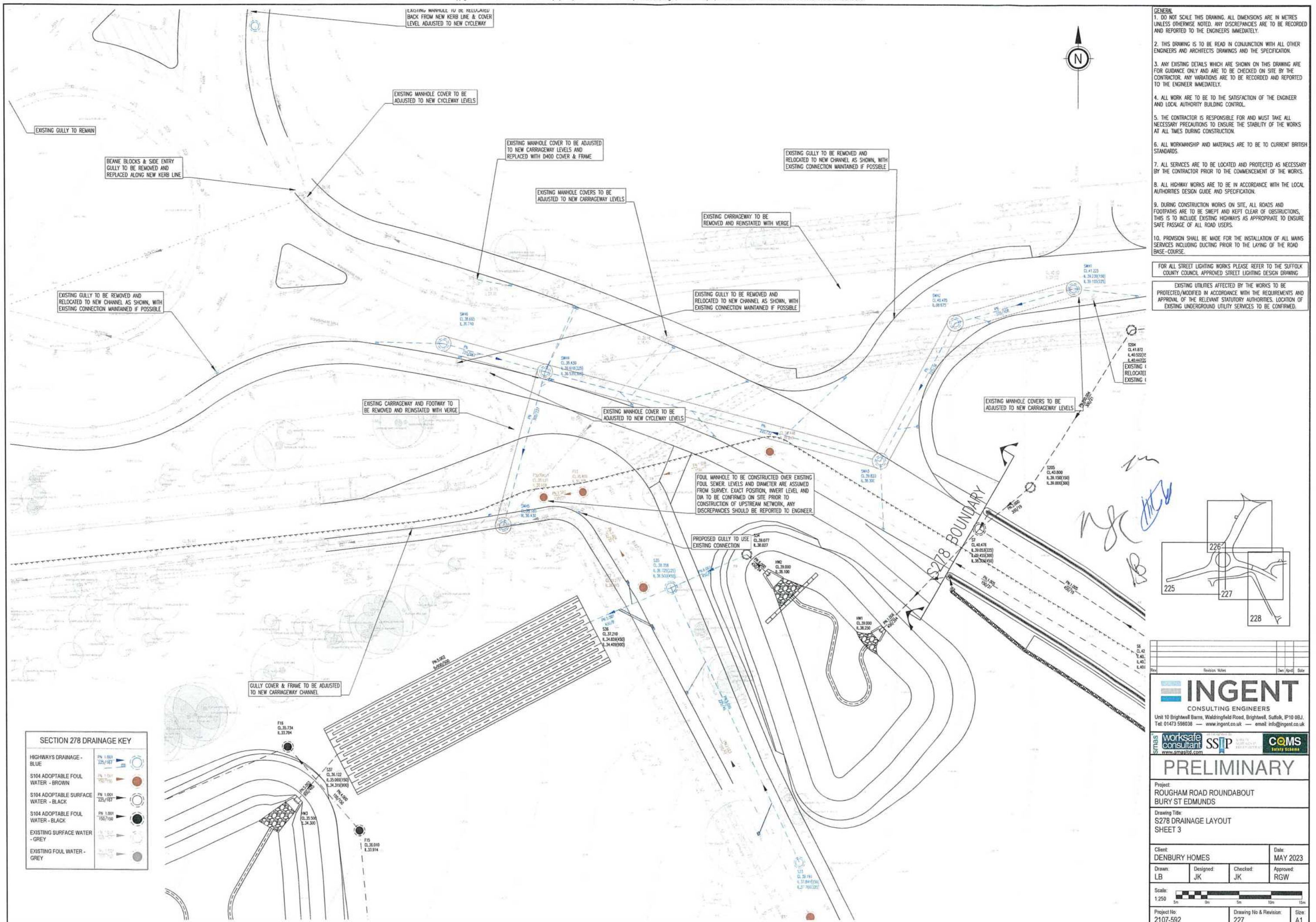
EXISTING UTILITIES AFFECTED BY THE WORKS TO BE PROTECTED/MODIFIED IN ACCORDANCE WITH THE REQUIREMENTS AND APPROVAL OF THE RELEVANT STATUTORY AUTHORITIES. LOCATION OF EXISTING UNDERGROUND UTILITY SERVICES TO BE CONFIRMED.



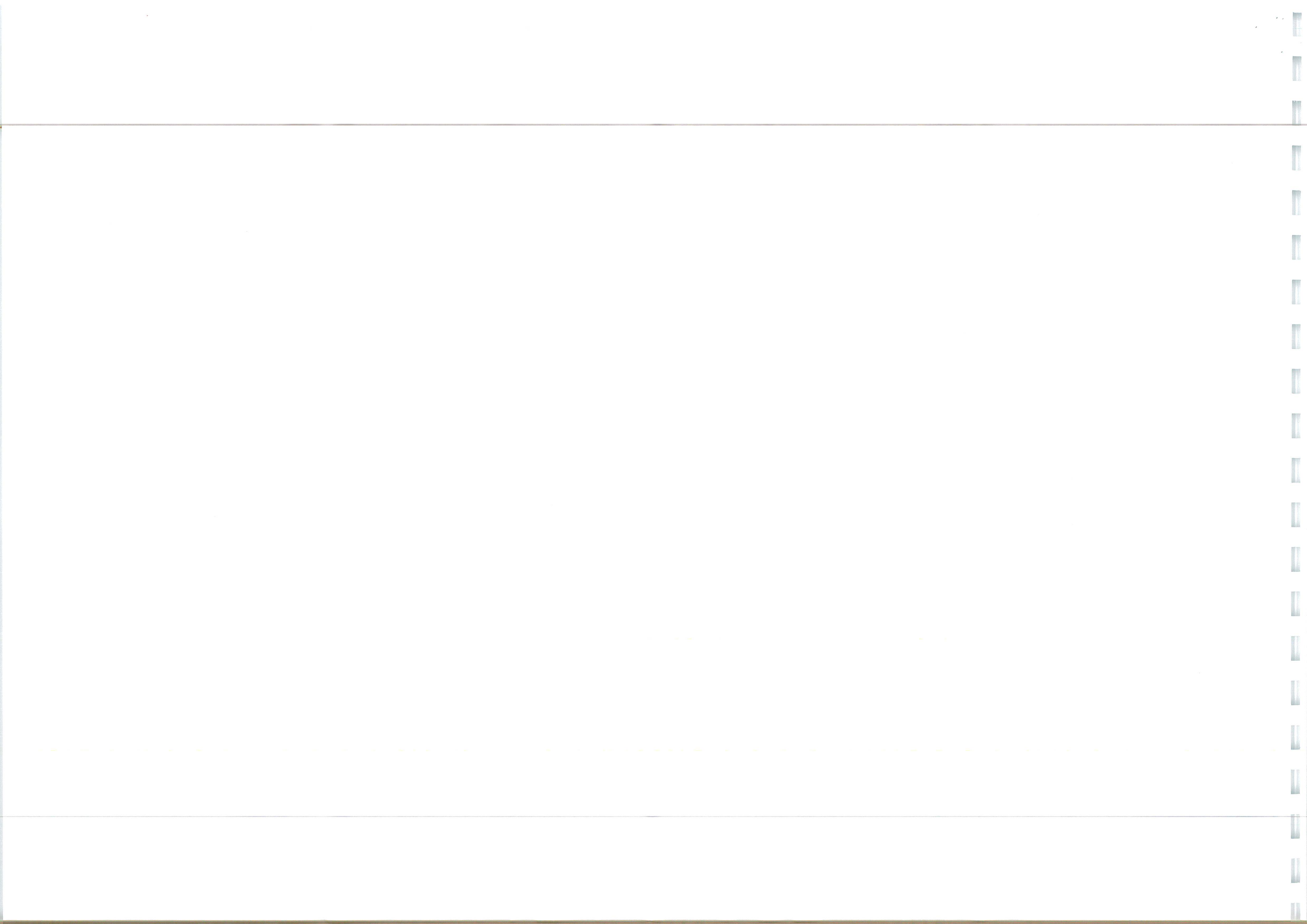
Revision Notes		Date	Issue
INGENT CONSULTING ENGINEERS			
Unit 10 Brightwell Barns, Waldringfield Road, Brightwell, Suffolk, IP10 0BJ. Tel: 01473 598038 — www.ingent.co.uk — email: info@ingent.co.uk			
worksafe consultant		SSIP	COMS
PRELIMINARY			
Project: ROUGHAM ROAD ROUNDABOUT BURY ST EDMUNDS			
Drawing Title: S278 DRAINAGE LAYOUT SHEET 2			
Client: DENBURY HOMES		Date: MAY 2023	
Drawn: LB	Designed: JK	Checked: JK	Approved: RGW
Scale: 1:250		Drawing No & Revision: 226	
Project No: 2107-592		Size: A1	











- GENERAL
1. DO NOT SCALE THIS DRAWING. ALL DIMENSIONS ARE IN METRES UNLESS OTHERWISE NOTED. ANY DISCREPANCIES ARE TO BE RECORDED AND REPORTED TO THE ENGINEERS IMMEDIATELY.
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  6. ALL WORKMANSHIP AND MATERIALS ARE TO BE TO CURRENT BRITISH STANDARDS.
  7. ALL SERVICES ARE TO BE LOCATED AND PROTECTED AS NECESSARY BY THE CONTRACTOR PRIOR TO THE COMMENCEMENT OF THE WORKS.
  8. ALL HIGHWAY WORKS ARE TO BE IN ACCORDANCE WITH THE LOCAL AUTHORITIES DESIGN CODE AND SPECIFICATION.
  9. DURING CONSTRUCTION WORKS ON SITE, ALL ROADS AND FOOTPATHS ARE TO BE SHEET AND KEPT CLEAR OF OBSTRUCTIONS. THIS IS TO INCLUDE EXISTING INSURANCE AS APPROPRIATE TO ENSURE SAFE PASSAGE OF ALL ROAD USERS.
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EXISTING UTILITIES AFFECTED BY THE WORKS TO BE PROTECTED/ADJUSTED TO COMPLY WITH THE REQUIREMENTS AND APPROVED BY THE RELEVANT STATUTORY AUTHORITIES. LOCATION OF EXISTING UNDERGROUND UTILITY SERVICES TO BE CONFIRMED.

SECTION 278 DRAINAGE KEY

HIGHWAYS DRAINAGE - BLUE	100M ADAPTABLE FOUL WATER - BROWN	100M ADAPTABLE SURFACE WATER - BLACK	100M ADAPTABLE FOUL WATER - BLACK	EXISTING SURFACE WATER - GREY	EXISTING FOUL WATER - GREY



EXISTING GULLY TO BE REMOVED AND RELOCATED TO NEW CHANNEL AS SHOWN, WITH EXISTING CONNECTION MAINTAINED IF POSSIBLE

EXISTING CARRIAGEWAY TO BE REMOVED AND REINSTATED WITH VERGE

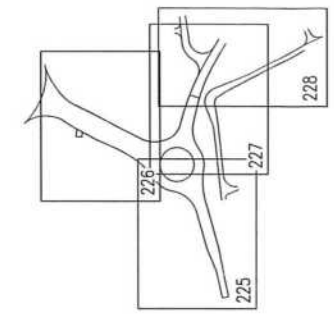
EXISTING GULLY TO BE REMOVED AND RELOCATED TO NEW CHANNEL AS SHOWN, WITH EXISTING CONNECTION MAINTAINED IF POSSIBLE

EXISTING MANHOLE COVER TO BE ADJUSTED TO NEW CARRIAGEWAY LEVELS

EXISTING MANHOLE COVERS TO BE ADJUSTED TO NEW CARRIAGEWAY LEVELS

FOUL MANHOLE TO BE CONSTRUCTED OVER EXISTING FOUL SOURCE. LEVELS AND DIAMETER ARE ASSUMED FROM SURVEY. EXISTING POSITION, LEVEL AND CONNECTION TO EXISTING NETWORK TO BE MAINTAINED. CONSTRUCTION OF UPSTREAM NETWORK, ANY DISCREPANCIES SHOULD BE REPORTED TO ENGINEER.

PROPOSED GULLY TO USE EXISTING CONNECTION



Handwritten signatures and initials: "NG", "Hill", "B", "M"

**INGENT**  
CONSULTING ENGINEERS  
Unit 10 Bighwell Barns, Waddingfield Road, Bighwell, Suffolk, IP10 0BL  
Tel: 01473 598038 — email: info@ingent.co.uk

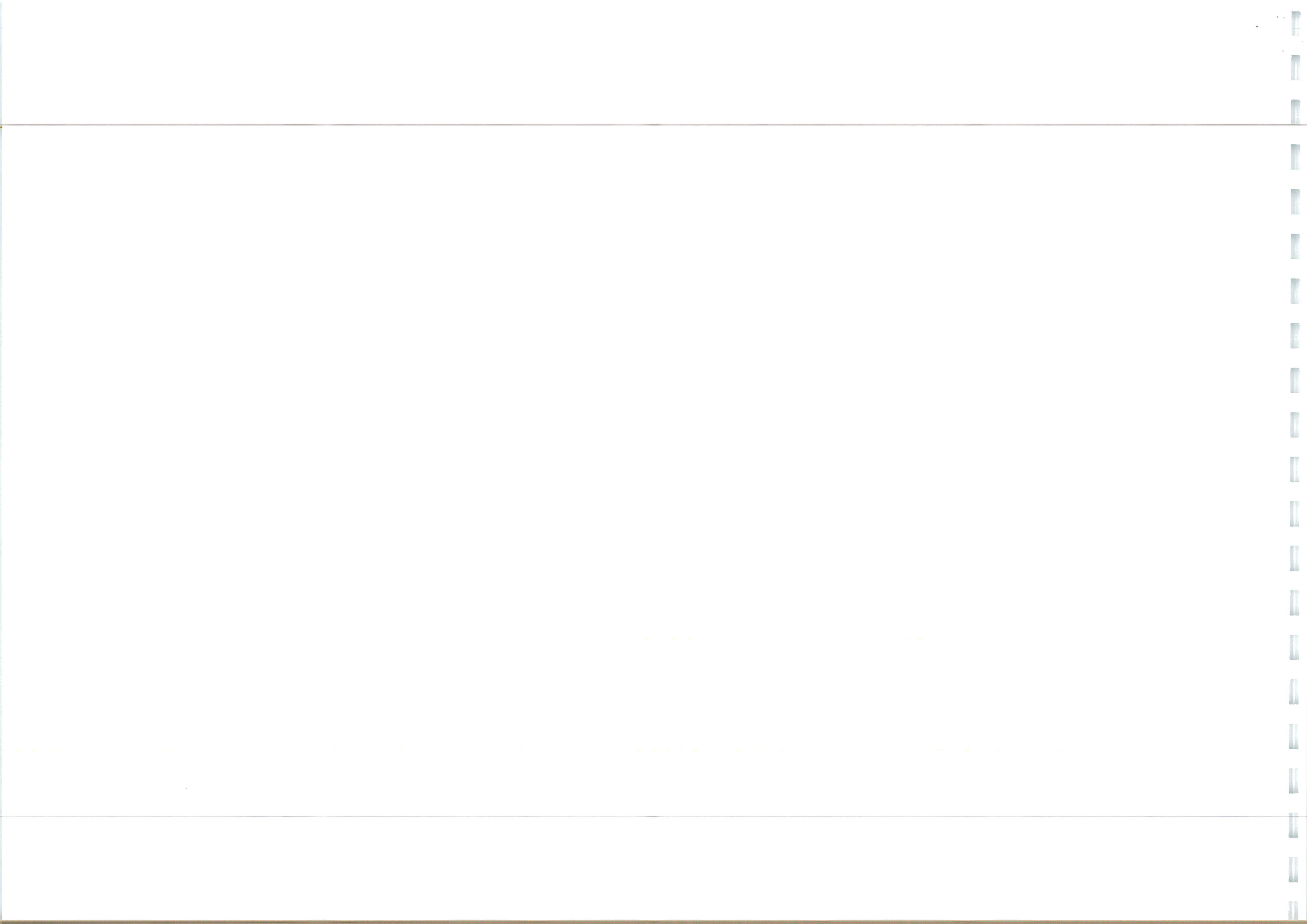
**worksafe**  
consultant  
SSIP  
www.safesite.co.uk

**COMS**  
SOUTH EAST

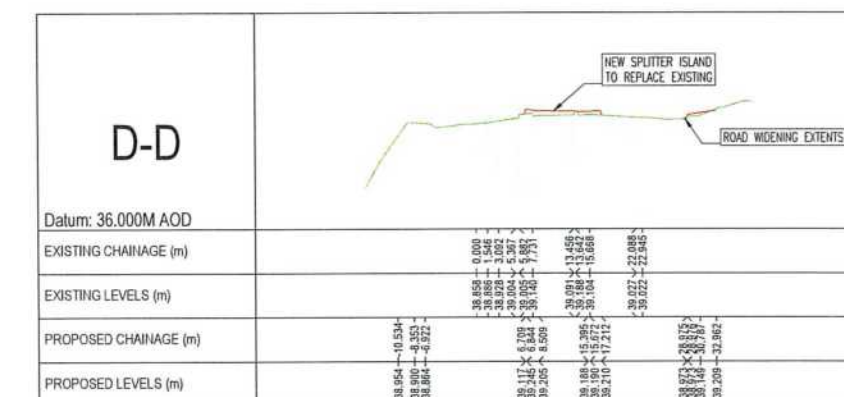
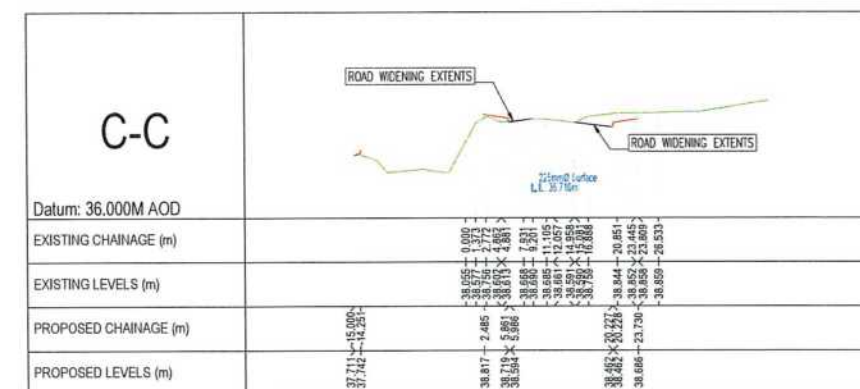
**PRELIMINARY**

Project: ROUGHAM ROAD ROUNDABOUT  
BURY ST EDMUNDS  
Drawing Title: S278 DRAINAGE LAYOUT  
SHEET 4

Client: DENBURY HOMES	Date: MAY 2023
Drawn: LB	Checked: JK
Designed: JK	Approved: RGW
Scale: 1:250	Scale bar: 0m, 10m, 20m
Project No: 2107-592	Drawing No & Revision: 228
	Sheet: A1







B	SECTION B-D-B ROAD WORKING EXTENTS AMENDED	JK	18/04/22
A	DRAINAGE ADDED TO SECTION C-E- SECTION D-D ADDED	JK	08.10.22
Rev	Revision Notes	Rev	Appl Date



# INGENT

## CONSULTING ENGINEERS

Unit 10 Brightwell Barns, Waddingfield Road, Brightwell, Suffolk, IP10 0BJ.  
Tel 01473 598038 — [www.ingent.co.uk](http://www.ingent.co.uk) — email [info@ingent.co.uk](mailto:info@ingent.co.uk)



[www.smasistd.com](http://www.smasistd.com)



ASSOCIATION OF  
STREET TAMPERS  
INSTITUTION



COMS  
Safety Scheme

# PRELIMINARY

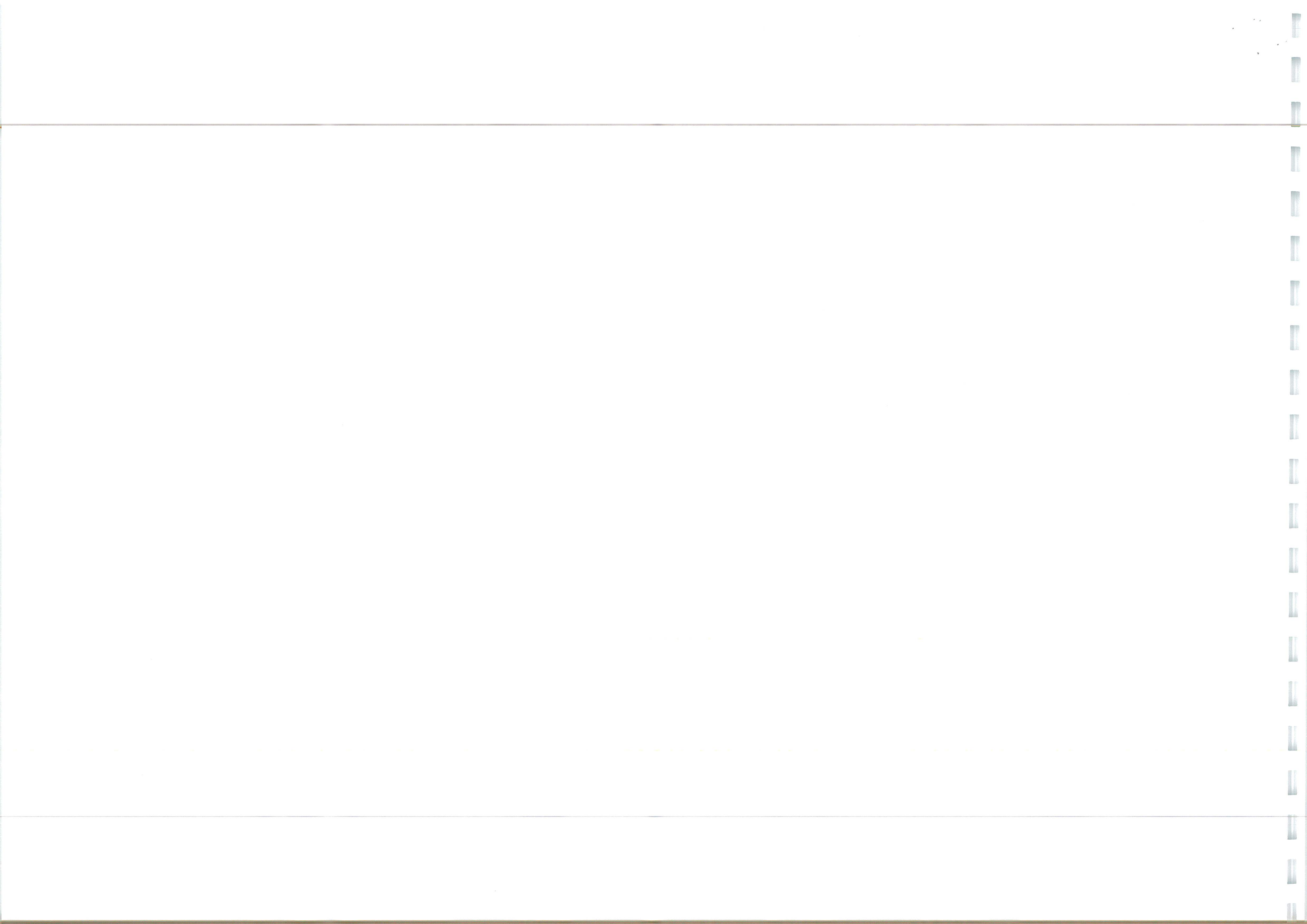
**Project:**  
ROUGHAM ROAD ROUNDABOUT  
BURY ST EDMUNDS

**Drawing Title:**  
S278 CROSS SECTIONS  
SHEET 1

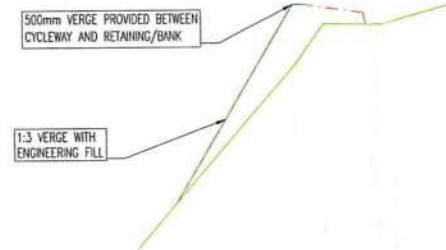
<b>Client:</b> DENBURY HOMES		<b>Date:</b> SEP 2022	
<b>Drawn:</b> JK	<b>Designed:</b> JK	<b>Checked:</b> RGW	<b>Approved:</b> RGW

**Scale:**  
Horizontal 1:500, Vertical 1:100

<b>Project No:</b> 2107-592	<b>Drawing No &amp; Revision:</b> 230B
	<b>Size:</b> A

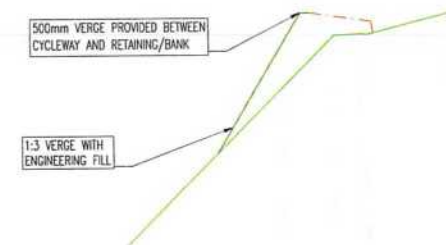


## ROUGHAM ROAD NORTH – ROUNDABOUT EXIT WIDENING

Cross Section for Rougham Road North (Roundabout Exit Alignment)  
Datum: 36.00M AOD

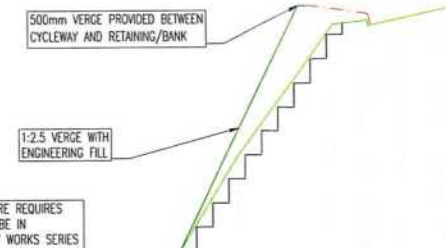
Existing Levels (m)	-12.617 -37.190
Offset (m)	-3.901 -39.176 -2.320 -39.617 0.283 -39.607 0.845 -39.614 -1.530 -39.647
Proposed Levels (m)	-3.500 -39.830 -0.125 -39.733 -0.000 -39.600
Offset (m)	

Chainage : 10.000m

Cross Section for Rougham Road North (Roundabout Exit Alignment)  
Datum: 35.00M AOD

Existing Levels (m)	-13.529 -36.986 -4.948 -38.706 -2.169 -39.264 -0.722 -39.573 -0.256 -39.273 -0.000 -39.288
Offset (m)	
Proposed Levels (m)	-3.500 -39.511 -0.125 -39.413 -0.000 -39.288
Offset (m)	

Chainage : 0.001m

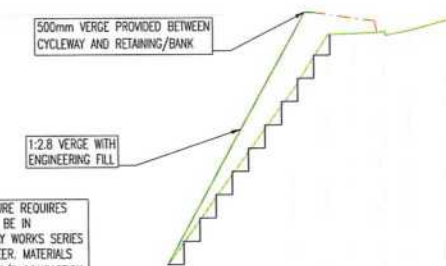


WHERE REALIGNMENT OF THE EXISTING BANK FEATURE REQUIRES EARTHWORKS BUILD UP, THE EARTHWORKS ARE TO BE IN ACCORDANCE WITH THE SPECIFICATION FOR HIGHWAY WORKS SERIES 600 AND TO THE APPROVAL OF THE LOCAL ENGINEER. MATERIALS USED TO BE IN ACCORDANCE WITH TABLE 6/1 & 6/2 COMPACTION TO BE IN ACCORDANCE WITH TABLE 6/4. MATERIAL TO BE BENCHED INTO EXISTING GROUND AND COMPACTED IN SUITABLE LAYERS.

Cross Section for Rougham Road North (Roundabout Exit Alignment)  
Datum: 36.00M AOD

Existing Levels (m)	-10.530 -37.883 -7.310 -38.916 -2.072 -40.333 -0.540 -40.385 -0.190 -40.384 -0.320 -40.320 -1.662 -40.397 -3.832 -40.491 -5.000 -40.514
Offset (m)	
Proposed Levels (m)	-3.500 -40.542 -0.125 -40.445 -0.000 -40.320
Offset (m)	

Chainage : 30.000m

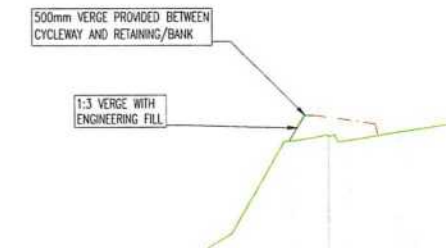


WHERE REALIGNMENT OF THE EXISTING BANK FEATURE REQUIRES EARTHWORKS BUILD UP, THE EARTHWORKS ARE TO BE IN ACCORDANCE WITH THE SPECIFICATION FOR HIGHWAY WORKS SERIES 600 AND TO THE APPROVAL OF THE LOCAL ENGINEER. MATERIALS USED TO BE IN ACCORDANCE WITH TABLE 6/1 & 6/2 COMPACTION TO BE IN ACCORDANCE WITH TABLE 6/4. MATERIAL TO BE BENCHED INTO EXISTING GROUND AND COMPACTED IN SUITABLE LAYERS.

Cross Section for Rougham Road North (Roundabout Exit Alignment)  
Datum: 36.00M AOD

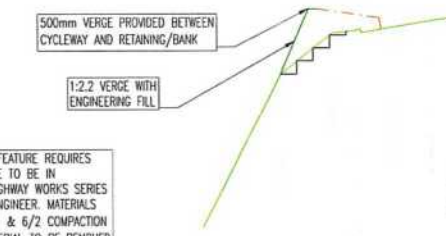
Existing Levels (m)	-11.586 -37.504 -4.636 -39.404 -2.724 -39.998 -1.265 -40.003 -0.111 -40.015 -0.410 -40.028 -1.686 -40.035 -3.616 -40.138 -5.000 -40.195
Offset (m)	
Proposed Levels (m)	-3.500 -40.237 -0.125 -40.140 -0.000 -40.015
Offset (m)	

Chainage : 20.000m

Cross Section for Rougham Road North (Roundabout Exit Alignment)  
Datum: 38.00M AOD

Existing Levels (m)	-8.593 -39.687 -8.025 -39.536 -5.125 -40.531 -4.592 -40.940 -2.734 -41.005 -2.588 -40.989 -1.534 -40.944 -1.103 -41.035 -1.873 -41.053 -5.000 -41.149
Offset (m)	
Proposed Levels (m)	-3.487 -41.219 -0.125 -41.122 -0.000 -40.987
Offset (m)	

Chainage : 50.000m



WHERE REALIGNMENT OF THE EXISTING BANK FEATURE REQUIRES EARTHWORKS BUILD UP, THE EARTHWORKS ARE TO BE IN ACCORDANCE WITH THE SPECIFICATION FOR HIGHWAY WORKS SERIES 600 AND TO THE APPROVAL OF THE LOCAL ENGINEER. MATERIALS USED TO BE IN ACCORDANCE WITH TABLE 6/1 & 6/2 COMPACTION TO BE IN ACCORDANCE WITH TABLE 6/4. MATERIAL TO BE BENCHED INTO EXISTING GROUND AND COMPACTED IN SUITABLE LAYERS.

Cross Section for Rougham Road North (Roundabout Exit Alignment)  
Datum: 37.00M AOD

Existing Levels (m)	-8.807 -38.542 -5.535 -40.205 -2.713 -40.650 -1.592 -40.681 -0.125 -40.818 -0.000 -40.693 -0.703 -40.718 -2.737 -40.785 -5.000 -40.855
Offset (m)	
Proposed Levels (m)	-3.487 -40.915 -0.125 -40.818 -0.000 -40.693
Offset (m)	

Chainage : 40.000m

VERTICAL EXAGGERATION x5

- GENERAL**
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  - ALL HIGHWAY WORKS ARE TO BE IN ACCORDANCE WITH THE LOCAL AUTHORITIES DESIGN GUIDE AND SPECIFICATION.
  - DURING CONSTRUCTION WORKS ON SITE, ALL ROADS AND FOOTPATHS ARE TO BE SWEEPED AND KEPT CLEAR OF OBSTRUCTIONS, THIS IS TO INCLUDE EXISTING HIGHWAYS AS APPROPRIATE TO ENSURE SAFE PASSAGE OF ALL ROAD USERS.
  - PROVISION SHALL BE MADE FOR THE INSTALLATION OF ALL MAINS SERVICES INCLUDING DUCTING PRIOR TO THE LAYING OF THE ROAD BASE-COURSE.
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  - ALL ADAPTABLE SURFACE WATER SEWERS WITHIN ADAPTABLE HIGHWAYS ARE TO BE A MINIMUM OF 225MM.
  - ALL WATER AUTHORITY SEWER WORKS ARE TO BE IN ACCORDANCE WITH "SEWERAGE SECTOR GUIDANCE APPENDIX C" DESIGN AND CONSTRUCTION GUIDANCE VERSION 1.0 25TH OCTOBER 2019 AND ANY ADDENDUM THEREAFTER.

1. BUS STOP REWIDENED AMENDED TO SUIT	18	JK	05.09.22
2. SECTIONS AMENDED TO NEW WEIGHING EXTENTS	JK	RCM	24.10.22
3. CYCLEWAY EXTENTS AMENDED DIMENSIONS ADDED	JK	RCM	04.10.22

**INGENT**  
CONSULTING ENGINEERS

Unit 10 Brightwell Barns, Walsingham Road, Brightwell, Suffolk, IP10 0BJ.  
Tel: 01473 598038 — www.ingent.co.uk — email: info@ingent.co.uk

worksafe consultant SSIP COMS

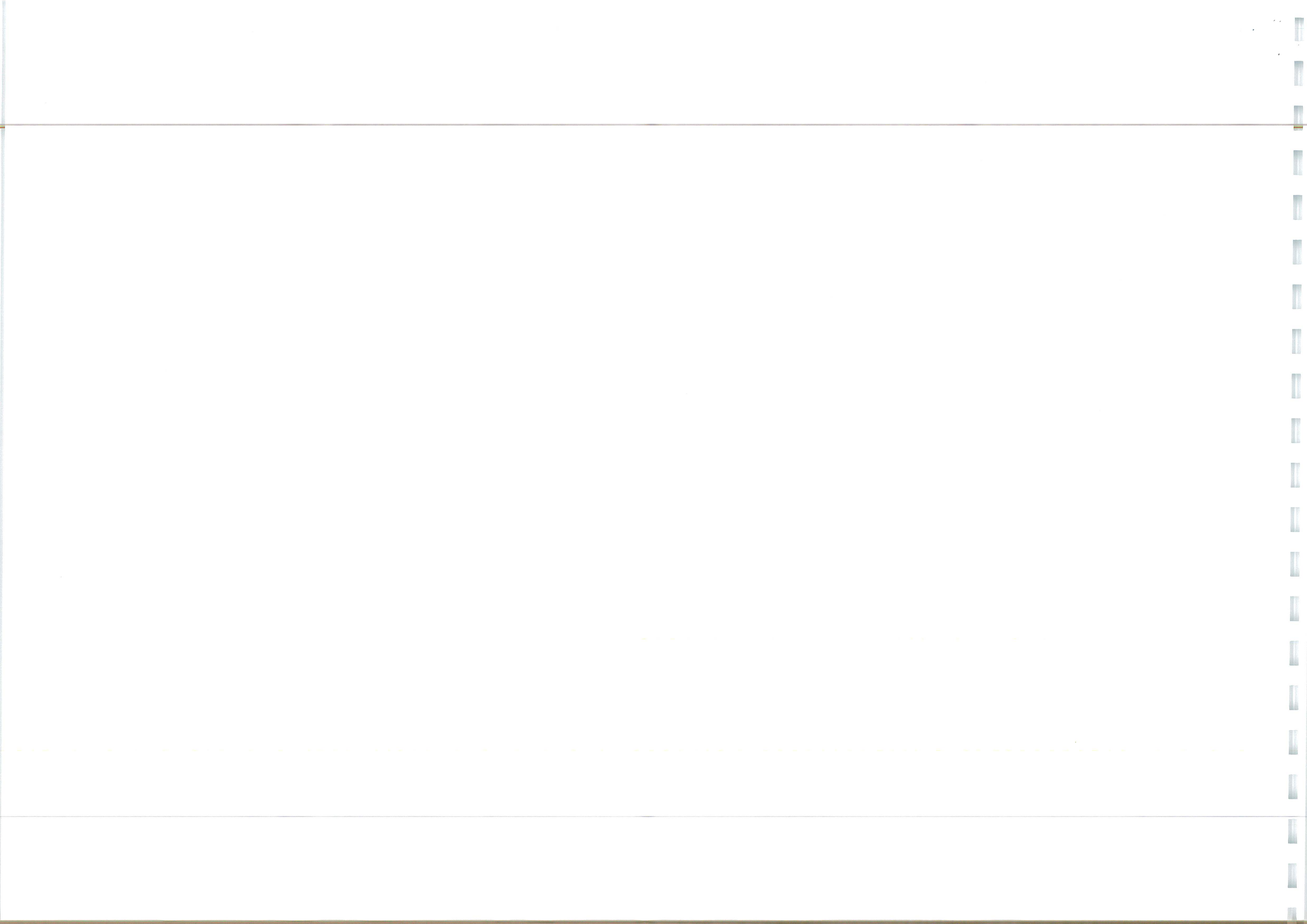
**PRELIMINARY**

Project:  
ROUGHAM ROAD ROUNDABOUT  
BURY ST EDMUNDS

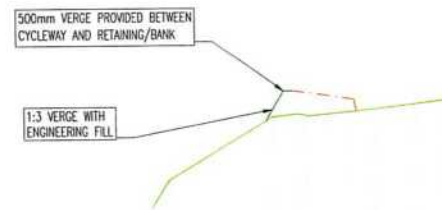
Drawing Title:  
S278 CROSS SECTIONS  
SHEET 2

Client: DENBURY HOMES	Date: SEP 2022
Drawn: JK	Designed: JK
Checked: RGW	Approved: RGW
Scale: 1:200	Drawing No & Revision: 231C
Project No: 2107-592	Size: A1





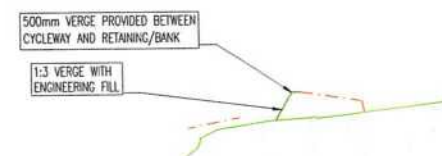
## ROUGHAM ROAD NORTH – ROUNDABOUT EXIT WIDENING



Cross Section for Rougham Road North (Roundabout Exit Alignment)  
Datum: 39.00M AOD

Existing Levels (m)	-11.241	-40.376	-4.638	-41.344	-3.242	-41.377	-2.767	-41.385	-0.487	-41.396	0.932	-41.425	-3.159	-41.479	-5.000	-41.523
Offset (m)																
Proposed Levels (m)																
Offset (m)																

Chainage : 70.000m

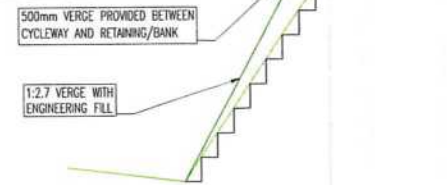


Cross Section for Rougham Road North (Roundabout Exit Alignment)  
Datum: 39.00M AOD

Existing Levels (m)	-8.936	-40.746	-8.180	-40.869	-8.064	-41.054	-5.524	-41.181	-2.943	-41.167	-0.912	-41.207	-0.125	-41.357	0.059	-41.233	-2.417	-41.290	-3.717	-41.322	-5.000	-41.358
Offset (m)																						
Proposed Levels (m)																						
Offset (m)																						

Chainage : 60.000m

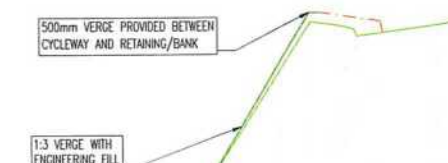
WHERE REALIGNMENT OF THE EXISTING BANK FEATURE REQUIRES EARTHWORKS BUILD UP, THE EARTHWORKS ARE TO BE IN ACCORDANCE WITH THE SPECIFICATION FOR HIGHWAY WORKS SERIES 600 AND TO THE APPROVAL OF THE LOCAL ENGINEER. MATERIALS USED TO BE IN ACCORDANCE WITH TABLE 6/1 & 6/2 COMPACTION TO BE IN ACCORDANCE WITH TABLE 6/4. MATERIAL TO BE BENCHED INTO EXISTING GROUND AND COMPACTED IN SUITABLE LAYERS.



Cross Section for Rougham Road North (Roundabout Exit Alignment)  
Datum: 38.00M AOD

Existing Levels (m)	-17.026	-39.668	-10.504	-39.510	-8.816	-39.722	-8.176	-39.569	-2.608	-41.834	-2.553	-41.833	-0.703	-41.754	-2.243	-41.780	-3.601	-41.764	-5.000	-41.807
Offset (m)																				
Proposed Levels (m)																				
Offset (m)																				

Chainage : 89.999m



Cross Section for Rougham Road North (Roundabout Exit Alignment)  
Datum: 38.00M AOD

Existing Levels (m)	-13.431	-39.451	-5.581	-41.143	-3.953	-41.667	-2.604	-41.830	-1.432	-41.507	-0.368	-41.536	-3.500	-41.768	-0.125	-41.671	-3.052	-41.628	-5.000	-41.697
Offset (m)																				
Proposed Levels (m)																				
Offset (m)																				

Chainage : 80.000m

VERTICAL EXAGGERATION x5

- GENERAL
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C	REF: SUPP REMOVED, AMENDED TO SUP	JB	JK	05.05.23
B	SECTIONS AMENDED TO NEW WIDENING EXTENTS	JK	RGW	24.10.22
A	CYCLEWAY EXTENTS AMENDED, DIMENSIONS ADDED	JK	RGW	04.10.22
Rev	Revision Notes	Drawn	Appld	Date

**INGENT**  
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Unit 10 Brightwell Barns, Waldringfield Road, Brightwell, Suffolk, IP10 0BJ.  
Tel: 01473 598038 — www.ingent.co.uk — email: info@ingent.co.uk

worksafe consultant SSIP COMS  
www.smaritd.com

**PRELIMINARY**

Project:  
ROUGHAM ROAD ROUNDABOUT  
BURY ST EDMUNDS  
Drawing Title:  
S278 CROSS SECTIONS  
SHEET 3

Client: DENBURY HOMES	Date: SEP 2022
Drawn: JK	Designed: JK
Checked: RGW	Approved: RGW

Scale:  
1:200  
0m 5m 10m

Project No: 2107-592	Drawing No & Revision: 232C	Size: A1
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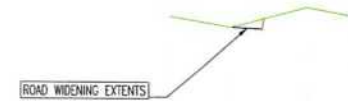




Cross Section for Rougham Road North (Roundabout Entry Widening)  
Datum: 36.00M AOD

Proposed Levels (m)	
Offset (m)	
3DXX Topo (2022.09.01).dwg (m)	
Offset (m)	

Chainage : 60.000m



Cross Section for Rougham Road North (Roundabout Entry Widening)  
Datum: 40.00M AOD

Proposed Levels (m)	
Offset (m)	
3DXX Topo (2022.09.01).dwg (m)	
Offset (m)	

Chainage : 140.000m

## ROUGHAM ROAD NORTH – ROUNDABOUT ENTRY WIDENING



Cross Section for Rougham Road North (Roundabout Entry Widening)  
Datum: 38.00M AOD

Proposed Levels (m)	
Offset (m)	
3DXX Topo (2022.09.01).dwg (m)	
Offset (m)	

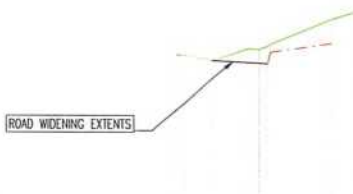
Chainage : 40.000m



Cross Section for Rougham Road North (Roundabout Entry Widening)  
Datum: 40.00M AOD

Proposed Levels (m)	
Offset (m)	
3DXX Topo (2022.09.01).dwg (m)	
Offset (m)	

Chainage : 120.000m



Cross Section for Rougham Road North (Roundabout Entry Widening)  
Datum: 37.00M AOD

Proposed Levels (m)	
Offset (m)	
3DXX Topo (2022.09.01).dwg (m)	
Offset (m)	

Chainage : 20.000m



Cross Section for Rougham Road North (Roundabout Entry Widening)  
Datum: 40.00M AOD

Proposed Levels (m)	
Offset (m)	
3DXX Topo (2022.09.01).dwg (m)	
Offset (m)	

Chainage : 100.000m



Cross Section for Rougham Road North (Roundabout Entry Widening)  
Datum: 37.00M AOD

Proposed Levels (m)	
Offset (m)	
3DXX Topo (2022.09.01).dwg (m)	
Offset (m)	

Chainage : 0.001m



Cross Section for Rougham Road North (Roundabout Entry Widening)  
Datum: 36.00M AOD

Proposed Levels (m)	
Offset (m)	
3DXX Topo (2022.09.01).dwg (m)	
Offset (m)	

Chainage : 80.000m

Cross Section for Rougham Road North (Roundabout Entry Widening)  
Datum: 41.00M AOD

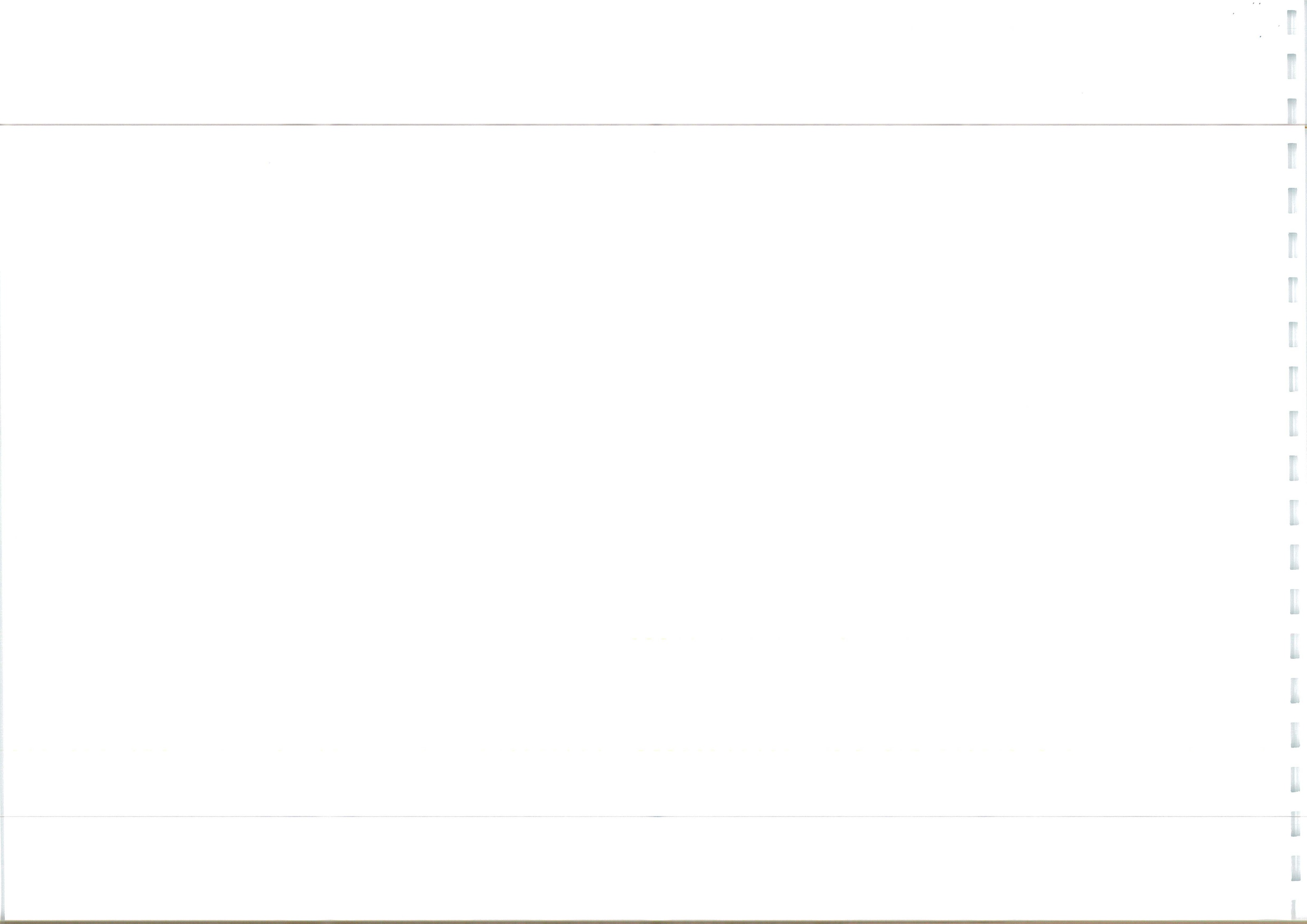
Proposed Levels (m)	
Offset (m)	
3DXX Topo (2022.09.01).dwg (m)	
Offset (m)	

Chainage : 152.597m

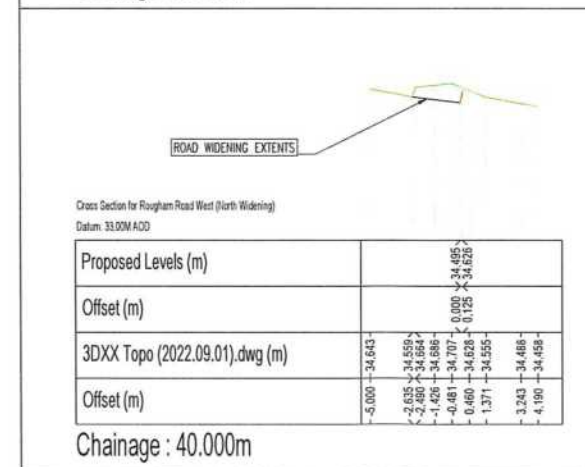
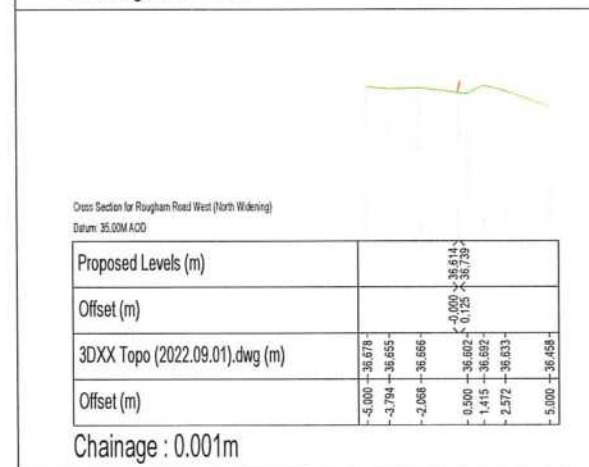
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Handwritten notes and signatures: N8, HRP, JB, and a signature.

Revision Notes		Date
<b>INGENT</b> CONSULTING ENGINEERS Unit 10 Brightwell Barns, Walsingham Road, Brightwell, Suffolk, IP10 0BJ. Tel: 01473 598038 — www.ingent.co.uk — email: info@ingent.co.uk		
worksafe consultant SSIP www.smasitd.com		
<b>PRELIMINARY</b>		
Project: ROUGHAM ROAD ROUNDABOUT BURY ST EDMUNDS		
Drawing Title: S278 CROSS SECTIONS SHEET 5		
Client:	DENBURY HOMES	Date: SEP 2022
Drawn:	JK	Designed: JK
Checked:	RGW	Approved: RGW
Scale:	1:200	
Project No:	2107-592	Drawing No & Revision: 234
Size:	A1	



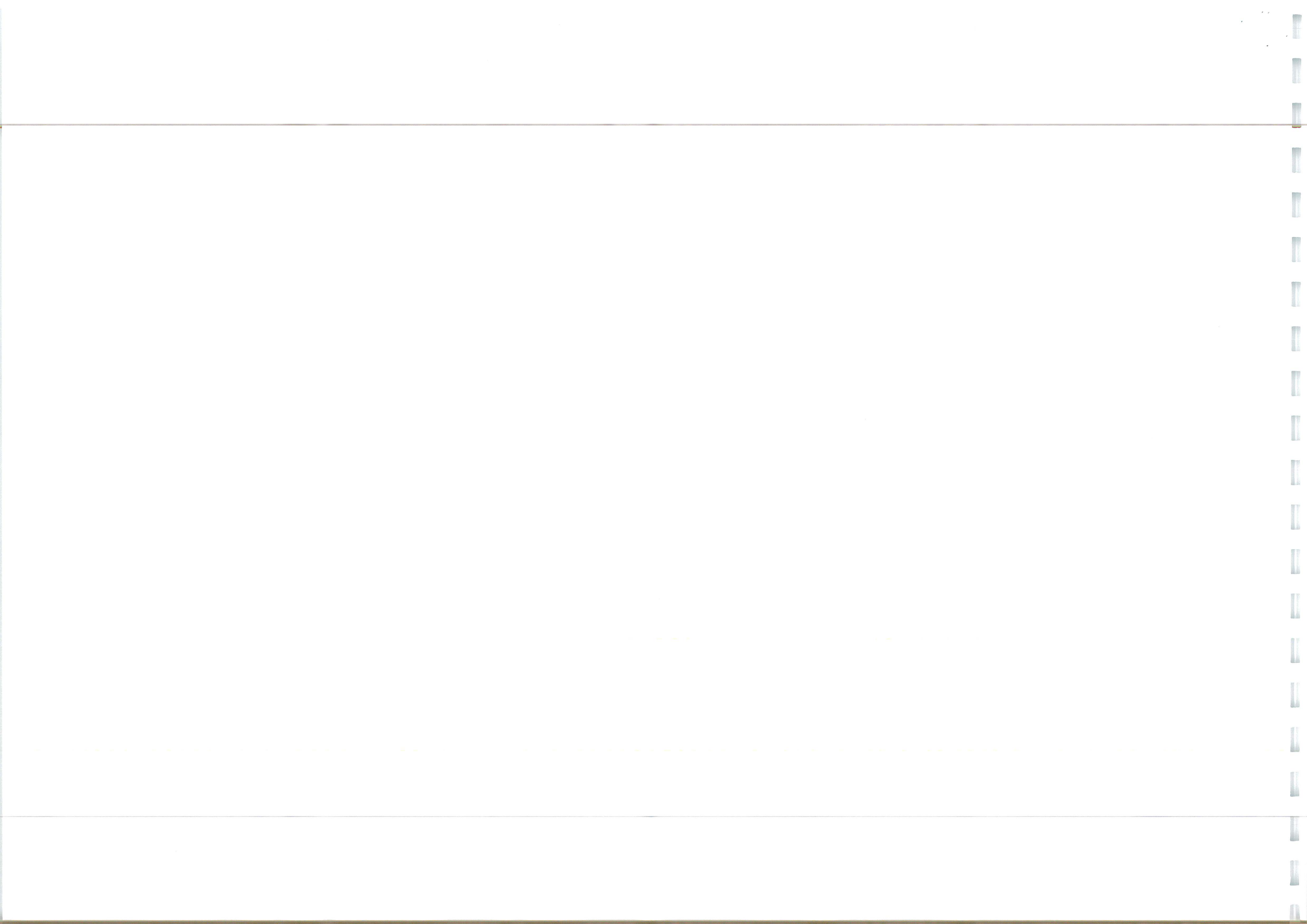
13. ALL WATER AUTHORITY SEWER WORKS ARE TO BE IN ACCORDANCE WITH 'SEWERAGE SECTOR GUIDANCE APPENDIX C' DESIGN AND CONSTRUCTION GUIDANCE VERSION 1.0 25TH OCTOBER 2019 AND ANY ADDENDUM THEREAFTER.



VERTICAL EXAGGERATION x5

Ingent Consulting Engineers LTD. Head office/Registered office: Unit 10 Brightwell Barns, Waldringfield Road, Suffolk, IP10 0BJ, Tel: 01473 598038, Registered No: 9120483

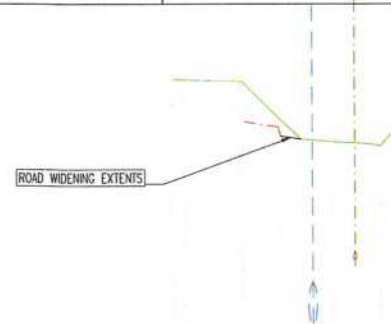




## RUSHBROOKE LANE WIDENING

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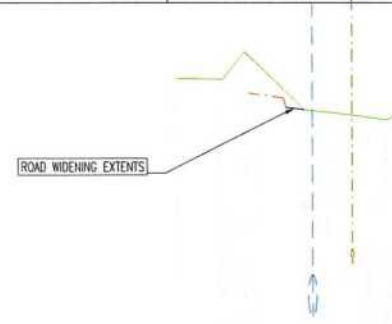
Surface Water Sewer Invert Levels (m)	37.38 (150mm)
Foul Water Sewer Invert Levels (m)	37.89 (150mm)

Cross Section for Rushbrooke Lane Widening  
Datum: 36.00M AOD

Existing Levels (m)	-2.000 -40.976
Offset (m)	-2.000 -40.976
Proposed Levels (m)	-3.129 -39.519
Offset (m)	-1.129 -39.519

Chainage : 20.001m

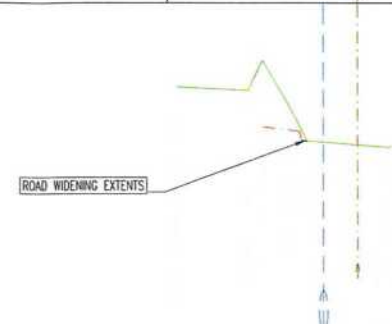
Surface Water Sewer Invert Levels (m)	38.40 (150mm)
Foul Water Sewer Invert Levels (m)	38.91 (150mm)

Cross Section for Rushbrooke Lane Widening  
Datum: 37.00M AOD

Existing Levels (m)	-2.000 -40.976
Offset (m)	-2.000 -40.976
Proposed Levels (m)	-2.990 -40.921
Offset (m)	-1.115 -40.921

Chainage : 60.001m

Surface Water Sewer Invert Levels (m)	37.70 (150mm)
Foul Water Sewer Invert Levels (m)	38.21 (150mm)

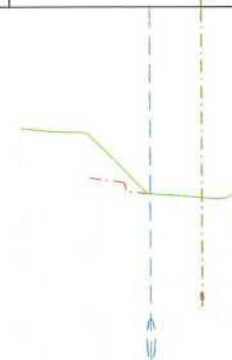
Cross Section for Rushbrooke Lane Widening  
Datum: 36.00M AOD

Existing Levels (m)	-2.000 -41.891
Offset (m)	-2.000 -41.891
Proposed Levels (m)	-2.337 -41.894
Offset (m)	-0.337 -41.894

Chainage : 100.001m

VERTICAL EXAGGERATION x5

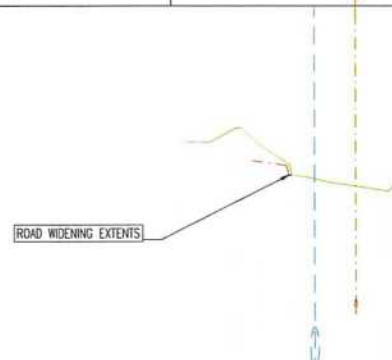
Surface Water Sewer Invert Levels (m)	36.59 (150mm)
Foul Water Sewer Invert Levels (m)	37.10 (150mm)

Cross Section for Rushbrooke Lane Widening  
Datum: 36.00M AOD

Existing Levels (m)	-7.000 -39.440
Offset (m)	-7.000 -39.440
Proposed Levels (m)	-3.177 -38.941
Offset (m)	-1.177 -38.941

Chainage : 0.001m

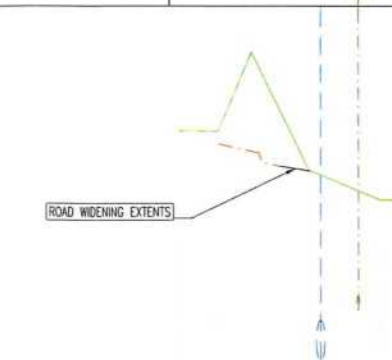
Surface Water Sewer Invert Levels (m)	37.89 (150mm)
Foul Water Sewer Invert Levels (m)	38.40 (150mm)

Cross Section for Rushbrooke Lane Widening  
Datum: 37.00M AOD

Existing Levels (m)	-7.000 -40.922
Offset (m)	-7.000 -40.922
Proposed Levels (m)	-3.029 -40.116
Offset (m)	-1.115 -40.116

Chainage : 40.001m

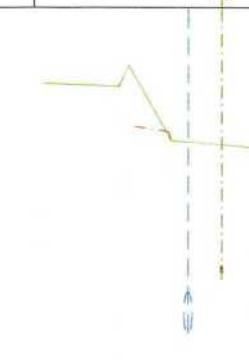
Surface Water Sewer Invert Levels (m)	38.21 (150mm)
Foul Water Sewer Invert Levels (m)	38.72 (150mm)

Cross Section for Rushbrooke Lane Widening  
Datum: 36.00M AOD

Existing Levels (m)	-7.000 -41.743
Offset (m)	-7.000 -41.743
Proposed Levels (m)	-4.821 -41.298
Offset (m)	-2.177 -41.298

Chainage : 80.001m

Surface Water Sewer Invert Levels (m)	38.21 (150mm)
Foul Water Sewer Invert Levels (m)	38.72 (150mm)

Cross Section for Rushbrooke Lane Widening  
Datum: 36.00M AOD

Existing Levels (m)	-7.000 -41.973
Offset (m)	-7.000 -41.973
Proposed Levels (m)	-2.004 -41.504
Offset (m)	-0.976 -41.504

Chainage : 102.945m

Rev	Revision Notes	Rev	Date
1	SURFACE WATER AMENDMENTS TO ADDITIONAL	JK	24.10.22
2	SURFACE WATER AMENDMENTS TO ADDITIONAL	JK	24.10.22

**INGENT**  
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Unit 10 Brightwell Barns, Walsingham Road, Brightwell, Suffolk, IP10 0BJ.  
Tel: 01473 598038 — www.ingent.co.uk — email: info@ingent.co.uk

worksafe consultant SSIP COMS

**PRELIMINARY**

Project:  
ROUGHAM ROAD ROUNDABOUT  
BURY ST EDMUNDS

Drawing Title:  
S278 CROSS SECTIONS  
SHEET 7

Client:  
DENBURY HOMES

Date:  
SEP 2022

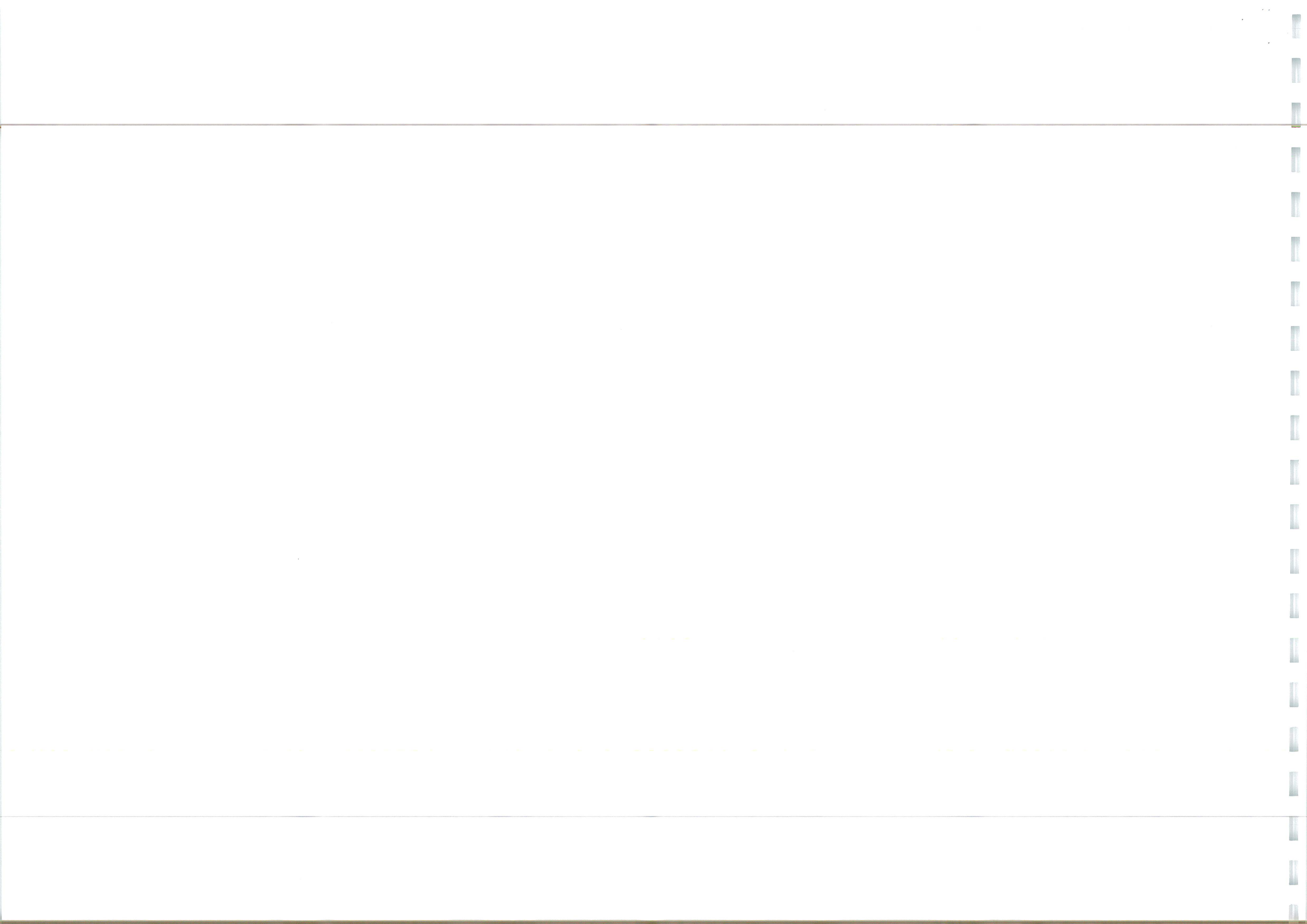
Drawn:  
JK

Scale:  
1:200

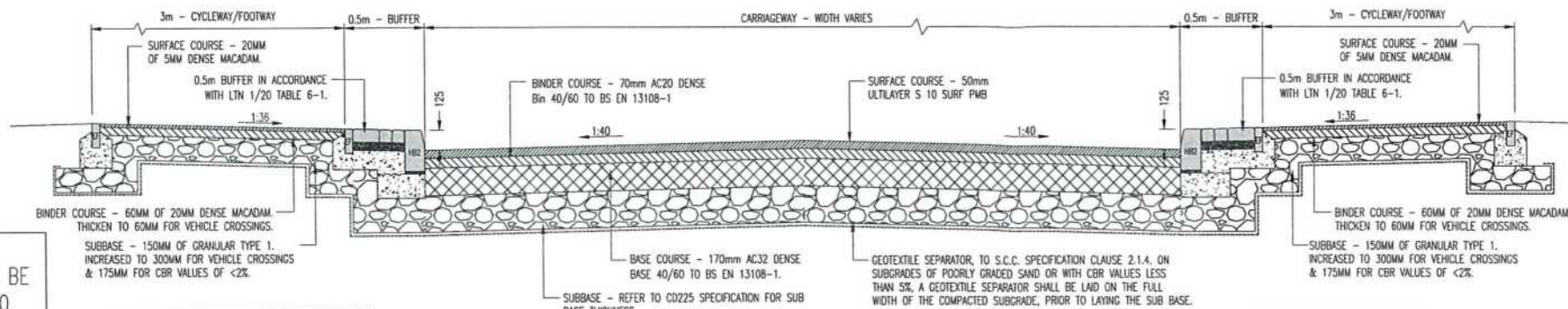
Project No:  
2107-592

Drawing No & Revision:  
236B

Size:  
A1







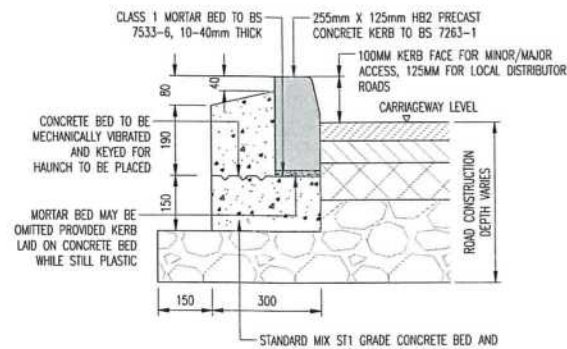
NOTE:  
ROUNDBOUT RESURFACING TO BE  
50mm 65 PSV ULTLAYER S 10  
PMB SURFACE COURSE OR SIMILAR  
(SUBJECT TO SCC APPROVAL)

NOTE:  
ASPHALT LAYER THICKNESSES DESIGNED FOR TRAFFIC  
FLOWS UP TO 22 MSA. APPROVAL FROM SCC REQUIRED

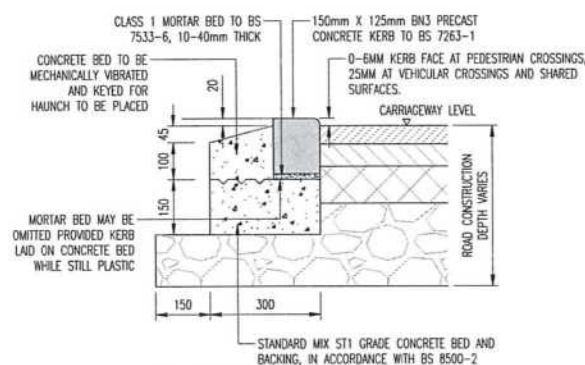
TYPICAL SECTION THROUGH FLEXIBLE LOCAL DISTRIBUTOR ROAD (SPINE ROAD  
& ROUGHAM HILL)  
SCALE 1:20

NOTE:  
SURFACE COURSE TO BE INCREASED  
TO 65 PSV 50mm FROM ALL  
CONTROLLED AND UNCONTROLLED  
CROSSINGS, AS SHOWN ON LAYOUT

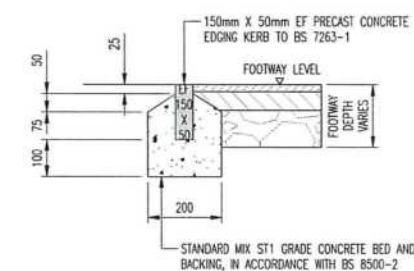
- GENERAL
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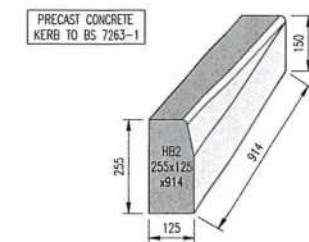
HALF-BATTERED KERB (HB2) DETAIL  
SCALE 1:10



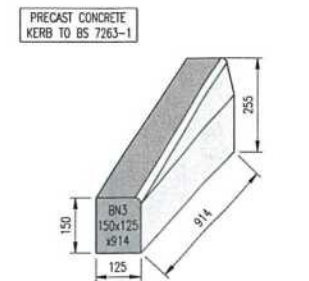
BULL-NOSE KERB (BN3) DETAIL  
SCALE 1:10



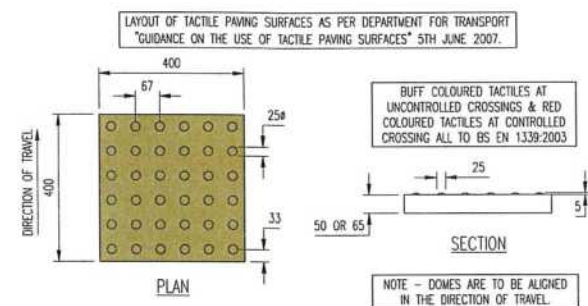
EDGING KERB (EF) DETAIL  
SCALE 1:10



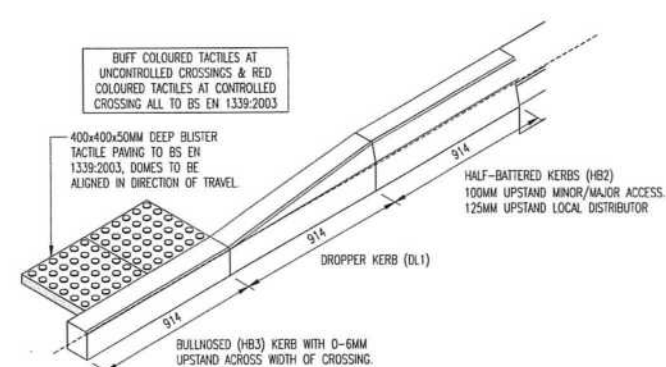
DROPPER KERB (DL1) LEFT  
SCALE 1:10



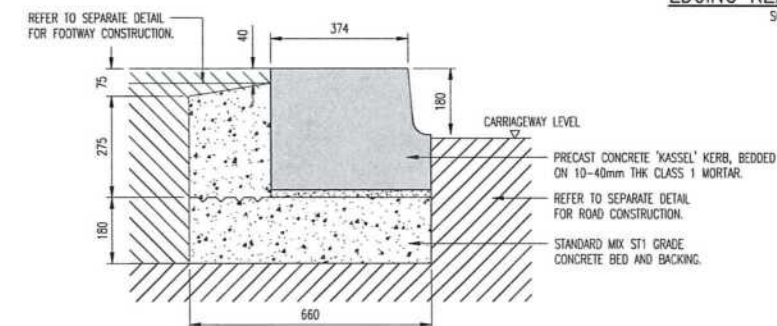
DROPPER KERB (DR1) RIGHT  
SCALE 1:10



BLISTER TACTILE PAVING UNIT DETAIL  
SCALE 1:10

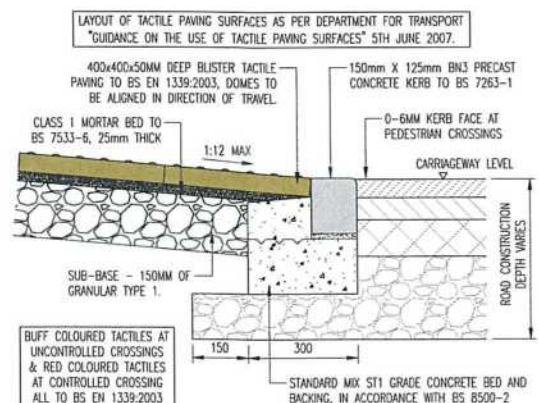


ISOMETRIC VIEW ON PEDESTRIAN CROSSING  
SCALE 1:20



TYPICAL BUS STOP KERB DETAIL  
SCALE 1:10

- NOTES:
- KERB TO BE LAID ON MORTAR BED 20mm THK TO BS 7533-6:1999 PARAGRAPH 4.
  - KERB BED AND BACKING ST1 TO S.H.W. CLAUSES 1101 AND 2602.
  - TEXTURED SURFACE REQUIRED TO TOP FACE OF KERB.
  - TRANSITION BLOCK OR RAMP BLOCK SET TO BE INSTALLED EITHER SIDE OF 4m BUS STOP KERBS DEPENDANT ON EXISTING KERB UPSTAND.
  - FOOTWAY SURFACE IS TO BE LOCALLY RE-PROFILED TO ENSURE SURFACE WATER IS SHED.
  - LOCATION OF BUS STOP KERBS TO BE AS AGREED ON SITE WITH HIGHWAY AUTHORITY INSPECTOR.



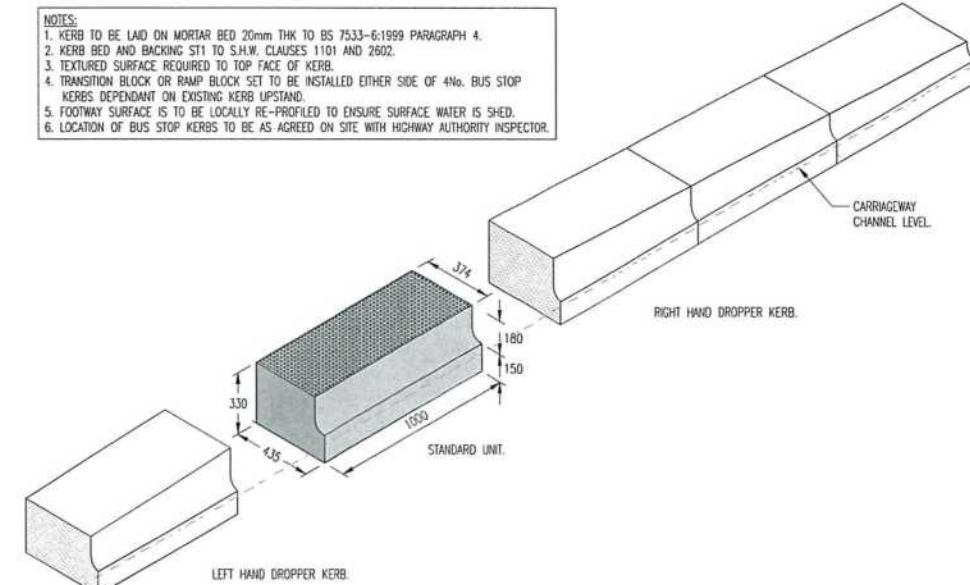
TYPICAL SECTION THROUGH PEDESTRIAN CROSSING  
SCALE 1:20

## ROAD PAVEMENT FOUNDATIONS

CD225 DESIGN FOR NEW PAVEMENT FOUNDATIONS

SUB-BASE LAYER ONLY			SUB-BASE AND CAPPING LAYER		
CBR	MPa	TYPE 1 (mm)	TYPE 1 (mm)	CAPPING (mm)	TOTAL
2.5%	30.0	NOT PERMITTED	250	430	680
3.0%	35.0	NOT PERMITTED	230	380	610
4.0%	40.0	NOT PERMITTED	220	330	550
5.0%	50.0	NOT PERMITTED	200	250	450
6.0%	55.0	260	190	240	430
7.0%	60.0	250	170	230	400
8.0%	65.0	240	160	220	380
9.0%	70.0	230	150	210	360
10.0%	75.0	230	150	200	350
11.0%	80.0	220	150	190	340
12.0%	85.0	220	150	180	330
13.0%	90.0	210	150	170	320
14.0%	95.0	210	150	160	310
15.0%	100.0	200	150	150	300

- NOTES:
- SUB-BASE - TYPE 1 UNBOUND MIXTURE TO SHW CLAUSE 803.
  - CAPPING TO SHW CLAUSE 813.
  - A GEOTEXTILE PRODUCT TO SHW CLAUSE 609 IS REQUIRED FOR SUB-BASE ONLY OPTION TO SEPARATE FROM SUBGRADE LAYER; REFER TO APPENDIX 6/5 FOR SPECIFICATION.
  - FOR CBR VALUES LESS THAN 2.5%, GROUND STABILISATION IS REQUIRED.
  - THE DESIGN FOUNDATION LAYER THICKNESSES GIVEN ABOVE ARE IN MM AND DERIVED FROM FIGURES 3.18 AND 3.20 OF 'CD 225 - DESIGN FOR NEW PAVEMENT FOUNDATIONS'.



ISOMETRIC VIEW ON BUS STOP KERBS & 'KESSEL' 180MM KERB DETAIL  
SCALE 1:20

INGENT CONSULTING ENGINEERS

Unit 10 Brightwell Barns, Walsingham Road, Brightwell, Suffolk, IP10 0BJ.  
Tel: 01473 598038 — www.ingent.co.uk — email: info@ingent.co.uk

worksafe consultant SSIP COMS

PRELIMINARY

Project:  
ROUGHAM ROAD ROUNDBOUT  
BURY ST EDMUNDS

Drawing Title:  
S278 CONSTRUCTION DETAILS  
SHEET 1

Client:  
DENBURY HOMES

Drawn:  
JK

Designed:  
JK

Checked:  
RGW

Approved:  
RGW

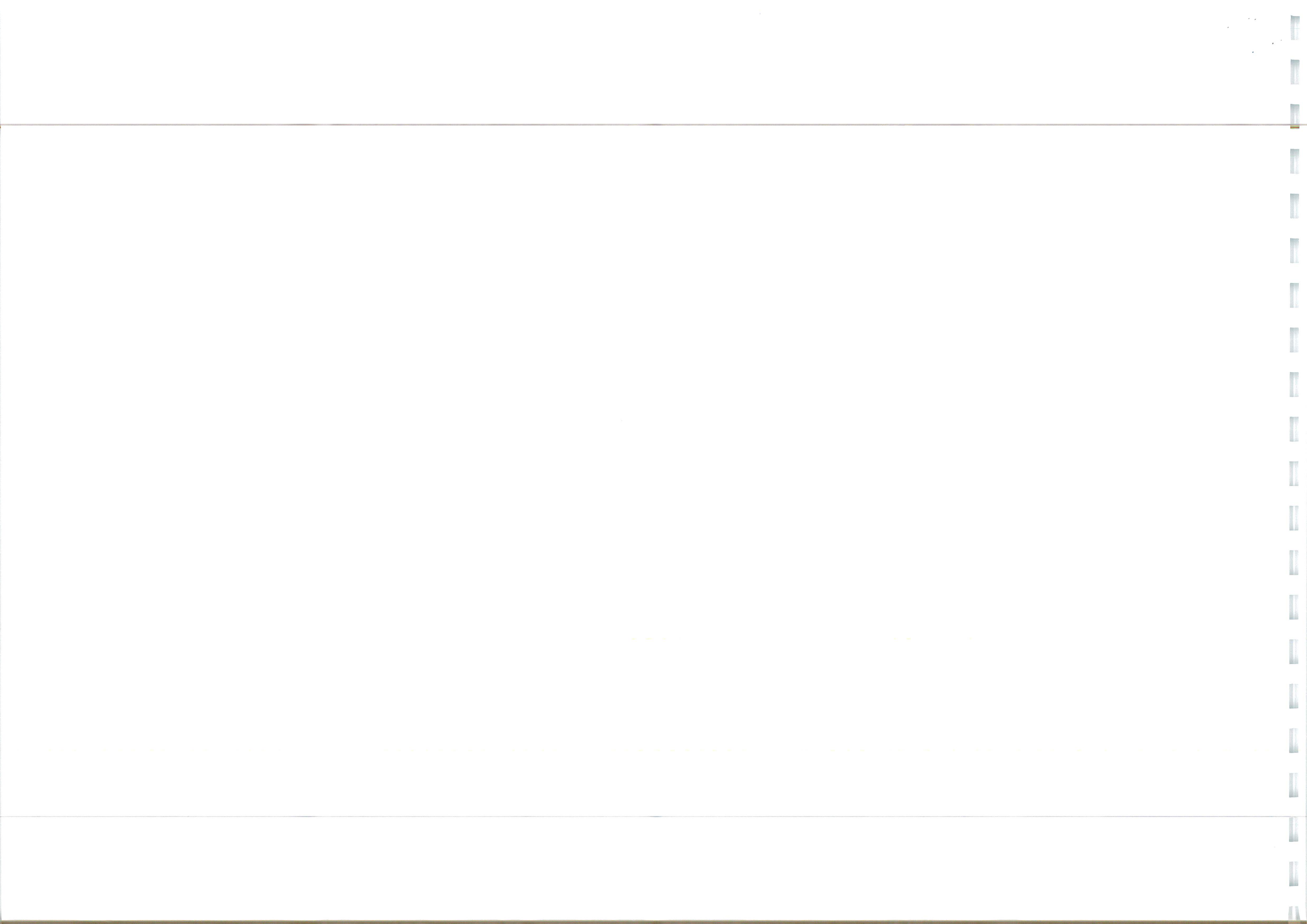
Scale:  
As Shown

Project No:  
2107-592

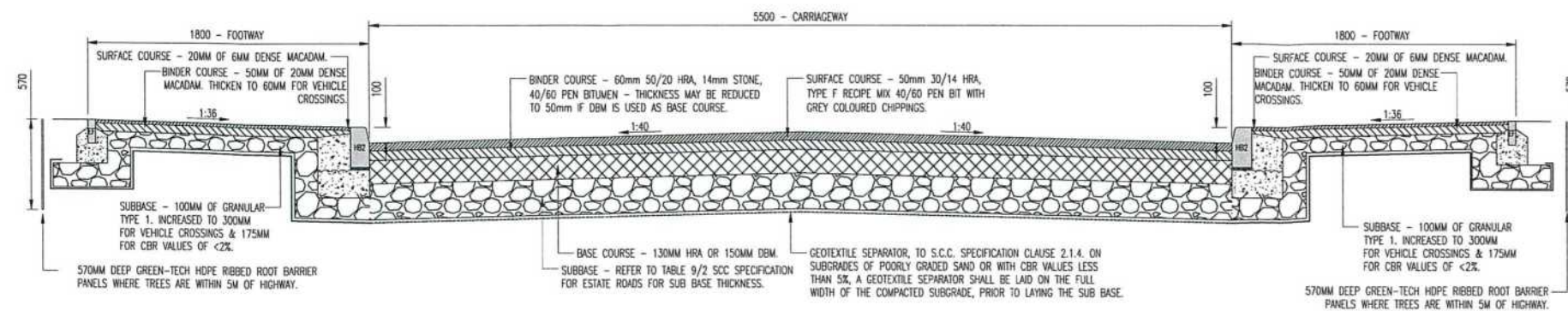
Drawing No & Revision:  
240C

Date:  
AUG 2022

Size:  
A1





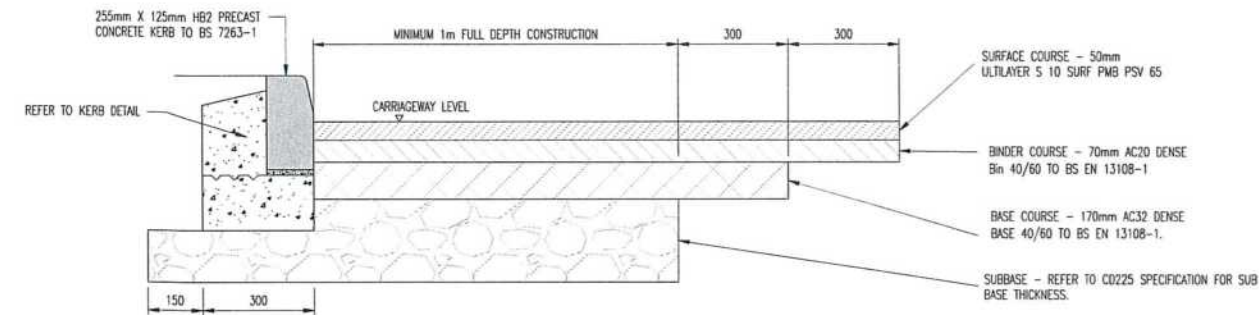


TYPICAL SECTION THROUGH FLEXIBLE MAJOR ACCESS ROAD (RUSHBROOKE LANE &amp; ROAD 17)

SCALE 1:20

TYPICAL SECTION THROUGH TRAFFIC ISLAND

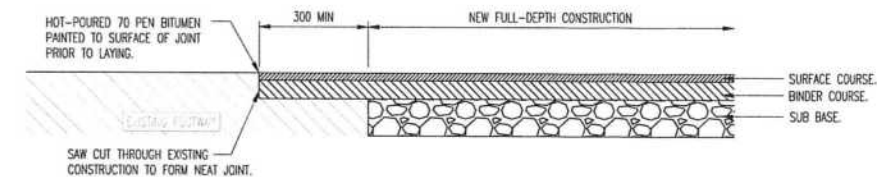
SCALE 1:20



ROAD WIDENING TIE IN DETAIL

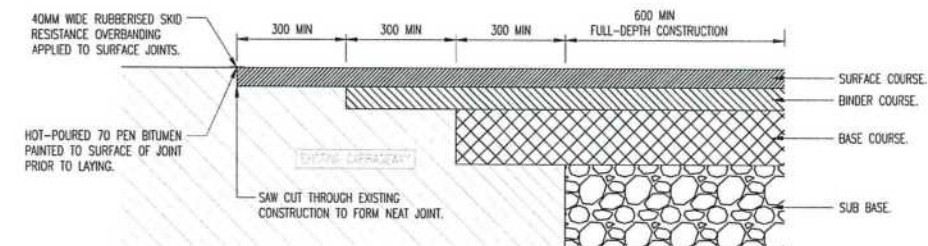
SCALE 1:10

REFER TO ROAD WIDENING SETTING OUT FOR FULL EXTENTS AND PROPOSED LEVELS. ALL SETTING OUT TO CONTINUE EXISTING CAMBER OF RELEVANT CARRIAGEWAY



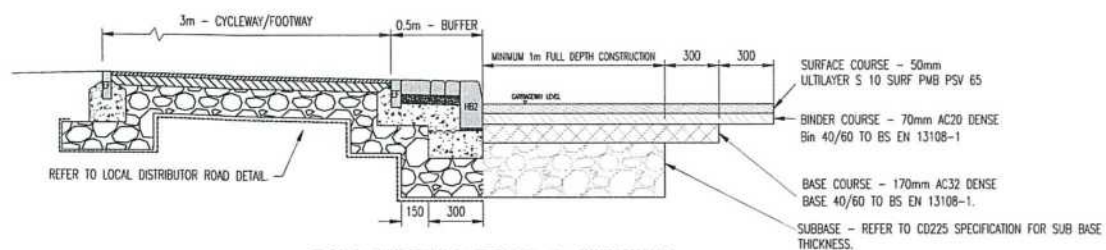
TYPICAL TIE-IN DETAIL TO EXISTING FOOTWAY CONSTRUCTION

SCALE 1:10



TYPICAL CARRIAGEWAY TIE-IN TO EXISTING CARRIAGEWAY DETAIL

SCALE 1:10

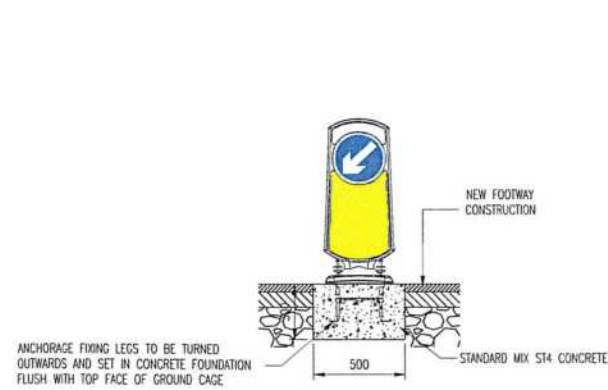


ROAD WIDENING TIE IN &amp; CYCLEWAY DETAIL

SCALE 1:20

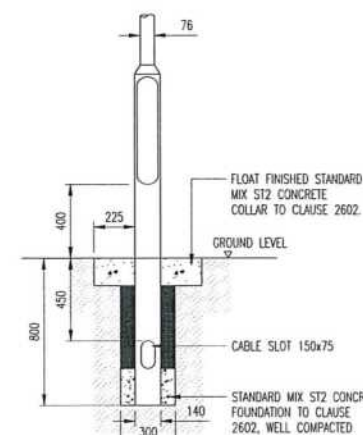
REFER TO ROAD WIDENING SETTING OUT FOR FULL EXTENTS AND PROPOSED LEVELS. ALL SETTING OUT TO CONTINUE EXISTING CAMBER OF RELEVANT CARRIAGEWAY

FOR ALL STREET LIGHTING WORKS PLEASE REFER TO THE SUFFOLK COUNTY COUNCIL APPROVED STREET LIGHTING DESIGN DRAWING



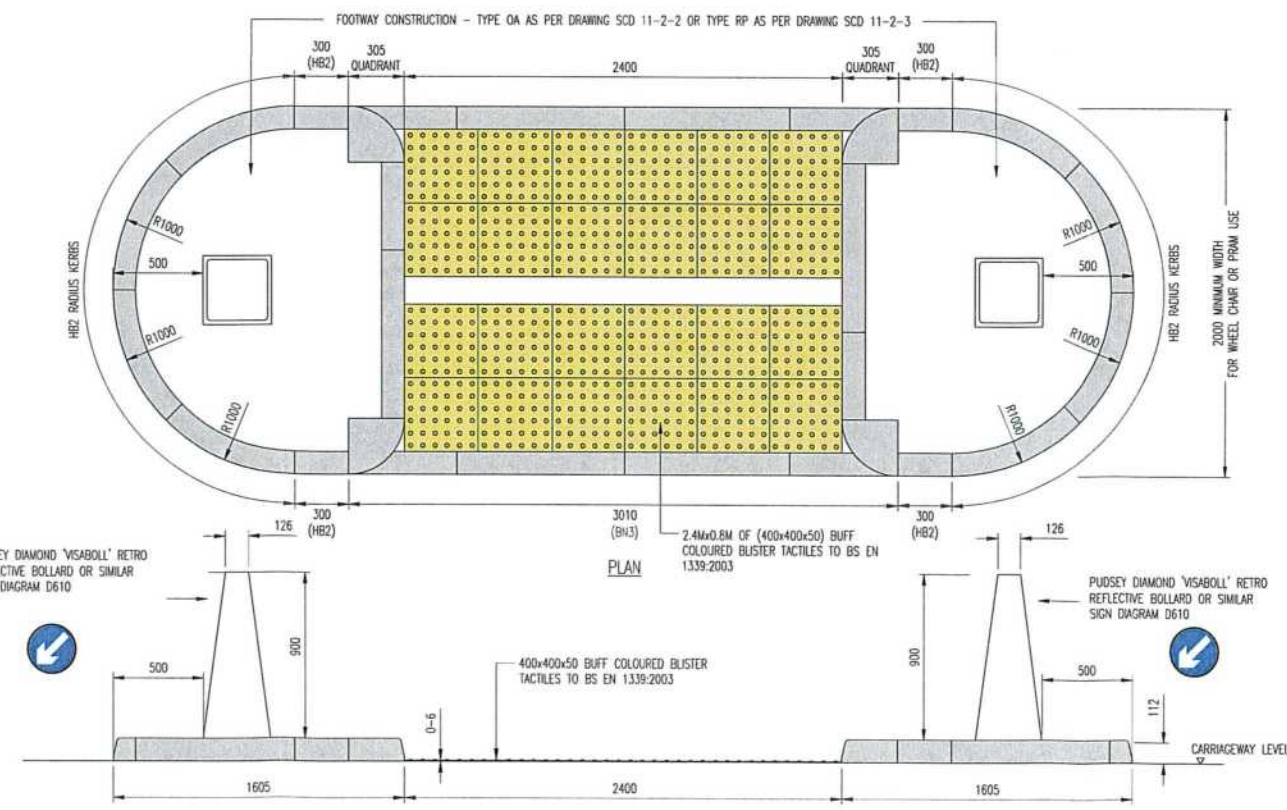
RETRO REFLECTIVE BOLLARD FOUNDATION DETAIL

SCALE 1:20



LIGHTING COLUMN (IN VERGE) DETAIL

SCALE 1:20



UNCONTROLLED PEDESTRIAN REFUSE ISLAND DETAIL

SCALE 1:20

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Rev	Revision Notes	Date
C	SUB BASE EXTENDED BEYOND EXISTING KERBS. ROAD NAMES ADDED TO ROAD SECTION.	06/12/18
B	ROUNDABOUT ROAD WIDENING SURFACE COURSE AMENDED TO SMA.	08/06/23
A	TRAFFIC BOLLARDS AMENDED ON REFUSE ISLAND.	08/06/23
	ROAD WIDENING TIE IN & CYCLEWAY DETAIL ADDED.	21/02/23

**INGENT**  
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Tel: 01473 598038 — www.ingent.co.uk — email: info@ingent.co.uk

worksafe consultant **SSIP** **COMS**  
www.ssmastd.com

**PRELIMINARY**

Project:  
ROUGHAM ROAD ROUNDABOUT  
BURY ST EDMUNDS

Drawing Title:  
S278 CONSTRUCTION DETAILS  
SHEET 2

Client:  
DENBURY HOMES

Drawn:  
JK

Designed:  
JK

Checked:  
RGW

Approved:  
RGW

Scale:  
As Shown

Project No:  
2107-592

Drawing No & Revision:  
241C

Date:  
AUG 2022

Size:  
A1



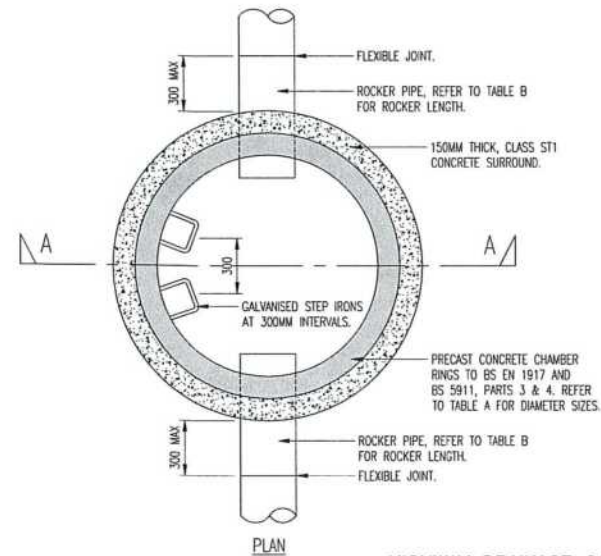
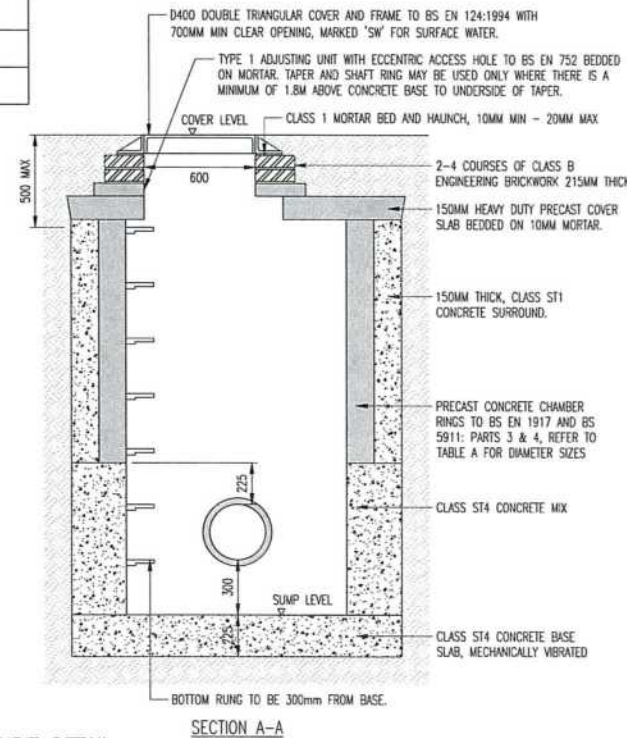


TABLE A

PIPE IN MANHOLE (MM)	CHAMBER SECTION DIAMETER (MM)
<375	1200
375-700	1500
700-900	1800
>900	PIPE DIAMETER + 900

TABLE B

PIPE DIAMETER (MM)	ROCKER PIPE LENGTH (MM)
150-600	600
675-750	1000
750 AND OVER	1250

HIGHWAY DRAINAGE CATCHPIT DETAIL  
SCALE 1:20

ALL GULLY AND MANHOLE COVERS CONSTRUCTED WITHIN THE CARRIAGEWAY MUST BE IN ACCORDANCE WITH DMRB CD 534 - SKID RESISTANCE

TABLE 7.1

PIPE DIAMETER (mm)	SINGLE SIZED AGGREGATE (mm) TO BS: 882
LESS THAN 150mm	10
INCLUDING 150mm UP TO 300mm	10 OR 14
INCLUDING 300mm UP TO 525mm	14 OR 20
INCLUDING 525mm AND ABOVE	14, 20 OR 40

NOTES:  
1. 20MM THICK FLEXCELL, OR SIMILAR APPROVED FILLER TO BE USED TO FORM A FLEXIBLE JOINT TO THE CONCRETE SURROUND AT THE LEADING EDGE OF A SLEEVED COUPLING. DIMENSIONS SHOWN ARE IRRESPECTIVE OF TYPE OR DIAMETER OF PIPE. THE SURROUNDS MUST TERMINATE AT A PIPE JOINT.  
2. IF PIPES ARE SURROUNDED IN CONCRETE, THE JOINTS ARE TO BE PROTECTED FROM THE INGRESS OF CONCRETE BY WRAPPING THEM IN POLYTHENE SHEET OR BUILDING PAPER.

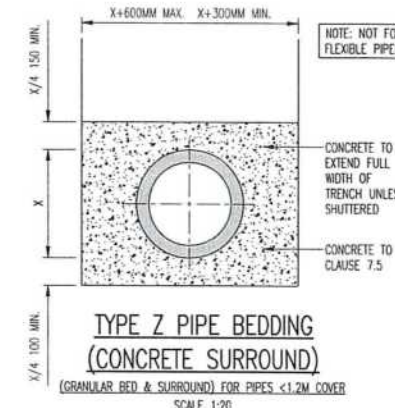
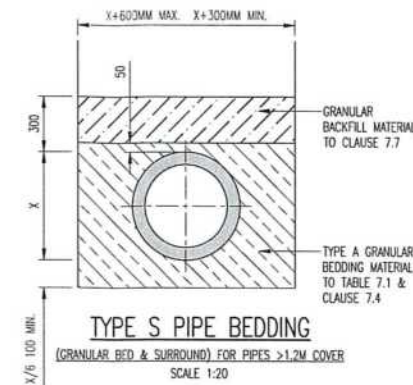
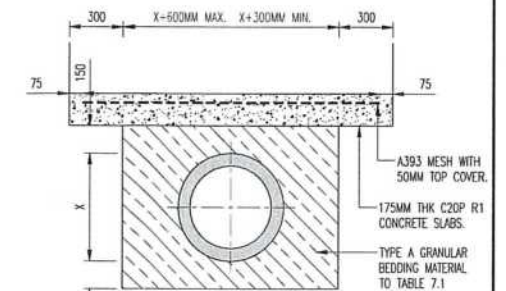


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PIPE DIAMETER (mm)	SINGLE SIZED AGGREGATE (mm) TO BS: 882
LESS THAN 150mm	10
INCLUDING 150mm UP TO 300mm	10 OR 14
INCLUDING 300mm UP TO 525mm	14 OR 20
INCLUDING 525mm AND ABOVE	14, 20 OR 40

CONCRETE PIPE PROTECTION DETAIL  
(FOR PIPES <1.2M COVER TRAFFICED OR <0.9M COVER NON-TRAFFICED AREAS)  
SCALE 1:20

END OF ROUTE	295
Sign Reference	965
Height	30.0
Material	Class Ref 2
Width (mm)	295
Height (mm)	325
Area (sq.m)	0.10
Background	Blue
Border	White
Legend	White

END OF ROUTE	450
Sign Reference	956
Height	450
Material	Class Ref 2
Width (mm)	450
Height (mm)	450
Area (sq.m)	0.16
Background	Blue
Border	White
Legend	White

## Structural Calculation Details

## Signs:

Reference: Sign 1  
Width: 295mm, Height: 325mm  
Shape: Rectangle  
Orientation: Facing front  
Mounted on posts: 1  
Mounting height: 2100mm, at post

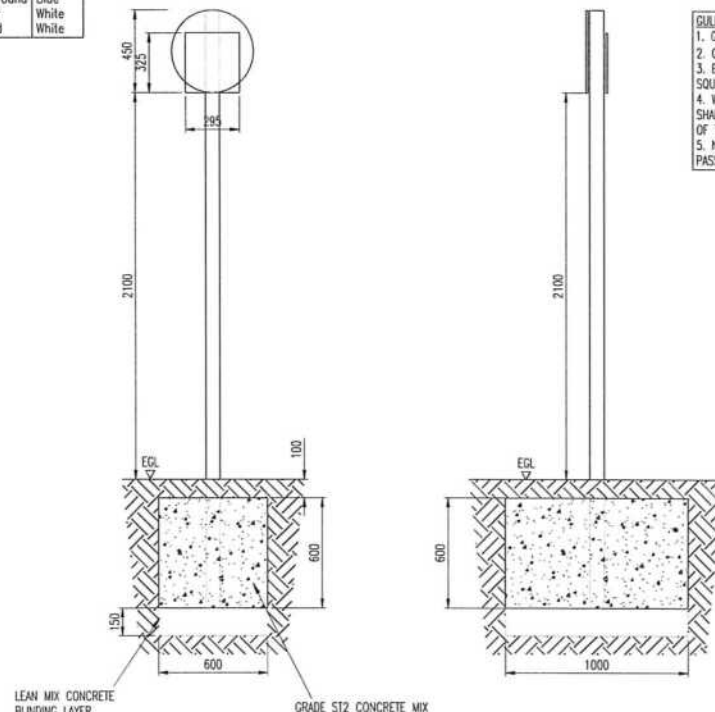
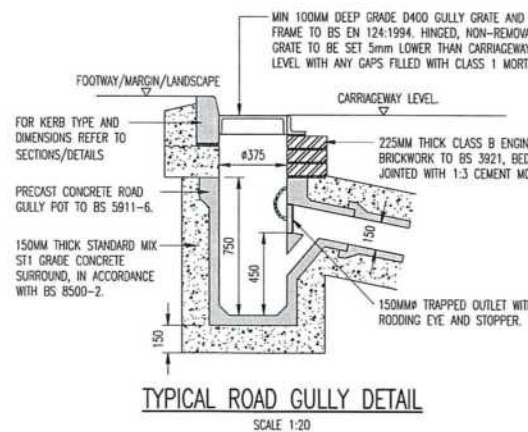
Reference: Sign 2  
Width: 450mm, Height: 450mm  
Shape: Roundel  
Orientation: Facing back  
Mounted on posts: 1  
Mounting height: 2100mm, at post

## Posts:

Quantity: 1  
Type: 76.1 x 3.2 CHS  
Spacing: N/A  
Post 1 Length: 3250mm

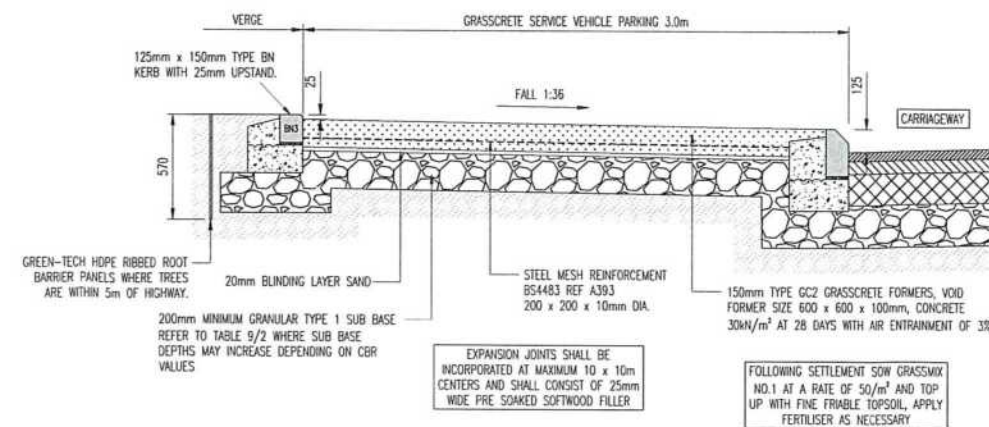
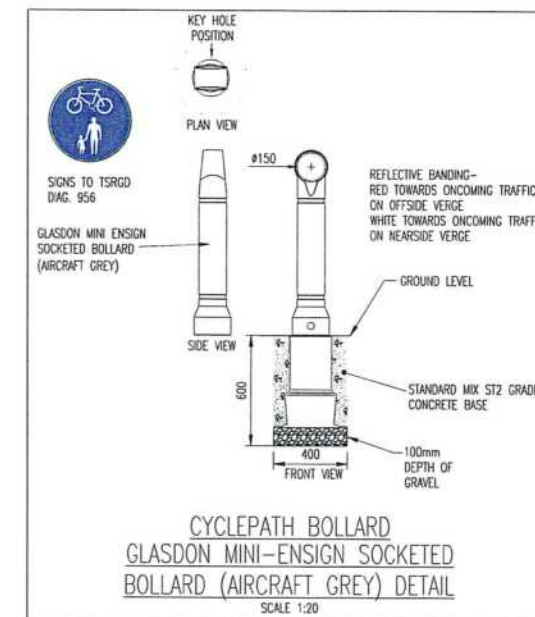
## Base:

Type: Combined  
Width: 600mm  
Length: 1000mm  
Depth: 600mm  
Volume: 0.36cu.m  
Earth cover: 100mm  
Blinding layer: 150mm

DIAG 956 ROUTE FOR USE BY CYCLES & PEDESTRIANS ONLY AND DIAG 965 END OF CYCLE ROUTE  
SIGN AND POST DETAILS  
SCALE 1:20

## GULLY NOTES

- GULLY GRATING AND FRAME TO BS EN124. REFER TO SCC SPECIFICATION FOR ESTATE ROADS CLAUSE 7.13.4
- GULLY FRAME TO BE SET ON 10-20mm THICK CLASS 1 CEMENT MORTAR BED TO CLAUSE 2404 (MCHW VOLUME 1).
- BRICKWORK - MIN. ONE AND NOT MORE THAN THREE COURSES OF CLASS B ENGINEERING BRICKWORK LAID SQUARE. CHANGE IN PROFILE FROM SQUARE TO CIRCULAR TO BE SHAPED IN CLASS 1 MORTAR.
- WHERE THE GULLY CONNECTION PIPE PASSES UNDER THE CARRIAGEWAY THE INVERT OF THE PIPE AT THE OUTLET SHALL BE SET AT LEAST 175MM BELOW FORMATION LEVEL. THE INVERT SHALL BE AT LEAST 315MM BELOW THE TOP OF THE SUB-BASE.
- NOTES 3 & 4. WHERE THE TOTAL ROAD CONSTRUCTION DEPTH EXCEEDS 450MM AND THE GULLY CONNECTION PIPE PASSES UNDER THE CARRIAGEWAY UP TO 5 COURSE OF BRICKWORK ARE PERMITTED.

TYPICAL SECTION THROUGH GRASSCRETE MAINTENANCE VEHICLE PARKING AREA  
SCALE 1:20

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worksafe consultant SSIIP  
www.smaestd.com

**PRELIMINARY**

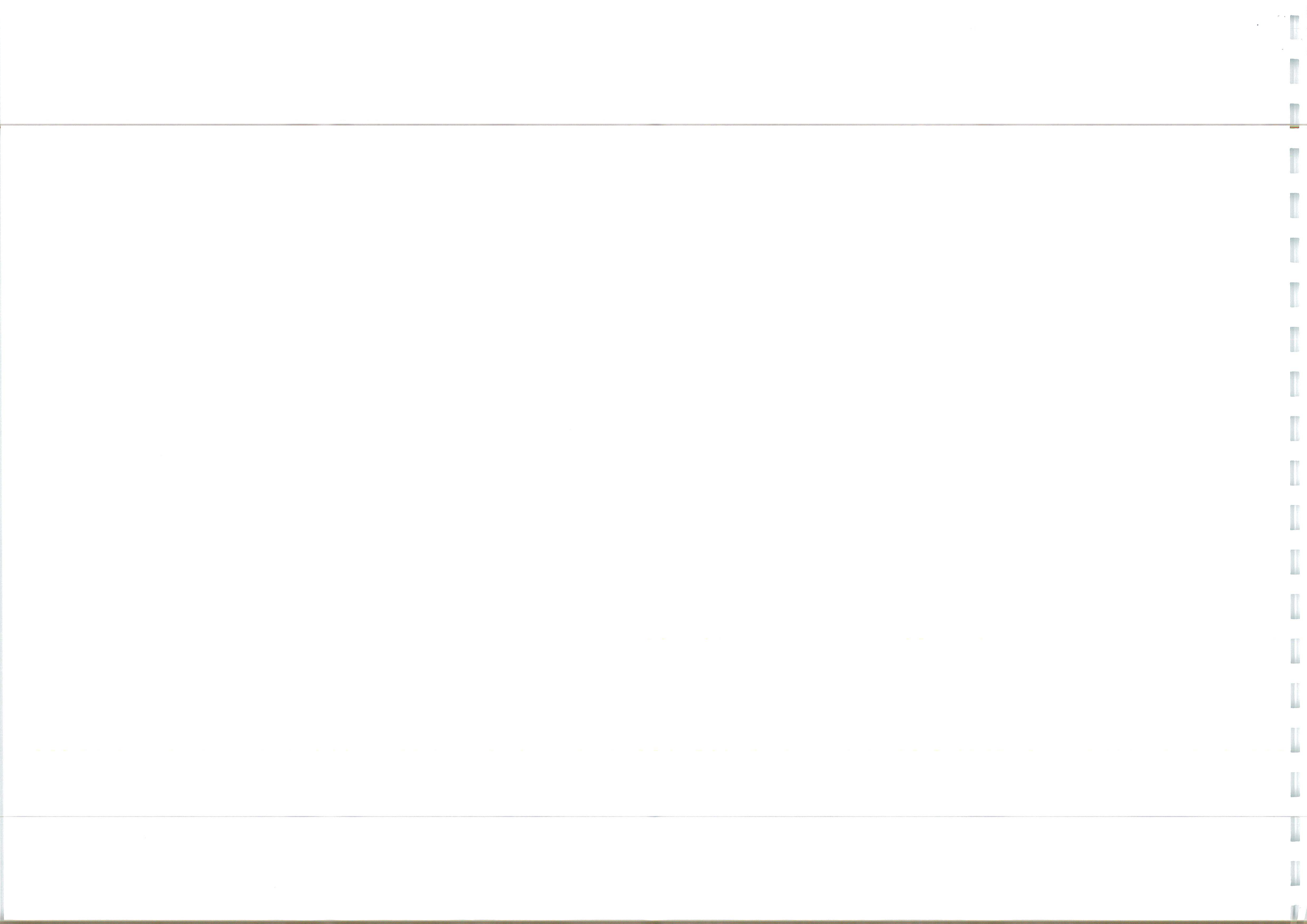
Project: ROUGHAM ROAD ROUNDABOUT BURY ST EDMUNDS  
Drawing Title: S278 CONSTRUCTION DETAILS SHEET 3

Client: DENBURY HOMES Date: AUG 2022

Drawn: JK Designed: JK Checked: RGW Approved: RGW

Scale: As Shown

Project No: 2107-592 Drawing No & Revision: 242B Size: A1





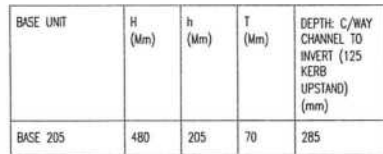


Diagram illustrating the cross-section of a road structure, showing the layers of the flexible footway and the carriageway.

**Flexible Footway Layers (Left):**

- BASE 295

**Carriageway Layers (Right):**

- SURFACE COURSE
- BINDER COURSE
- BASE COURSE
- SUB-BASE



Diagram illustrating the base assembly for a toilet. The components labeled are:

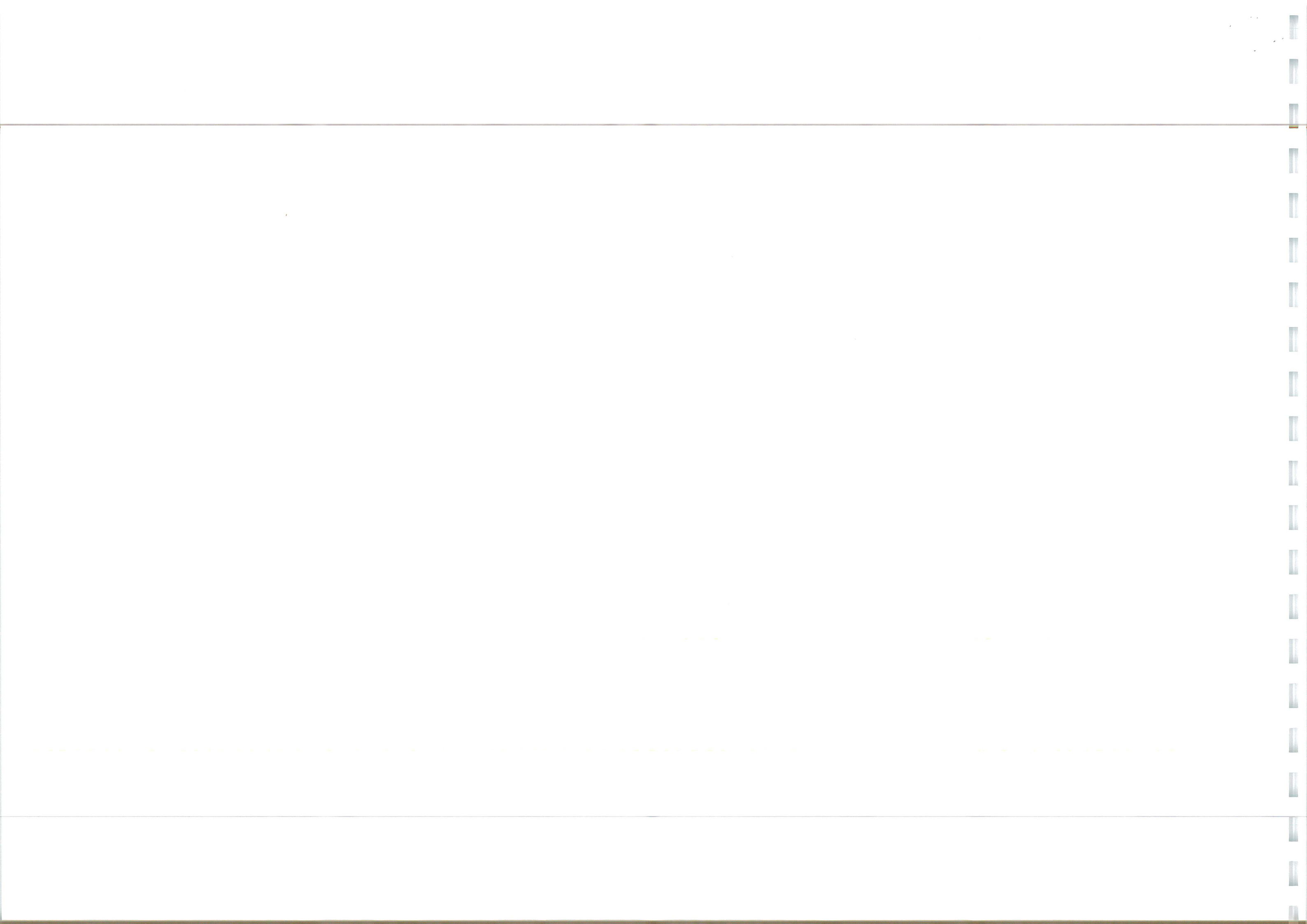
- BEANY ACCESS COVER AND FRAME
- CONCRETE
- MORTAR
- BASE OUTFALL
- 225 INT. DIA. PIPE WITH CONCRETE SURROUND (SEE NOTE 2)
- MFLEX SEALANT (SEE NOTE 1)

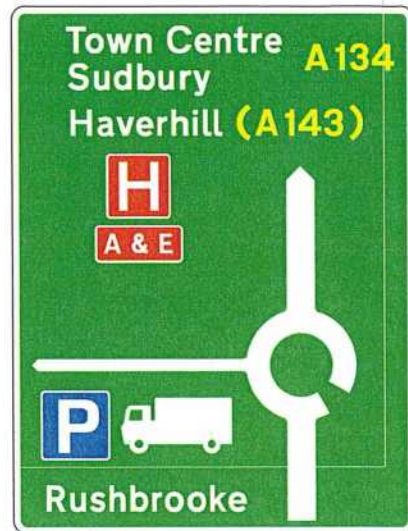
OUTFALL PIPE INVERT DEPTH FROM CARRIAGEWAY LEVEL (mm)		
BEANY BASE	150 DIA.	225 DIA.
BASE 205	701	738

1. MORTARS SHALL BE;
  - i) A MORTAR CLASS 12 CEMENT MORTAR TO BS EN 998- FOR BEDDING THE TOP BLOCKS
  - ii) MARSHALL'S M-FLEX FOR BEDDING BASE BLOCK OUTFALLS ONTO THE BEANY TRAPPED GULLY UNIT
  - iii) MARSHALL'S M-FLEX FOR BEDDING THE SECTIONS OF THE MARSHALLS TRAPPED GULLY UNIT SECTIONS
2. CONCRETE BED, HAUNCH AND SURROUND SHALL BE;
  - i) A MIX S11 CONCRETE TO BS 8500-1&2 AND BS EN 206-1 F1R BASE BLOCKS USED IN THE NORMAL KERB APPLICATION
  - ii) A MIX S14 CONCRETE TO BS 8500-1&2 AND BS EN 206-1 FOR BASE BLOCKS USED WITHIN THE CARRIAGEWAY (i.e. WHERE BASE BLOCKS ARE USED WITH COVER PLATES AND ARE TRAFFICKED)
  - iii) A MIX S14 CONCRETE TO BS 8500-1&2 AND BS EN 206-1 FOR BEANY TRAPPED GULLY, SILT TRAPPS, CATCHPIPS AND OUTFALL DETAILS
  - iv) THE SPECIFICATION FOR CARRIER PIPE CONCRETE SURROUND IS BY OTHERS

NGC 101

Rev		Revision Notes		Date	
					
Unit 10 Brightwell Barns, Walsingham Road, Brightwell, Suffolk, IP10 0BJ. Tel 01473 599038 — www.ingent.co.uk — email: info@ingent.co.uk					
6/5 SSTP	 <a href="http://www.smapstld.com">www.smapstld.com</a>	SSTP		COMS Safety Science	
<h1 style="text-align: center;">PRELIMINARY</h1>					
Project: <b>ROUGHAM ROAD ROUNDABOUT BURY ST EDMUNDS</b>					
Drawing Title: <b>S278 CONSTRUCTION DETAILS SHEET 4</b>					
Client: <b>DENBURY HOMES</b>			Date: <b>AUG 2023</b>		
Drawn: <b>JS</b>	Designed: <b>JS</b>	Checked: <b>JK</b>	Approved: <b>RGW</b>		
Scale: <b>As Shown</b>					
Project No: <b>2107-592</b>		Drawing No & Revision: <b>243</b>		Size: <b>A1</b>	





Signing Project	Rougham Road Roundabout eastern approach
Sign Reference	100.0
x Height	Class RA2
Material	Class RA2
Width (mm)	2190
Height (mm)	2860
Area (sq.m)	6.26
Background	Green
Border	White
Legend	White

CROSS REFERENCE WITH SIGNS AND LINES LAYOUT DRAWING.  
SCC SITE ENGINEER TO DETERMINE IF SIGN PLATES NEED  
REPLACING. ALL POSTS TO BE REPLACED AS SHOWN.



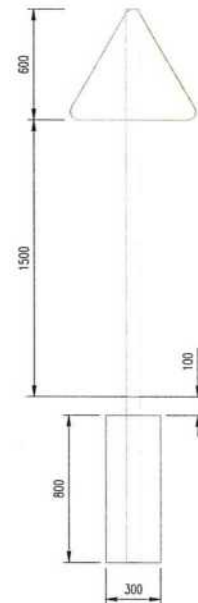
Signing Project	Rougham Road Roundabout eastern approach
Sign Reference	520
x Height	Class RA2
Material	Class RA2
Width (mm)	680
Height (mm)	600
Area (sq.m)	0.24
Background	White
Border	Red
Legend	Black

#### Structural Calculation Details

Signs:  
Reference: 520  
Width: 680mm, Height: 600mm  
Shape: Triangle  
Orientation: Facing front  
Mounted on posts: 1  
Mounting height: 1500mm, at post

Posts:  
Quantity: 1  
Type: 76.1 x 3.2 CHS  
Spacing: N/A  
Post 1 Length: 3000mm

Base:  
Type: Planted  
Diameter: 300mm  
Depth: 800mm  
Volume: 0.06cu.m  
Earth cover: 100mm



Signing Project	Rougham Road Roundabout southern exit
Sign Reference	100.0
x Height	Class RA2
Material	Class RA2
Width (mm)	2815
Height (mm)	895
Area (sq.m)	240.07
Background	White
Border	Black
Legend	Black

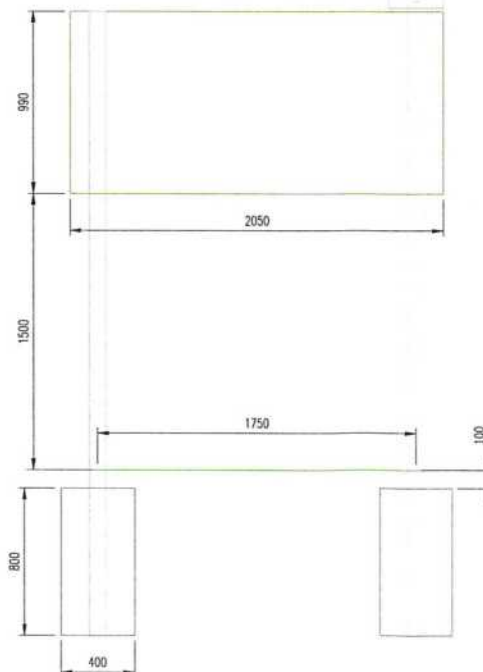
#### Structural Calculation Details

Signs:  
Reference: Sign 1  
Width: 2050mm, Height: 990mm  
Shape: Rectangle  
Orientation: Facing front  
Mounted on posts: 1, 2  
Mounting height: 1500mm, at post

Posts:  
Quantity: 2  
Type: 88.9 x 3.2 CHS  
Spacing: 1750mm  
Post 1 Length: 3390mm  
Post 2 Length: 3510mm

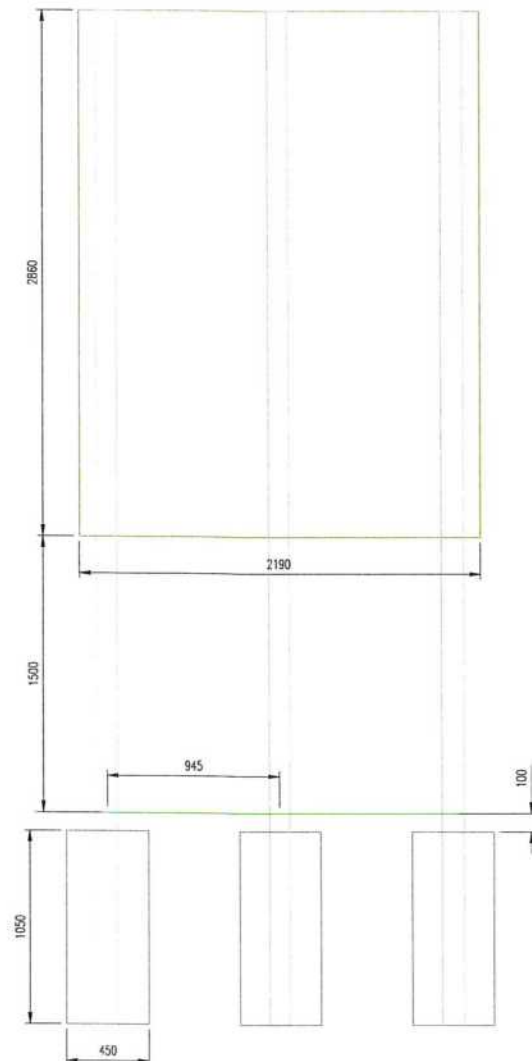
Base:  
Type: Planted  
Diameter: 400mm  
Depth: 800mm  
Volume: 0.20cu.m  
Earth cover: 100mm

Illumination:  
Orientation: Facing front  
Light on posts: 2



TO BE INSTALLED AT THE ROUGHAM ROAD  
ROUNDOABOUT SOUTHERN EXIT (SPLITTER ISLAND),  
AND AT THE JUNCTION OF THE SPINE ROAD AND  
ROUGHAM HILL (WITHOUT ILLUMINATION)

*Handwritten signatures and initials.*



#### Structural Calculation Details

Signs:  
Reference: Sign 1  
Width: 2190mm, Height: 2860mm  
Shape: Rectangle  
Orientation: Facing front  
Mounted on posts: 1, 2, 3  
Mounting height: 1500mm, at post

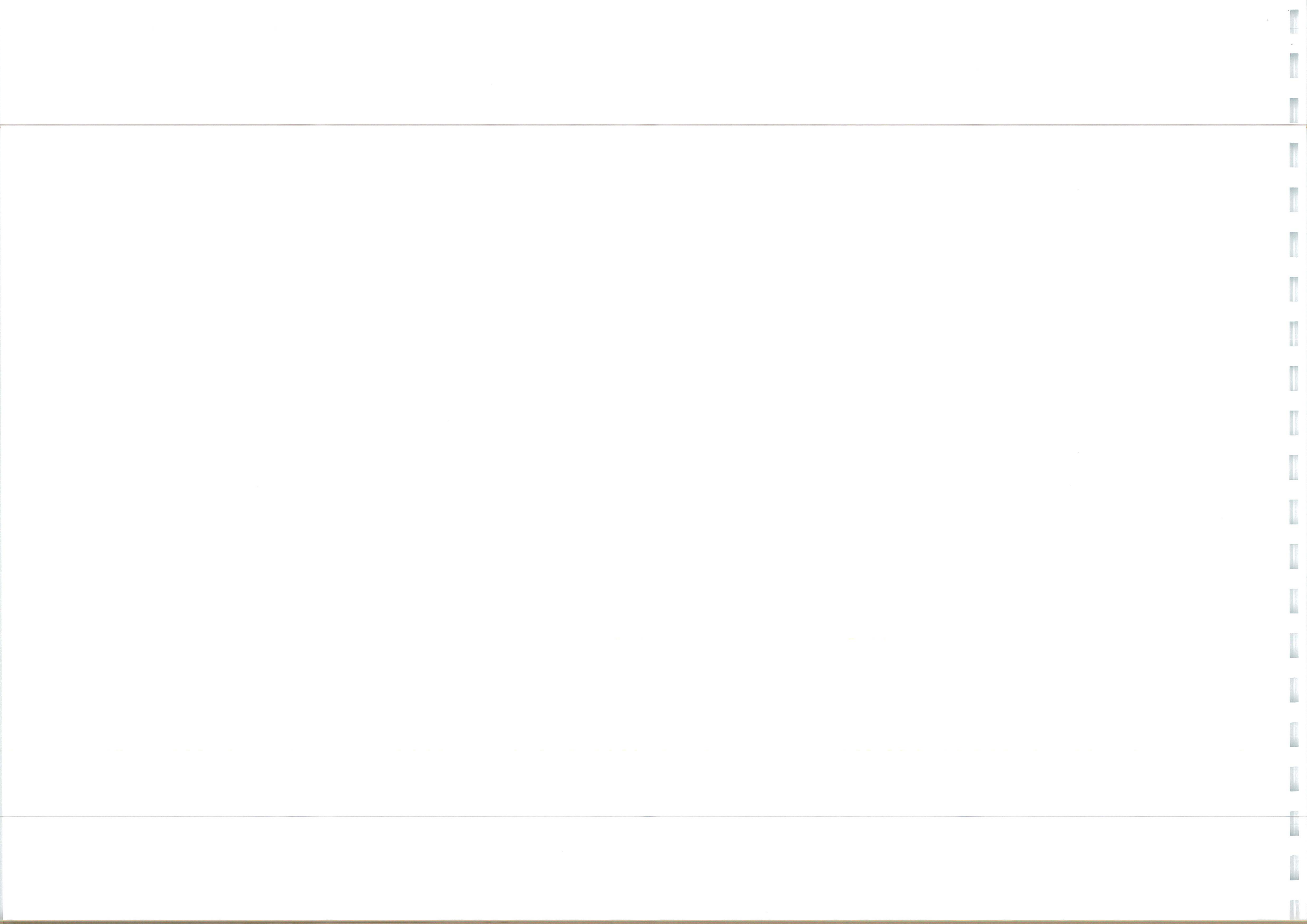
Posts:  
Quantity: 3  
Type: 114.3 x 3.6 CHS (S355)  
Spacing: 945mm  
Post 1 Length: 5510mm  
Post 2 Length: 5510mm  
Post 3 Length: 5510mm

Base:  
Type: Planted  
Diameter: 450mm  
Depth: 1050mm  
Volume: 0.50cu.m  
Earth cover: 100mm

- GENERAL
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  - ALL HIGHWAY WORKS ARE TO BE IN ACCORDANCE WITH THE LOCAL AUTHORITIES DESIGN GUIDE AND SPECIFICATION.

A SIGN REF & REMOVED (REMOVE IN BOTH LINES). SIGN REF D RE DESIGNED JK RCM 24.10.23	
Rev	Revision Notes
<p>Unit 10 Brightwell Barns, Waldringfield Road, Brightwell, Suffolk, IP10 0BJ. Tel: 01473 598038 — www.ingent.co.uk — email: info@ingent.co.uk</p> <p> </p>	
PRELIMINARY	
Project: ROUGHAM ROAD ROUNDOABOUT BURY ST EDMUNDS	
Drawing Title: S278 CONSTRUCTION DETAILS SIGNS, POSTS & FOUNDATIONS SHEET 1	
Client: DENBURY HOMES	Date: AUG 2023
Drawn: JK	Designed: JK
Checked: RGW	Approved: RGW
Scale: 1:20	
Project No: 2107-592	Drawing No & Revision: 244A
Size: A1	

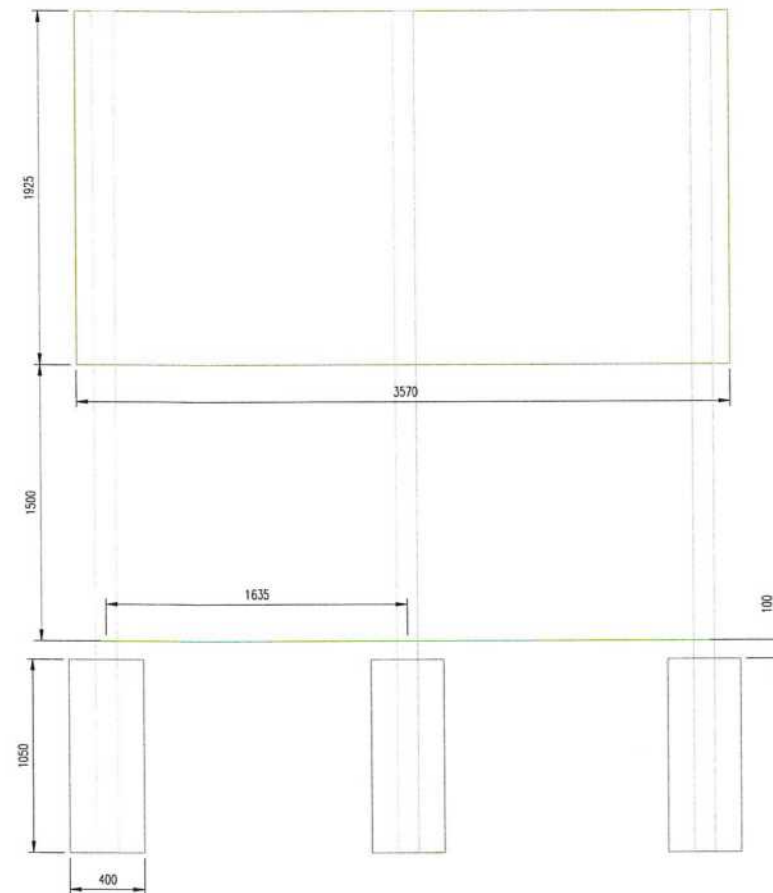




CROSS REFERENCE WITH SIGNS AND LINES LAYOUT DRAWING.  
SCC SITE ENGINEER TO DETERMINE IF SIGN PLATES NEED  
REPLACING. ALL POSTS TO BE REPLACED AS SHOWN.



Signing Project	Rougham Road Roundabout southern entry
Sign Reference	100.0
Height (mm)	1925
Width (mm)	3570
Area (sq.m)	6.87
Background	Green
Border	White
Legend	White



Structural Calculation Details
Signs:
Reference: Sign 1
Width: 3570mm, Height: 1925mm
Shape: Rectangle
Orientation: Facing front
Mounted on posts: 1, 2, 3
Mounting height: 1500mm, at post
Posts:
Quantity: 3
Type: 114.3 x 3.6 CHS
Spacing: 1635mm
Post 1 Length: 4575mm
Post 2 Length: 4575mm
Post 3 Length: 4575mm
Base:
Type: Planted
Diameter: 400mm
Depth: 1050mm
Volume: 0.40cu.m
Earth cover: 100mm

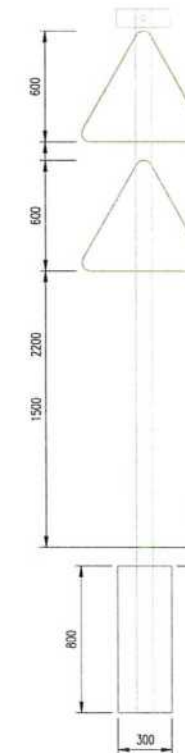
J



Signing Project	Rougham Road Roundabout western exit
Sign Reference	Class RA2
Height (mm)	680
Width (mm)	600
Area (sq.m)	0.24
Background	White
Border	Red
Legend	Black

Signing Project	Rougham Road Roundabout western exit
Sign Reference	Class RA2
Height (mm)	680
Width (mm)	600
Area (sq.m)	0.24
Background	White
Border	Red
Legend	Black

Structural Calculation Details
Signs:
Reference: Ref 521
Width: 680mm, Height: 600mm
Shape: Triangle
Orientation: Facing front
Mounted on posts: 1
Mounting height: 2200mm, at post
Reference: Ref 543
Width: 680mm, Height: 600mm
Shape: Triangle
Orientation: Facing front
Mounted on posts: 1
Mounting height: 1500mm, at post
Posts:
Quantity: 1
Type: 88.9 x 3.2 CHS
Spacing: N/A
Post 1 Length: 3820mm
Base:
Type: Planted
Diameter: 300mm
Depth: 800mm
Volume: 0.06cu.m
Earth cover: 100mm
Illumination:
Orientation: Facing front
Light on posts: 1

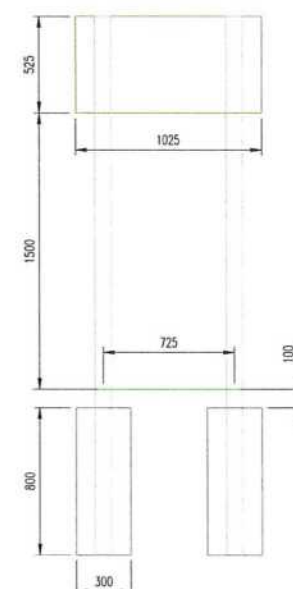


H

MERGE  
IN TURN

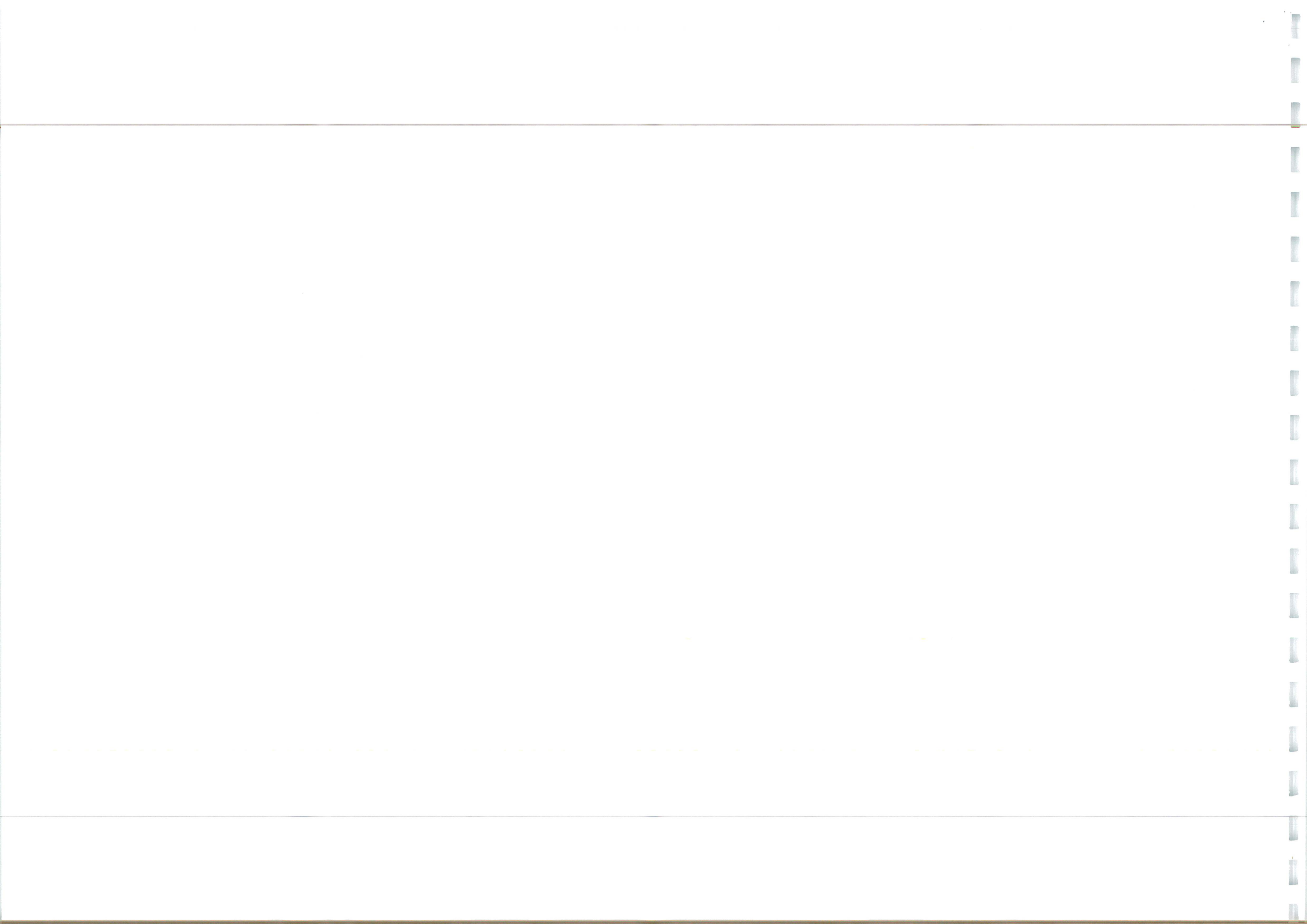
Width (mm)	1025
Height (mm)	525
Area (m²)	0.54
Background	Blue
Border	White
Legend	White

Structural Calculation Details
Signs:
Reference: MERGE IN TURN
Width: 1025mm, Height: 525mm
Shape: Rectangle
Orientation: Facing front
Mounted on posts: 1, 2
Mounting height: 1500mm, at post
Posts:
Quantity: 2
Type: 88.9 x 3.2 CHS
Spacing: 725mm
Post 1 Length: 2925mm
Post 2 Length: 2925mm
Base:
Type: Planted
Diameter: 300mm
Depth: 800mm
Volume: 0.11cu.m
Earth cover: 100mm



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Rev	Revision Notes	Des	Appr	Date
<b>INGENT</b> CONSULTING ENGINEERS Unit 10 Brightwell Barns, Walsingham Road, Brightwell, Suffolk, IP10 0BJ. Tel: 01473 598038 — www.ingent.co.uk — email: info@ingent.co.uk				
<b>worksafe</b> consultant www.smaestd.com				
<b>SSIP</b> www.smaestd.com				
<b>CQMS</b> Safety Scheme				
<b>DRAFT</b>				
Project: ROUGHAM ROAD ROUNDABOUT BURY ST EDMUNDS				
Drawing Title: S278 CONSTRUCTION DETAILS SIGNS, POSTS & FOUNDATIONS SHEET 2				
Client: DENBURY HOMES				Date: AUG 2023
Drawn: JK	Designed: JK	Checked: RGW	Approved: RGW	
Scale: 1:20 0m 0.5m 1m				
Project No: 2107-592		Drawing No & Revision: 245		Size: A1







Signing Project	Rougham Road Roundabout western splitter island
Sign Reference	100.0
x Height	Class RA2
Material	Width (mm) 2445 Height (mm) 2060 Area (sq.m) 5.04
	Background Grey Border Legend

**MERGE  
IN TURN**

Width (mm)	1025
Height (mm)	525
Area (m <sup>2</sup> )	0.54
Background	Blue
Border	White
Legend	



Signing Project	Rougham Road Roundabout western splitter island
Sign Reference	100.0
x Height	Class RA2
Material	Width (mm) 11555 Height (mm) 8950 Area (sq.m) 91.86
	Background White Border Black Legend Black

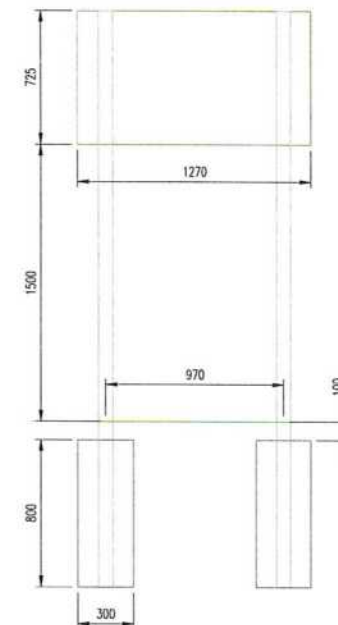
G

CROSS REFERENCE WITH SIGNS AND LINES LAYOUT DRAWING.  
SCC SITE ENGINEER TO DETERMINE IF SIGN PLATES NEED  
REPLACING. ALL POSTS TO BE REPLACED AS SHOWN.

**Dual  
carriageway  
ahead**

L

Signing Project	Rougham Road Roundabout western entry
Sign Reference	100.0
x Height	Class RA2
Material	Width (mm) 1270 Height (mm) 725 Area (sq.m) 0.92
	Background Green Border White Legend White



Signs:	Reference: Sign 1 Width: 1270mm, Height: 725mm Shape: Rectangle Orientation: Facing front Mounted on posts: 1, 2 Mounting height: 1500mm, at post
Posts:	Quantity: 2 Type: 76.1 x 3.2 CHS Spacing: 970mm Post 1 Length: 3125mm Post 2 Length: 3125mm
Base:	Type: Planted Diameter: 300mm Depth: 800mm Volume: 0.11cu.m Earth cover: 100mm

J

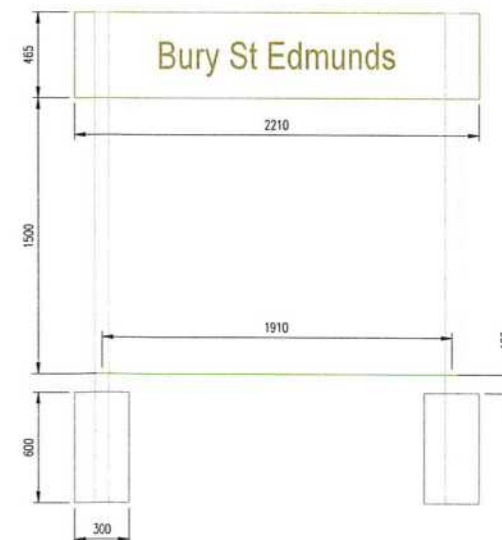


Signing Project	Rougham Road Roundabout eastern exit
Sign Reference	100.0
x Height	Class RA2
Material	Width (mm) 680 Height (mm) 600 Area (sq.m) 0.24
	Background White Border Red Legend Black

Signs:	Reference: Sign 1 Width: 2445mm, Height: 2060mm Shape: Rectangle Orientation: Facing front Mounted on posts: 1, 2 Mounting height: 3010mm, at post
	Reference: Sign 2 Width: 1025mm, Height: 525mm Shape: Rectangle Orientation: Facing front Mounted on posts: 1 Mounting height: 2385mm, at sign edge
	Reference: Sign 3 Width: 1045mm, Height: 785mm Shape: Flag Orientation: Facing front Mounted on posts: 1 Mounting height: 1500mm, at post
Posts:	Quantity: 2 Type: 139.7 x 5.0 CHS Spacing: 2145mm Post 1 Length: 6490mm Post 2 Length: 6490mm
Base:	Type: Planted Diameter: 400mm Depth: 1200mm Volume: 0.30cu.m Earth cover: 100mm
Illumination:	Orientation: Facing front Light on posts: 1, 2

B

EXISTING BURY ST EDMUNDS SIGN PLATE  
TO BE REUSED - POSTS AND FOUNDATIONS  
TO BE REPLACED AS SHOWN BELOW



Signs:	Reference: Bury St Edmunds Width: 2210mm, Height: 465mm Shape: Rectangle Orientation: Facing front Mounted on posts: 1, 2 Mounting height: 1500mm, at post
Posts:	Quantity: 2 Type: 76.1 x 3.2 CHS (S355) Spacing: 1910mm Post 1 Length: 2665mm Post 2 Length: 2665mm
Base:	Type: Planted Diameter: 300mm Depth: 600mm Volume: 0.08cu.m Earth cover: 100mm

- GENERAL**
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*Handwritten signatures and initials: NSC, HSC, B, TM*

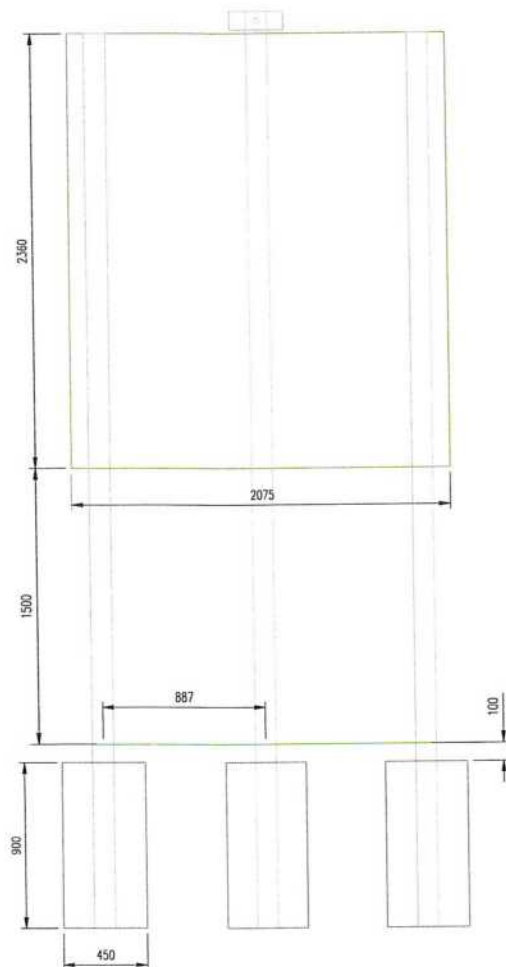
Revision		Rev	Notes	Rev	Notes
Unit 10 Brightwell Barns, Waldringfield Road, Brightwell, Suffolk, IP10 0BJ. Tel: 01473 598038 — www.ingent.co.uk — email: info@ingent.co.uk					
DRAFT					
Project: ROUGHAM ROAD ROUNDABOUT BURY ST EDMUNDS					
Drawing Title: S278 CONSTRUCTION DETAILS SIGNS, POSTS & FOUNDATIONS SHEET 3					
Client: DENBURY HOMES				Date: AUG 2023	
Drawn: JK	Designed: JK	Checked: RGW	Approved: RGW		
Scale: 1:20					
Project No: 2107-592		Drawing No & Revision: 246		Size: A1	





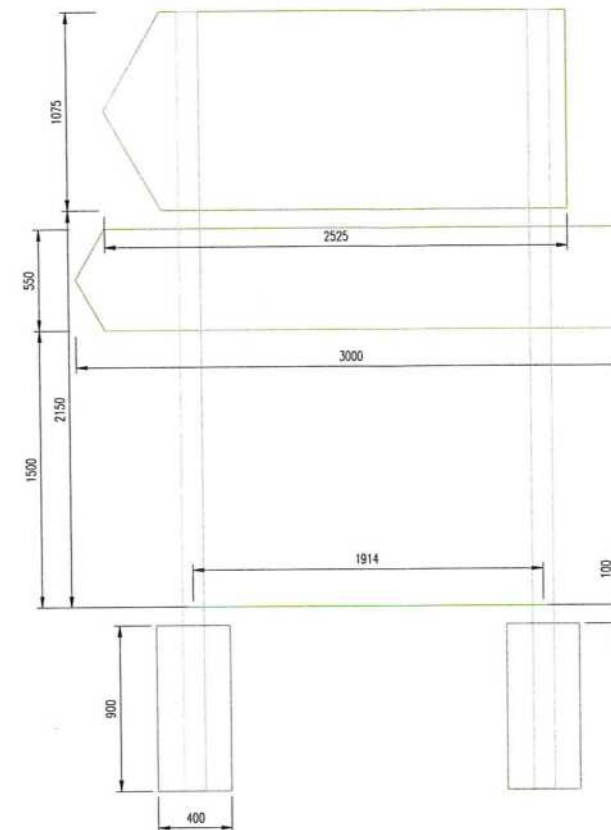


Signing Project	Rougham Road Roundabout western approach
Sign Reference	100.0
x Height	Class RA2
Material	Width (mm) 2075 Height (mm) 2360 Area (sq.m) 4.90 Background Green Border White Legend White



Signs:	Reference: Sign 1 Width: 2075mm, Height: 2360mm Shape: Rectangle Orientation: Facing front Mounted on posts: 1, 2, 3 Mounting height: 1500mm, at post
Posts:	Quantity: 3 Type: 114.3 x 3.6 CHS Spacing: 887mm Post 1 Length: 4860mm Post 2 Length: 4980mm Post 3 Length: 4860mm
Base:	Type: Planted Diameter: 450mm Depth: 900mm Volume: 0.43cu.m Earth cover: 100mm
Illumination:	Orientation: Facing front Light on posts: 2

CROSS REFERENCE WITH SIGNS AND LINES LAYOUT DRAWING.  
SCC SITE ENGINEER TO DETERMINE IF SIGN PLATES NEED  
REPLACING. ALL POSTS TO BE REPLACED AS SHOWN.



Signs:	Reference: Sign 1 Width: 2525mm, Height: 1075mm Shape: Flag Orientation: Facing front Mounted on posts: 1, 2 Mounting height: 2150mm, at post
Reference: Sign 2	Width: 3000mm, Height: 550mm Shape: Flag Orientation: Facing front Mounted on posts: 1, 2 Mounting height: 1500mm, at post
Posts:	Quantity: 2 Type: 114.3 x 3.6 CHS Spacing: 1914mm Post 1 Length: 4225mm Post 2 Length: 4225mm
Base:	Type: Planted Diameter: 400mm Depth: 900mm Volume: 0.23cu.m Earth cover: 100mm



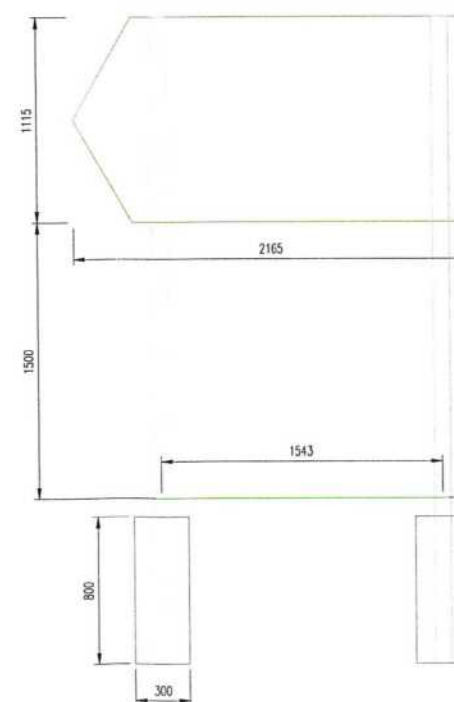
Signing Project	Rougham Road Roundabout eastern exit splitter island
Sign Reference	100.0
x Height	Class RA2
Material	Width (mm) 50995 Height (mm) 22675 Area (sq.m) 1082.11 Background Green Border White Legend White



Signing Project	Rougham Road Roundabout eastern exit splitter island
Sign Reference	100.0
x Height	Class RA2
Material	Width (mm) 11820 Height (mm) 8950 Area (sq.m) 94.23 Background Brown Border White Legend White



Signing Project	Rougham Hill junction
Sign Reference	100.0
x Height	Class RA2
Material	Width (mm) 2165 Height (mm) 1115 Area (sq.m) 2.23 Background White Border Black Legend Black



Signs:	Reference: Sign 1 Width: 2165mm, Height: 1115mm Shape: Flag Orientation: Facing front Mounted on posts: 1, 2 Mounting height: 1500mm, at post
Posts:	Quantity: 2 Type: 88.9 x 3.2 CHS (S355) Spacing: 1543mm Post 1 Length: 3515mm Post 2 Length: 3515mm
Base:	Type: Planted Diameter: 300mm Depth: 800mm Volume: 0.11cu.m Earth cover: 100mm

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A ADDITIONAL SIGNS ADDED		JK	RGW	08.11.23
Revision Notes		JK	RGW	08.11.23
Unit 10 Brightwell Barrs, Waldingfield Road, Brightwell, Suffolk, IP10 0BJ. Tel: 01473 598038 — www.ingent.co.uk — email: info@ingent.co.uk				
DRAFT				
Project: ROUGHAM ROAD ROUNDABOUT BURY ST EDMUNDS				
Drawing Title: S276 CONSTRUCTION DETAILS SIGNS, POSTS & FOUNDATIONS SHEET 4				
Client: DENBURY HOMES		Date: AUG 2023		
Drawn: JK	Designed: JK	Checked: RGW	Approved: RGW	
Scale: 1:20				
Project No: 2107-592	Drawing No & Revision: 247A	Size: A1		

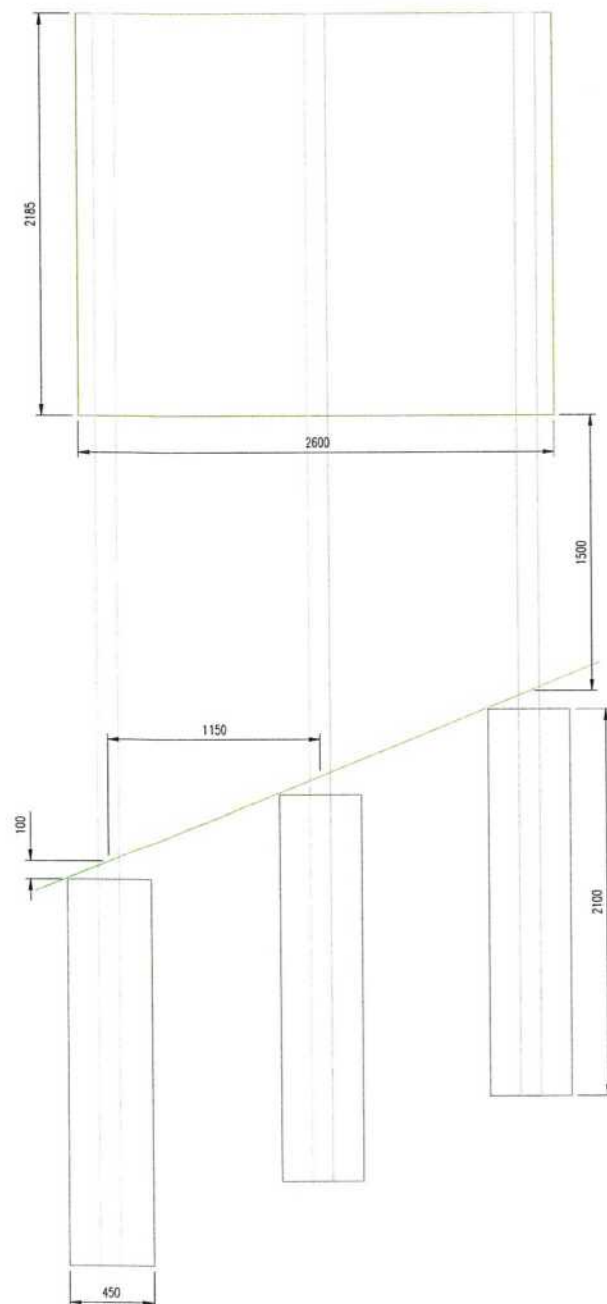




CROSS REFERENCE WITH SIGNS AND LINES LAYOUT DRAWING.  
SCC SITE ENGINEER TO DETERMINE IF SIGN PLATES NEED  
REPLACING. ALL POSTS TO BE REPLACED AS SHOWN.



Signing Project	Rougham Road Roundabout eastern exit
Sign Reference	100.0
x Height	Class RA2
Material	Class RA2
Width (mm)	2600
Height (mm)	2185
Area (sq.m)	5.68
Background	Green
Border	White
Legend	White



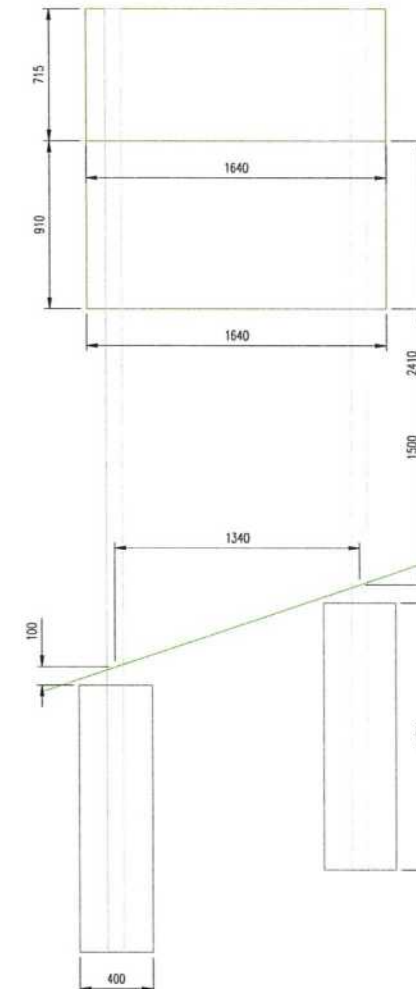
Structural Calculation Details
Signs:
Reference: Sign 1
Width: 2600mm, Height: 2185mm
Shape: Rectangle
Orientation: Facing front
Mounted on posts: 1, 2, 3
Mounting height: 1500mm, at post
Posts:
Quantity: 3
Type: 114.3 x 3.6 CHS
Spacing: 1150mm
Post 1 Length: 6805mm
Post 2 Length: 6345mm
Post 3 Length: 5885mm
Base:
Type: Planted
Diameter: 450mm
Depth: 2100mm
Volume: 1.00cu.m
Earth cover: 100mm



N

Signing Project	Rougham Road Roundabout eastern exit
Sign Reference	100.0
x Height	Class RA2
Material	Class RA2
Width (mm)	1640
Height (mm)	715
Area (sq.m)	1.17
Background	Green
Border	White
Legend	White

Signing Project	Rougham Road Roundabout eastern exit
Sign Reference	100.0
x Height	Class RA2
Material	Class RA2
Width (mm)	1640
Height (mm)	910
Area (sq.m)	1.49
Background	Green
Border	White
Legend	White

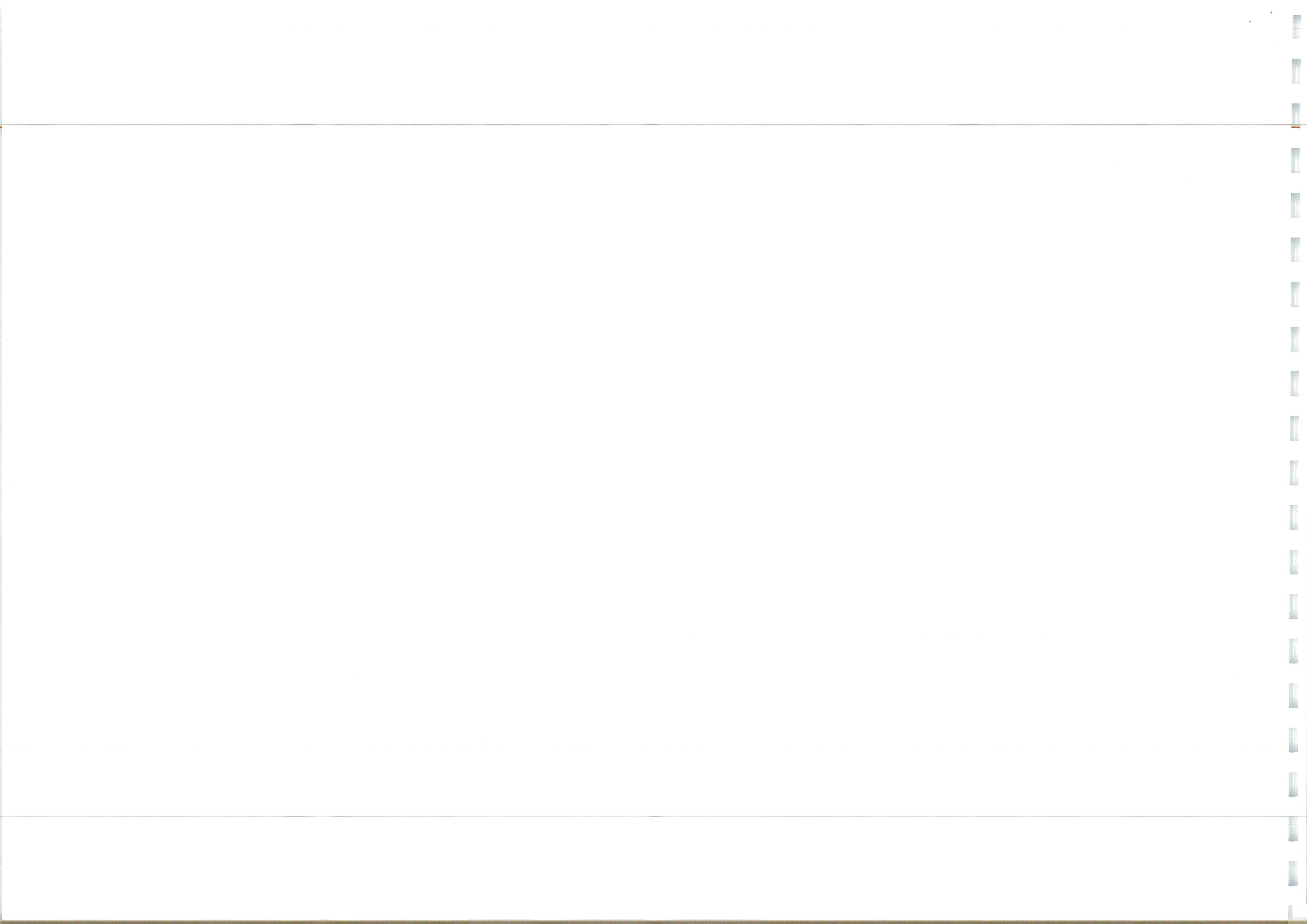


#### Structural Calculation Details




Signs:
Reference: Sign 1
Width: 1640mm, Height: 910mm
Shape: Rectangle
Orientation: Facing front
Mounted on posts: 1, 2
Mounting height: 1500mm, at post
Reference: Sign 2
Width: 1640mm, Height: 715mm
Shape: Rectangle
Orientation: Facing front
Mounted on posts: 1, 2
Mounting height: 2410mm, at post
Posts:
Quantity: 2
Type: 88.9 x 4.0 CHS
Spacing: 1340mm
Post 1 Length: 5121mm
Post 2 Length: 4675mm
Base:
Type: Planted
Diameter: 400mm
Depth: 1450mm
Volume: 0.36cu.m
Earth cover: 100mm

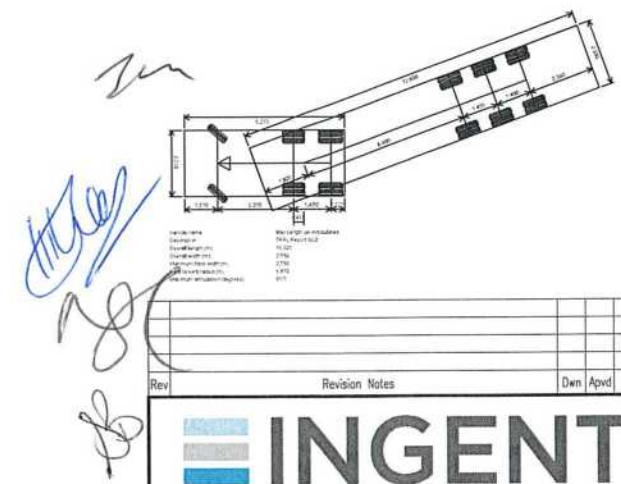
- GENERAL**
- DO NOT SCALE THIS DRAWING. ALL DIMENSIONS ARE IN MILLIMETERS UNLESS OTHERWISE NOTED. ANY DISCREPANCIES ARE TO BE RECORDED AND REPORTED TO THE ENGINEERS IMMEDIATELY.
  - THIS DRAWING IS TO BE READ IN CONJUNCTION WITH ALL OTHER ENGINEERS AND ARCHITECTS DRAWINGS AND THE SPECIFICATION.
  - ALL WORK IS TO BE TO THE SATISFACTION OF THE ENGINEER AND SUFFOLK COUNTY COUNCIL HIGHWAYS DEPARTMENT.
  - THE CONTRACTOR IS RESPONSIBLE FOR AND MUST TAKE ALL NECESSARY PRECAUTIONS TO ENSURE THE STABILITY OF THE WORKS AT ALL TIMES DURING CONSTRUCTION.
  - ALL WORKMANSHIP AND MATERIALS ARE TO BE TO CURRENT BRITISH STANDARDS.
  - ALL SERVICES ARE TO BE LOCATED AND PROTECTED AS NECESSARY BY THE CONTRACTOR PRIOR TO THE COMMENCEMENT OF THE WORKS.
  - ANY EXISTING DETAILS WHICH ARE SHOWN ON THIS DRAWING ARE FOR GUIDANCE ONLY AND ARE TO BE CHECKED ON SITE BY THE CONTRACTOR. ANY VARIATIONS ARE TO BE RECORDED AND REPORTED TO THE ENGINEER IMMEDIATELY.
  - ALL HIGHWAY WORKS ARE TO BE IN ACCORDANCE WITH THE LOCAL AUTHORITIES DESIGN GUIDE AND SPECIFICATION.

Revision Notes		Date	Date
Unit 10 Brightwell Barns, Weldingfield Road, Brightwell, Suffolk, IP10 0BJ. Tel: 01473 598038 — www.ingent.co.uk — email: info@ingent.co.uk			
DRAFT			
Project: ROUGHAM ROAD ROUNDABOUT BURY ST EDMUNDS			
Drawing Title: S278 CONSTRUCTION DETAILS SIGNS, POSTS & FOUNDATIONS SHEET 5			
Client: DENBURY HOMES		Date: AUG 2023	
Drawn: JK	Designed: JK	Checked: RGW	Approved: RGW
Scale: 1:20			
Project No: 2107-592		Drawing No & Revision: 248	Size: A1





TRACKING KEY	
VEHICLE OVER HANG	
VEHICLE FRONT TYRES	
VEHICLE REAR TYRES	



Rev	Revision Notes	Dwn	Apvd	Date
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CONSULTING ENGINEERS

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# PRELIMINARY

Project:  
ROUGHAM ROUNDABOUT  
BURY ST EDMUND

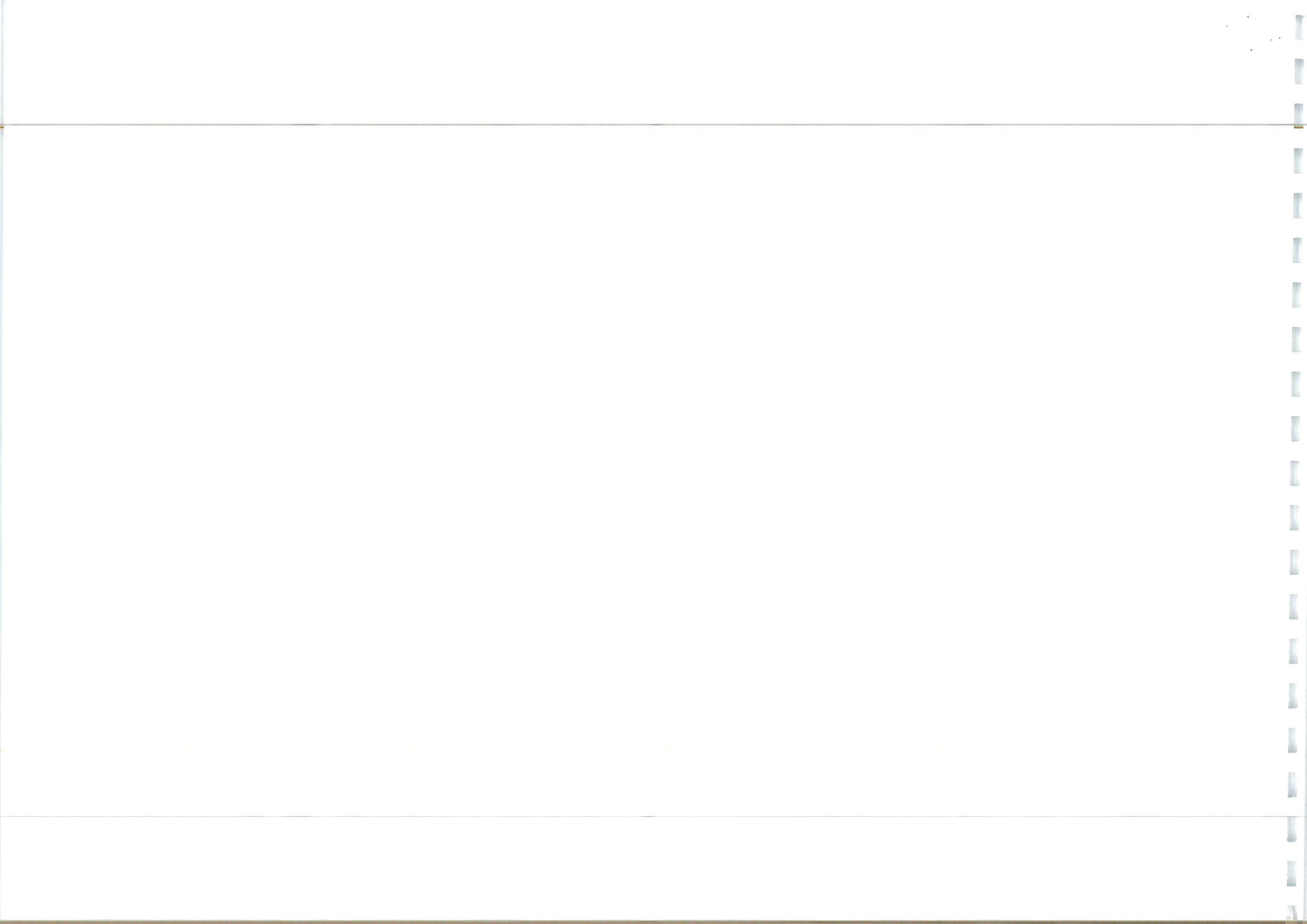
Drawing Title:  
SWEPT PATH ANALYSIS  
SHEET 1

Client: DENBURY HOMES	Date: MAR 2023
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Drawn: JS	Designed: JS	Checked: RGW	Approved: RGW
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Scale: 

Project No: 2107-592	Drawing No & Revision: 270	Size: A2
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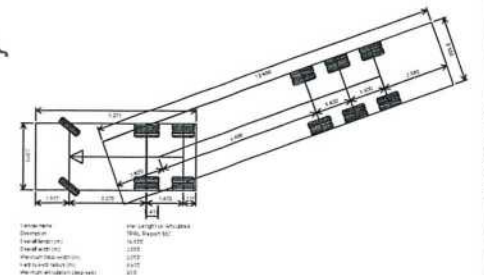


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#### TRACKING KEY

VEHICLE OVER HANG  
VEHICLE FRONT TYRES  
VEHICLE REAR TYRES



Rev	Revision Notes	Drawn	Apvd	Date

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**PRELIMINARY**

Project:  
ROUGHAM ROUNDABOUT  
BURY ST EDMUND

Drawing Title:  
SWEEP PATH ANALYSIS  
SHEET 2

Client: DENBURY HOMES Date: MAR 2023

Drawn: JS Designed: JS Checked: RGW Approved: RGW

Scale: 1:500  
10m 10m 10m 20m 30m

Project No: 2107-592 Drawing No & Revision: 271 Size: A2







GENERAL

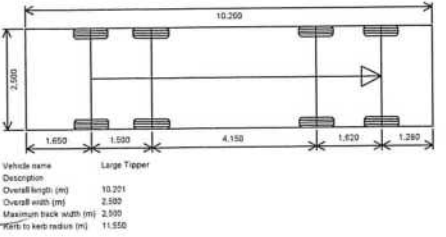
1. DO NOT SCALE THIS DRAWING. ALL DIMENSIONS ARE IN METRES UNLESS OTHERWISE NOTED. ANY DISCREPANCIES ARE TO BE RECORDED AND REPORTED TO THE ENGINEERS IMMEDIATELY.

2. THIS DRAWING IS TO BE READ IN CONJUNCTION WITH ALL OTHER ENGINEERS AND ARCHITECTS DRAWINGS AND THE SPECIFICATION.

3. ANY EXISTING DETAILS WHICH ARE SHOWN ON THIS DRAWING ARE FOR GUIDANCE ONLY AND ARE TO BE CHECKED ON SITE BY THE CONTRACTOR. ANY VARIATIONS ARE TO BE RECORDED AND REPORTED TO THE ENGINEER IMMEDIATELY.

TRACKING KEY	
VEHICLE OVER HANG	
VEHICLE FRONT TYRES	
VEHICLE REAR TYRES	

Handwritten notes and signatures: 'am', 'Hte', 'RGC', and 'B'.

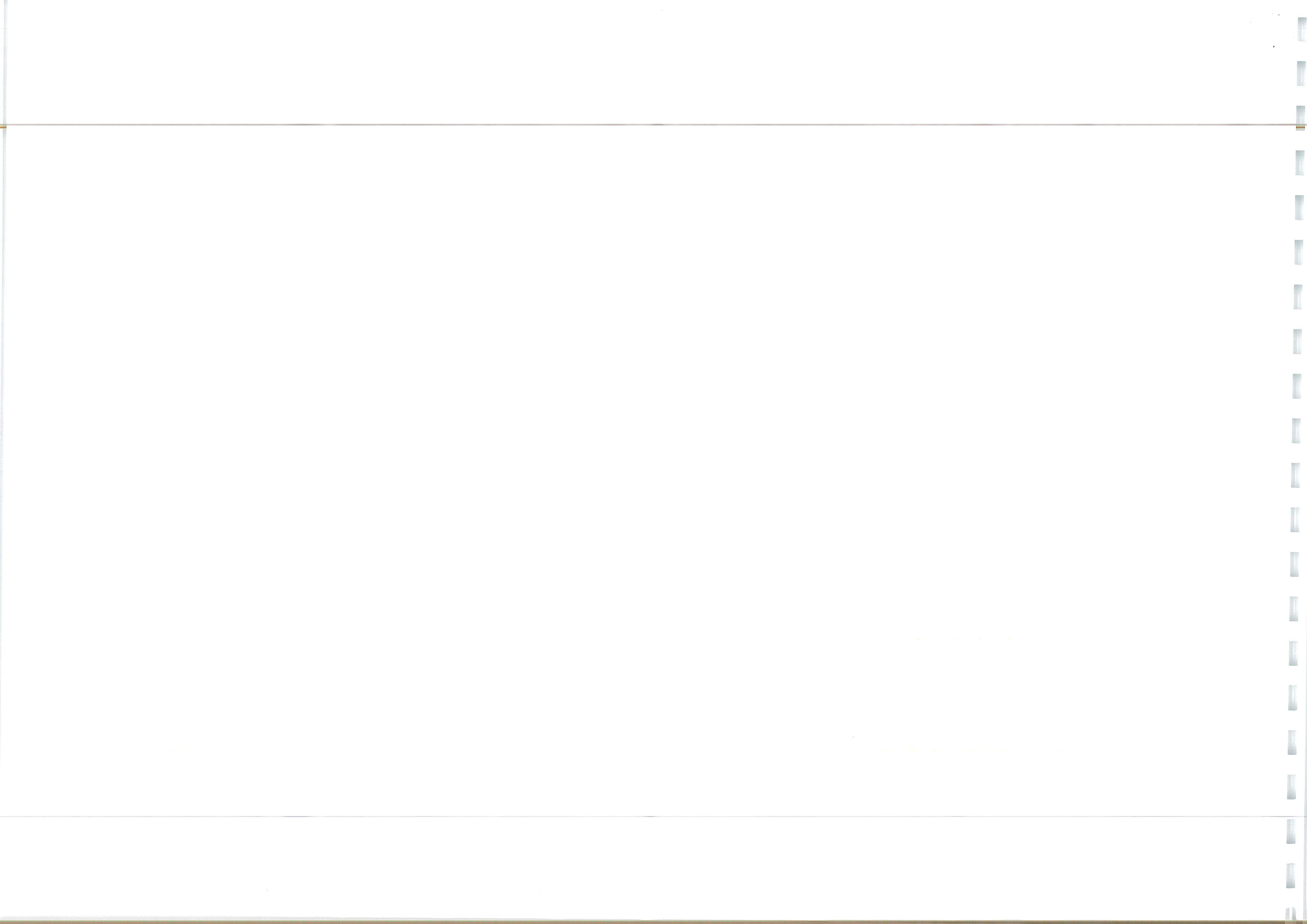


Rev	Revision Notes	Dwn	Apvd	Date

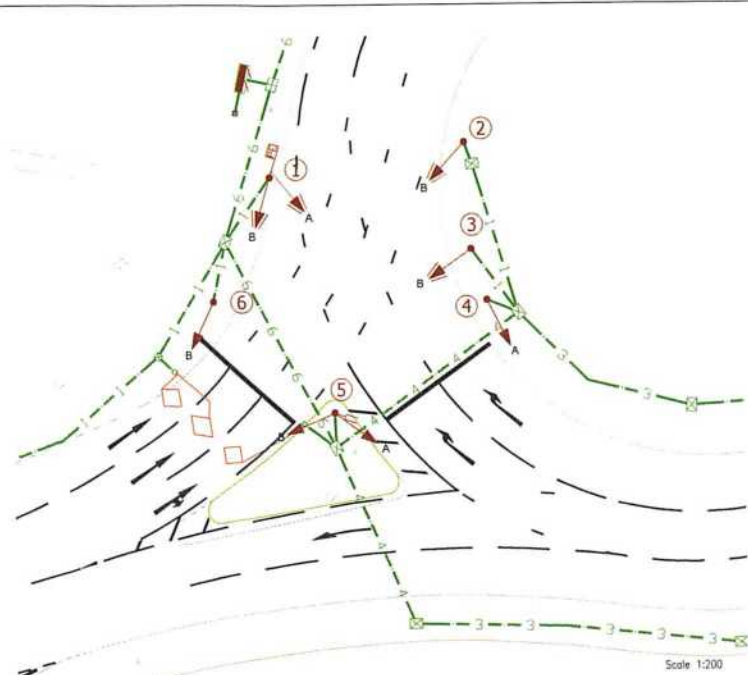
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<b>PRELIMINARY</b>			
Project: ROUGHAM ROUNDABOUT BURY ST EDMUND			
Drawing Title: SWEEP PATH ANALYSIS SHEET 3			
Client: DENBURY HOMES		Date: MAR 2023	
Drawn: JS	Designed: JS	Checked: RGW	Approved: RGW
Scale: 1:500			
Project No: 2107-592		Drawing No & Revision: 272	Size: A2







Stage / Phase Diagram

Stream 1	1	2	3	All Red Stream 1
Stream 2	4	5	6	
Stream 3	7	8	9	
Stream 4	10	11	12	All Red Stream 4

Permitted Stage Moves: All moves permitted

Intergreen Matrix

Terminating Phase	Starting Phase								
	A	B	C	D	E	F	G	H	I
A	5	-	-	-	-	-	-	-	-
B	-	5	-	-	-	-	-	-	-
C	-	-	5	-	-	-	-	-	-
D	-	-	-	5	-	-	-	-	-
E	-	-	-	-	5	-	-	-	-
F	-	-	-	-	-	5	-	-	-
G	-	-	-	-	-	-	5	-	-
H	-	-	-	-	-	-	-	5	-
I	-	-	-	-	-	-	-	-	5

Intergreens calculated to Chapter 6 using QuickGreen. All intergreens to be validated and adjusted if necessary, at SAT.

Detector Functions

Detector Name	Input Name	Detector Type	Pole No.	MQV Detector No.	Demand Phase	Extend Phase
ANVS_P5	ANVS	WVS	5	A	A (6.6)	
BNI	BNI	Inductive Loop		1		
BNI2	BNI2	Inductive Loop		2		
BK3	BK3	Inductive Loop		3	B (4)	
BK4	BK4	Inductive Loop		4	B (4)	
BSL5	BSL5	Inductive Loop		5	B (1)	
BSL6	BSL6	Inductive Loop		6	B (1)	
BSL7	BSL7	Inductive Loop		7	B (1)	

Stream 2

Detector Name	Input Name	Detector Type	Pole No.	MQV Detector No.	Demand Phase	Extend Phase
CHVS_P8	CHVS	WVS	8	C	C (6.6)	
BNI	BNI	Inductive Loop		1		
BK2	BK2	Inductive Loop		2	D (4)	
BK3	BK3	Inductive Loop		3	D (4)	
BSL4	BSL4	Inductive Loop		4	D (1)	
BSL5	BSL5	Inductive Loop		5	D (1)	

Stream 3

Detector Name	Input Name	Detector Type	Pole No.	MQV Detector No.	Demand Phase	Extend Phase
CHVS_P5	CHVS	WVS	5	E	E (6.6)	
FNI	FNI	Inductive Loop		1		
FNI2	FNI2	Inductive Loop		2		
FNI3	FNI3	Inductive Loop		3		
FNI4	FNI4	Inductive Loop		4	F (4)	
FNI5	FNI5	Inductive Loop		5	F (4)	
FNI6	FNI6	Inductive Loop		6	F (4)	
FNI7	FNI7	Inductive Loop		7	F (4)	
FNI8	FNI8	Inductive Loop		8	F (4)	
FNI9	FNI9	Inductive Loop		9	F (4)	
GPB1_P15	GPB1	Push Button	15	G		
GPB1_P16	GPB2	Push Button	16	G		
GPB1_P17	GPB3	Push Button	17	G		
GPB1_P18	GPB4	Push Button	18	G		
GPB1_P19	GPB5	Push Button	19	G		
GPB1_P20	GPB6	Push Button	20	G		
GPB1_P21	GPB7	Push Button	21	G		
GPB1_P22	GPB8	Push Button	22	G		
GPB1_P23	GPB9	Push Button	23	G		
GPB1_P24	GPB10	Push Button	24	G		
GPB1_P25	GPB11	Push Button	25	G		
GPB1_P26	GPB12	Push Button	26	G		
GPB1_P27	GPB13	Push Button	27	G		
GPB1_P28	GPB14	Push Button	28	G		
GPB1_P29	GPB15	Push Button	29	G		
GPB1_P30	GPB16	Push Button	30	G		
GPB1_P31	GPB17	Push Button	31	G		
GPB1_P32	GPB18	Push Button	32	G		
GPB1_P33	GPB19	Push Button	33	G		
GPB1_P34	GPB20	Push Button	34	G		
GPB1_P35	GPB21	Push Button	35	G		
GPB1_P36	GPB22	Push Button	36	G		
GPB1_P37	GPB23	Push Button	37	G		
GPB1_P38	GPB24	Push Button	38	G		
GPB1_P39	GPB25	Push Button	39	G		
GPB1_P40	GPB26	Push Button	40	G		
GPB1_P41	GPB27	Push Button	41	G		
GPB1_P42	GPB28	Push Button	42	G		
GPB1_P43	GPB29	Push Button	43	G		
GPB1_P44	GPB30	Push Button	44	G		
GPB1_P45	GPB31	Push Button	45	G		
GPB1_P46	GPB32	Push Button	46	G		
GPB1_P47	GPB33	Push Button	47	G		
GPB1_P48	GPB34	Push Button	48	G		
GPB1_P49	GPB35	Push Button	49	G		
GPB1_P50	GPB36	Push Button	50	G		
GPB1_P51	GPB37	Push Button	51	G		
GPB1_P52	GPB38	Push Button	52	G		
GPB1_P53	GPB39	Push Button	53	G		
GPB1_P54	GPB40	Push Button	54	G		
GPB1_P55	GPB41	Push Button	55	G		
GPB1_P56	GPB42	Push Button	56	G		
GPB1_P57	GPB43	Push Button	57	G		
GPB1_P58	GPB44	Push Button	58	G		
GPB1_P59	GPB45	Push Button	59	G		
GPB1_P60	GPB46	Push Button	60	G		
GPB1_P61	GPB47	Push Button	61	G		
GPB1_P62	GPB48	Push Button	62	G		
GPB1_P63	GPB49	Push Button	63	G		
GPB1_P64	GPB50	Push Button	64	G		
GPB1_P65	GPB51	Push Button	65	G		
GPB1_P66	GPB52	Push Button	66	G		
GPB1_P67	GPB53	Push Button	67	G		
GPB1_P68	GPB54	Push Button	68	G		
GPB1_P69	GPB55	Push Button	69	G		
GPB1_P70	GPB56	Push Button	70	G		
GPB1_P71	GPB57	Push Button	71	G		
GPB1_P72	GPB58	Push Button	72	G		
GPB1_P73	GPB59	Push Button	73	G		
GPB1_P74	GPB60	Push Button	74	G		
GPB1_P75	GPB61	Push Button	75	G		
GPB1_P76	GPB62	Push Button	76	G		
GPB1_P77	GPB63	Push Button	77	G		
GPB1_P78	GPB64	Push Button	78	G		
GPB1_P79	GPB65	Push Button	79	G		
GPB1_P80	GPB66	Push Button	80	G		
GPB1_P81	GPB67	Push Button	81	G		
GPB1_P82	GPB68	Push Button	82	G		
GPB1_P83	GPB69	Push Button	83	G		
GPB1_P84	GPB70	Push Button	84	G		
GPB1_P85	GPB71	Push Button	85	G		
GPB1_P86	GPB72	Push Button	86	G		
GPB1_P87	GPB73	Push Button	87	G		
GPB1_P88	GPB74	Push Button	88	G		
GPB1_P89	GPB75	Push Button	89	G		
GPB1_P90	GPB76	Push Button	90	G		
GPB1_P91	GPB77	Push Button	91	G		
GPB1_P92	GPB78	Push Button	92	G		
GPB1_P93	GPB79	Push Button	93	G		
GPB1_P94	GPB80	Push Button	94	G		
GPB1_P95	GPB81	Push Button	95	G		
GPB1_P96	GPB82	Push Button	96	G		
GPB1_P97	GPB83	Push Button	97	G		
GPB1_P98	GPB84	Push Button	98	G		
GPB1_P99	GPB85	Push Button	99	G		
GPB1_P100	GPB86	Push Button	100	G		

Stream 4

Detector Name	Input Name	Detector Type	Pole No.	MQV Detector No.	Demand Phase	Extend Phase
HWVSE_P02	HWVSE	WVS	20		H	H (6.6)
HWVSE_P03	HWVSE	WVS	23		H	H (6.6)
IPB1_P01	IPB1	Push Button	20		I	
IPB1_P01	IPB2	Push Button	21		I	
IPB3_P02	IPB3	Push Button	22		I	
IPB3_P03	IPB4	Push Button	23		I	
EDNC1_P01	EDNC1	On Crossing or Crossing	20			(I, 20)
EDNC2_P02	EDNC2	On Crossing or Crossing	22			(I, 22)





# Specification for Highway Works

## Series 1200 Appendix 12 / 5

Client: INGENT Consulting Engineers

04/08/2022

### Contents

Series 1200 Appendix 12 / 5 .....	1
INTRODUCTION AND SCOPE .....	3
CONTRACTOR RESPONSIBILITIES .....	4
Principal Designer .....	4
Principal Contractor .....	4
Traffic Signals Contractor .....	5
Third Party Contractor(s) .....	5
DESIGN WORKS .....	6
TRAFFIC SIGNAL EQUIPMENT .....	6
Traffic Signal Controller .....	6
Traffic Signal Poles .....	7
Traffic Signal Heads .....	8
Nearside Demand and Display Units .....	8
UTC and MOVA .....	9
Detection Requirements .....	9
Above Ground Detection (AGD) .....	9
Inductive Vehicle Loop Detection .....	10
Wireless detection .....	11
Slot Cutting .....	11



Water Supply during Slot Cutting .....	11
Inductive Loop Back Fill.....	12
Inductive Loop Jointing kits .....	12
Service Duct Requirements.....	12
Testing.....	13
Testing and Putting Into Service .....	13
Factory Acceptance Test (FAT).....	13
Signal Installation Electrical Test.....	13
Site Acceptance Test (SAT).....	14
Equipment Handover and Warranty.....	15
Handover .....	15
Warranty .....	15
Timing Amendments - Revised Configurations.....	16
Power Requirements .....	16
APPENDIX A: TRAFFIC SIGNAL DESIGN DRAWINGS .....	17
APPENDIX B: CONTROLLER CONFIGURATION DATA.....	17
APPENDIX C: BILL ITEMS .....	18

## INTRODUCTION AND SCOPE

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This specification fulfils the role of Appendix 12/5 and should be included in Series 1200 of the Manual for Contractors Highway Works.

This specification details the work required to construct, supply, install and commission the traffic signal related works which form part of the

### A134 Rougham Road Roundabout, Bury St Edmunds

scheme and ensure that all the equipment is fully operational. Unless stated otherwise the work undertaken shall comply fully with the latest standards as detailed in the Highways Works Specification and/or the Traffic Signs Manual, Chapter 6. Where differences arise between the content of this Appendix and any referenced specifications/documents, the contents of this appendix shall be followed.

The work required as part of this contract is:

- All necessary civil engineering works
- Traffic Signals Ducting
- Traffic Signals Works
- Installation of a link cable
- Traffic Management Works
- Electrical Supply Works
- Communications Works
- Testing Services
- Validation Services

This document shall be read by all key parties who are involved with the installation, testing and commissioning of the traffic signal equipment.

The junction is located within the jurisdiction of

Suffolk County Council

and is maintained by

Swarco UK & Ireland

The reference to 'Overseeing Organisation' in this specification is the Local Highway Authority who has responsibility for the junction.

The reference to 'Traffic Signal Engineer' in this specification is the nominated Traffic Signal Engineer of the Local Highway Authority or their appointed representative. Contact Details shown below:

Karen Smith  
[Karen.Smith@suffolkhighways.org](mailto:Karen.Smith@suffolkhighways.org)

## CONTRACTOR RESPONSIBILITIES

---

### Principal Designer

The Principal Designer shall be responsible for authorising any design changes that may become desirable or necessary during the construction phase(s). This will normally involve or be delegated to specialist Traffic Signal Designers, who should be consulted on matters outside the competency of the Principal Contractor. The Principal Designer for this scheme is:

INGENT Consulting Engineers

and can be contacted at:

Richard Wigzell  
rwigzell@ingent.co.uk

### Principal Contractor

The appointed Principal Contractor shall be responsible for the overall installation of the scheme, the programming and co-ordination of all installation activities, including the arrangement of traffic management. Should any changes to the design or specification be required or desired during construction, the Principal Contractor shall liaise with the Principal Designer to ensure the proposed changes are suitable.

The Principal Contractor shall appoint a Traffic Signal Contractor to undertake the works specified in the Appendix to this document, unless they can demonstrate that the Principal Contractor already has the required staff, skills and competency.

The Principal Contractor shall appoint Third Party Contractors to undertake the works specified in the Appendix to this document, unless they can demonstrate that the Principal Contractor already has the required staff, skills and competency. If specified below, the Principal Contractor shall appoint the Supplier identified, as the Third Party Contractor for the relevant service.

A copy of the proposed civil works and signal installation programme shall be presented to the Overseeing Organisation and their Traffic Signal Engineer (or representative) at a pre-construction meeting. The installation programme shall include the duration of all areas of works, including Factory Acceptance Test (FAT), Site Acceptance Test (SAT) and Commissioning.

The Principal Contractor shall be responsible for all safe working methods whilst on site. The Principal Contractor shall adhere to all relevant regulations, including Chapter 8 of the current Traffic Signs Manual, The Electricity at Work Regulations 1989, HSG47 "Avoiding Danger from Underground Services" as well as any site-specific rules or instructions.

The Principal Contractor shall co-ordinate with the Traffic Signal Contractor to arrange all necessary traffic management in accordance with the requirements of chapter 8 of "The Traffic Signs Manual - Road Works & Temporary Situations" (2009) Parts 1 & 2, to carry out all necessary works under this contract.

The Principal Contractor for this scheme is



*To be determined by this tender*

### Traffic Signals Contractor

The Traffic Signal Contractor shall be the appointed organisation responsible for the provision, installation and commissioning of the traffic signal installation and all associated works as defined within this specification.

The Traffic Signals Contractor shall be approved to BS EN 9002 QAS 3433/287 or QSS 015. Evidence of certification should be provided on request by any party.

The Traffic Signals Contractor for this scheme is

*To be determined and appointed by the Principal Contractor*

The signal equipment layout that is shown on the signal design drawings in Appendix A shall be installed in accordance with the Design Manual for Roads and Bridges, Traffic Signs Manual, Chapter 6 and this specification. The signals equipment shall function in the manner specified in Appendix B and be registered and certified in accordance with relevant TOPAS specifications.

The Traffic Signal Contractor shall ensure that all staff involved in the installation have been fully made aware of all relevant specifications and have the information and equipment necessary to comply fully with all the requirements. The Traffic Signal Contractor must ensure that all staff involved in the installation attend the site induction.

### Third Party Contractor(s)

Third Party Contractors may be appointed to undertake specialist roles on behalf of the Local Highway Authority and/or Principal Contractor. They shall be responsible for the (relevant) works outlined in the Appendix to this document.

Third Party Contractors for this scheme are:

*Chris Kennett Consulting Limited,  
to be appointed by the Principal Contractor and can be contacted at  
Chris Kennett  
chris@chriskennett.consulting  
07753804411*

Third Party Contractors shall engage and liaise with the Principal Contractor and shall ensure all staff involved in the scheme have been fully made aware of all relevant specifications and have the information and equipment necessary to comply fully with all the requirements. If instructed by the Principal Contractor, they shall attend site induction.

## DESIGN WORKS

---

All traffic signal design works shall comply with the requirements specified in the Design Manual for Roads and Bridges / Traffic Signs Manual Chapter 6, and local standards issued by the Overseeing Authority.

## TRAFFIC SIGNAL EQUIPMENT

---

### Traffic Signal Controller

The Traffic Signal Controller shall conform to TOPAS 2500A. Output to all on-street-equipment shall be Extra Low Voltage (<50v) unless explicitly stated elsewhere in the Traffic Signals Design.

The Controller shall be fitted with an S18 main cabinet door lock, 900 Manual Panel keylock, "T" compression locks on the main door, and two sets of keys for each. An A5 maintenance log book shall be provided in a suitable document holder, built into the cabinet. All IP communications enabled equipment shall be connected to the site communications media via appropriate network switches / hubs, power supplies and suitable Ethernet cables. A spare port shall be available for Engineer Handset use.

All cabinets shall be installed on an NAL Controller Root. Installation shall be in accordance with the manufacturer's instructions.

The Controller shall only be installed once a suitable power supply is available.

The Controller shall be fitted with a main door stay, Manual Panel and Detector Fault Monitoring light. The DFM light shall be clearly visible from outside of the cabinet, with all cabinet doors closed.

All cabinets shall be installed in a way that allows all doors to be fully opened.

The finished installation of the Controller Root(s) shall effectively prevent the ingress of animals, moisture and gases.

The Controller Cabinet and any other Miscellaneous Equipment Cabinets shall be of a colour specified in the Detailed Design, with sufficient internal space for all equipment required by the design and specifications. Equipment within cabinets shall generally be mounted securely in equipment racking within a swing-frame, except for cable terminations, which shall be secured against the cabinet walls. Incoming cabling shall be secured to castellation bars, fixed to the cabinet.

Where multiple controllers or cabinets are provided on the same site, a link cable and equipment allowing full IP communication between all equipment at both cabinets, shall be provided.

The installation of the Controller shall be neat and tidy. All cables shall be securely routed and tied back. All equipment shall be secured. Terminations, sockets and other connectors shall be likewise be secured. All spare cores shall be taped or capped and shall be routed so as not to interfere or block other equipment. Cabling shall be long enough to reach secured termination blocks and shall not be extended by crimping or other means. Cabling from street, including feeder cables, shall not be terminated directly to equipment within the swing-frame.



The Controller Cabinet and any Miscellaneous Equipment Cabinets shall be labelled with site and cabinet references in accordance with local standards and conventions. This will normally be using self adhesive white lettering on the cabinet-side facing the main carriageway.

Lamp monitoring, including Red Lamp Monitoring, and DFM functionality, shall be provided in accordance with the Controller Specification. At pedestrian crossings, where no controller specification is provided, red lamp monitoring shall be provided, operating in accordance with TOPAS2500A and shall result in the site switching off on second red lamp failure on an approach.

The controller shall be configured in accordance with the Controller Specification where provided, or otherwise in accordance with TSM Chapter 6 and the crossing timings provided. Junction configurations and hardware shall be proven in advance by means of a Factory Acceptance Test. All sites shall be subject to a Site Acceptance Test, before being switched on.

The Traffic Signal Contractor shall provide training for any new software, firmware or hardware not previously used within the Local Highway Authority's area.

### Traffic Signal Poles

Unless the design specifically requires a different material and finish, poles shall be either hot-dipped galvanized steel, finished in a coloured plastic powder coating, or may be aluminium with a similar finish. The colour shall be as identified on the design. Galvanisation of steel poles shall be in accordance with BS729: 1971.

All signal poles shall be supplied without pre-drilled holes for pedestrian push buttons, but should be drilled on site to meet the requirements of the design.

The colour of poles and pole caps shall match the controller cabinet colour.

All heads on each approach are to be mounted at the same height to the centre of the amber, regardless of the type of pole, or arrangement of aspects. This may mean using non-standard brackets to compensate for swan-neck poles of 4-in-line heads. Regardless of the heads, poles and brackets used, a minimum clearance of 2.1m above footways or unmade verge and 2.4m above cycleways must be achieved.

Stub and short poles shall be supplied with welded pole caps and be earth-bonded via a brass stud tapped into the push button unit.

All poles 5m and shorter, are to have low access doors and terminations. Doors shall be fitted with suitable stays and retaining bolts/locks. Terminations shall be accessible through the access door and shall be protected against condensation and running water. The poles shall fit within an RS115 pole socket, however they may widen locally above ground level.

Tall poles between 6-8m in length are to be wide based (168mm) and have welded top caps, complete with access door and fitted backing board. Terminations shall be accessible through the access door and shall be protected against condensation and running water.

All signal poles shall be mounted in NAL pole retention sockets (or similar if agreed by Overseeing Organisation). The Pole retention socket and its foundation is to be designed and installed as per the manufacturer's guidelines. The top of the socket is to be level with the finished level of the footway. The Traffic Signal Contractor is to supply the appropriate length signal pole and cable entry system.

Where required in the design, passive poles and associated equipment shall comply with BS EN 12767:2007 and the relevant energy absorption class specified on the design.



### Traffic Signal Heads

All signal heads and aspects shall be designed in accordance with BS EN 12368  
All signal heads shall be ELV LED. The size, appearance and optical performance of all signal heads is to comply with the requirements of the Traffic Signs, Regulations and General Directions (TSRGD) 2016, BS 7987 (HD 638) and all relevant TOPAS 25\*\* Series specifications for the equipment being installed.

All vehicle signals shall be fitted with primary, secondary or tunnel hoods as shown on the signal design drawing. The Traffic Signal Contractor shall be responsible for ensuring all signal equipment (including backings boards, visors and tunnel hoods) is installed achieving a minimum of 0.45m lateral clearance between the kerb edge and the equipment.

All heads shall be installed on poles, with the bottom of the signal head/bracket assembly mounted between 2.1 and 2.55 metres above ground level. All traffic signal heads on an approach shall be mounted on the same horizontal plane through the amber aspects.

Signal head mounting brackets are to be protected with an appropriate plastic coating or catalytic paint, or be manufactured from a non-ferrous material in a dark grey or black colour.

Brackets should be sufficiently long enough to provide at least 125 degree rotational adjustment movement on each traffic signal head where several are mounted on one pole. If a signal head is shown on the design drawing as being bracket mounted, a bracket is to be installed to allow for the signal head to be offset from the pole as specified.

Traffic signal heads shall be supplied and installed with backing boards (unless otherwise specified) that have been factory treated with BS EN 12899-1: 2001 Class 1 retro-reflective white borders.

Flexible tubing (Copex type), is to be installed to protect the external wiring between each signal head and pole. This tubing shall be fixed securely to the back of the signal head using a nylon or plastic gland. The length of this tubing should be sufficiently long enough to ensure that it remains within the pole to accommodate the signal head being flexed in all weathers.

No transformer or power supplies (for tactile devices, pedestrian detectors or audible/tactile equipment) shall be fitted in any traffic signal head.

All erected signal heads that have not been commissioned are to be covered at the end of each day of installation. The Traffic Signal Contractor is to provide durable waterproof orange coloured covers for this purpose. During the installation period the Traffic Signal Contractor will be responsible for the maintenance of the covers and their fitting.

Signal lamp dimming to 27.5V ELV shall be provided. A Photo Electric Control Unit (PE cell) shall be mounted on top of the signal head with the least effect from artificial light sources. Ideally this should be on the signal head closest to the controller and in a location that makes it easy to be serviced. Failure of the solar switch shall cause the signals to assume the 'bright' condition. Refer to the signal design drawing for details of which pole the PECU is to be installed.

### Nearside Demand and Display Units

All nearside demand (push button) units, demand and display units and display-only units are to be ELV with a maximum voltage rating of 48V. All units fitted with a push button shall also be fitted with a wait lamp showing a steady red or deep orange demand indication.

Nearside pedestrian demand units are to comply with TOPAS 2511A 'Performance Specification for Nearside Signal and Demand Units'. All Cycle/Equestrian/Pedestrian aspects shall be LED design and fitted with 3M masks or other equivalent means of limiting phantom effects.

The demand unit shall be mounted between 1.0 and 1.1 metres above the pavement to the centre of the push button.

Where separate demand units and display units are used, a gap of approximately 150mm is to be provided between the top of the demand unit and the bottom of the display unit.

At sites where additional high level repeater display units are specified, these are to be located above the 'primary' nearside display. Refer to the detailed design to determine if these units are to be narrow field of view.

Audible devices shall comply with TOPAS 2509 'Performance Specification for Audible Equipment for use at Pedestrian Crossings'. Tactile devices shall comply with TOPAS 2508 'Performance Specification for Tactile Equipment for use at a Pedestrian Crossing' and have its own separate power supply.

### UTC and MOVA

Where specified in Appendix B, MOVA and UTC equipment shall be demonstrated to be fully functional and to work in accordance with the documentation issued by the 'manufacturer' (TRL for MOVA, Siemens or Dynniq for UTC). Additionally, industry good practice and local specifications shall be followed as best fits the requirements of the site.

All UTC equipment shall be compatible and made to work with the Local Highway Authority's existing UTC System, including configuration of static routes and firewalls, if necessary. The Traffic Signal Contractor shall liaise with the Local Highway Authority to determine the requirements.

The UTC and/or MOVA functionality shall be provided within the main controller cabinet and may be integral or provided as additional hardware. If provided as additional hardware, it shall be considered to be part of the Controller and subject to the same requirements.

All UTC/MOVA equipment shall follow the UTMC2 UG405 protocol.

UTC and MOVA facilities shall include configuration of the hardware to enable those facilities and all necessary licenses for the site in perpetuity. Configuration of the hardware shall include allocation of hardware inputs and outputs.

MOVA Facilities (where required) shall be MOVA 8.

Installation of UTC is to include supply, installation and configuration of all necessary communications routers and other interfaces and devices, as required to provide the functionality described in the Detailed Design and Specifications.

## Detection Requirements

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### Above Ground Detection (AGD)

Above Ground Vehicle Detection is to comply with the latest issue of TOPAS 2505 'Performance Specification for Above Ground Vehicle Detector Systems for use at Permanent Traffic Signal Installations'.



Above ground pedestrian detection is to comply with the latest issue of TOPAS 2506A "Performance Specification for Above Ground On-Crossing Pedestrian Detection Systems" and TOPAS 2507A "Performance Specification for Kerbside Detection Systems for use with Nearside Signals and Demand Units.

The supporting bracket for above ground detectors shall normally be mounted on top of a signal aspect bracket. The supporting bracket shall allow for the vertical and horizontal adjustment of the above ground detectors. When set in final position the detector should be able to be locked in that position.

The mounting method of the detector should ensure that other signal equipment, such as a backing board, does not obscure the field of detection. The above ground detector is to be secured by means of an anti-theft fixing.

Cables for the above ground detectors are to be neatly secured to the top signal bracket using tie-wraps.

Plug and socket cable connections are to be supplied for termination purposes. They are to be fitted to the stop of the signal head assembly, enabling easy removal of the detector units

Refer to the Detailed Design drawing for exact above ground detector requirements.

#### Inductive Vehicle Loop Detection

Inductive loop detection is to comply with TOPAS 2512 'Performance Specification for Below Ground Vehicle Detection Equipment'.

Vehicle detector loops are to be installed before/only after the road markings and any High Friction Surfacing has been laid, unless specific authorisation has been granted by the Traffic Signal Engineer.

The inductive loop cable is to comply with TR2029 'NMCS inductive Loop Detector Cable'

The feeder cable for the inductive loops is to comply with TR2031 'NMCS feeder cable for inductive loop detectors'. The colour of the outer sheath of the feeder cable is to be orange and not grey as specified in TR2031 clause 5.10.1

The Traffic Signal Contractor is to carry out tests and record the insulation and series resistance of the components of each loop detector installation. The results of the tests are to be completed prior to the SAT and handed over signed to the Traffic Signal Engineer.

Feeder cables shall not generally exceed 200 metres. This length can be increased to 300m in exceptional circumstances with the specific authorisation from the Traffic Signal Engineer.

Only Single pair feeder cable shall be used one for each detector. Should the Traffic Signal Contractor wish to use Twin pair feeder cable, a cable schedule, detailing all the cable runs and detector channels/packs is to be submitted to the Traffic Signals Engineer for specific authorisation. This process is required to eliminate cross talk between detector channels/packs.

No individual feeder cable is to be connected to more than one physical detector. Each loop is to be individually connected to separate channels of multi-channel detector units or as shown on the signal design drawing or as detailed on the MCH1827 forms.

Each feeder cable is to have a green 'pull tight' label securely fixed to each end. The identity of the loop is to be labeled, in indelible ink, in accordance with the signal design drawing.

All detector channels including spares are to be labeled with their respective loop identification.



The Traffic Signal Contractor is to adjust the detector sensitivity and frequency settings on the detector channels to achieve optimum performance for the detection system in operation and ensure cross-talk between adjacent channels is eliminated.

### Wireless detection

Wireless detection is to comply with the latest issue of TOPAS 2512 'Performance Specification for Below Ground Vehicle Detection Equipment'.

The Wireless detection system comprises of magnetometers installed in the carriageway, access points/repeater points on poles/lamp columns and interface card(s) in the traffic signal controller. The Traffic Signal Contractor shall install and commission the equipment in accordance with the manufacturer's instructions.

The Traffic Signal Contractor is to provide the equipment detailed on the Signal Design Drawing and Appendix A Bill Items, including all the appropriate cables between the poles and the controller.

### Slot Cutting

Slot cutting through kerbs is not permitted. Under kerb ducting is to be installed to connect the loop detector with the chamber in the adjacent footway/verge. Refer to the traffic signal design drawing and Appendix 5/2 for details of the ducting, carriageway box (if used) and chambers.

The minimum dimensions for slot cutting in porous or bitumen road surfaces shall be 8.0mm wide by 95mm in depth. This dimension is to be used for the actual loop perimeter and the cut back to the kerb/verge for single and double loop tails. The minimum dimension shall be increased to 110mm where three pairs of loop tails share a single cut back to the kerb/verge. The depths specified may be reduced by 30mm for concrete road surfaces.

Where armoured feeder cable is to be installed, the depth of slot cuts shall be increased to provide a minimum of 75mm and 45mm cover in asphalt and concrete surfaces respectively.

The depth of slot cutting on bridge decks is to be agreed with the Traffic Signal Engineer.

The loop cable turns will be in accordance with MCH1540.

All slots are to be free of debris and dry before loop cable is installed. The slots are to be kept clean and dry before the back fill is complete.

All loop tails are to be taken back to the joint with the feeder cable separately.

Slot cutting is to be carried out only during the hours identified by the Overseeing Organisation NRSWA coordinator Traffic Signal Engineer. Traffic Signal Contractor to liaise with the Overseeing Organisation NRSWA coordinator and Traffic Signal Engineer to determine the nominated hours.

### Water Supply during Slot Cutting

A water supply is to be used for cooling saw blades during slot cutting. This water supply shall be provided either directly from a mains water feed or via a water bowser.

The Traffic Signal Contractor/Slot Cutting Sub-Contractor shall be responsible for gaining permission from the water supply company for the extraction of water required for slot cutting purposes.

A double non-return valve assembly on standpipe is to be used by the Slot Cutting operatives when connected to the water hydrant. This is required to minimise the possibility of damage to the mains or contamination of the water supply.

To supply high pressure water from the bowser to the slot cutting machine a water pump may be connected.

Slot cutting operations shall not be conducted when the ambient temperature is below 2°C. If in doubt the Engineer's representative should be consulted.

#### Inductive Loop Back Fill

The back fill for the loop cable is to be a one part process using hot pour bitumen.

When more than one pair of loop tails share the cut back slot a layer of epoxy resin is to be poured on each pair of loop tails. This is required to avoid entrapment of air amongst the loop cables.

The manufacturer's recommendations are to be followed regarding handling, mixing and use of resins. A 5mm cover of resin pour is to be used in all cases to cover the upper cable in the slot. The resin must be allowed to set before the application of hot pour bitumen or cold setting asphalt as appropriate.

Loop slots shall backfilled with oxidised grade bitumen R85/40 to BS3690 Part 2. The bitumen shall totally fill the slot and remain slightly proud of the carriageway surface by 3mm. Any cooling shrinkage shall be topped up to restore the level. Any excessive over spill shall be removed by the Signals Contractor prior to full setting.

The oxidised grade bitumen R85/40 shall be heated to a pouring temperature of 185°C, and poured from an enclosed container which shall be preheated before use.

#### Inductive Loop Jointing kits

Only re-useable joint are to be used. No chemical joints are permitted.

Approximately 0.5m of surplus loop cable and 0.5m of surplus feeder cable shall be left at the joint position in the roadside chamber.

All joint connections are to by means of a suitable terminal block arrangement within an enclosure to IP68 rating. A suitable bracket arrangement within each loop chamber is to be provided. This is to ensure that the enclosure is kept above the base of the chamber and any water likely to be at the base of the chamber.

The process of jointing is to be carried out in a dry environment. If the weather conditions are wet suitable protection is to be provided to ensure that the no moisture enters the joint during the jointing operation.

### Service Duct Requirements

The ducting and access chambers are shown on the signal design drawing and are to be installed in accordance with Appendix 5/2 'Traffic Signals Service Duct Specification'.



## Testing

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### Testing and Putting Into Service

The Principal Contractor shall make arrangement and cover all necessary costs to ensure the safe and independent testing of traffic signal equipment as it is being put into service by the Traffic Signal Contractor.

Testing and validation works may be provided by the Traffic Signal Engineer, on written agreement with that Local Authority. Otherwise, the Principal Contractor shall provide a competent person(s), independent of the Traffic Signal Contractor, to undertake the following works. Where the following paragraphs refer to the Traffic Signal Engineer, this would apply to either the Traffic Signal Engineer of the Local Authority, or whoever else undertakes the works.

### Factory Acceptance Test (FAT)

A FAT is not usually required for Puffin and Toucan controllers, however for MOVA crossings, a FAT may be required.

The Traffic Signal Contractor shall provide, if requested by the Traffic Signal Engineer one printed copy of the user handbook or guide. The documentation is to include a full list of operator commands and their functions as well as details of the functions of all switches accessible to the Traffic Signal Engineer. This documentation is to be handed to the Traffic Signal Engineer at the FAT.

The Traffic Signal Contractor shall make all necessary arrangements for the Traffic Signal Engineer to attend the FAT at the local depot of the Traffic Signal Contractor. At least two weeks' notice is to be provided of the proposed FAT date. A copy of the configured specification in .PDF and Emulation Format is to be provided to the Traffic Signal Engineer at this time.

The Traffic Signal Contractor shall ensure that the control equipment on test during the FAT is the equipment to be installed on site as part of this contract. The Traffic Signal Contractor is to demonstrate compliance with the TOPAS 2500/MCH1827 work specification and configuration forms and signal design drawings. As part of the test suitable lamp mimics, adequate means of simulating detector inputs and an interface to simulate UTC shall be provided.

The FAT is to be undertaken by the Traffic Signal Engineer with the Traffic Signal Contractor's engineer present. Upon completion of a successful FAT a certificate is to be issued and signed by all parties as evidence of test compliance.

Following a successful FAT the Traffic Signal Engineer reserves the right to uniquely mark parts of the control equipment.

Repeat tests are to be arranged within one week of the initial test failure. The Traffic Signal Contractor will meet all costs incurred by the Traffic Signal Engineer in attending the retest.

### Signal Installation Electrical Test

The Traffic Signal Contractor is to carry out Earth Leakage Impedance tests using appropriate test equipment, at each pole, controller cabinet and termination cabinet. These tests are to comply with BS 7671 'Requirements for electrical installation'.

A 'Signal Installation Electrical Test Certificate' is to be completed by the Traffic Signal Contractor and handed to the Traffic Signal Engineer at commissioning. The Traffic Signal Contractor is to notify the Traffic Signal Engineer in writing of any precautions that are required to safeguard the control equipment during the test process. A list of these precautions is to be left in the controller following commissioning.



### Site Acceptance Test (SAT)

Commissioning of any traffic signal installation shall only be undertaken when all works at the installation, including surfacing, pedestrian guard railing and road marking activities are complete.

If requested by the Traffic Signal Engineer the Traffic Signal Contractor is to provide one set of Traffic Signal Controller keys prior to or at the SAT.

The Traffic Signal Contractor is to provide a SAT engineer to demonstrate to the Traffic Signal Engineer that the signal installation has been installed in accordance with all specification requirements. This includes such tests as safety checks i.e. Red Lamp Monitoring.

The Traffic Signal Contractor is to have carried out all pre-switch tests before confirming and inviting the Traffic Signal Engineer to attend the SAT.

The SAT will also include the commissioning of the fitted OMCU or OTU unit. The Traffic Signal Contractor is to provide the Traffic Signal Engineer with the OMCU Installation Details Certificate either prior to or during the SAT or follow up OMCU commissioning.

The SAT acceptance certificate/sheets are to be signed by both the Traffic Signal Contractor representative and the Traffic Signal Engineer. Detailed on this document will be a list of any outstanding items, which are to be addressed by the Principal Contractor within four weeks of switch on.

At commissioning the Traffic Signal Contractor is to complete and hand to the Traffic Signal Engineer the following documents: Inductive Loop Test Certificate, Cable Schematic, Signal Installation Electrical Test Certificate for all sites. For sites with OMCUs installed; OMCU installation Details Certificate. Without these documents the site will not be accepted by the Overseeing Organisation's Traffic Signal Engineer.

The Traffic Signal Contractor shall provide suitably competent and experienced personnel to set up the VA/CLF/MOVA/UTC/SCOOT control facilities and to test and validate VA/CLF/MOVA/UTC/SCOOT control operation in the presence of the Traffic Signal Engineer. The validation process shall include for a minimum of two peak periods, a morning and evening peak.

Validation shall include the optimisation of all relevant modes to ensure the traffic signals comply with the operational requirements of the Local Authority, including capacity, delay and safety considerations.

Following the successful commissioning, the Traffic Signal Contractor shall supply the Traffic Signals Engineer electronic details of the controller specific configuration data and shall retain sufficient records to provide replacements at reasonable cost, in the event of the EPROMS/configurations becoming damaged or requiring modification.

## Equipment Handover and Warranty

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### Handover

All outstanding items are to be rectified within four weeks of switch on. After four weeks has expired the Traffic Signal Engineer reserves the right to employ the services of another signal company to complete outstanding work not resolved. Failure to complete outstanding items to the Traffic Signal Engineer's satisfaction will result in the 12-month warranty period being awarded to another signal company. Costs incurred when resolving outstanding work after the allocated timeframe, including the 12-month warranty period, shall be invoiced to the original Traffic Signal Contractor.

The traffic signals will only be accepted into maintenance of the Overseeing Organisation once all items have been completed to the satisfaction of the Traffic Signal Engineer. Until such time the Principal Contractor will be responsible for the signal equipment including the maintenance.

### Warranty

The tender price shall include for the provision of 12 months warranty of all equipment supplied under this contract. The 12-month warranty period will not commence until all works (including outstanding items list) have been completed and signed by Traffic Signal Engineer. The warranty is to include for all necessary materials, labour, transport required to carry out these works and traffic management.

During the time period of site acceptance and handover the Traffic Signal Contractor shall comply with the Overseeing Organisation's current maintenance response times, which shall be as follows:-

- Urgent faults attendance within 2 contract hours
- Non-urgent faults attendance within 8 contract hours
- Full repair for both categories within 4 contract hours.
- Contract hours 08.00 - 18.00, Monday to Sunday including Bank Holidays.

An Urgent Fault is defined as:-

- All signals Unlit Signals failing to change
- Defective signals that are likely to cause excessive queues or danger and have caused abnormal traffic conditions requiring urgent attention
- Equipment damaged and in a dangerous condition
- Red Lamp failures

All faults will be reported by telephone or email by the Traffic Signal Engineer.

The Traffic Signal Contractor is to provide contact details for both during and outside office hours, together with the postal address of the proposed maintenance facility from which the service is to be provided. Should the response times not be adhered to, the Traffic Signal Engineer reserves the right to obtain quotes from other signal companies. The associated costs incurred shall be invoiced to the original Traffic Signal Contractor.

The warranty includes all of the on-site equipment provided by the Traffic Signal Contractor. Excluded from the warranty is the telecommunication connection facilities and the incoming power supply into the pillar up to excluding the cartridge fuse.

Prior to leaving site, the Traffic Signal Contractor is to inform the Traffic Signal Engineer by telephone (during office hours) of the following details:

- Time of arrival on site / time of leaving site
- Fault on arrival on site
- Works carried out



Upon return to the depot the Traffic Signal Contractor is to confirm by email, to both the Principal Contractor and Traffic Signal Engineer the details listed above.

Should six months have expired between commissioning and the formal site handover the Traffic Signal Contractor is to carry out Periodical Inspections (PI), in accordance with TD 24/97 "All-Purpose Trunk Roads Inspection and Maintenance of Traffic Signals and Associated Equipment". A PI will be required every six months until formal site handover.

Should 12 months have expired between commissioning and the formal site handover the Traffic Signal Contractor is to carry out the annual cleaning requirements detailed in TD 24/97.

The Traffic Signal Contractor is to invite the Overseeing Organisation's signal maintenance company to attend site at the SAT, to confirm that the installation is of a satisfactory standard. The Traffic Signal Contractor is to fund the site visit of the signal maintenance company of up to two persons. Any work required to ensure site is of a satisfactory standard shall be completed prior to hand over of the site.

Should there be conflicting views between the Traffic Signal Contractor and the signal maintenance company, the Traffic Signal Engineer's decision is final. The Traffic Signal Engineer reserves the right to employ the services of another signal company to complete outstanding work not completed at the time of takeover, after four weeks of the SAT. Any costs incurred to resolve such faults shall be invoiced to the original Traffic Signal Contractor.

A cost estimate is to be provided by the Traffic Signal Contractor for the supply of poles in barrels and associated works only if deemed necessary, to facilitate the installation of the new traffic signal installation. The Principal Contractor is to be responsible for the installation of any such system.

#### Timing Amendments - Revised Configurations

The Traffic Signal Contractor shall include in the cost estimate for the provision and installation of up three revised configurations within the twelve months warranty period for each controller provided under this contract. This shall incorporate any timing or configuration amendments deemed necessary by the Traffic Signal Engineer.

For every revised configuration the Traffic Signal Contractor shall provide an electronic copy of the configuration at least two weeks before FAT/SAT is scheduled to the Traffic Signal Engineer. Following successful commissioning of each revision, the Traffic Signal Contractor is to re-send the configuration electronically to the Traffic Signal Engineer.

#### Power Requirements

The site shall be supplied by a DNO single phase supply, of sufficient capacity for the equipment to be supplied. The Principal Contractor shall liaise with the Traffic Signal Contractor to determine the relevant information necessary and shall liaise with the DNO (or authorised contractor) to install a suitable supply.

Unless otherwise dictated by the DNO, the supply shall be unmetered. The Traffic Signal Contractor shall provide, via the Principal Contractor, to the DNO, Elexon codes and quantities for all installed equipment. Both the Principal and Traffic Signal Contractors shall work together to ensure that the installation electrical supply can be adopted by the Local Highway Authority.

All electrical work is to be undertaken in accordance with the latest edition of BS 7671.

The Traffic Signal Contractor shall design all site cabling, including the power supply feed from the feeder pillar to the controller, taking into consideration the specific power characteristics of the traffic signal equipment. Mains power supply power cable from the feeder pillar shall have a conductor size no less than 6mm<sup>2</sup> and an earth cable no less than 10mm<sup>2</sup>.



## APPENDIX A: TRAFFIC SIGNAL DESIGN DRAWINGS

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Detailed Design Rougham Road Roundabout, Drawing No. 22-0316-001

## APPENDIX B: CONTROLLER CONFIGURATION DATA

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Controller Specification, Lynn Road – 22-0316 Rougham Road Roundabout Controller  
Specification

## APPENDIX C: BILL ITEMS

Table 1. Cabinets and Enclosures		
Item	Equipment	Location
1	Controller Cabinet	As shown on drawing 22-0316-001
2	Miscellaneous Equipment and Termination Cabinet	As shown on drawing 22-0316-001
3	Electrical Feeder Pillar	As shown on drawing 22-0316-001

Table 2. Third Party Statutory Undertakers Services			
Item	Location	Description	Supplier (if known)
4	Electrical Feeder Pillar	New Single Phase 60A unmetered electricity supply.	
5	Controller Cabinet	ADSL Broadband communications and router, configured to SCC instation requirements	

Table 3. Works and Equipment Supplied by Principal Contractor	
Item	Description
6	Clearance of existing site,
7	All Civil Engineering works, including groundworks, excavations, reinstatements, paving etc.
8	Installation of all ducting, including linking to existing ducts at Toucan crossing west of Rougham Road roundabout
9	Supply and erection of permanent signs
10	Supply, erection and removal of temporary signs
11	Arrange supply of Third Party Statutory Undertakers Services
12	Supply and install NAL Multi-Controller Root
13	Contract and Project Management, including liaison with Contractors and Overseeing Organisation
14	Traffic Management
15	Supply and Install ducting and chambers.

Table 4. Works and Equipment Supplied by Traffic Signal Contractor	
Item	Description
16	Design of Traffic Signal cabling, including installation of a link cable to Toucan crossing west of Rougham Road Roundabout
17	Supply and Install Traffic Signal equipment as per detailed design, including controller(s), termination cabinets, poles, heads, push button, detectors, etc
18	Supply and Install UG405 OTU / MOVA 8 facility and associated communication equipment
19	Facilitate Factory Acceptance Test (FAT)
20	Facilitate Site Acceptance Test (SAT)

Table 5. Third Party Traffic Signal Services		
Item	Description	Supplier (if known)
21	Undertake Site Acceptance Test (SAT)	Chris Kennett Consulting Limited
22	Undertake Factory Acceptance Test (FAT)	
23	Undertake Validation of Traffic Signal Operation / MOVA / Timings	



### STREET LIGHTING LEGEND:-

- EXISTING STREET LIGHTING COLUMNS TO REMAIN
- ✕ EXISTING STREET LIGHTING COLUMNS AND LANTERNS TO BE DISCONNECTED FROM PRIVATE CABLE NETWORK AND REMOVED TO TIP FOR RECYCLING. TELENDA TELECELLS TO BE CAREFULLY REMOVED FROM REDUNDANT LANTERNS AND RETURNED TO SCC FOR RE-PROGRAMMING AND POTENTIAL RE-USE. EXISTING PRIVATE CABLEING IS TO BE JOINED THROUGH TO ENSURE CONTINUITY OF REMAINING STREET LIGHTING CIRCUITS.
- SUPPLY AND INSTALL NEW 10M GALVANISED TUBULAR STEEL LIGHTING COLUMN COMPLETE WITH GLASS FLAKE ROOT TREATMENT AND 1M WEBBED STYLE OUTREACH BRACKET ARM MOUNTING 1NO. SIDE ENTRY C U PHOSCO P863 128LED 10.5Klm (HIGH POWER VERSION) WARM WHITE (3000K) LED LANTERN WITH F3 OPTIC SETTING COMPLETE WITH DIMMABLE ELECTRONIC CONTROL GEAR FACTORY FITTED 7-PIN NEMA SOCKET, 1-PART PHOTOCELL (TELENDA TELECELL UNIT) AND CHARLES ENDIRECT L3 DOUBLE POLE ISOLATOR IN BASE OF COLUMN. ALL NEW COLUMNS ARE TO HAVE STATUTORY MAINS ELECTRICITY SUPPLIES.
- SUPPLY AND INSTALL NEW 8M GALVANISED TUBULAR STEEL LIGHTING COLUMN COMPLETE WITH GLASS FLAKE ROOT TREATMENT AND 1M WEBBED STYLE OUTREACH BRACKET ARM MOUNTING 1NO. SIDE ENTRY C U PHOSCO P863 128LED 5.2Klm (HIGH POWER VERSION) WARM WHITE (3000K) LED LANTERN WITH F3 OPTIC SETTING COMPLETE WITH DIMMABLE ELECTRONIC CONTROL GEAR, FACTORY FITTED 7-PIN NEMA SOCKET, 1-PART PHOTOCELL (TELENDA TELECELL UNIT) AND CHARLES ENDIRECT L3 DOUBLE POLE ISOLATOR IN BASE OF COLUMN. ALL NEW COLUMNS ARE TO HAVE STATUTORY MAINS ELECTRICITY SUPPLIES.
- SUPPLY AND INSTALL NEW 8M GALVANISED TUBULAR STEEL LIGHTING COLUMN COMPLETE WITH GLASS FLAKE ROOT TREATMENT AND 1M WEBBED STYLE OUTREACH BRACKET ARM MOUNTING 1NO. SIDE ENTRY C U PHOSCO P863 128LED 5.2Klm (HIGH POWER VERSION) WARM WHITE (3000K) LED LANTERN WITH F3 OPTIC SETTING COMPLETE WITH DIMMABLE ELECTRONIC CONTROL GEAR, FACTORY FITTED 7-PIN NEMA SOCKET, 1-PART PHOTOCELL (TELENDA TELECELL UNIT) AND CHARLES ENDIRECT L3 DOUBLE POLE ISOLATOR IN BASE OF COLUMN. ALL NEW COLUMNS ARE TO HAVE STATUTORY MAINS ELECTRICITY SUPPLIES.
- SUPPLY AND INSTALL NEW 8M GALVANISED TUBULAR STEEL LIGHTING COLUMN COMPLETE WITH GLASS FLAKE ROOT AND 1NO. POST TOP MOUNTED C U PHOSCO E950 28LED 2.59Klm (HIGH POWER VERSION) 425mA 19W WARM WHITE (3000K) LED LANTERN WITH F2P OPTIC SETTING COMPLETE WITH DIMMABLE ELECTRONIC CONTROL GEAR, FACTORY FITTED 7-PIN NEMA SOCKET, 1-PART PHOTOCELL (TELENDA TELECELL UNIT) AND CHARLES ENDIRECT L3 DOUBLE POLE ISOLATOR IN BASE OF COLUMN. ALL NEW COLUMNS ARE TO HAVE STATUTORY MAINS ELECTRICITY SUPPLIES.
- SUPPLY AND INSTALL NEW 6M GALVANISED TUBULAR STEEL LIGHTING COLUMN COMPLETE WITH GLASS FLAKE ROOT AND 1NO. POST TOP MOUNTED C U PHOSCO E950 28LED 2.48Klm (HIGH POWER VERSION) 425mA 19W WARM WHITE (3000K) LED LANTERN WITH F2P OPTIC SETTING COMPLETE WITH DIMMABLE ELECTRONIC CONTROL GEAR, FACTORY FITTED 7-PIN NEMA SOCKET, 1-PART PHOTOCELL (TELENDA TELECELL UNIT) AND CHARLES ENDIRECT L3 DOUBLE POLE ISOLATOR IN BASE OF COLUMN. ALL NEW COLUMNS ARE TO HAVE STATUTORY MAINS ELECTRICITY SUPPLIES.
- # NOTE: TELENDA TELECELLS AND SUFFOLK COUNTY COUNCIL IDENTIFICATION NUMBER PLATES ARE TO BE SUPPLIED AND INSTALLED ON ALL STREET LIGHTING LANTERNS AND ILLUMINATED SIGNS BY SCC'S INCUMBENT STREET LIGHTING CONTRACTOR, UPON ADOPTION, AT DEVELOPERS EXPENSE, (APPROXIMATELY £124 PER LIGHTING UNIT).
- PLEASE ENSURE CORRECT LANTERNS ARE INSTALLED ON CORRECT COLUMNS AS PER SPECIFICATION ABOVE. A COPY OF THIS DRAWING IS TO BE ISSUED TO THE APPOINTED STREET LIGHTING CONTRACTOR AT ALL TIMES.

### STREET LIGHTING NOTES:-

- 1) ALL NEW STREET LIGHTING COLUMNS ARE TO BE INSTALLED WITHIN THE REAR OF THE FOOTPATH OR WITHIN THE REAR OF THE SERVICE STRIP UNLESS OTHERWISE INDICATED. WHERE COLUMNS ARE TO BE INSTALLED WITHIN SERVICE STRIPS, IT IS STRONGLY ADVISED THAT THE POSITIONS OF THE PROPOSED LIGHTING COLUMNS ARE MARKED AT AN EARLY STAGE USING STAKES OR PIPING OF A SIMILAR DIAMETER TO THAT OF THE LIGHTING COLUMN BASE, SO AS TO ENSURE ADEQUATE SPACE FOR THE LIGHTING COLUMNS TO BE INSTALLED WHILST NOT BEING BLOCKED / IMPINGED ON BY OTHER SERVICES. INSTALLATION OF COLUMNS OUTSIDE OF SERVICE STRIPS WILL NOT BE ACCEPTED.
- 2) WHERE ROAD LIGHTING COLUMNS ARE TO BE INSTALLED IN VERGE THEY SHALL BE SET BACK FROM THE EDGE OF THE KERB / ROAD SURFACE SO THAT THE REAR OF THE COLUMN IS 1.0M BACK FROM THE KERB EDGE UNLESS OTHERWISE INDICATED. WHERE A LIGHTING COLUMN IS INSTALLED IN AN AREA WHERE THE SERVICE STRIP IS INDICATED AS BEING ONLY 0.5M WIDE AN AREA OF LAND 1M X 1M SURROUNDING THE BASE OF THE LIGHTING COLUMN WILL NEED TO BE DEDICATED AS HIGHWAY THEREFORE WIDENING THE SERVICE STRIP AROUND THE COLUMN.
- 3) ALL NEW STREET LIGHTING COLUMNS AND ILLUMINATED SIGNS ARE TO HAVE OHG STATUTORY MAINS ELECTRICITY SUPPLIES UNLESS OTHERWISE INDICATED.
- 4) NO TREES ARE TO BE PLANTED WITH 5M OF ANY NEW STREET LIGHTING COLUMNS TO ENSURE BLOCKING EFFECT ON LIGHTING UNITS IS MINIMISED.
- 5) IF NO LIGHTING COLUMNS HAVE BEEN PLANTED WITHIN 18 MONTHS OF THIS LIGHTING DESIGN BEING APPROVED, THE DESIGN SHOULD BE RE-SUBMITTED TO SUFFOLK COUNTY COUNCIL'S STREET LIGHTING DEPARTMENT FOR RE-CHECKING / RE-APPROVAL.
- 6) NO CHANGES TO THE POSITIONS OR SPECIFICATION OF ANY LIGHTING EQUIPMENT SHOWN ON THIS APPROVED STREET LIGHTING DRAWING SHOULD BE MADE WITHOUT PRIOR AUTHORISATION FROM THE APPROVING SUFFOLK COUNTY COUNCIL OFFICER MR NEIL D. EVANS OR IN THE APPROVING OFFICERS ABSENCE, THE SUFFOLK COUNTY COUNCIL STREET LIGHTING MANAGER MR RICHARD WEBSTER.

STREET LIGHTING  
DESIGN  
**APPROVED**  
BY SUFFOLK COUNTY  
COUNCIL'S  
STREET LIGHTING  
DEPARTMENT

REVISED:-

SIGNED:- NEIL D. EVANS

DATED:- 12th October 2023

APPROVAL VALID FOR 18 MONTHS FROM DATE INDICATED ABOVE

N8C JB Hyle

DRAWING NO:- SL01/0001/S278/ROUGHAMHILLRABOUT



